

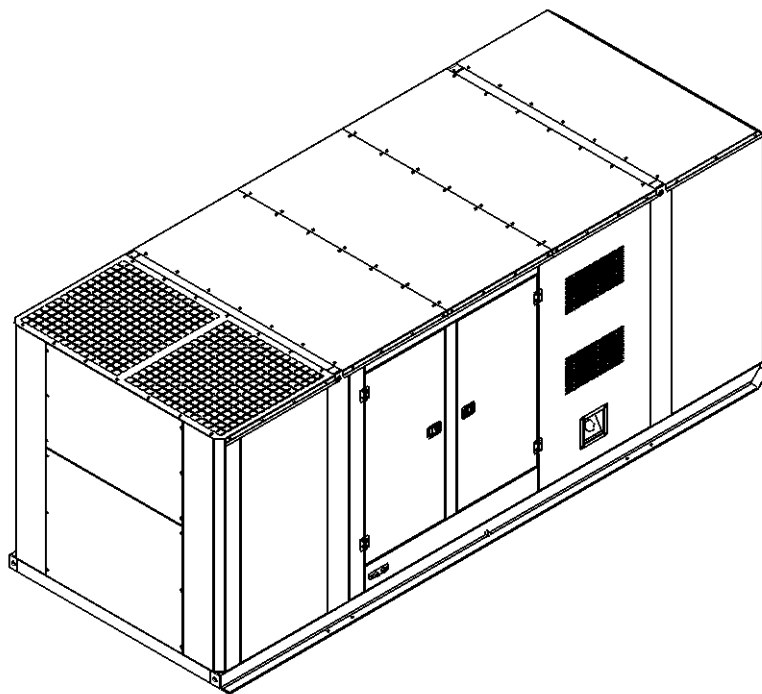


Portable Power

G500XW/XF-50Hz - G530XW/XF-60Hz

PARTS MANUAL

SERIAL No : G500XWNCE50001->, G500XFNCE50001->, G530XWNCE60001->, G530XFNCE60001->





Portable Power

CONTENTS

MAIN FRAME

MAIN FRAME	2
ENCLOSURE	4
ENCLOSURE MIDDLE L	8
ENCLOSURE MIDDLE R	10
DECALS AND DOCUMENTATION (G500)	14
DECALS AND DOCUMENTATION (G530)	16

ELECTRICAL SYSTEM

ALTERNATOR MOUNTING	18
ALTERNATOR PARTS	20
BATTERY	22
CONTROL PANEL	24
POWER PEDESTAL ASSEMBLY	28

POWER UNIT

ENGINE ASSEMBLY	32
EXHAUST SYSTEM	34
FUEL SYSTEM	36
CYLINDER BLOCK	38
CYLINDER LINER	42
FLYWHEEL HOUSING	44
OIL SEAL	46
OIL SPRAY NOZZLE	48
BREATHER	50

CONTENTS

CRANKSHAFT	52
VIBRATION DAMPER	54
FLYWHEEL	56
CONNECTING ROD	58
PISTON	60
CRANKSHAFT PULLEY	62
CYLINDER HEAD	64
CYLINDER HEAD COVER	66
VALVE	68
ROCKER ARM	70
TAPPET AND PUSH ROD	72
CAMSHAFT	74
OIL PUMP	76
OIL FILTER	78
OIL COOLER	80
OIL PAN	82
COOLING WATER PIPE	84
THERMOSTAT	86
WATER PUMP	88
COOLING FAN	90
EXHAUST MANIFOLD	94
INTAKE MANIFOLD	98
TURBOCHARGER	100
INTAKE STAKE	102
INJECTION NOZZLE	104
INJECTION PIPE	106
INJECTION PUMP	108

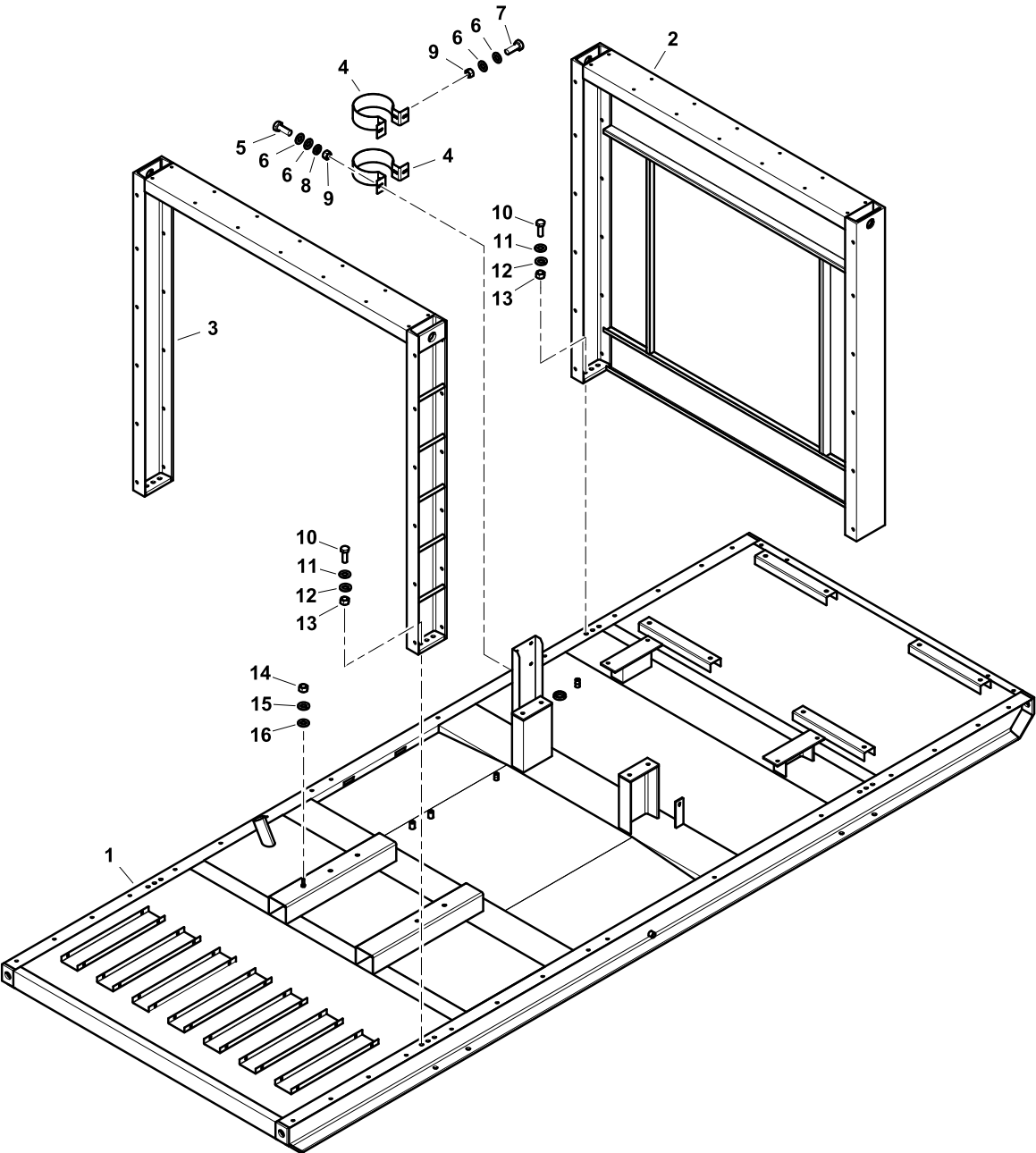
CONTENTS

INJECTION PUMP DRIVE	110
INJECTION PUMP MOUNTING	112
FUEL LINE	114
FUEL FILTER	118
ALTERNATOR MOUNTING	120
ENGINE LIFTING	122
ALTERNATOR	124
STARTER	126
ENGINE MOUNTING	128
ELBOW EXHAUST	130
BELLOWS AND GASKET	132
WATER COOLER	134
HEAT SCREEN	136
AIR CLEANER	138
COVERS	140
FUEL FILTER 2	142
SPARE PART	144
CAP RAIN	146
INDEXES	1
Numerical Index	1
Word Index	1

CONTENTS

G500XW/XF-50Hz - G530XW/XF-60Hz_46690794_D_02/17

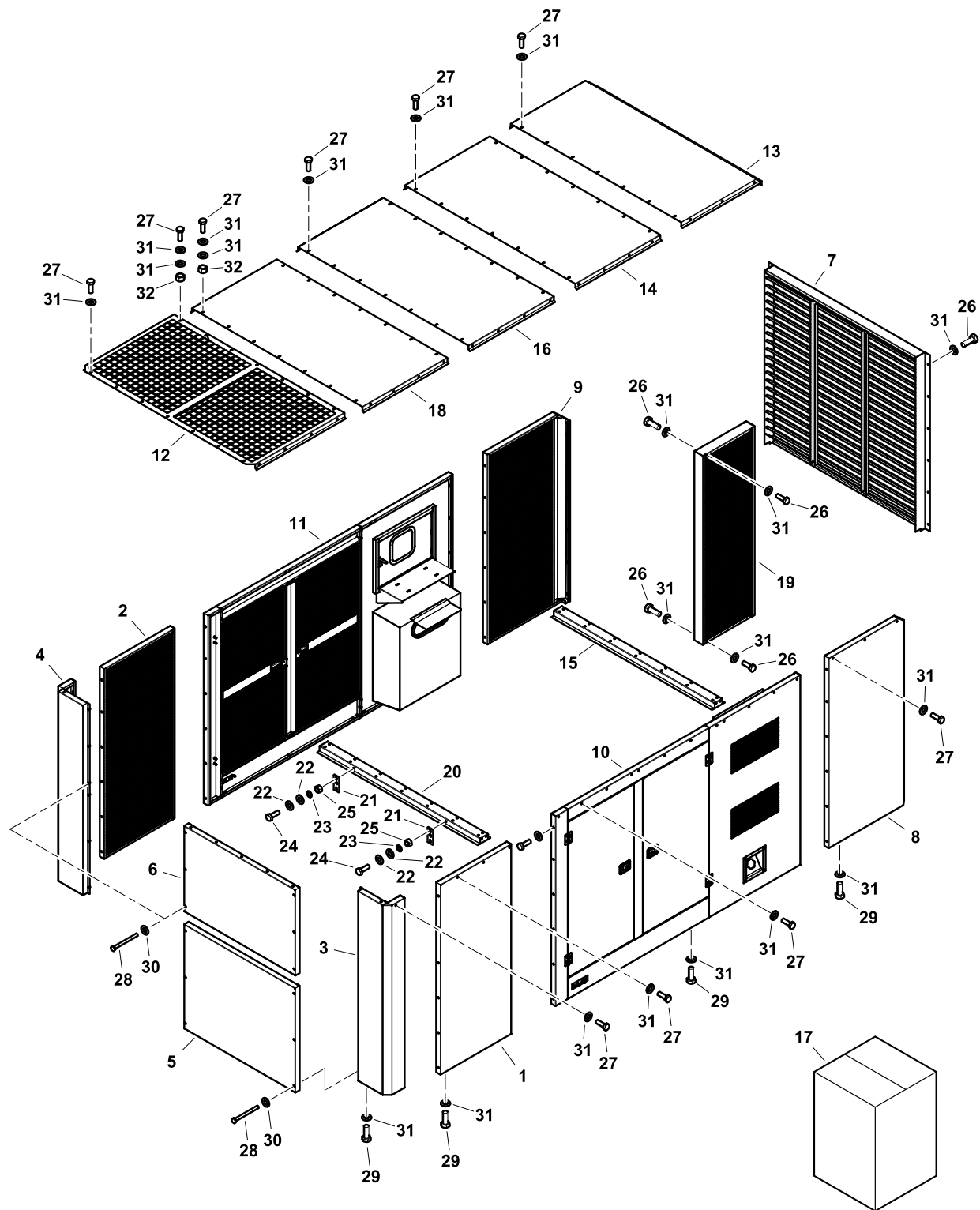
MAIN FRAME



MAIN FRAME

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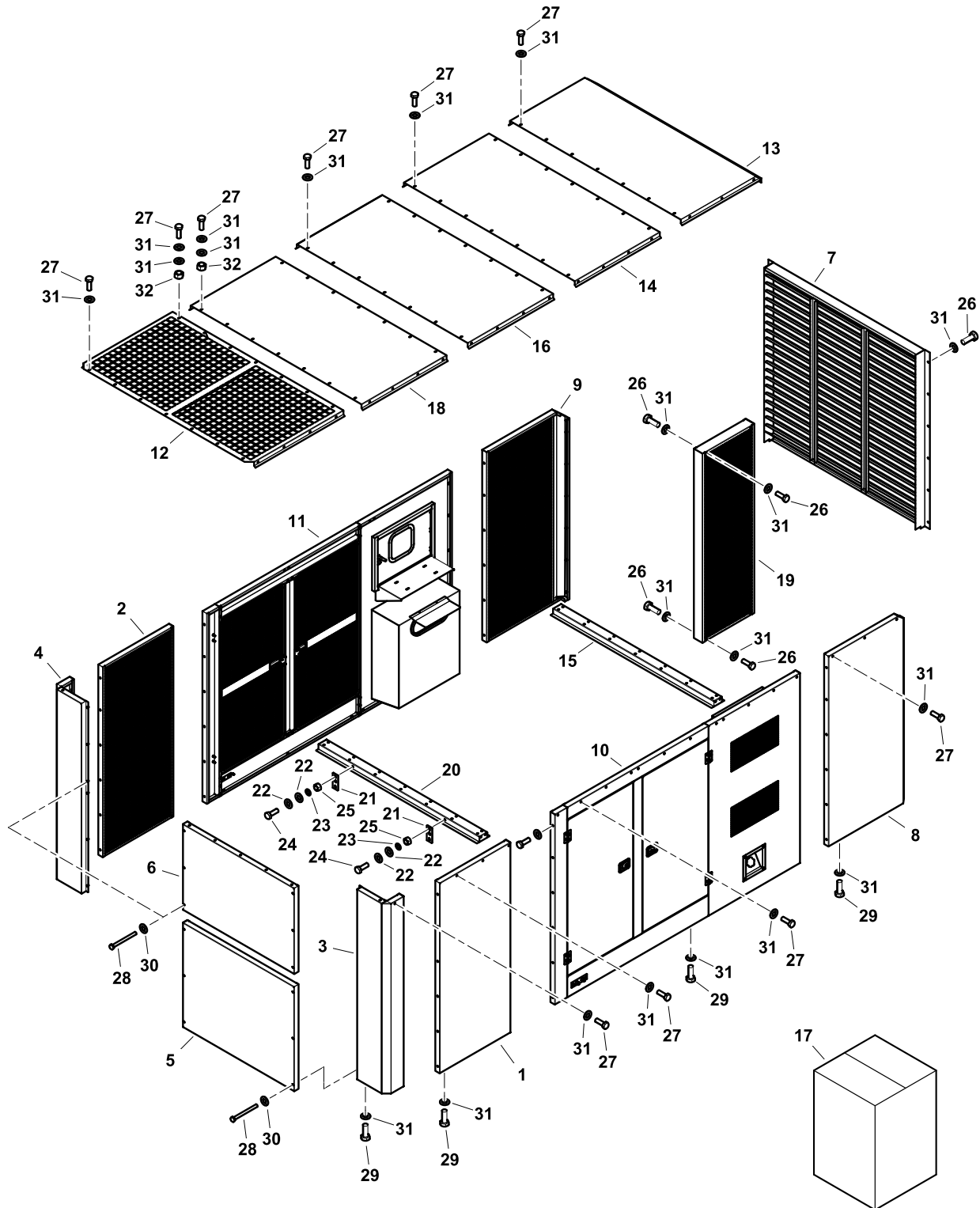
ENCLOSURE



ENCLOSURE

Item	Part Number	Description	Remarks	Serial Number	Qty
1	46679705	PANEL ASSEMBLY			1
2	46679719	PANEL ASSEMBLY			1
3	46679726	PANEL ASSEMBLY			1
4	46679732	PANEL ASSEMBLY			1
5	46679734	PANEL ASSEMBLY			1
6	46679760	PANEL ASSEMBLY			1
7	46679765	PANEL ASSEMBLY			1
8	46679766	PANEL ASSEMBLY			1
9	46679778	PANEL ASSEMBLY			1
10	NAP	PANEL ASSEMBLY			1
11	NAP	PANEL ASSEMBLY			1
12	46679834	PANEL ASSEMBLY			1
13	46679835	PANEL ASSEMBLY			1
14	46679836	PANEL ASSEMBLY			1
15	46679850	CROSSBAR, FRONT			1
16	46679851	PANEL ASSEMBLY			1
17	46679873	CROSSBAR ASSY, REAR	w/Ref. 20–25		1
18	46679876	PANEL ASSEMBLY			1
19	46679885	ACOUSTIC WALL ASSY			7
20	46679874	CROSSBAR, REAR			1
21	46679875	HOLDER			2
22	92061498	WASHER			4
23	92304674	WASHER			2
24	92329309	SCREW			2
25	96735550	NUT			2
26	46679813	SCREW			70
27	46679832	SCREW			149
28	46679889	SCREW			12
29	46679890	SCREW			34
30	92061498	WASHER			34
31	92304609	WASHER			271

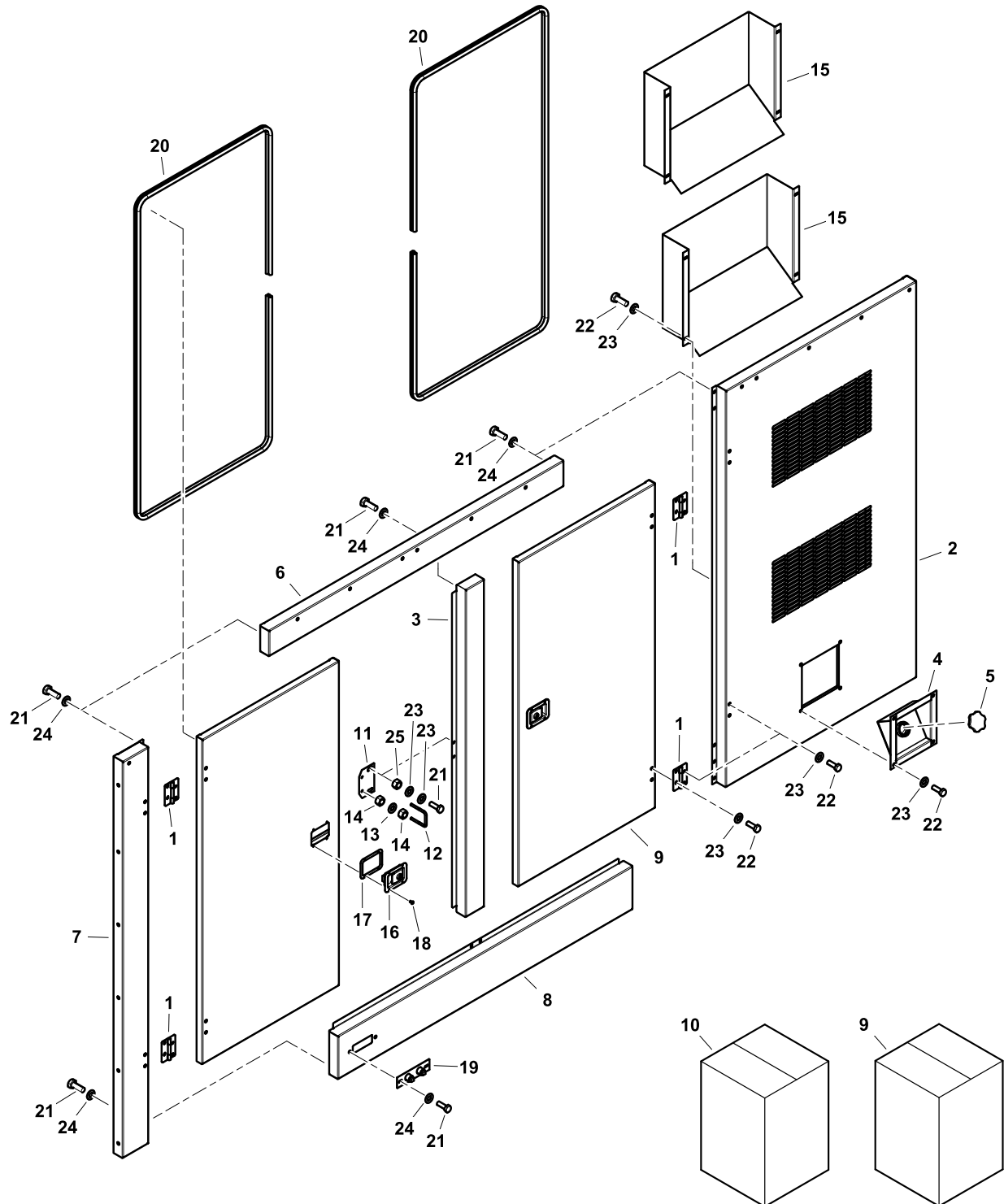
ENCLOSURE



ENCLOSURE

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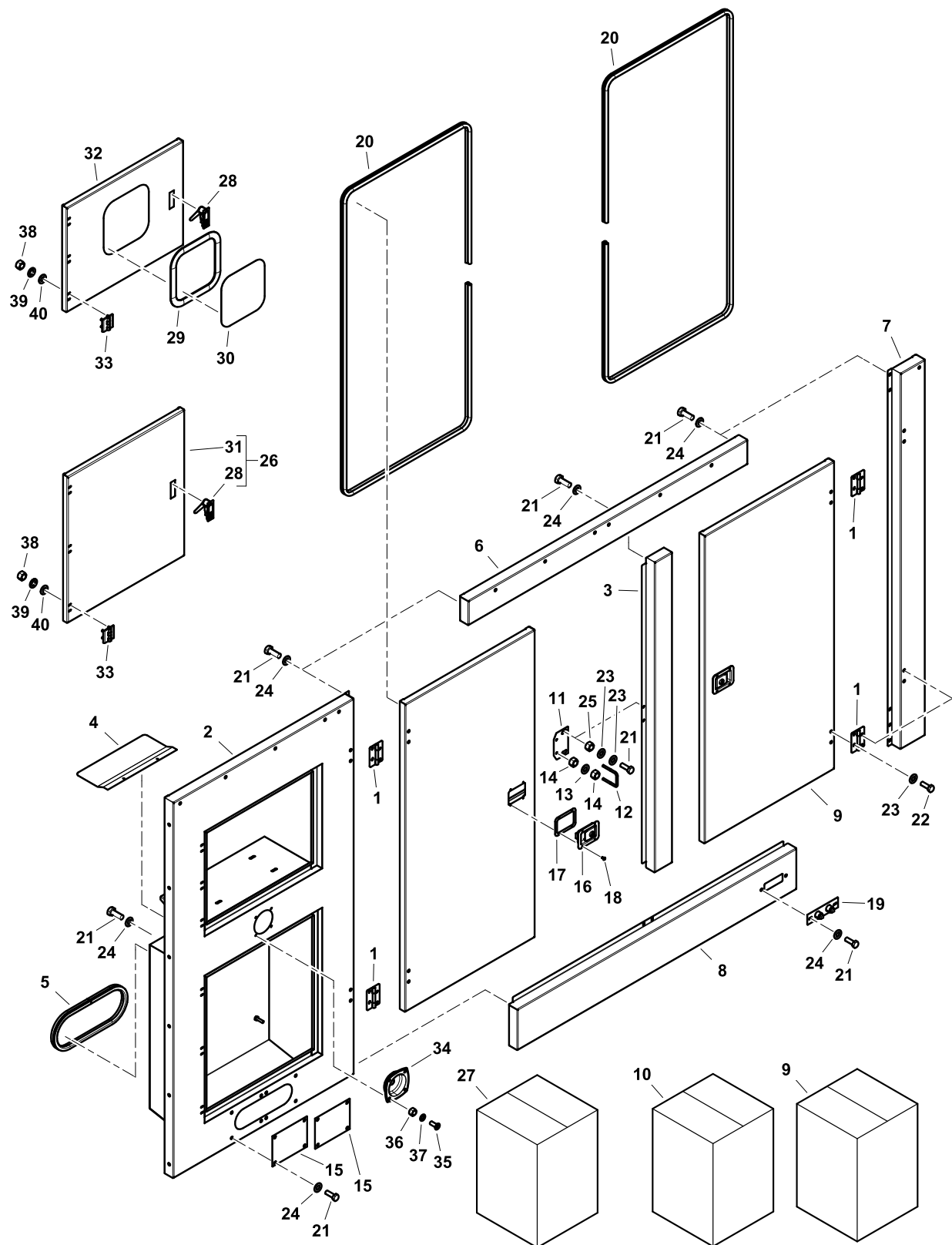
ENCLOSURE MIDDLE L



ENCLOSURE MIDDLE L

Item	Part Number	Description	Remarks	Serial Number	Qty
1	46677274	HINGE, DOOR			4
2	46679781	PANEL ASSEMBLY			1
3	46679789	PANEL ASSEMBLY			1
4	46679792	INPUT, TANK			1
5	46679793	CAP, TANK			1
6	46679782	PANEL ASSEMBLY			1
7	46679785	PANEL ASSEMBLY			1
8	46679787	PANEL ASSEMBLY			1
9	46679794	PANEL ASSEMBLY	w/Ref. 16–18		2
10	46679800	HOLDER, LOCK	w/Ref. 11–14		2
11	46679801	HOLDER, LOCK			1
12	46679802	U-BOLT			1
13	92304583	WASHER			2
14	96705132	NUT			4
15	46679806	PANEL, INTAKE POCKET			2
16	46679799	LOCK			1
17	46679798	GASKET			1
18	92271915	RIVET			4
19	46679810	BUSHING ASSY			1
20	46679809	GASKET, DOOR			2
21	46679813	SCREW			20
22	46679832	SCREW			22
23	92061480	WASHER			36
24	92304609	WASHER			16
25	96701370	NUT			4

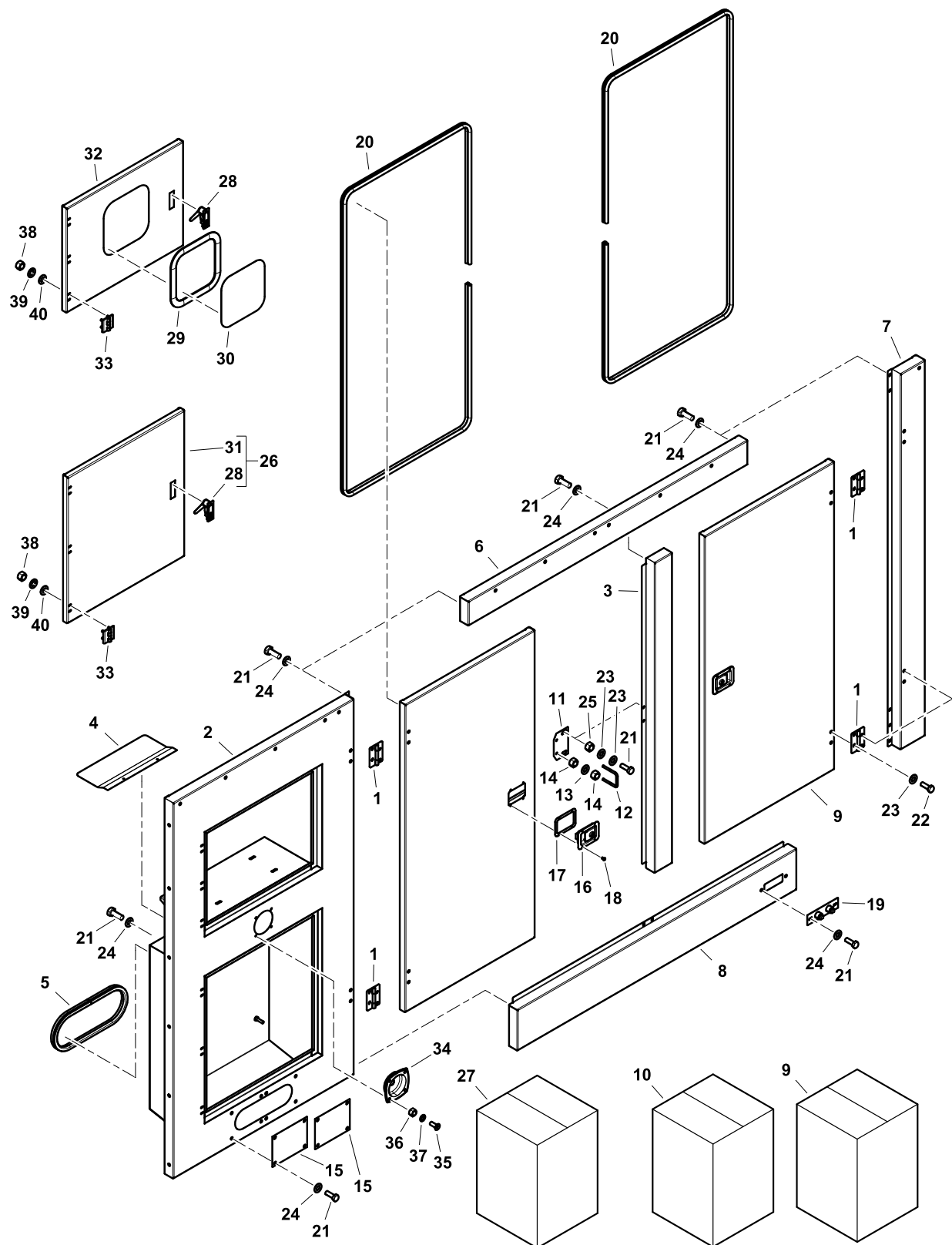
ENCLOSURE MIDDLE R



ENCLOSURE MIDDLE R

Item	Part Number	Description	Remarks	Serial Number	Qty
1	46677274	HINGE, DOOR			4
2	46679815	PANEL ASSEMBLY	w/Ref. 4, 5		1
3	46679825	PANEL ASSEMBLY			1
4	46679704	COVER			1
5	46679817	GASKET			1
6	46679819	PANEL ASSEMBLY			1
7	46679821	PANEL ASSEMBLY			1
8	46679823	PANEL ASSEMBLY			1
9	46679794	PANEL ASSEMBLY	w/Ref. 16–18		2
10	46679800	HOLDER, LOCK	w/Ref. 11–14		2
11	46679801	HOLDER, LOCK			1
12	46679802	U-BOLT			1
13	92304583	WASHER			2
14	96705132	NUT			4
15	46679831	COVER			2
16	46679799	LOCK			1
17	46679798	GASKET			1
18	92271915	RIVET			4
19	46679810	BUSHING ASSY			1
20	46679809	GASKET, DOOR			2
21	46679813	SCREW			28
22	46679832	SCREW			16
23	92061480	WASHER			24
24	92304609	WASHER			24
25	96701370	NUT			4
26	46679829	PANEL ASSEMBLY	w/Ref. 28, 31		1
27	46679827	PANEL ASSEMBLY	w/Ref. 28–30, 32		1
28	46677284	LATCH			1
29	22897342	SEAL			1
30	46678200	PLEXIGLASS			1
31	46679830	PANEL, PAINTED			1

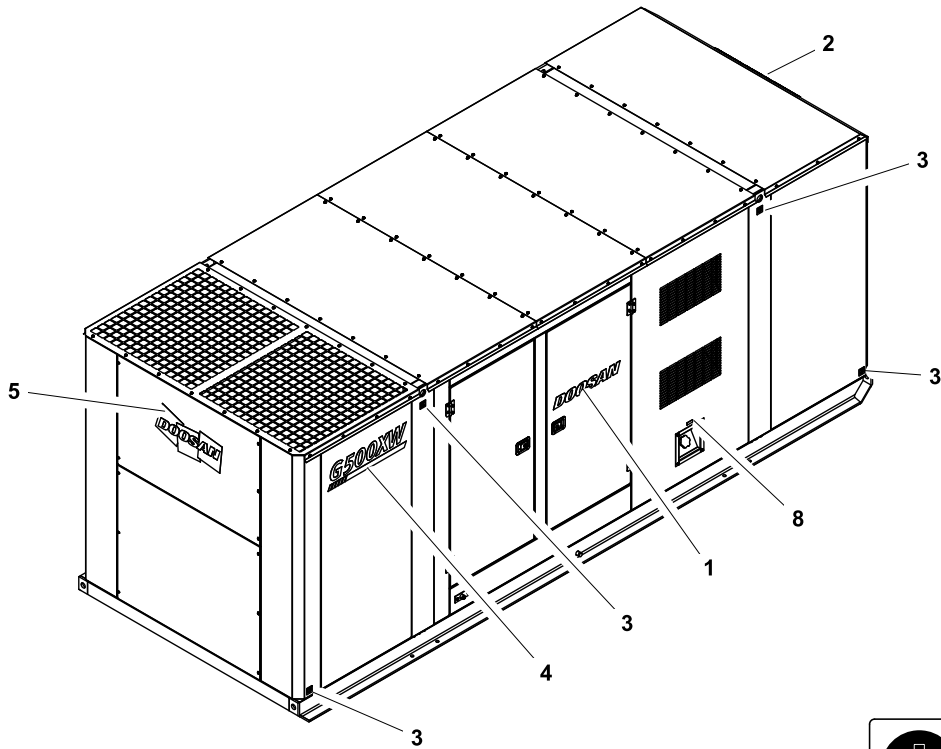
ENCLOSURE MIDDLE R



ENCLOSURE MIDDLE R

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DECALS AND DOCUMENTATION (G500)

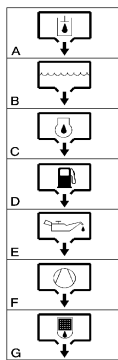


4 — **G500XW**

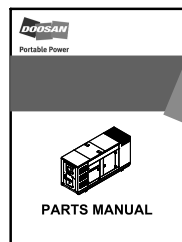
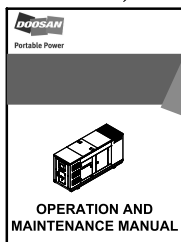
19 — **G500XF**

1 — **DOOSAN**

2 — **DoosanPortablePower.eu**



18



17



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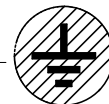
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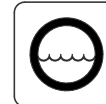
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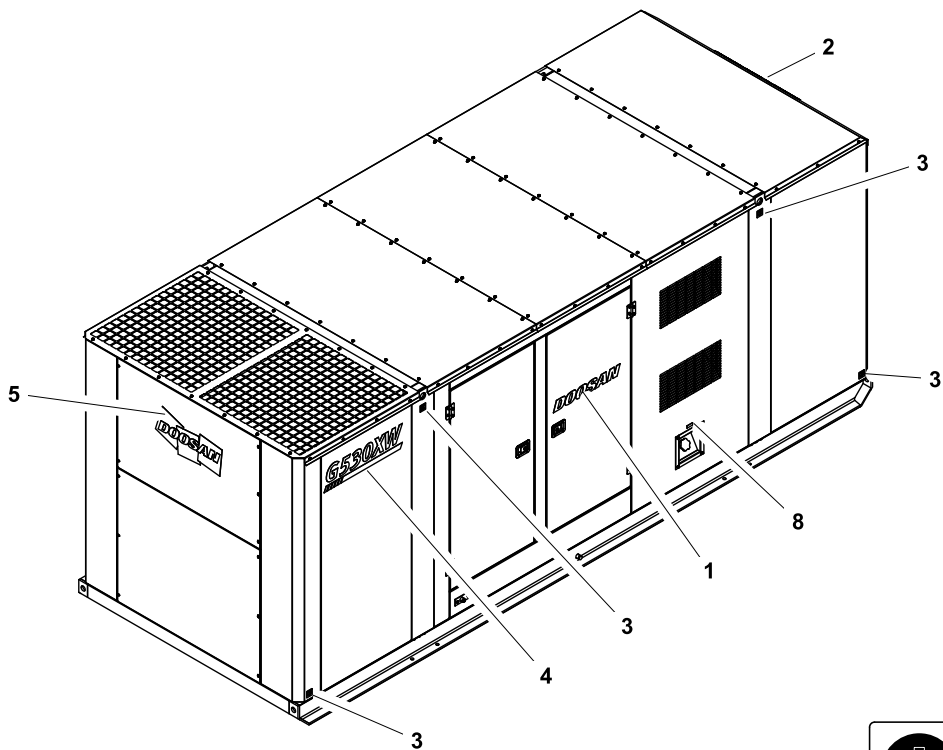


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DECALS AND DOCUMENTATION (G500)

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DECALS AND DOCUMENTATION (G530)

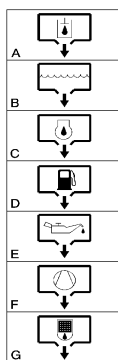


4 — **G530XW**

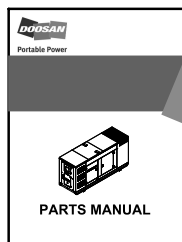
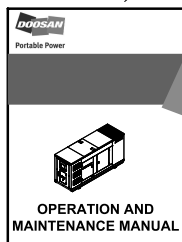
19 — **G530XF**

1 — **DOOSAN**

2 — **DoosanPortablePower.eu**



18



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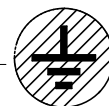
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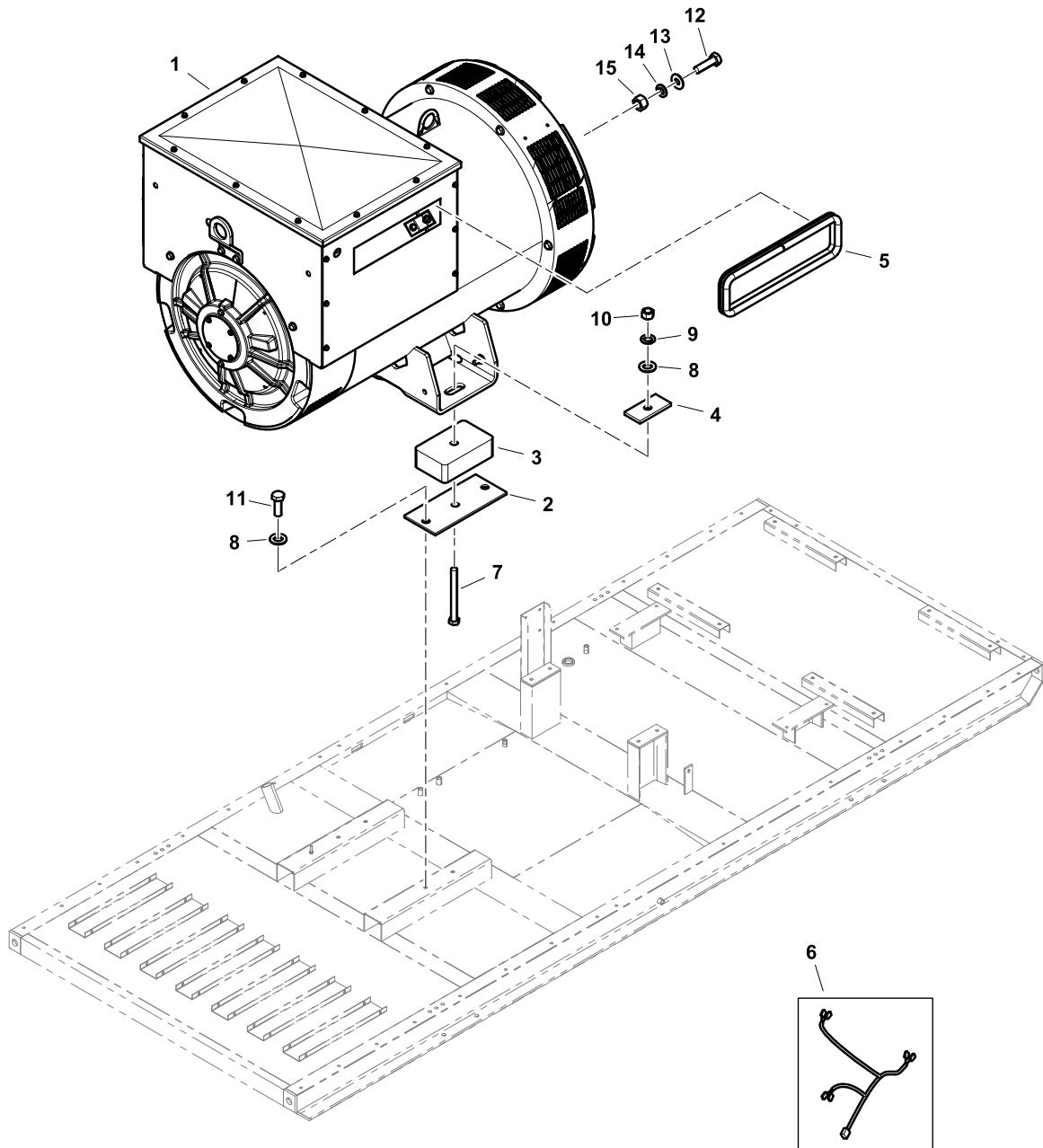


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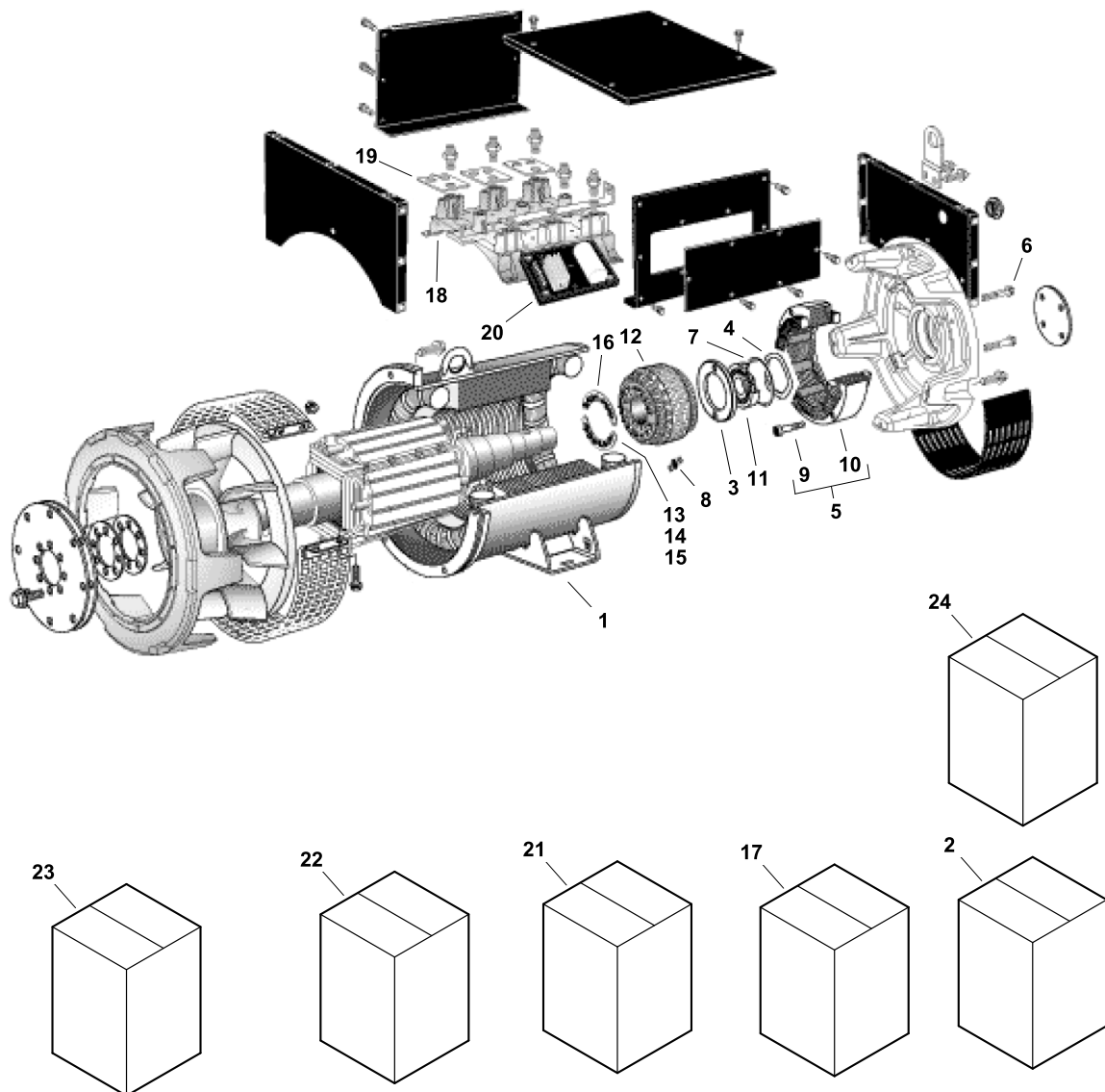
ALTERNATOR MOUNTING



ALTERNATOR MOUNTING

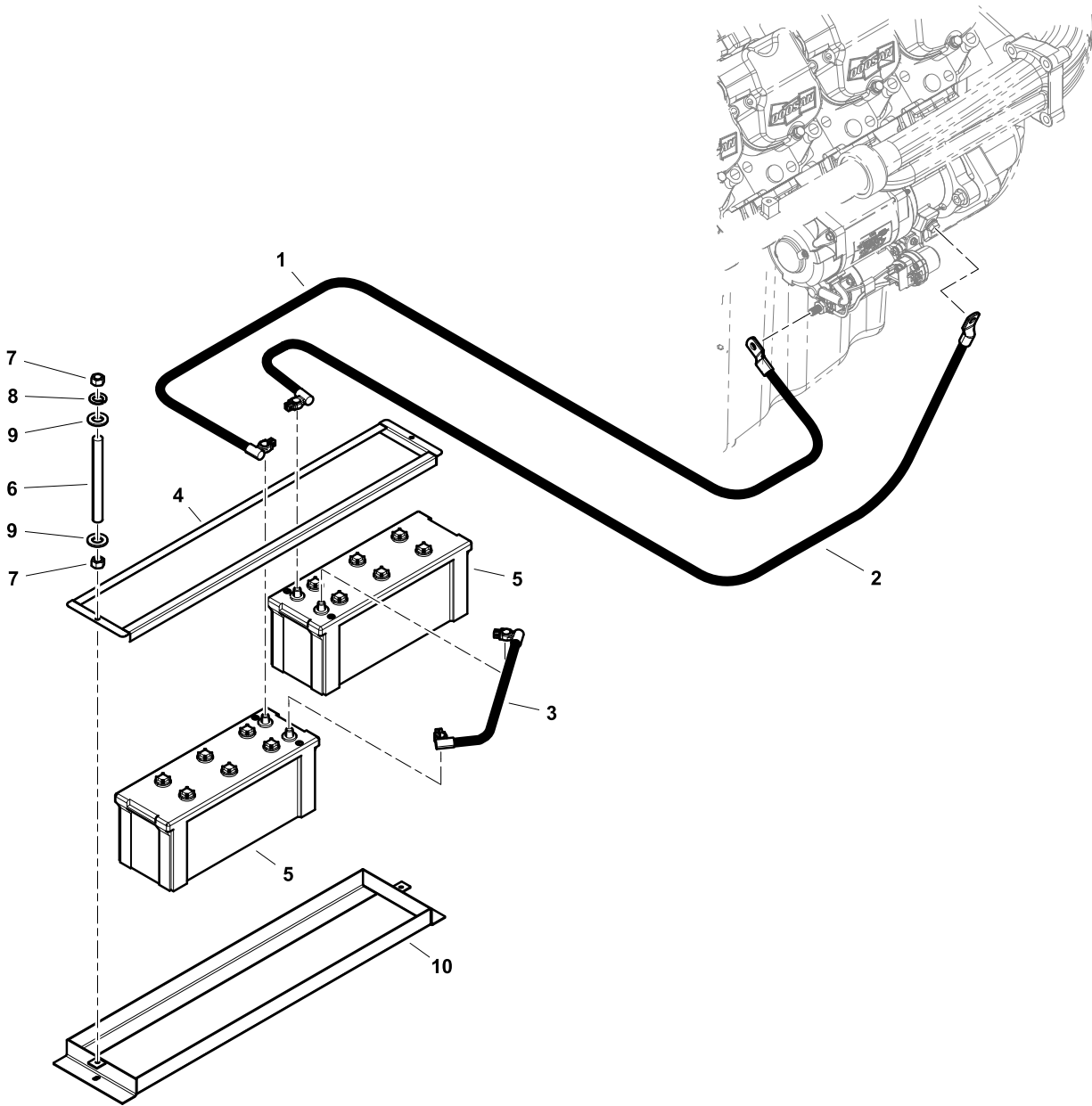
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ALTERNATOR PARTS



[illegible][illegible]

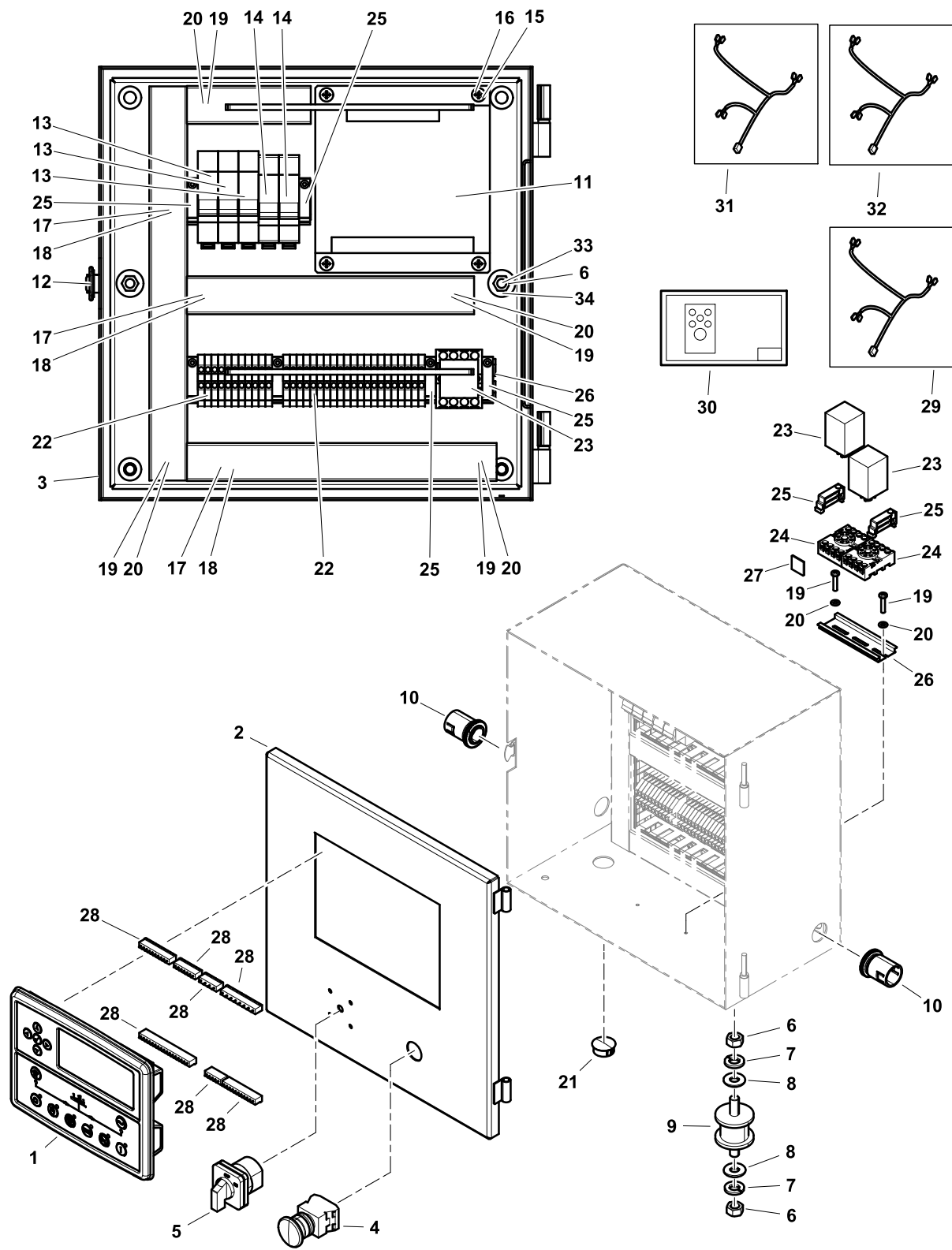
BATTERY



BATTERY	
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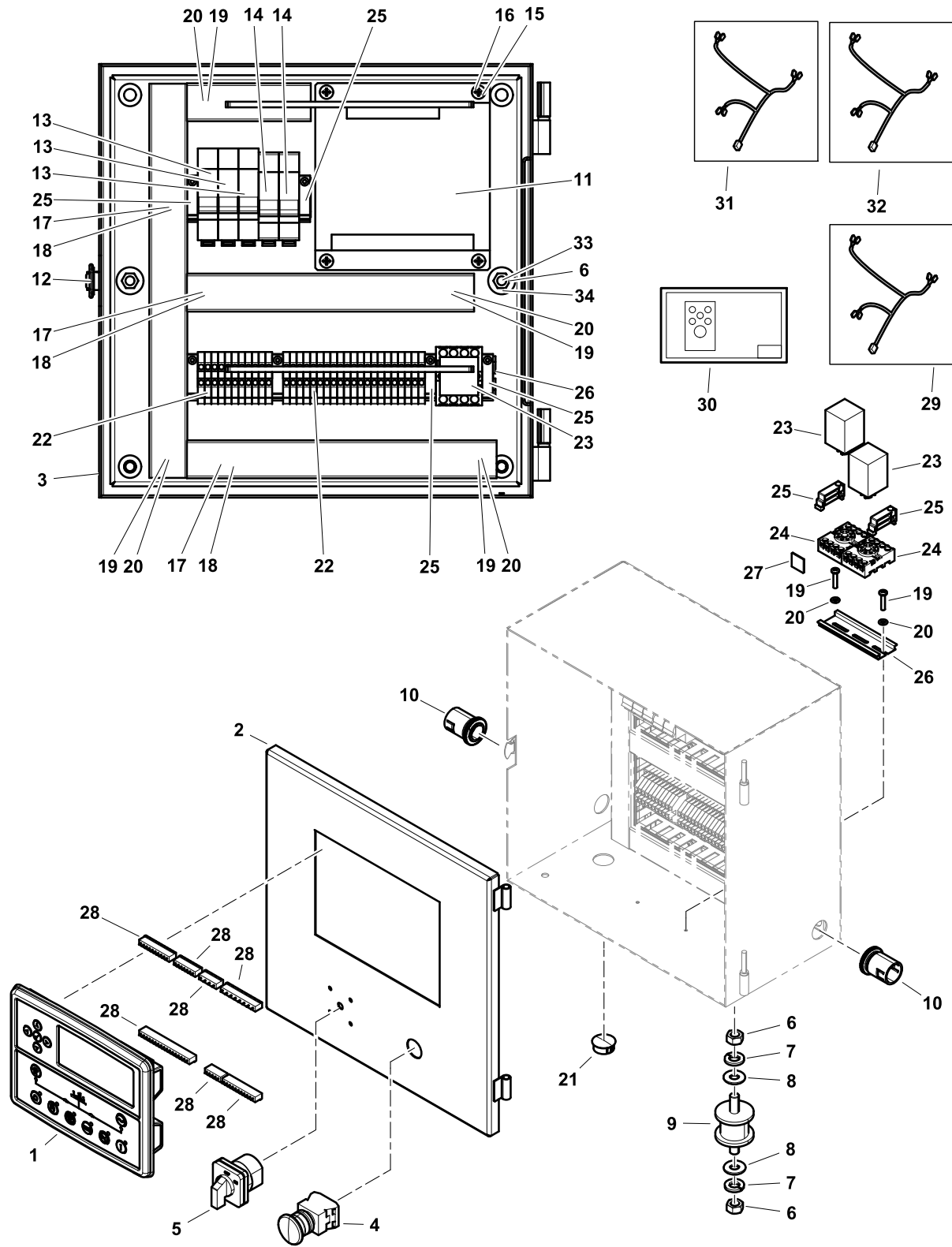
CONTROL PANEL



CONTROL PANEL

Item	Part Number	Description	Remarks	Serial Number	Qty
1	46679561	CONTROLLER	w/Ref. 28		1
2	46678240	PANEL, CONTROL			1
3	46678239	BOX, PANEL			1
4	46679563	SWITCH			2
5	46679565	SWITCH			1
6	96701370	NUT			10
7	96753926	WASHER			8
8	92687664	WASHER			8
9	46678205	SILENTBLOCK			4
10	46678679	GUIDE, HOSE			2
11	46686564	CONTROLLER, GOVERNOR	G500XW/XF		1
11	46686565	CONTROLLER, GOVERNOR	G530XW/XF		1
12	46678241	LATCH, CONTROL PANEL			1
13	46679573	BREAKER, 6A	1 POLE		3
14	46679570	BREAKER, 20A	1 POLE		2
15	46668475	SCREW			4
16	96704663	WASHER			4
17	46679566	COVER, DIN RAIL			4
18	46679569	GUIDE, WIRE			4
19	96743653	SCREW			23
20	46555707	WASHER			23
21	46679596	CAP, HOLE			2
22	46679575	WIRE CONNECTOR			32
23	46679571	RELAY			3
24	46679574	SOCKET, RELAY			3
25	46679568	STOPPER, DIN RAIL			8
26	46679567	DIN RAIL			3
27	46679592	MOUNT, CABLE			2
28	NAP	CONTROLLER CONNECTORS	Ref. 1		
29	46680751	HARNESS, CONTROL PANEL			1
30	46680749	ELECTRICAL SCHEMATICS			1

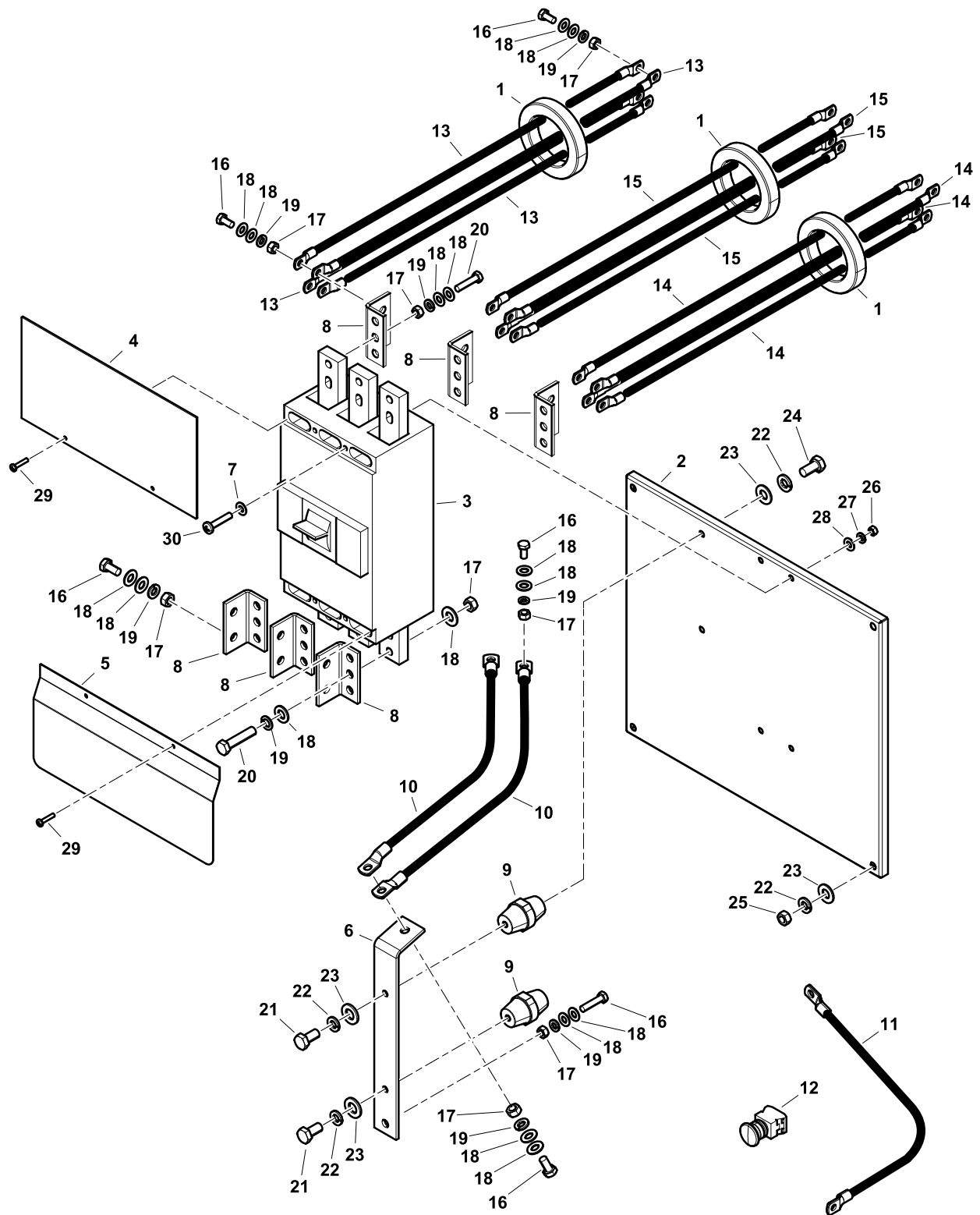
CONTROL PANEL



CONTROL PANEL

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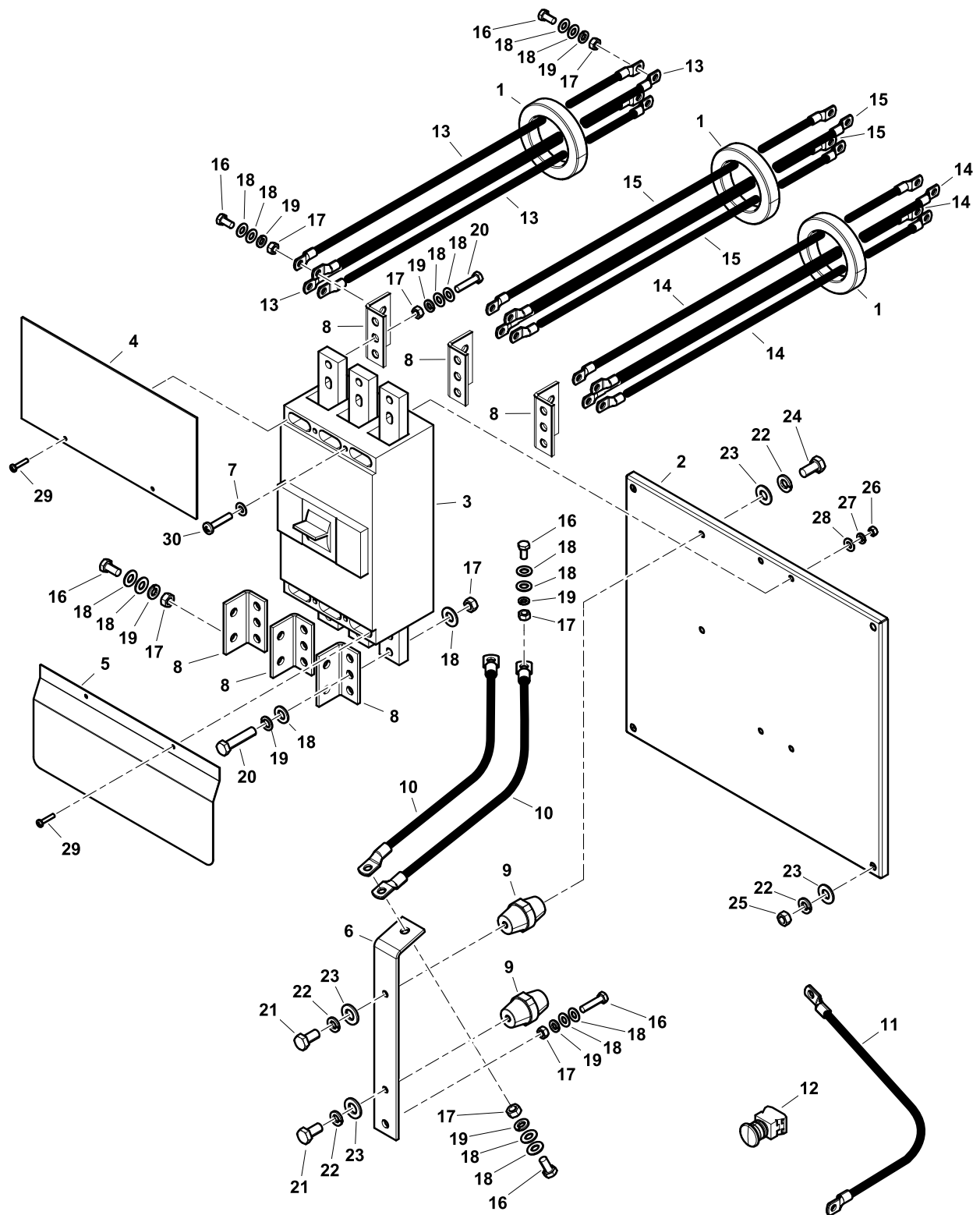
POWER PEDESTAL ASSEMBLY



POWER PEDESTAL ASSEMBLY

Item	Part Number	Description	Remarks	Serial Number	Qty
1	46680010	CURRENT TRANSFORMER			3
2	46679997	PANEL, CIRCUIT BREAKER			1
3	46668414	CIRCUIT, BREAKER			1
4	46679999	COVER			1
5	46679704	COVER			1
6	46679998	HOLDER, ISOLATOR			1
7	NAP	WASHER	w/Ref. 3		4
8	46678282	BUS BAR			6
9	46678279	ISOLATOR, BUS BAR			2
10	46693323	CABLE, BLACK NEUTRAL	XW, N - 840mm		2
10	46693325	CABLE, BLACK NEUTRAL	XF, N - 490mm		2
11	46679954	CABLE, GROUND			1
12	46679563	SWITCH, STOP EMERGENCY			1
13	46693306	CABLE, RED PHASE	XW, L1 - 535mm		4
13	46693303	CABLE, RED PHASE	XF, L1 - 207mm		4
14	46693319	CABLE, BLUE PHASE	XW, L3 - 520mm		4
14	46693315	CABLE, BLUE PHASE	XF, L3 - 207mm		4
15	46693313	CABLE, YELLOW PHASE	XF, L2 - 520mm		4
15	46693309	CABLE, YELLOW PHASE	XW, L1 - 213mm		4
16	35299569	SCREW			22
17	96701743	NUT			34
18	92061506	WASHER			68
19	92304682	WASHER			34
20	96730395	SCREW			12
21	92304393	SCREW			2
22	92304674	WASHER			8
23	92061498	WASHER			8
24	35287648	SCREW			2
25	96735550	NUT			4
26	96735543	NUT			4
27	96741467	WASHER			4

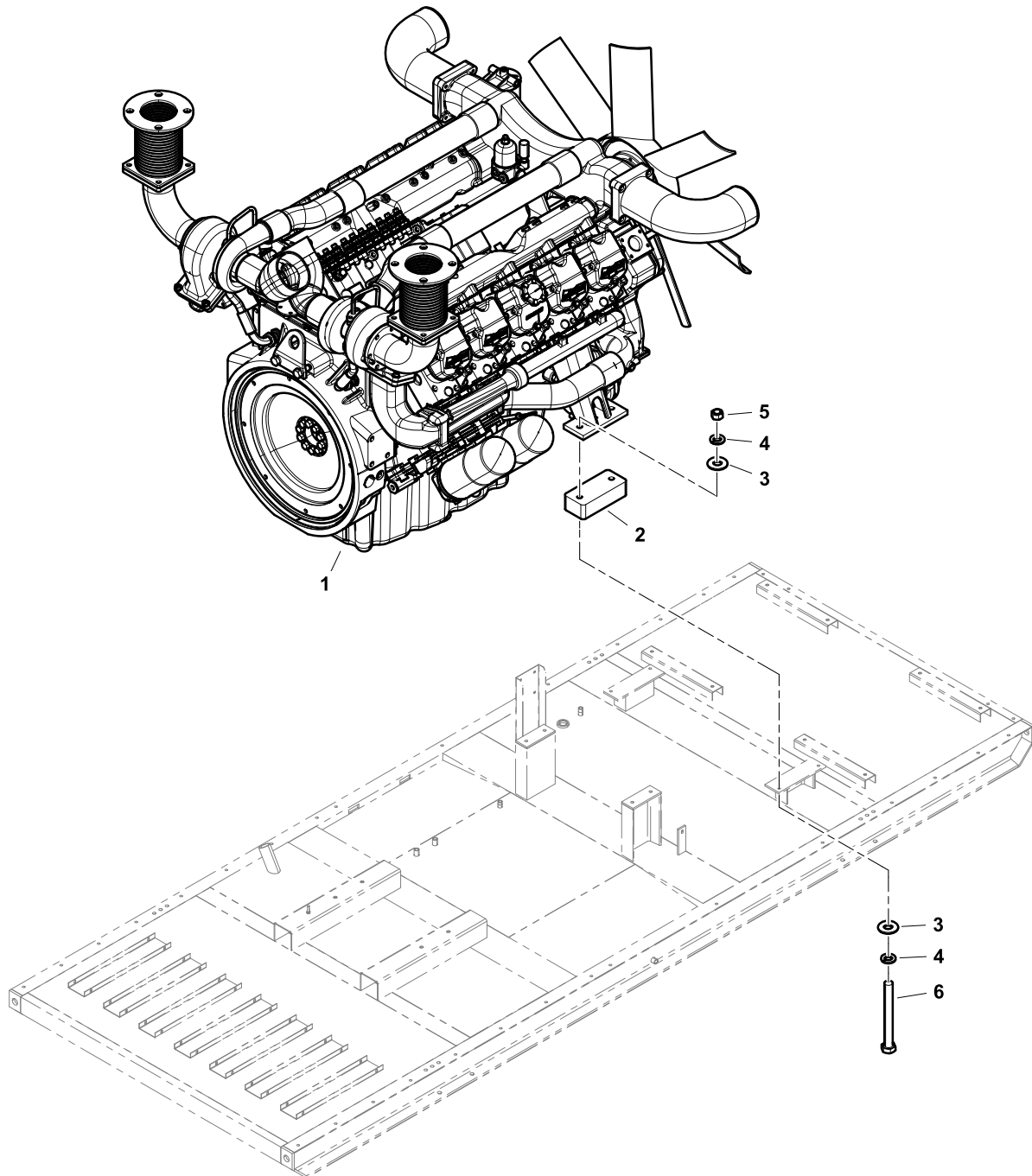
POWER PEDESTAL ASSEMBLY



POWER PEDESTAL ASSEMBLY

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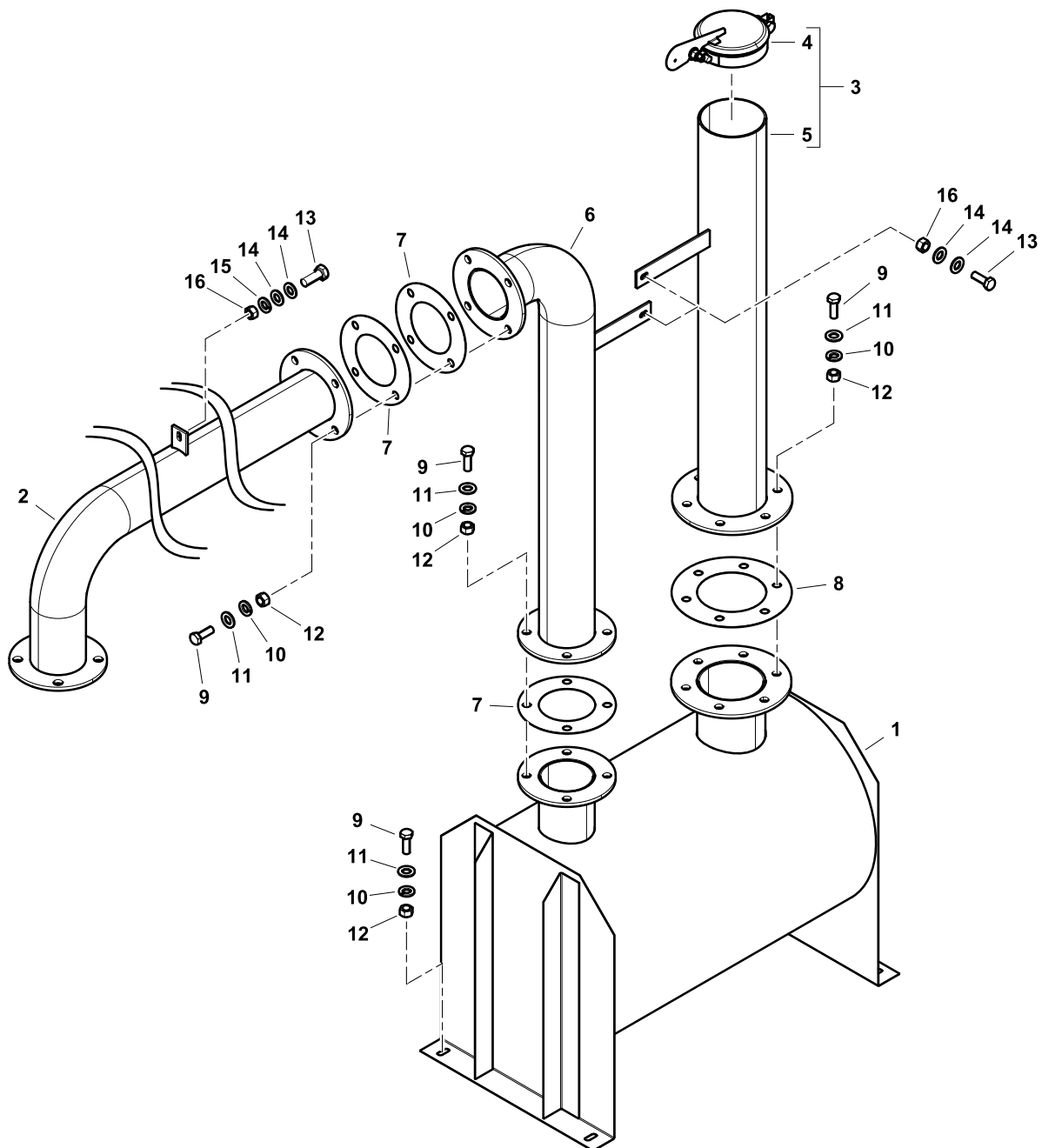
ENGINE ASSEMBLY



ENGINE ASSEMBLY

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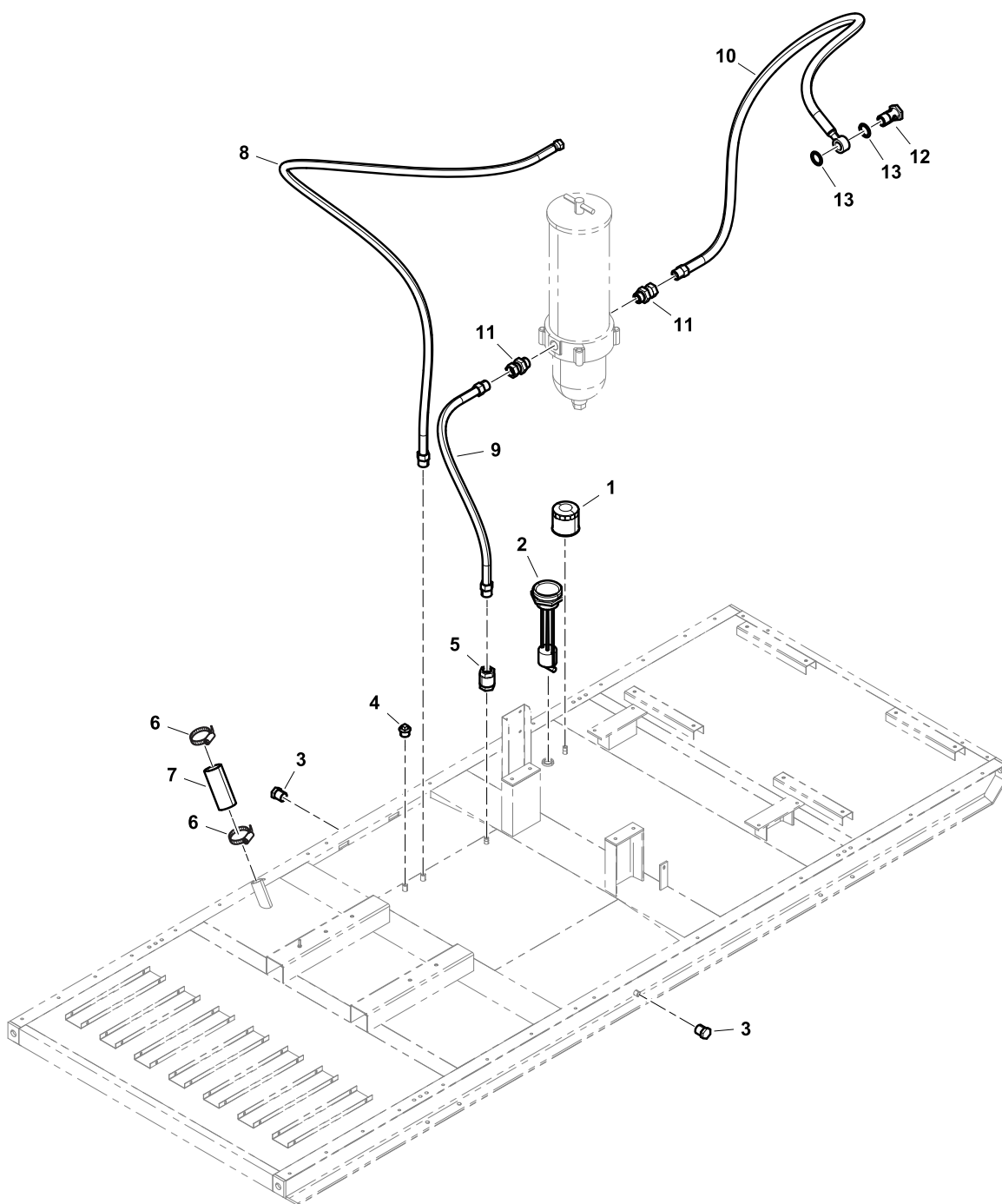
EXHAUST SYSTEM



EXHAUST SYSTEM	
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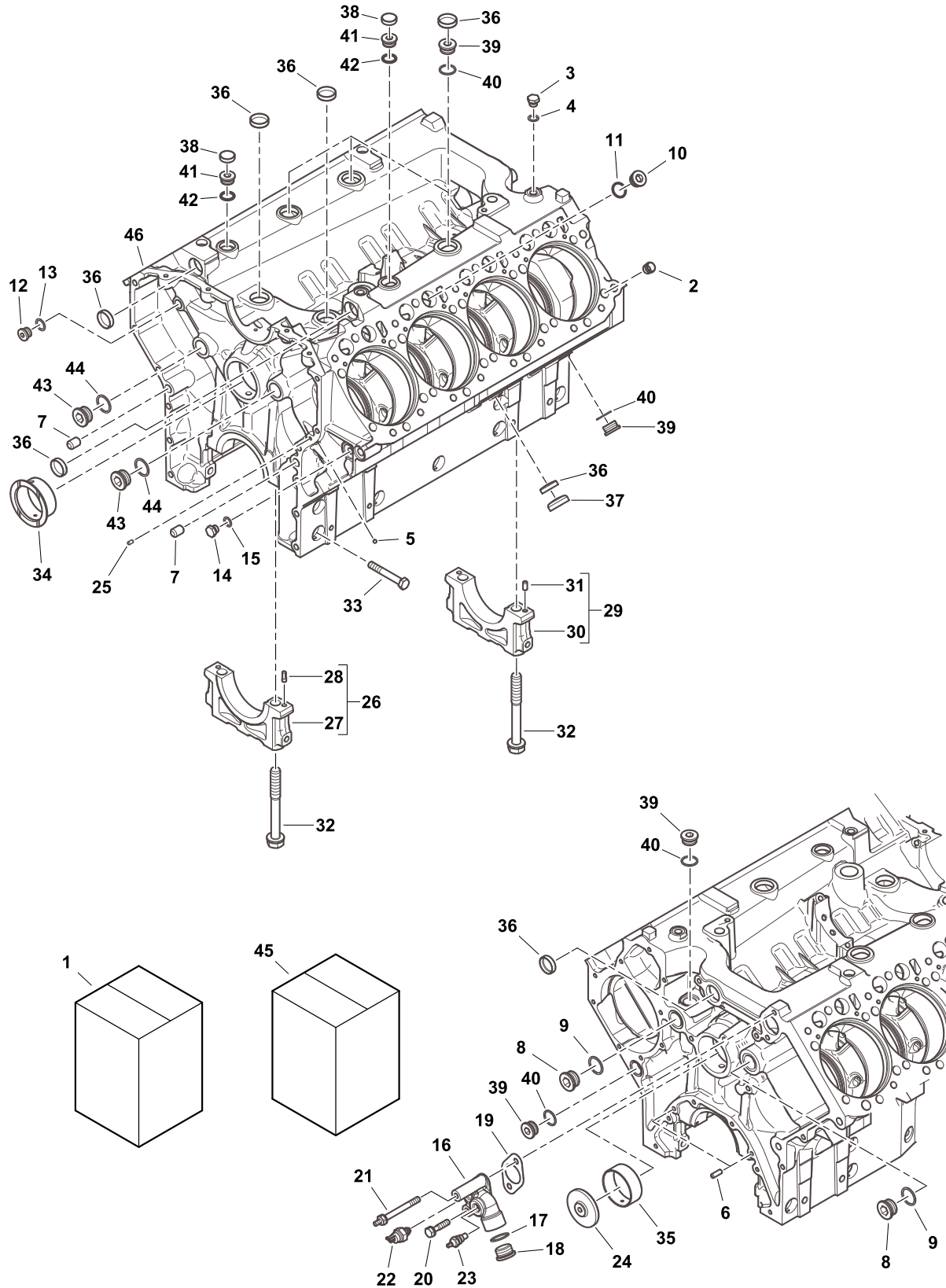
FUEL SYSTEM



FUEL SYSTEM	
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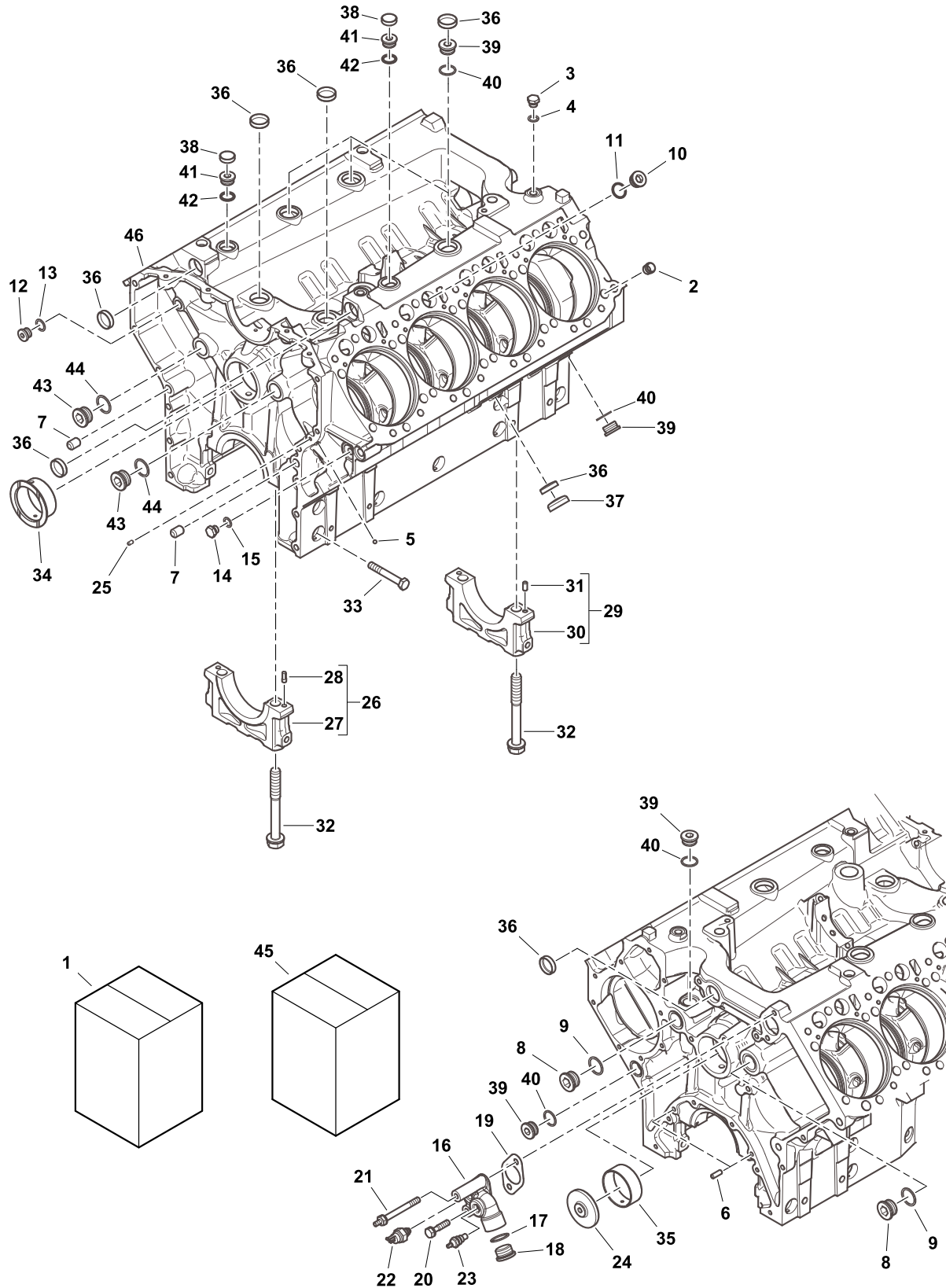
CYLINDER BLOCK



CYLINDER BLOCK

Item	Part Number	Description	Remarks	Serial Number	Qty
1	NAP	CYLINDER BLOCK ASSY	w/Ref. 5-7, 36-45		1
2	46687205	PIN			16
3	46682935	SCREW, PLUG			1
4	46689020	RING, SEAL			1
5	46684294	BALL, STEEL			1
6	46684269	PIN			2
7	46684273	PIN, DOWEL			2
8	46687040	SCREW, PLUG			2
9	46684371	RING, SEAL			2
10	46683963	SCREW, PLUG			1
11	46684372	RING, SEAL			1
12	46687038	SCREW, PLUG			1
13	46682751	RING, SEAL			1
14	46682935	SCREW, PLUG			1
15	46689020	RING, SEAL			1
16	46687526	FLANGE			1
17	46684371	RING, SEAL			1
18	46687040	SCREW, PLUG			1
19	46687382	GASKET			1
20	46683310	SCREW			1
21	46684555	SCREW			1
22	46682988	WATER TEMPERATURE SWITCH			1
23	46689021	SENSOR, TEMPERATURE			1
24	46685162	COVER			1
25	46684245	PLUG, CORE			1
26	NAP	BEARING CAP ASSY	w/Ref. 27, 28		1
27	NAP	CAP, BEARING			1
28	46685878	PIN			2
29	NAP	BEARING CAP ASSY	w/Ref. 30, 31		4
30	NAP	CAP, BEARING			1
31	46684271	PIN			2

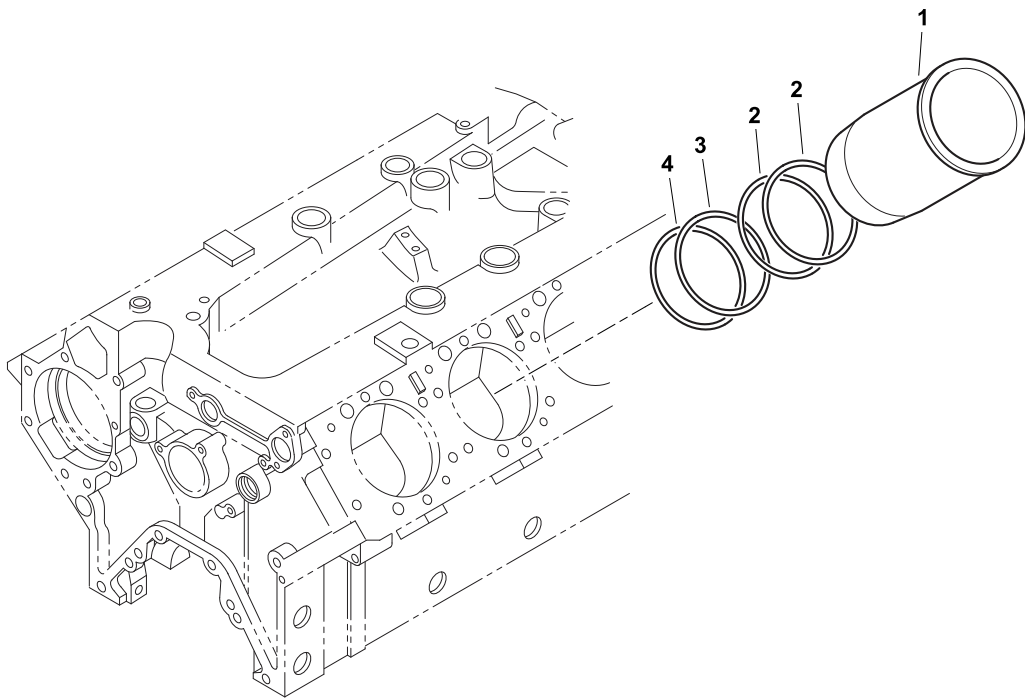
CYLINDER BLOCK



CYLINDER BLOCK	
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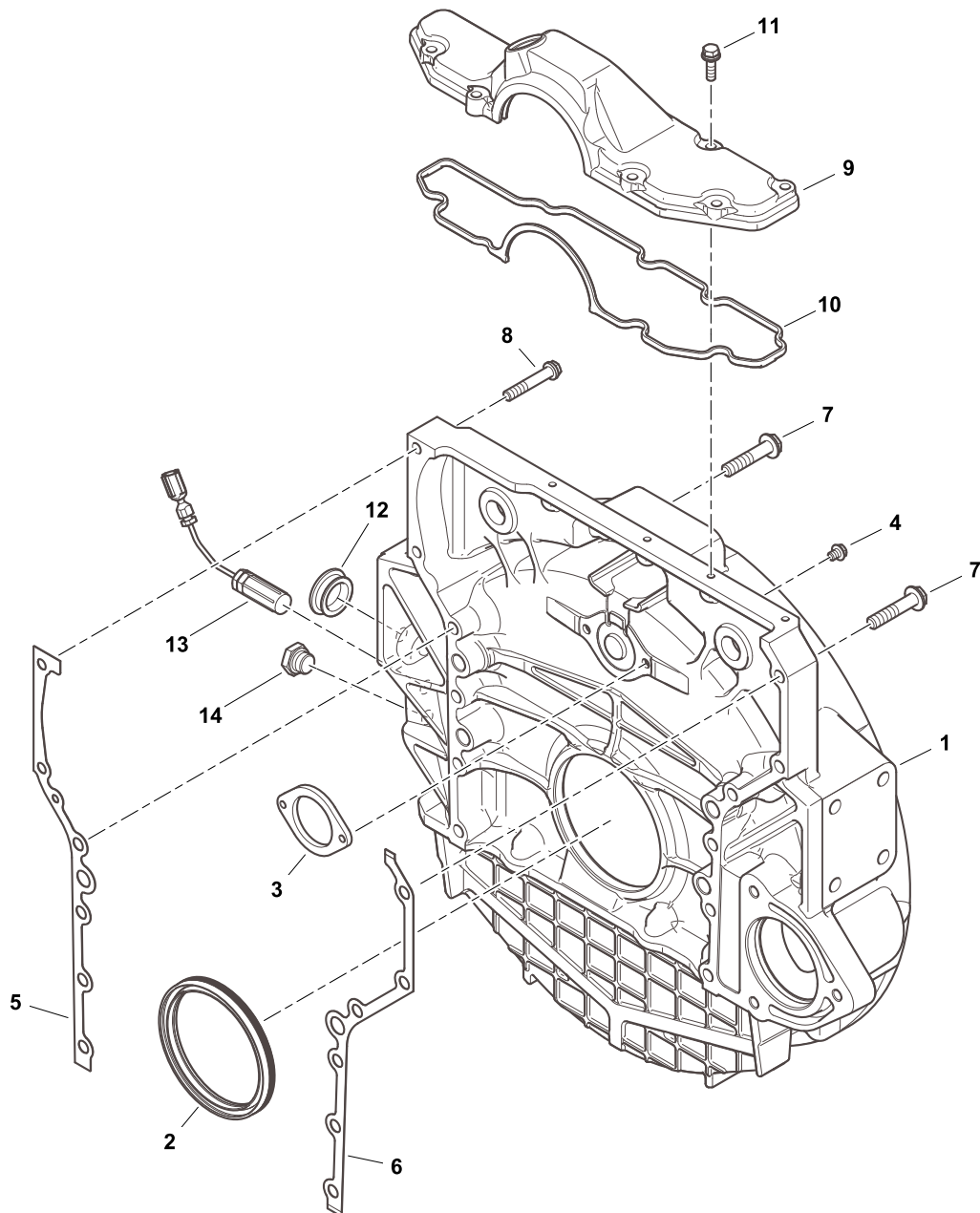
CYLINDER LINER



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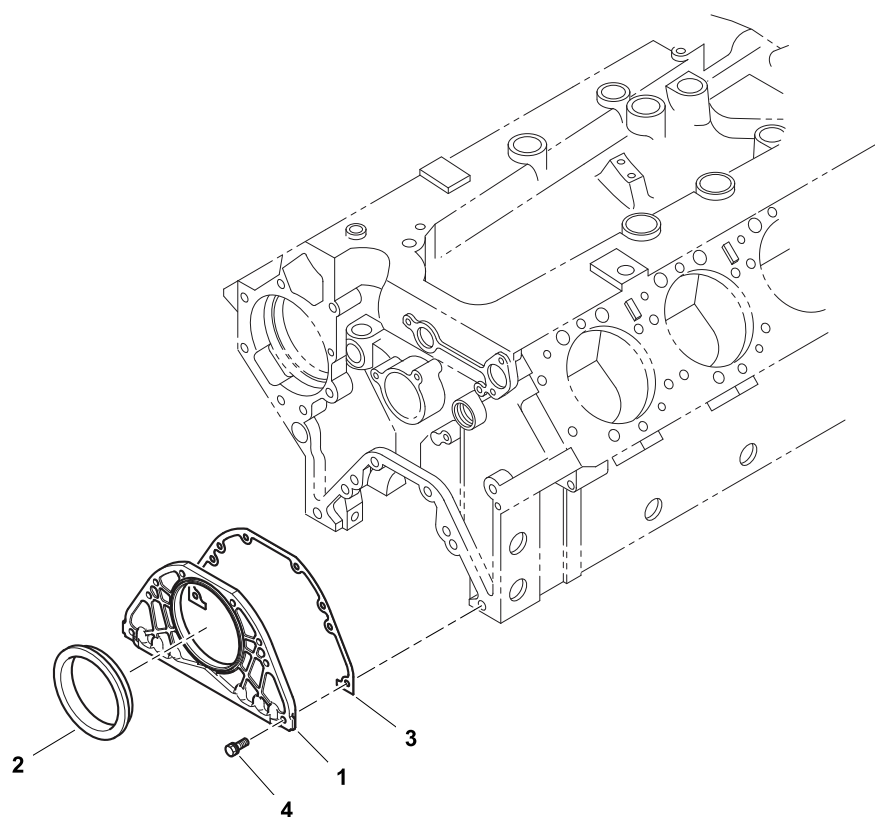
FLYWHEEL HOUSING



FLYWHEEL HOUSING	
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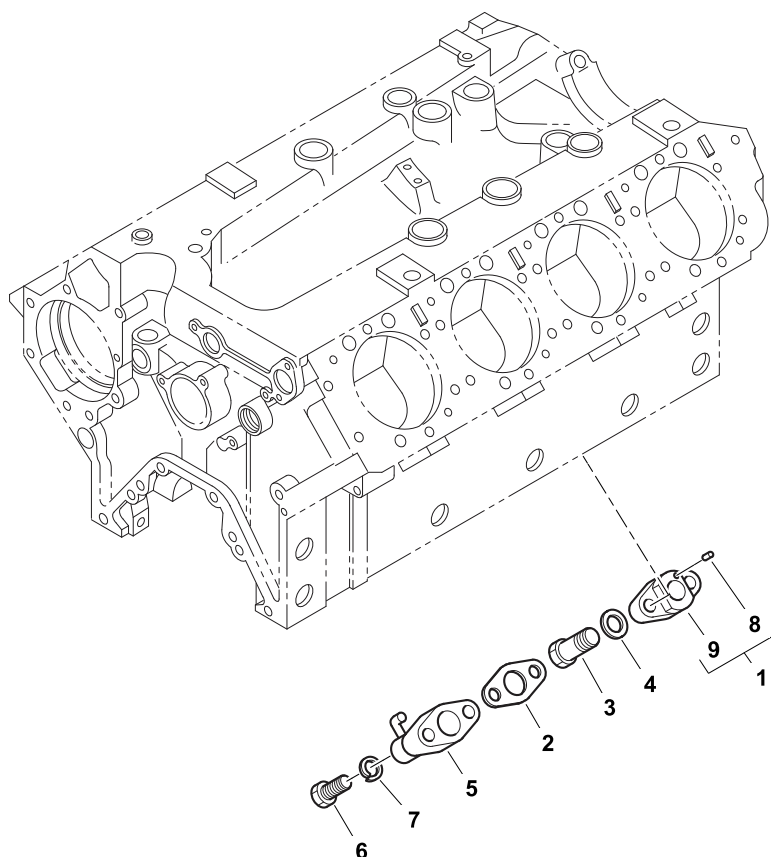
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OIL SEAL	
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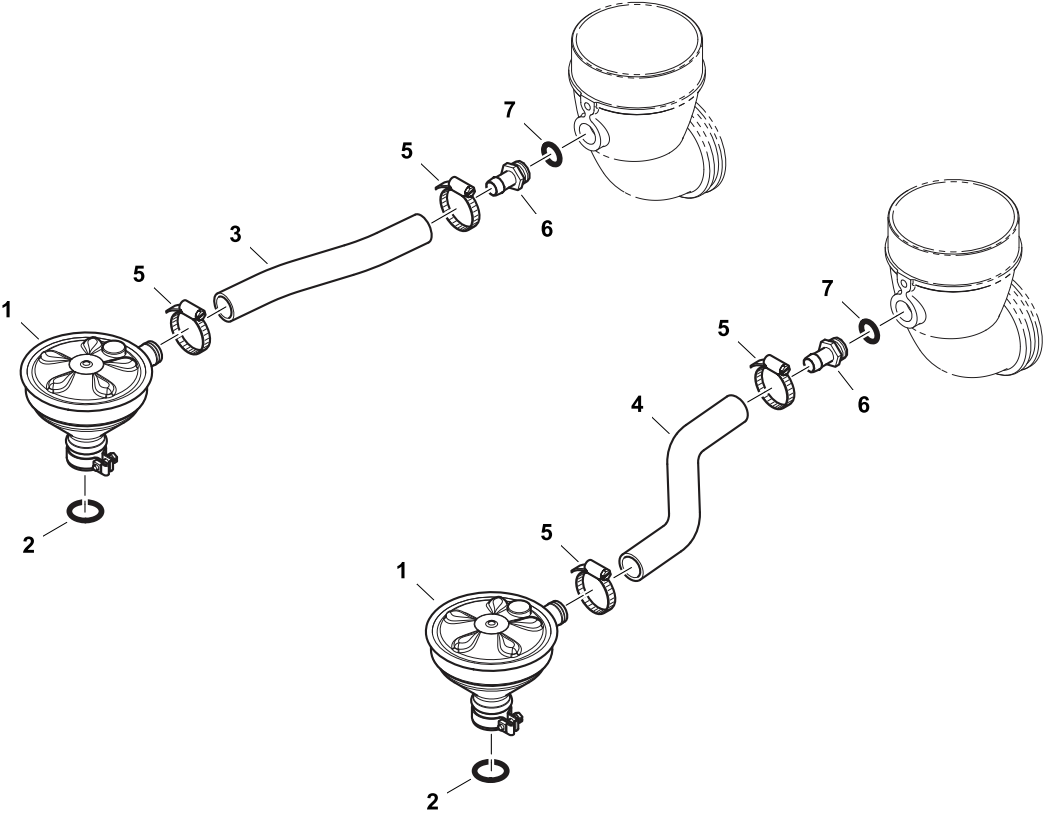
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OIL SPRAY NOZZLE	
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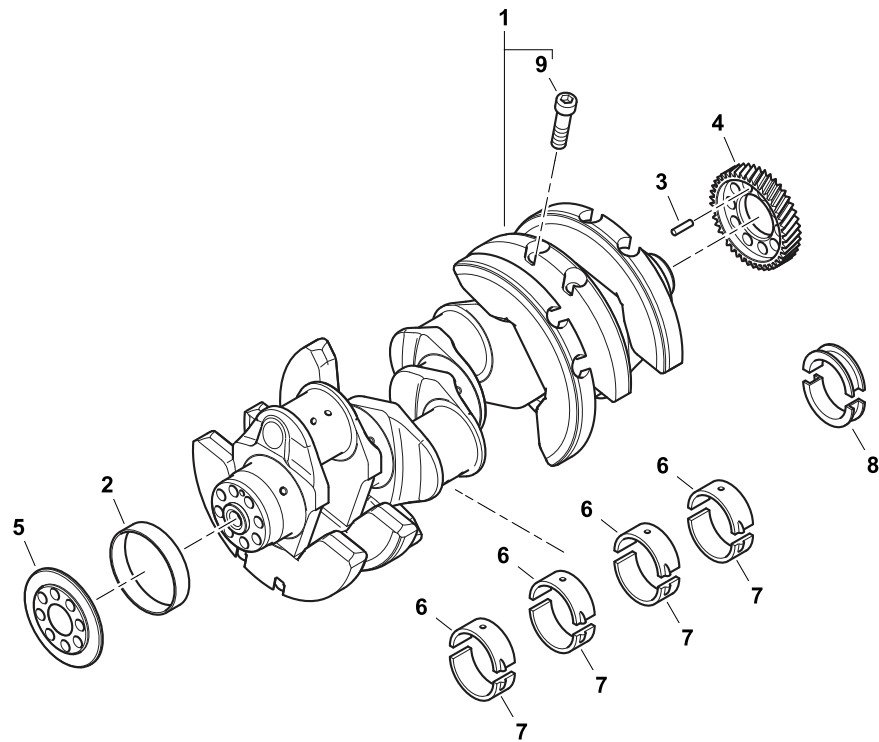
BREATHER



	BREATHER	
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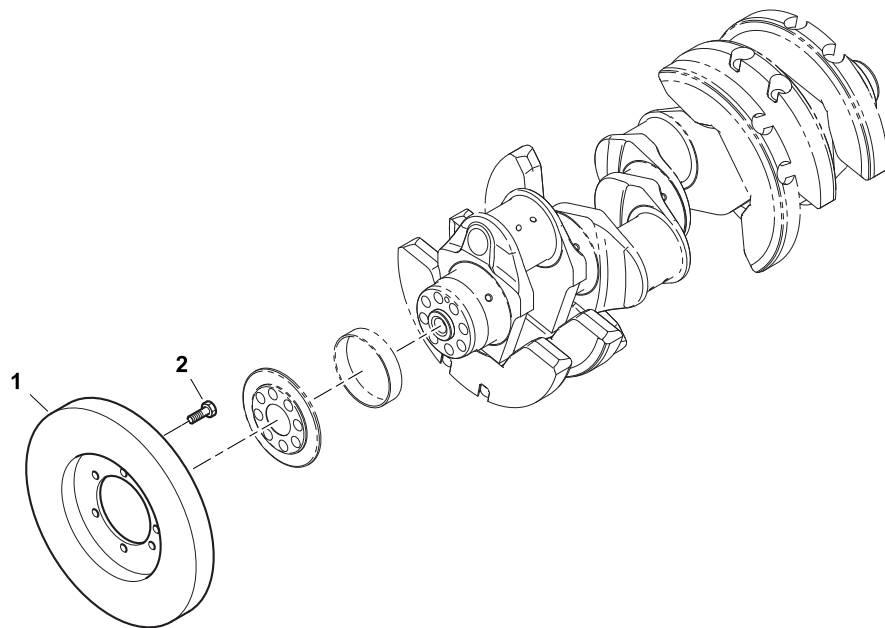
CRANKSHAFT



CRANKSHAFT	
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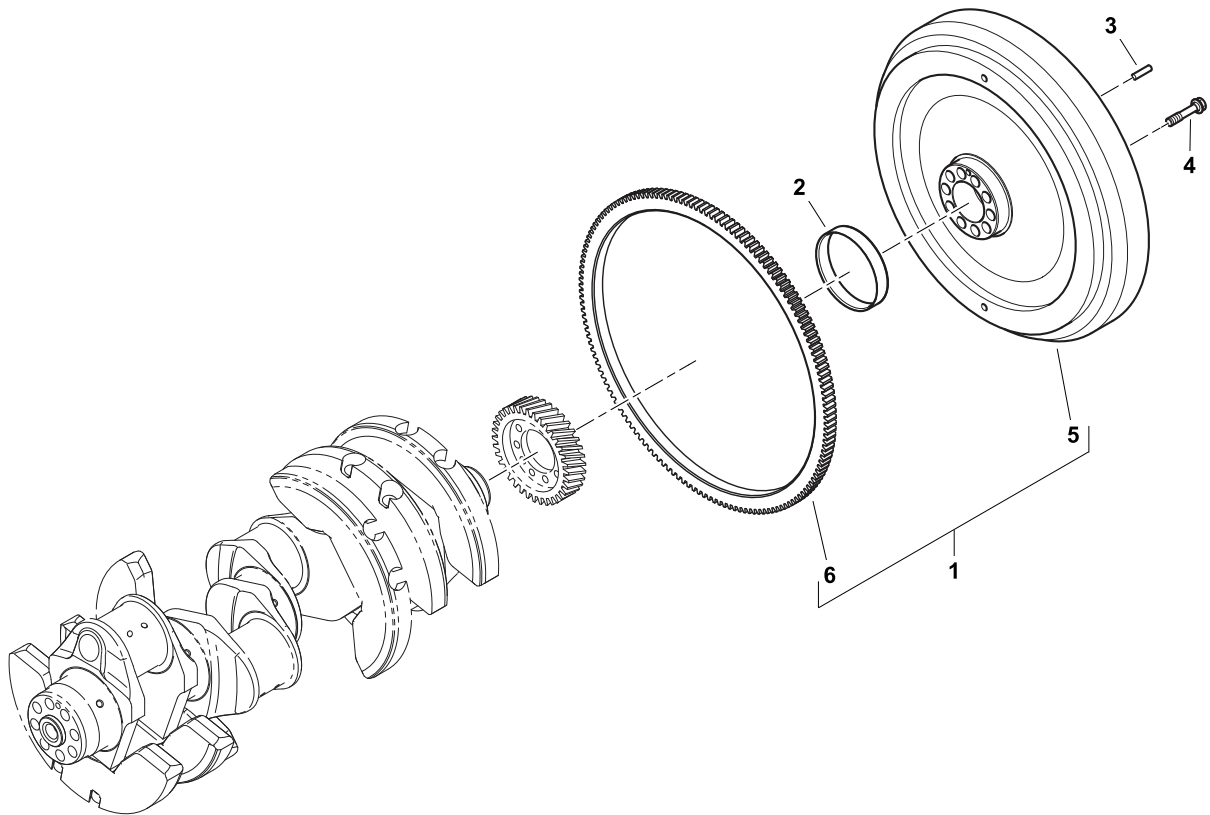
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VIBRATION DAMPER	
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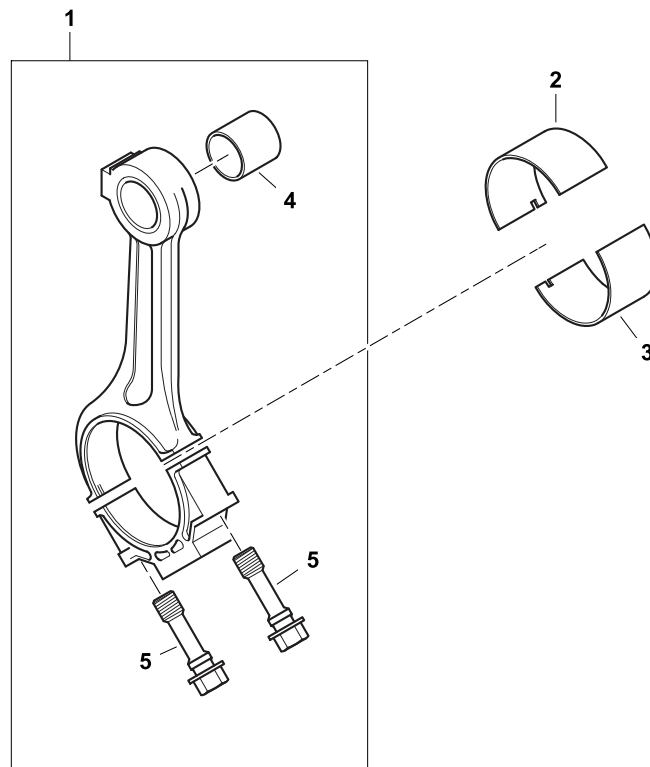
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FLYWHEEL	
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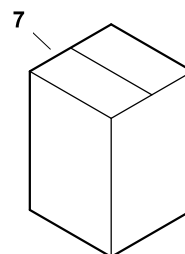
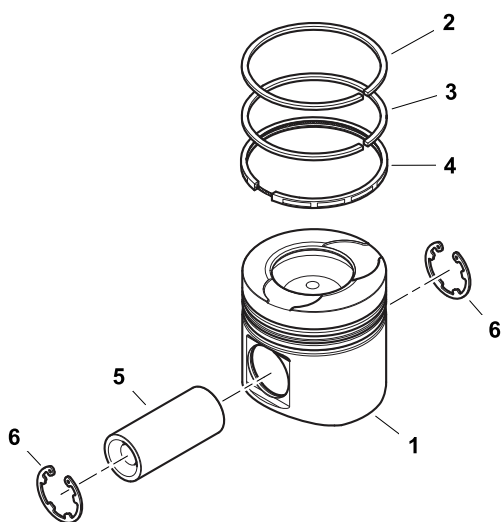
CONNECTING ROD



CONNECTING ROD

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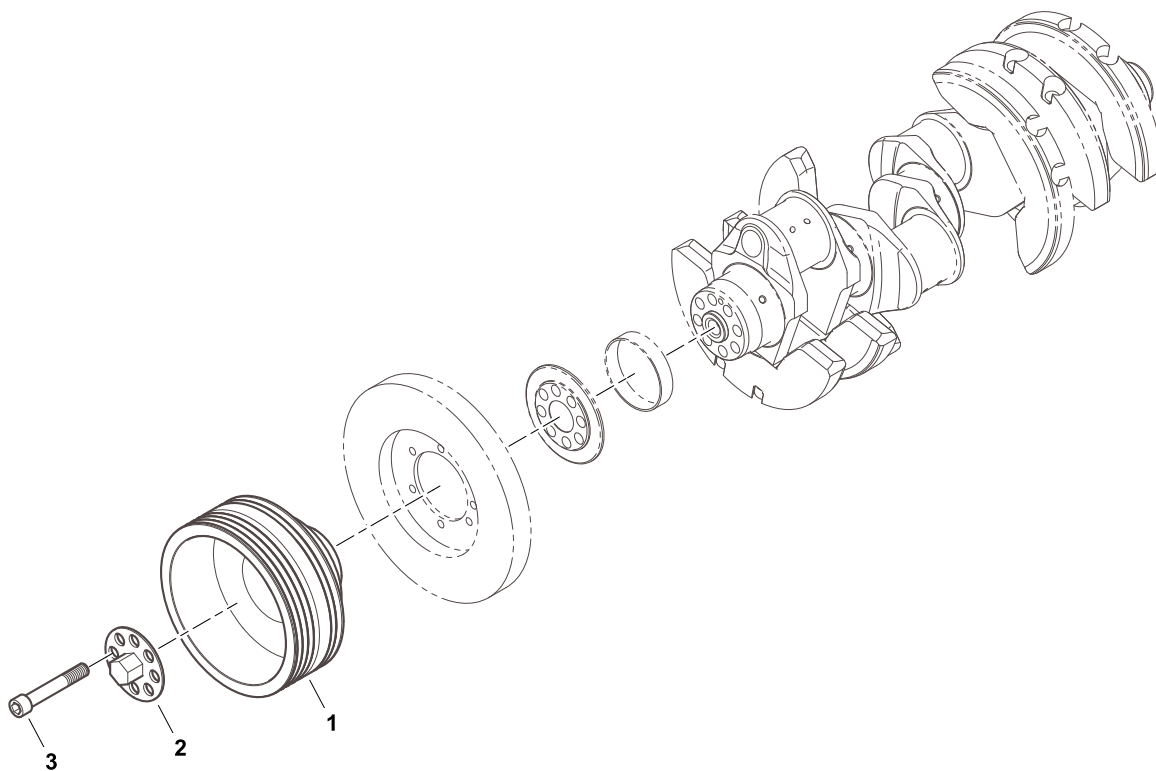
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PISTON	
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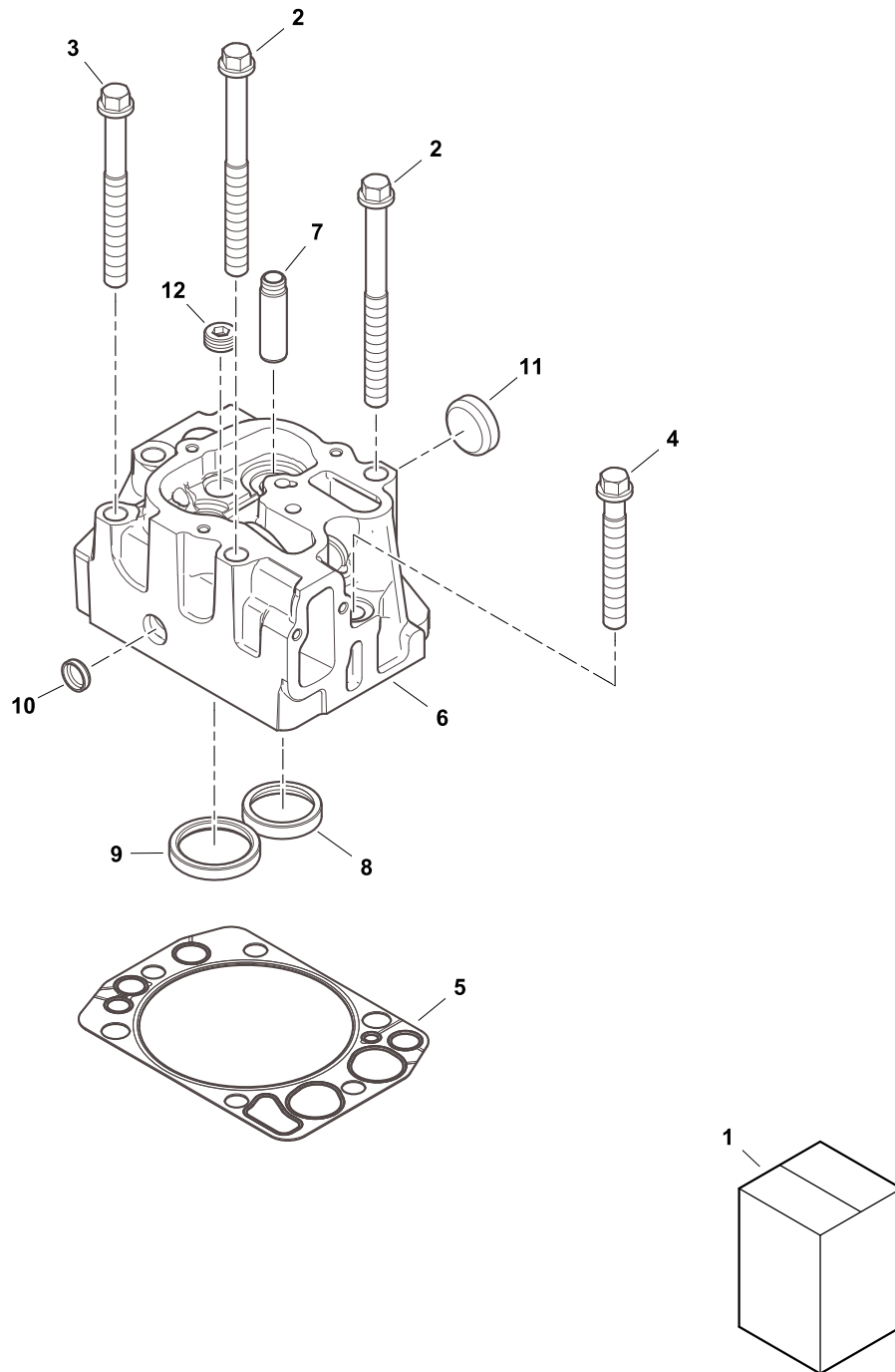
CRANKSHAFT PULLEY



CRANKSHAFT PULLEY	
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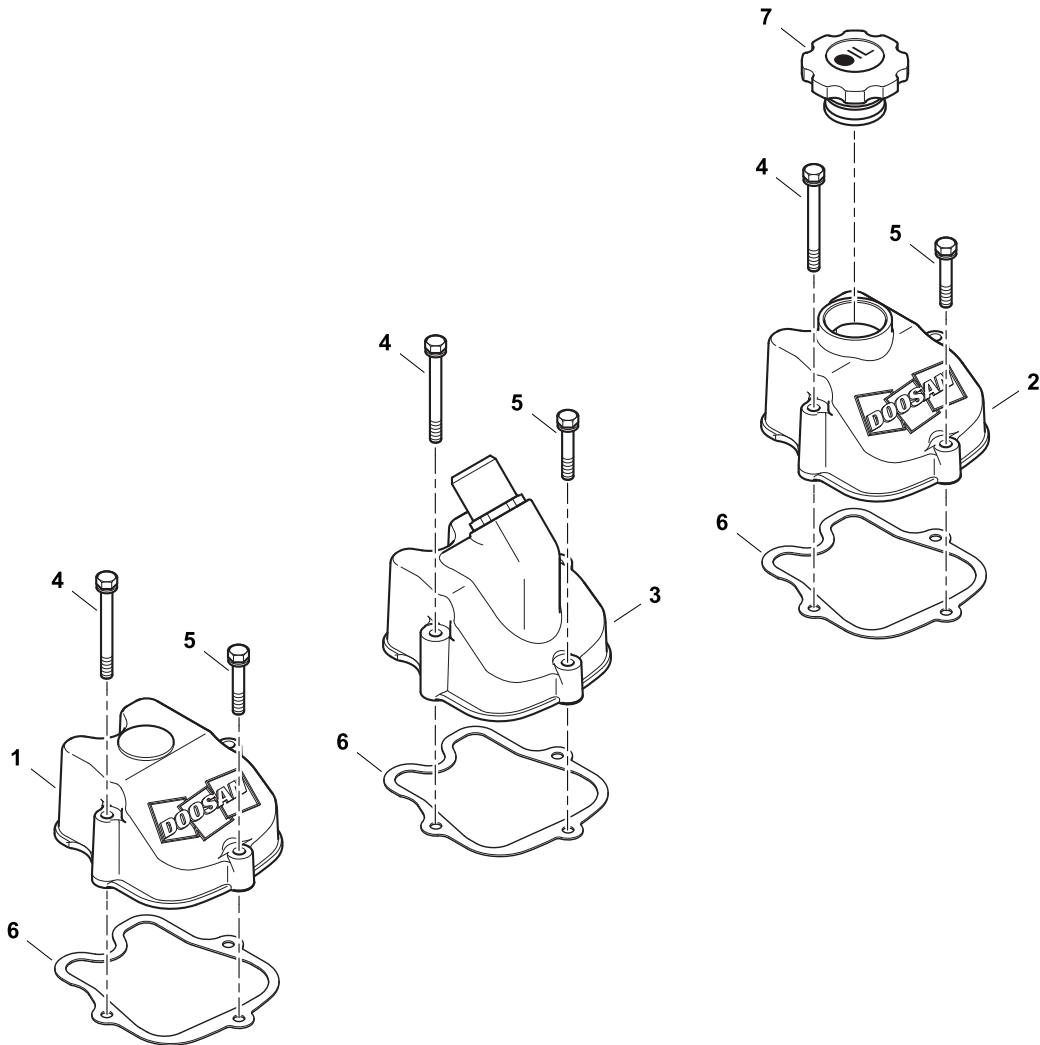
CYLINDER HEAD



CYLINDER HEAD	
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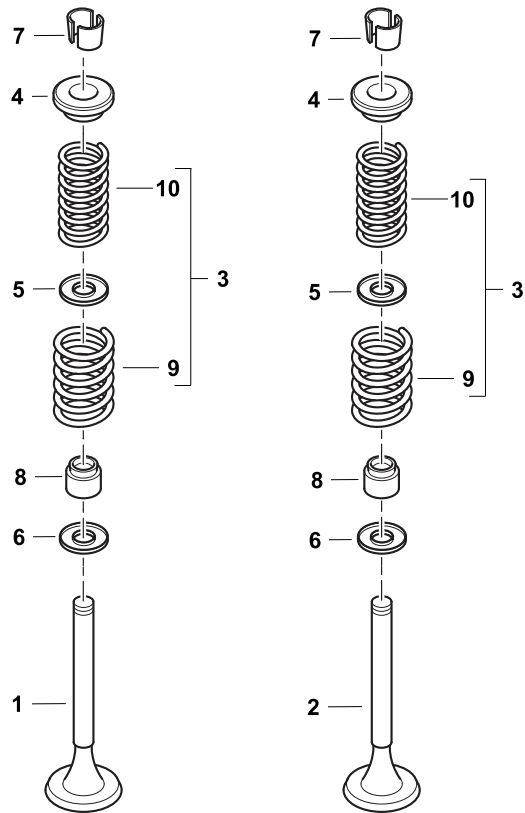
CYLINDER HEAD COVER



CYLINDER HEAD COVER	
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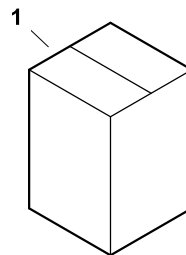
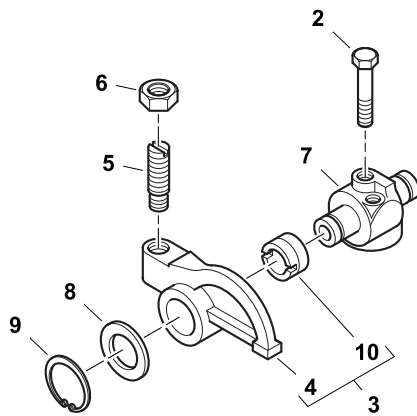
VALVE



	VALVE	
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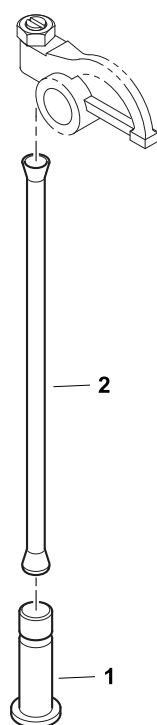
ROCKER ARM



ROCKER ARM	
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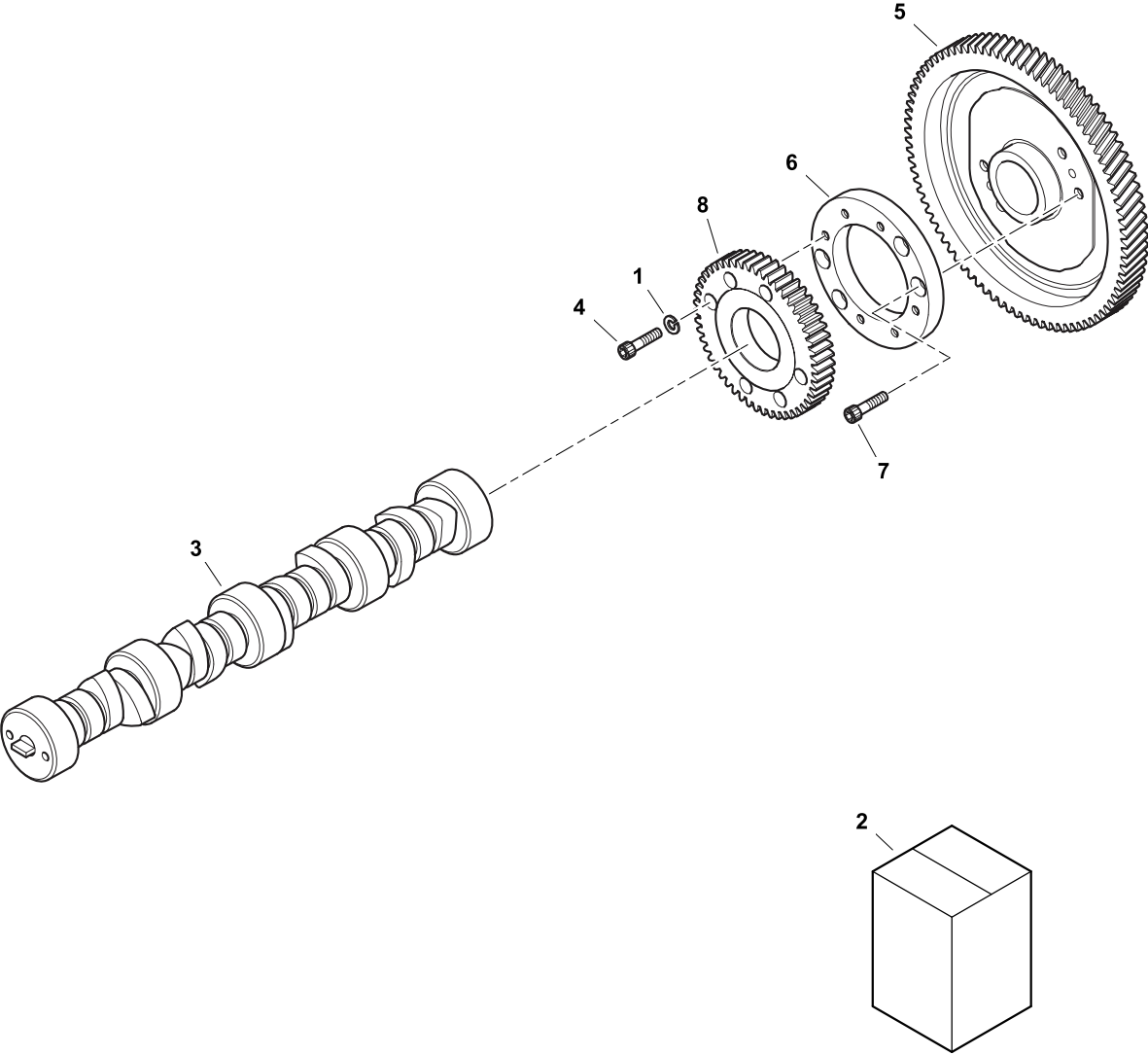
TAPPET AND PUSH ROD



TAPPET AND PUSH ROD	
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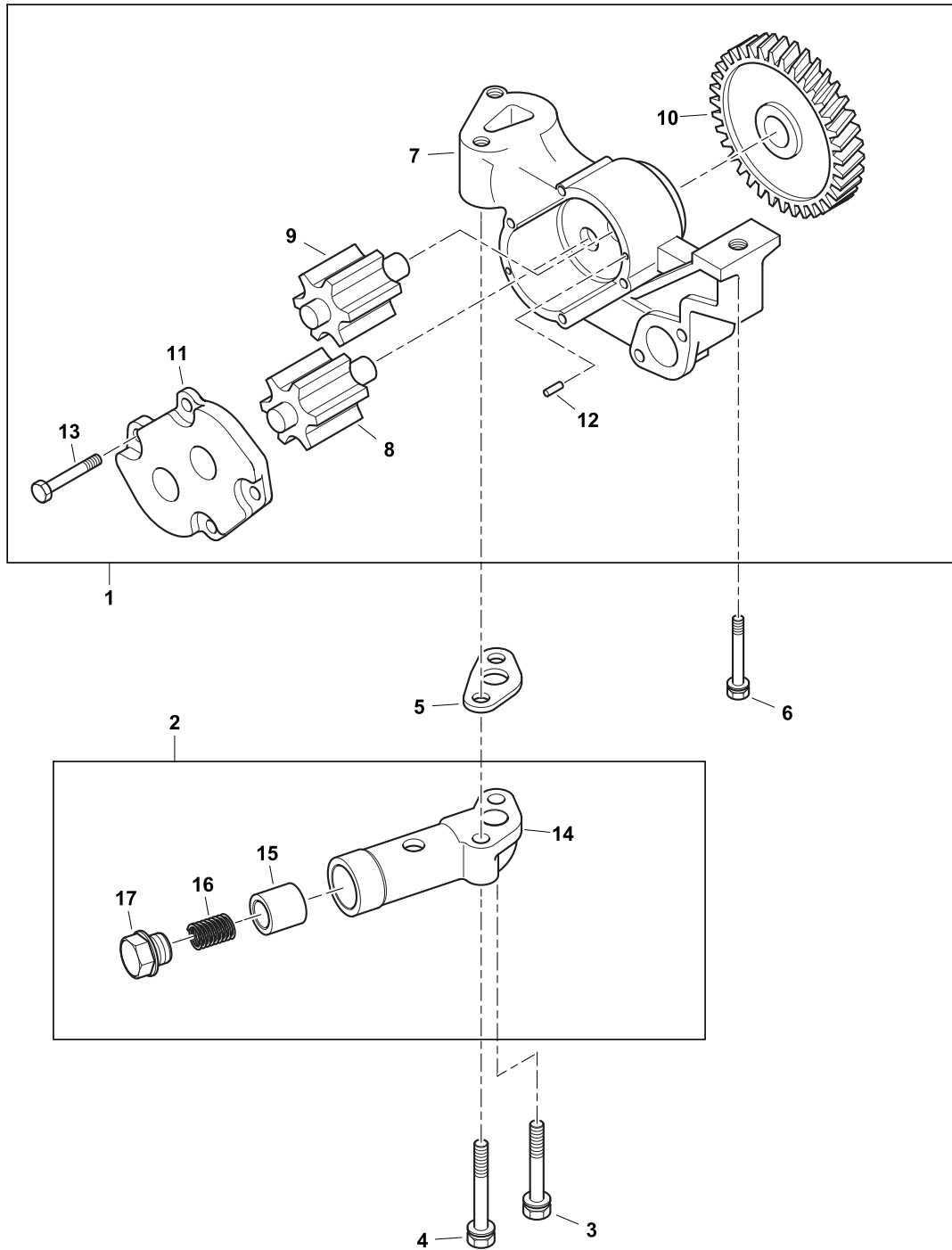
CAMSHAFT



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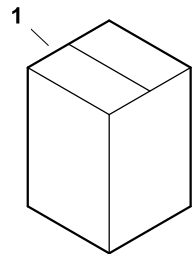
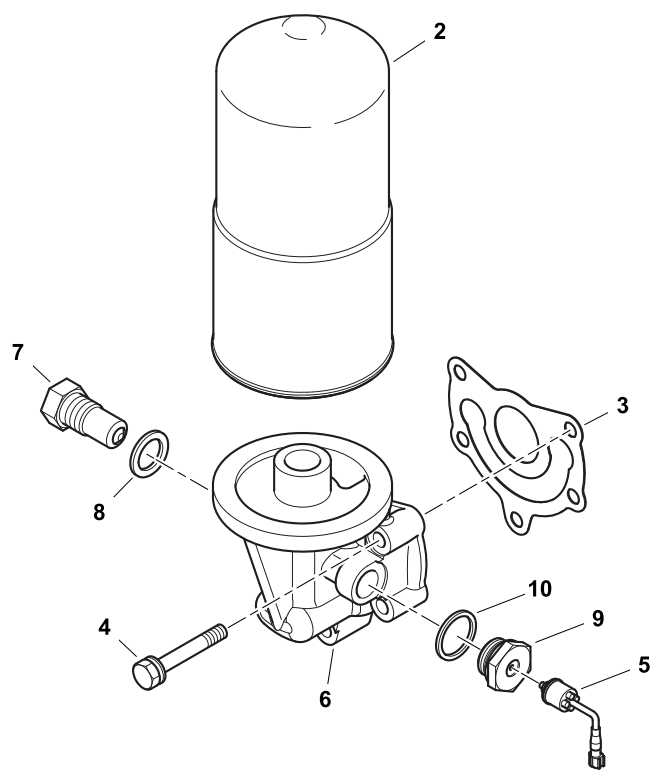
OIL PUMP



OIL PUMP	
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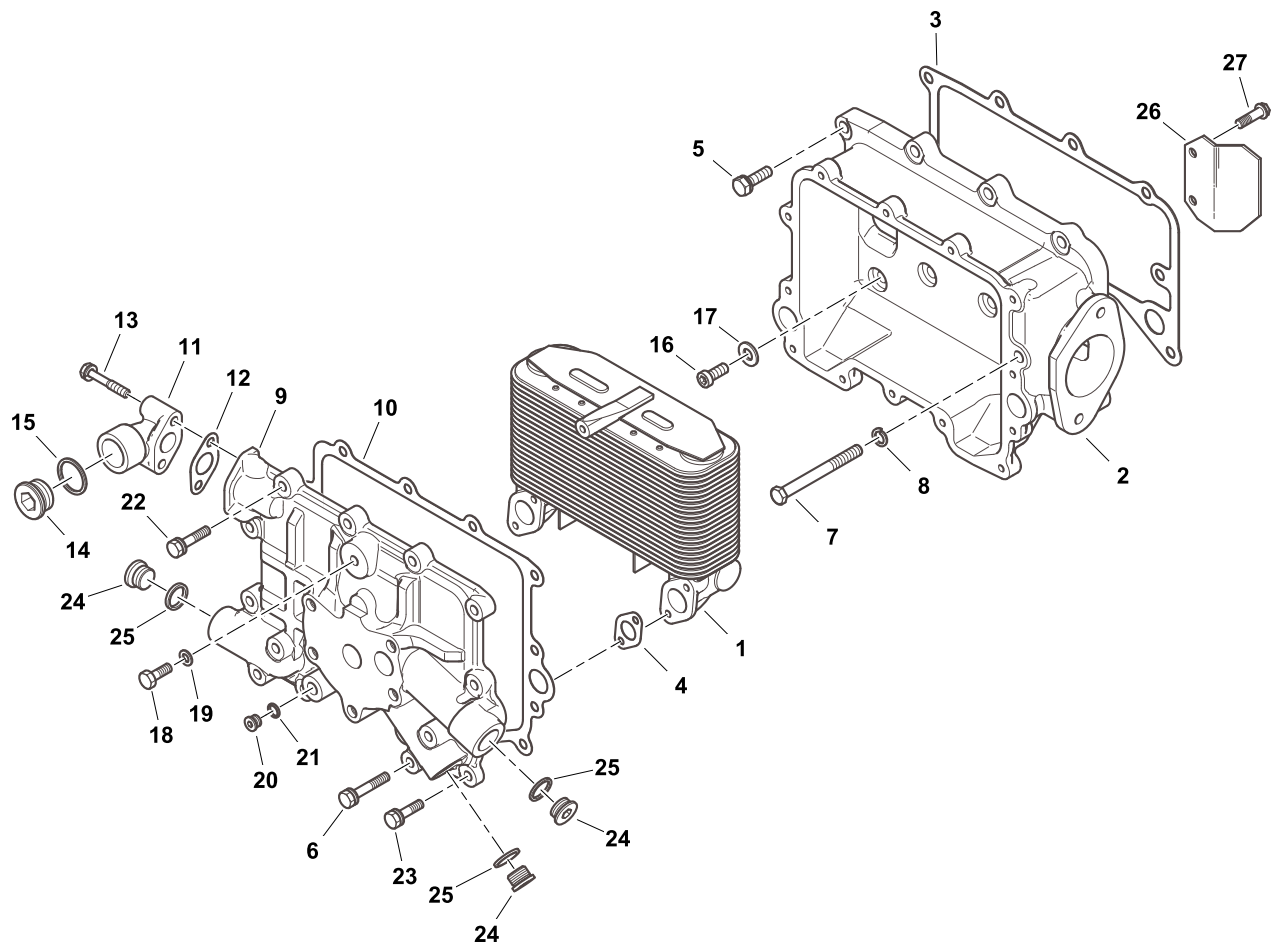
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OIL FILTER	
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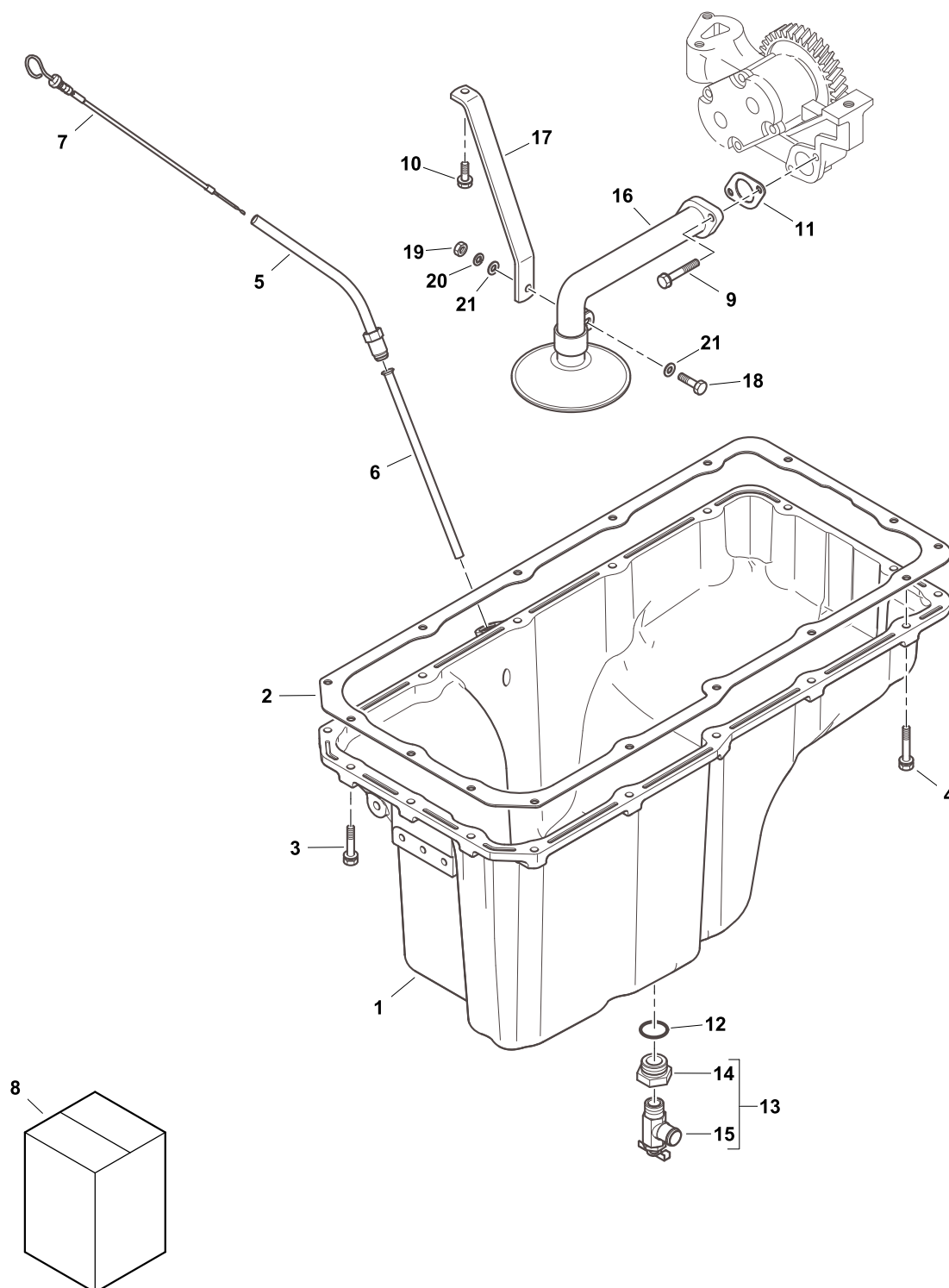
OIL COOLER



OIL COOLER

Item	Part Number	Description	Remarks	Serial Number	Qty
1	46685868	OIL COOLER ASSY			1
2	46685872	HOUSING, OIL COOLER			1
3	46684930	GASKET, OIL COOLER HOUSING			1
4	46686255	GASKET			2
5	46683575	SCREW			6
6	46682042	SCREW			4
7	46683201	SCREW			1
8	46682730	WASHER			1
9	46684761	HEAD, OIL COOLER			1
10	46686021	GASKET, COVER HOUSING			1
11	46687527	FLANGE			1
12	46686025	GASKET			1
13	46683595	SCREW			2
14	46687040	SCREW			1
15	46684371	RING, SEAL			1
16	46686911	SCREW			3
17	46687216	WASHER			1
18	46683205	SCREW			1
19	46684247	WASHER			1
20	46683968	SCREW, PLUG			1
21	46689020	RING, SEAL			1
22	46683296	SCREW			12
23	46683591	SCREW			1
24	46683965	SCREW, PLUG			3
25	46684368	RING, SEAL			3
26	46685870	PLATE			1
27	46683207	SCREW			2

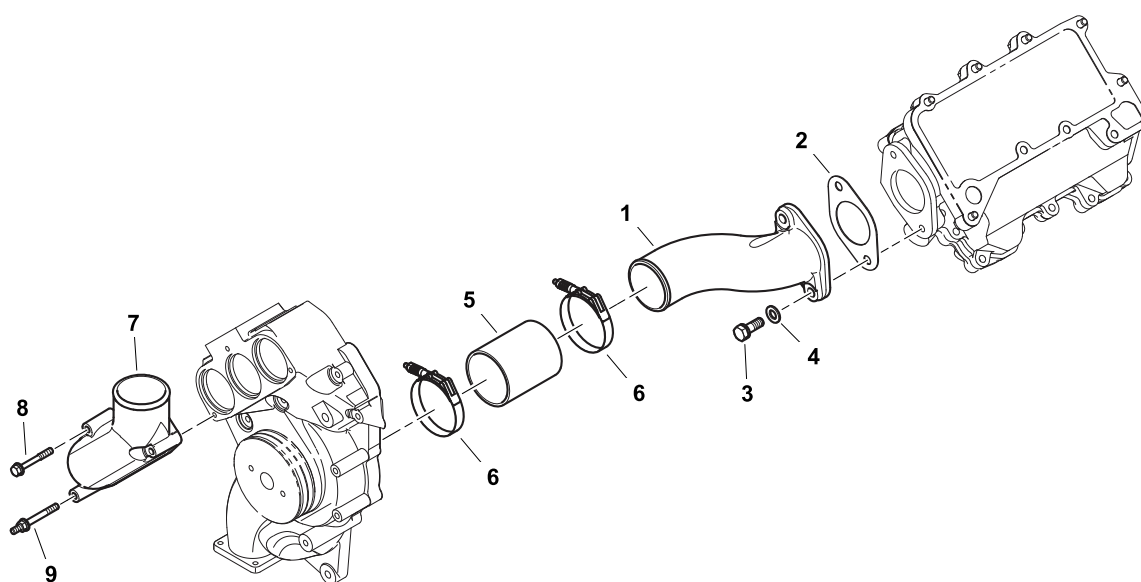
OIL PAN



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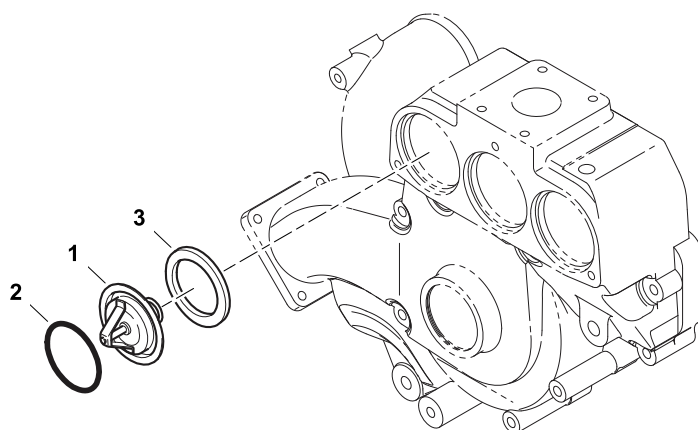
COOLING WATER PIPE



COOLING WATER PIPE	
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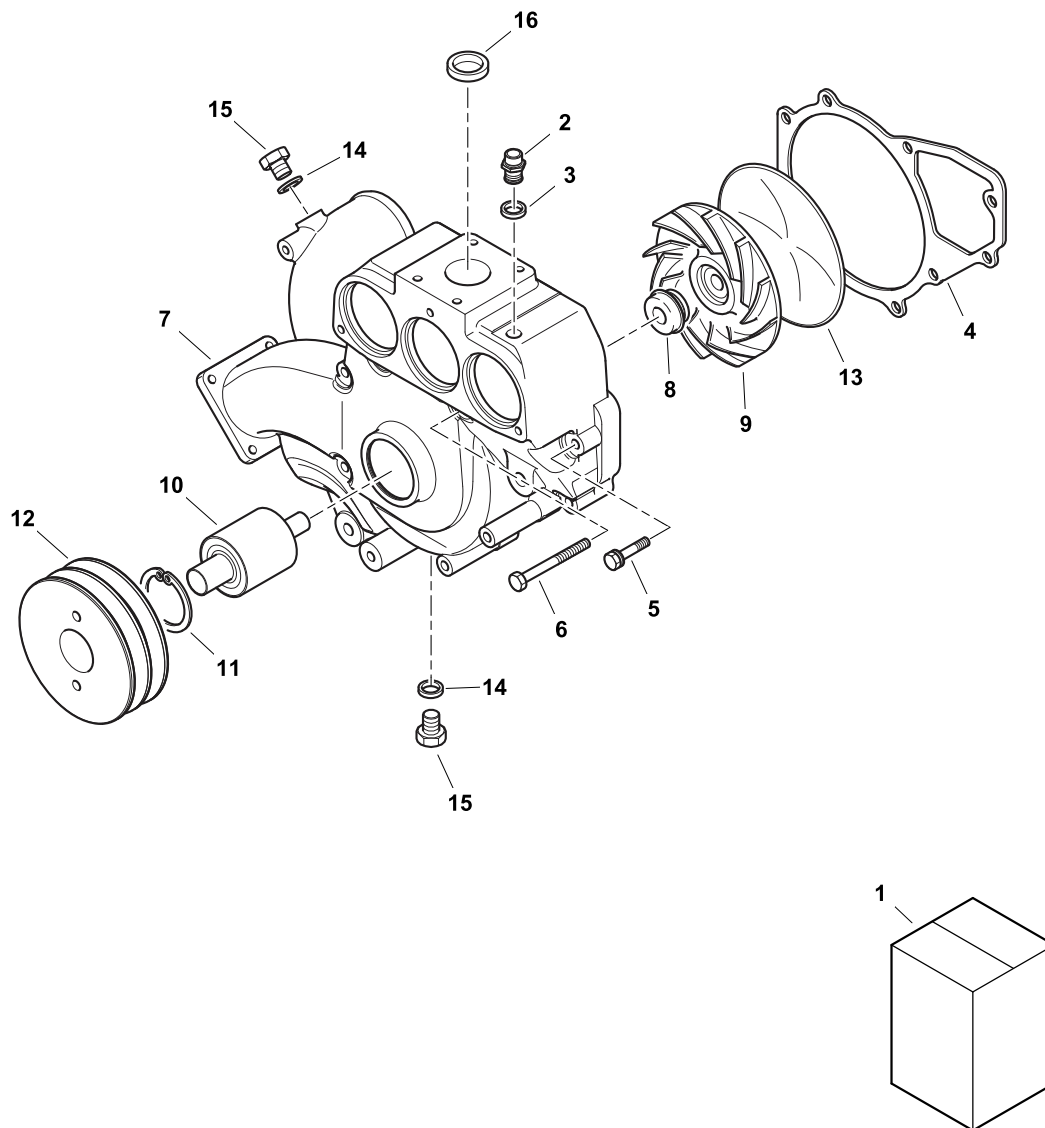
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THERMOSTAT	
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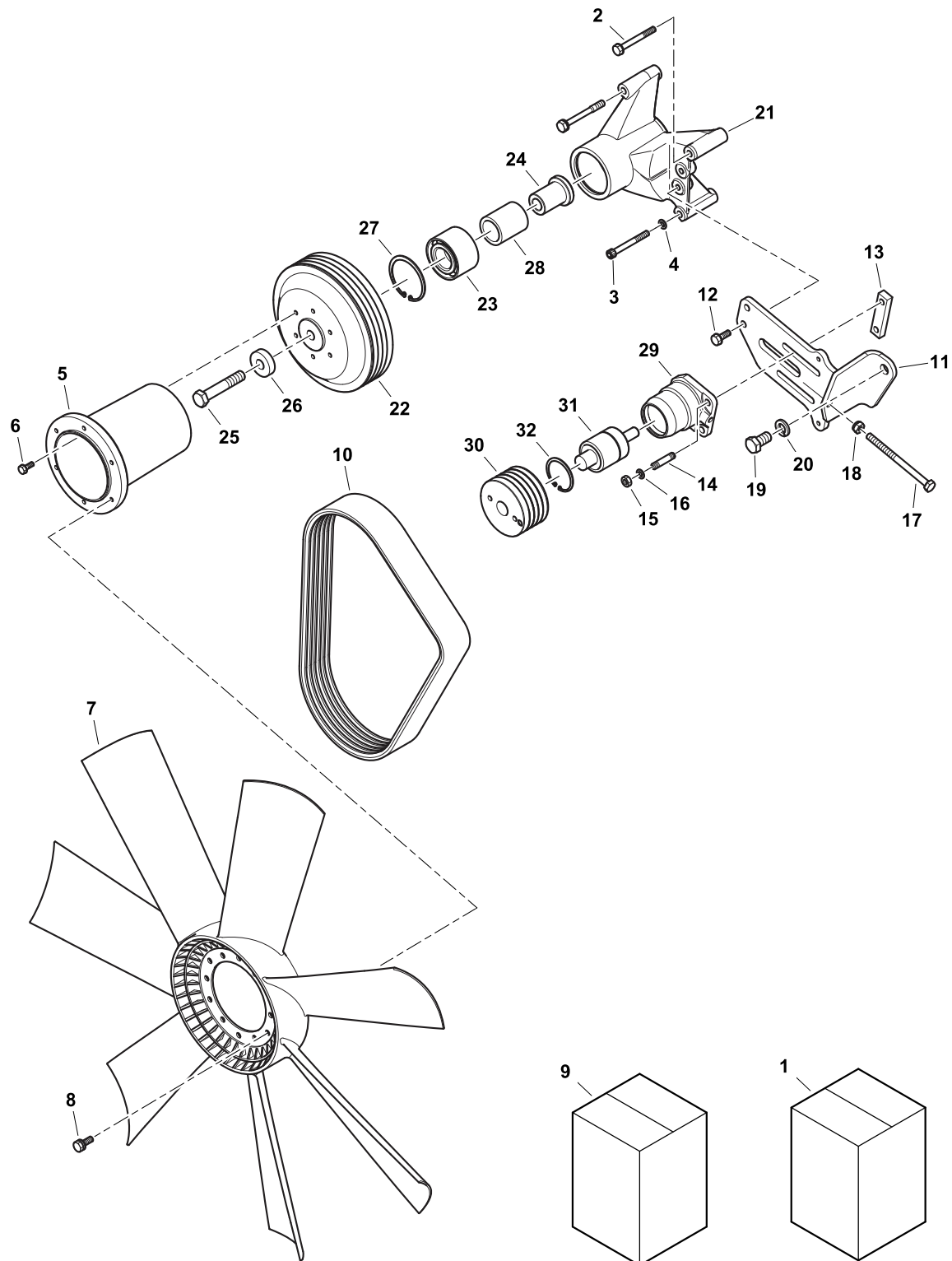
WATER PUMP



WATER PUMP	
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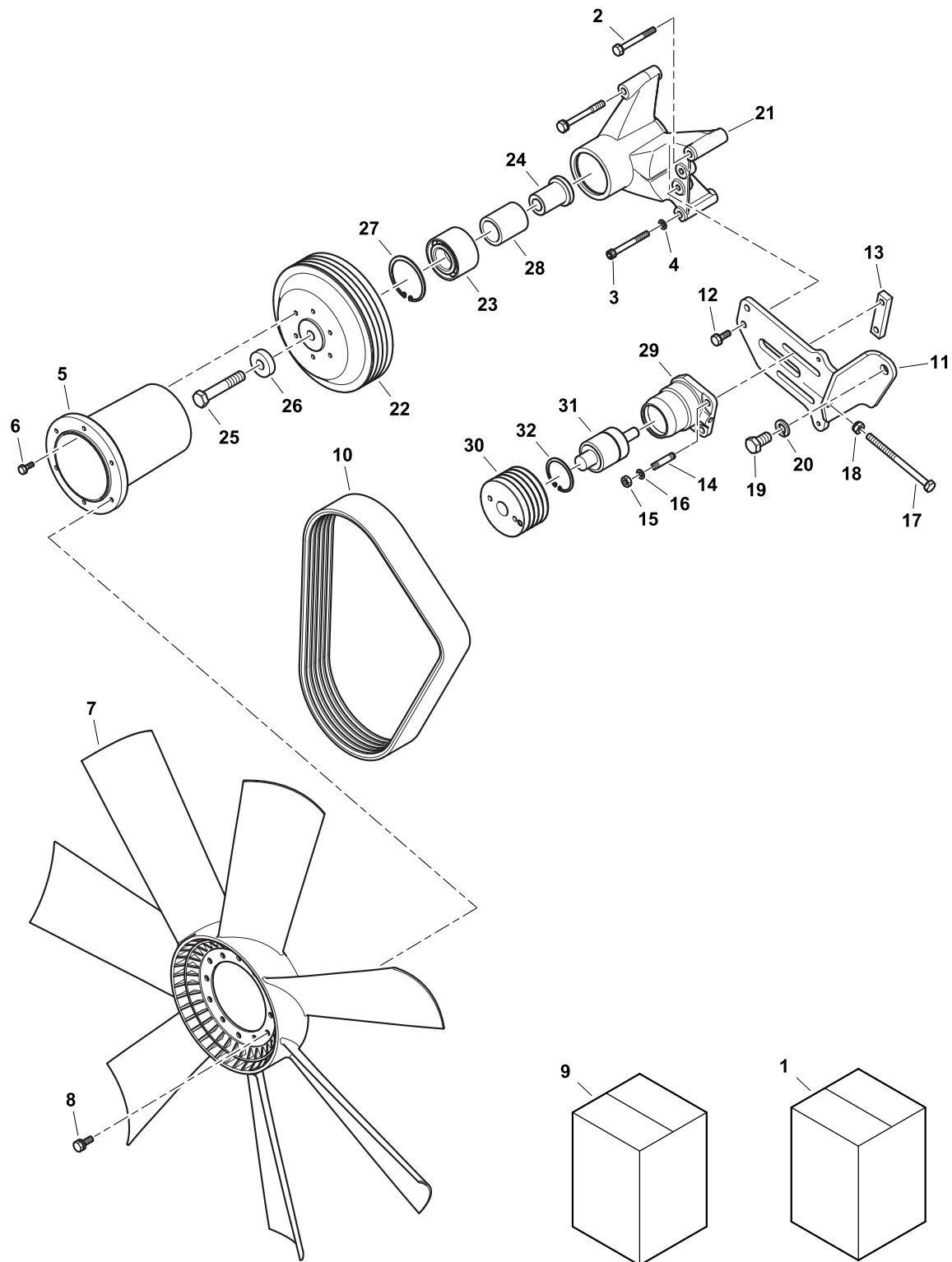
COOLING FAN



COOLING FAN

Item	Part Number	Description	Remarks	Serial Number	Qty
1	46684399	FAN MOUNTING BRACKET ASSY	w/Ref. 21–28		1
2	46683570	SCREW			1
3	46683852	SCREW			1
4	46684251	WASHER			1
5	46686242	FLANGE, FAN			1
6	46683592	SCREW			6
7	46686153	FAN, COOLING			1
8	46682048	SCREW			6
9	46684655	IDLE PULLEY ASSY	w/Ref. 29–32		1
10	46684641	V-BELT			1
11	NAP	BRACKET, IDLE PULLEY			1
12	46683611	SCREW			2
13	46685985	BRACKET, IDLE PULLEY			1
14	46683959	SCREW			2
15	46682375	NUT			2
16	46682730	WASHER			2
17	46683262	SCREW			1
18	46684240	NUT			1
19	46683264	SCREW			1
20	46682732	WASHER			1
21	46684654	PULLEY, FAN			1
22	46686158	BRACKET, FAN MOUNTING			1
23	46685156	BEARING, ANGULAR BALL			1
24	46686160	SHAFT, FAN			1
25	46683285	SCREW			1
26	46687074	WASHER			1
27	46684280	RING, SNAP			1
28	46683570	SCREW			2
29	46684401	BRACKET, IDLE PULLEY			1
30	46684656	PULLEY, IDLE			1
31	46682954	BEARING			1

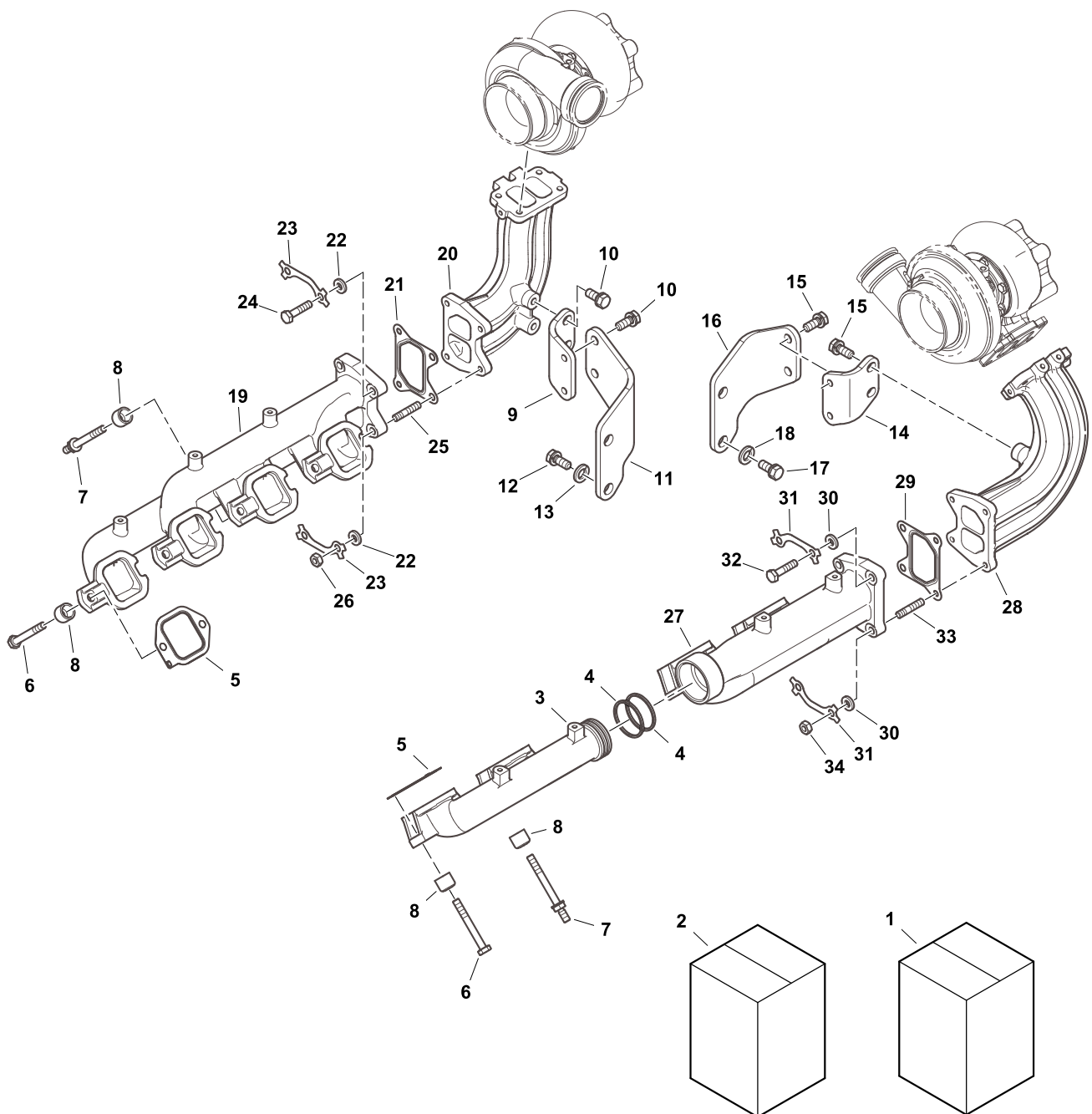
COOLING FAN



COOLING FAN	
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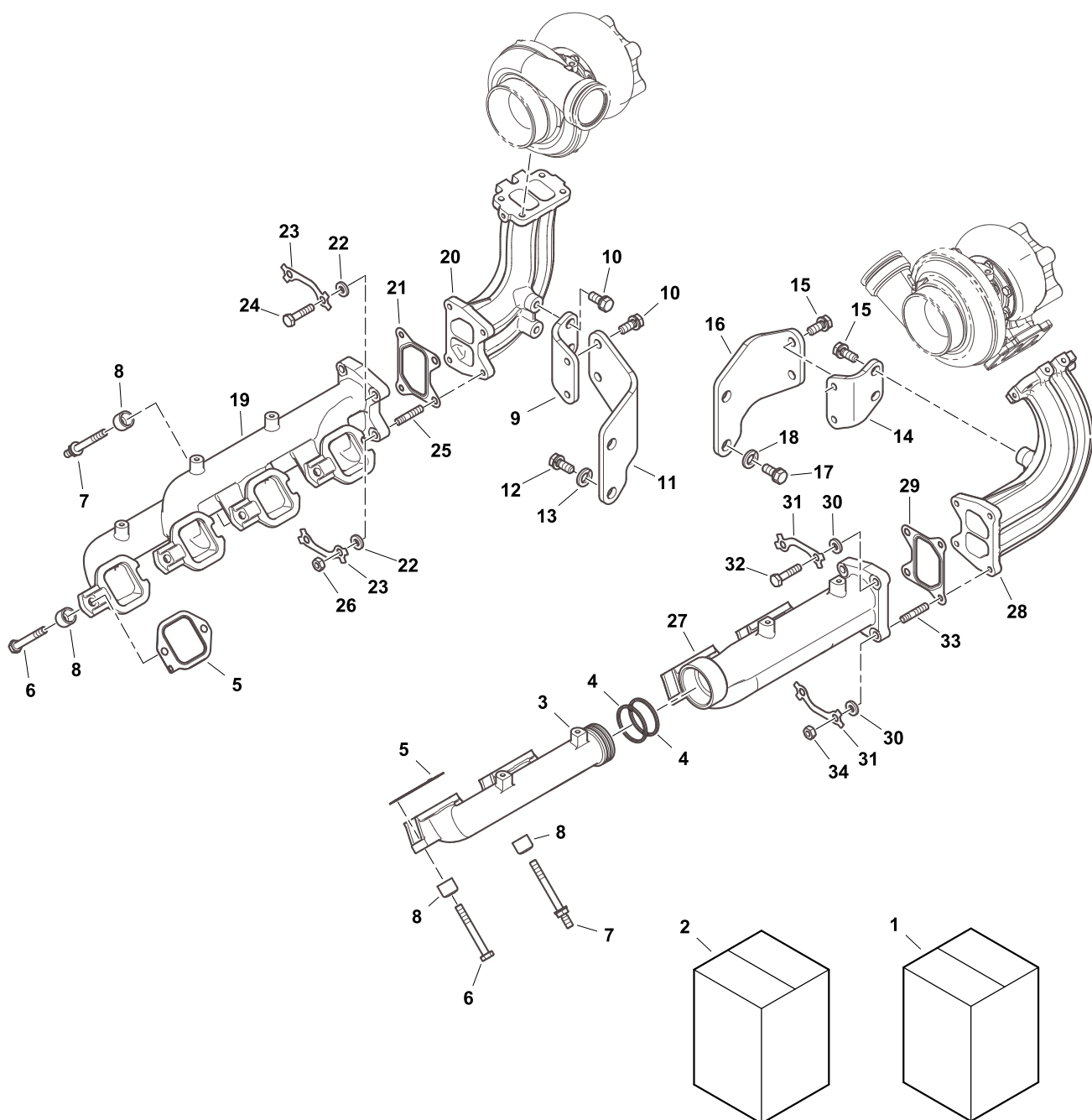
EXHAUST MANIFOLD



EXHAUST MANIFOLD

Item	Part Number	Description	Remarks	Serial Number	Qty
1	46684827	EXHAUST MANIFOLD ASSY	w/Ref. 19–26		1
2	46684826	EXHAUST MANIFOLD ASSY	w/Ref. 27–34		1
3	46684819	MANIFOLD, EXHAUST			1
4	46687569	RING, LAMINATED			2
5	NAP	GASKET, EXHAUST MANIFOLD			8
6	46683203	SCREW			8
7	46686878	SCREW			8
8	46687209	SPACER			16
9	46684408	BRACKET, EXHAUST ELBOW			1
10	46683615	SCREW			4
11	46684407	BRACKET, EXHAUST ELBOW			1
12	46683284	SCREW			2
13	46682732	WASHER			2
14	46684412	BRACKET, EXHAUST ELBOW			1
15	46683615	SCREW			4
16	46684409	BRACKET, EXHAUST ELBOW			1
17	46683284	SCREW			2
18	46682732	WASHER			2
19	46684829	MANIFOLD, EXHAUST			1
20	46684822	MANIFOLD, EXHAUST			1
21	46687383	GASKET			1
22	46687062	WASHER			4
23	46687079	WASHER			2
24	46683190	SCREW			3
25	46684549	SCREW			1
26	46682375	NUT			1
27	46684818	MANIFOLD, EXHAUST			1
28	46684821	MANIFOLD, EXHAUST			1
29	46687383	GASKET			1
30	46687062	WASHER			4
31	46687079	WASHER			2

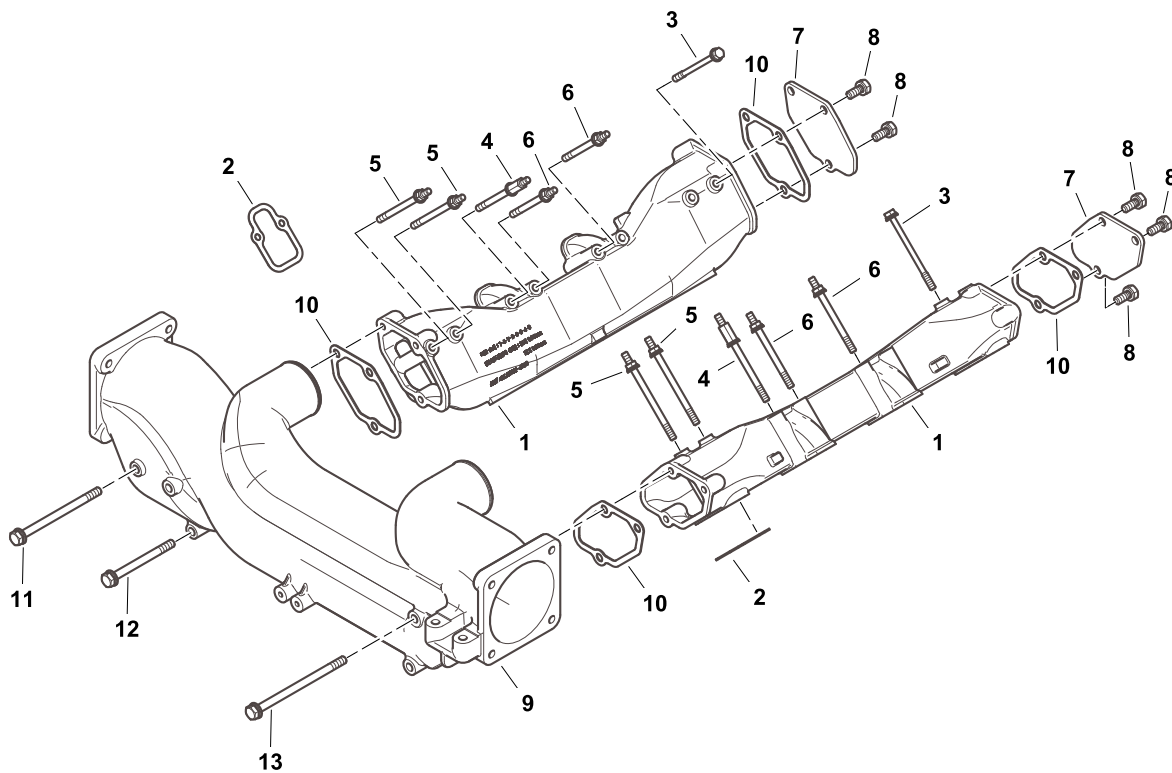
EXHAUST MANIFOLD



EXHAUST MANIFOLD	
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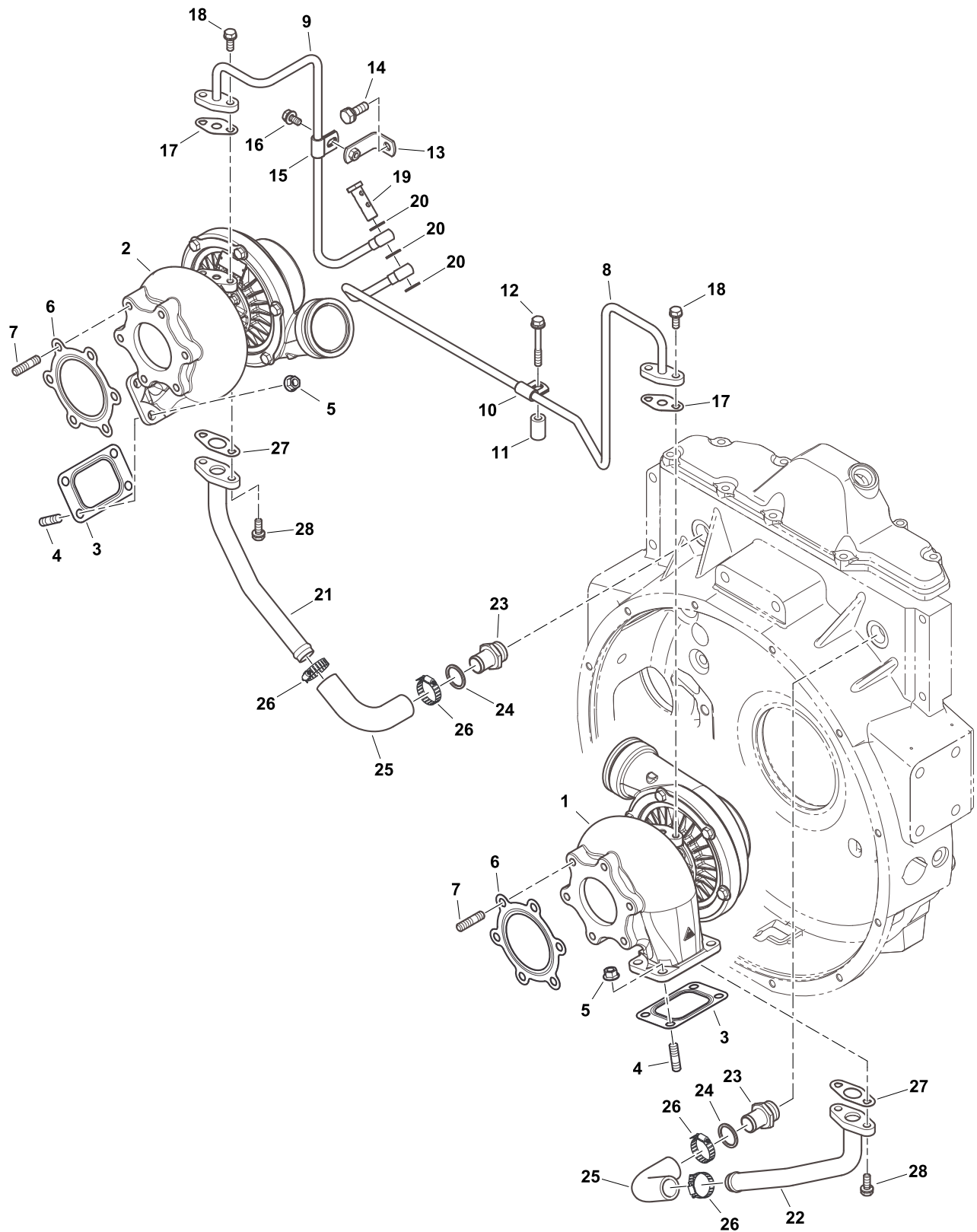
INTAKE MANIFOLD



INTAKE MANIFOLD

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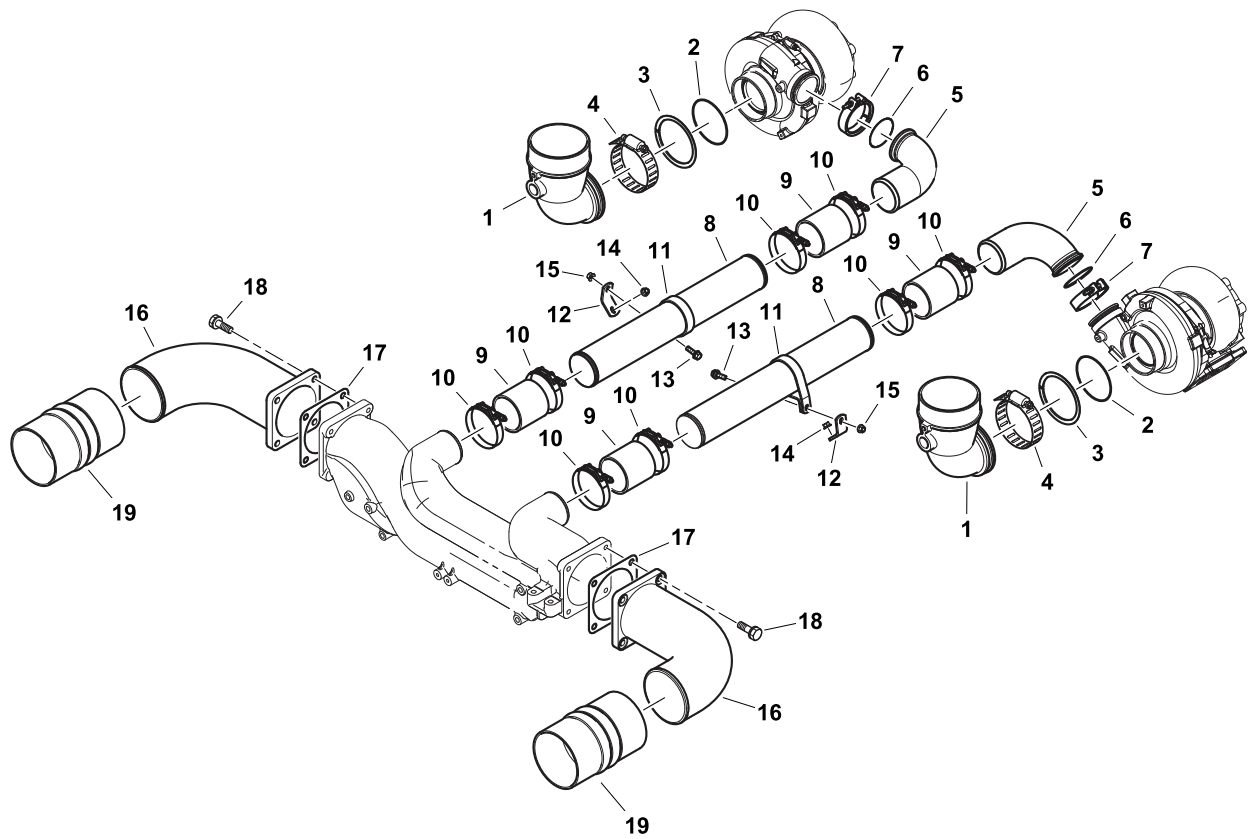
TURBOCHARGER



TURBOCHARGER

Item	Part Number	Description	Remarks	Serial Number	Qty
1	46684726	TURBOCHARGER ASSY			1
2	46684725	TURBOCHARGER ASSY			1
3	46686425	GASKET			2
4	46684550	GASKET			8
5	46687057	SCREW			8
6	46686787	NUT			2
7	NAP	GASKET			12
8	46685053	GASKET			1
9	46685054	SCREW			1
10	46687405	PIPE, OIL DELIVERY			1
11	46682949	PIPE, OIL DELIVERY			1
12	46682050	CLIP, PIPE			1
13	46687509	SPACER			1
14	46683308	SCREW			1
15	46687405	CLIP, PIPE			1
16	46682037	SCREW			1
17	46687384	GASKET, OIL PIPE ADAPTER			2
18	NAP	SCREW			4
19	46684164	SCREW, HOLLOW			1
20	46689020	RING, SEAL			3
21	46685904	PIPE, OIL RETURN			1
22	46685059	PIPE, OIL RETURN			1
23	46687551	SCREW			2
24	46684370	RING, SEAL			2
25	NAP	HOSE, OIL			2
26	NAP	CLAMP, HOSE			4
27	46687380	GASKET			2
28	NAP	SCREW			4

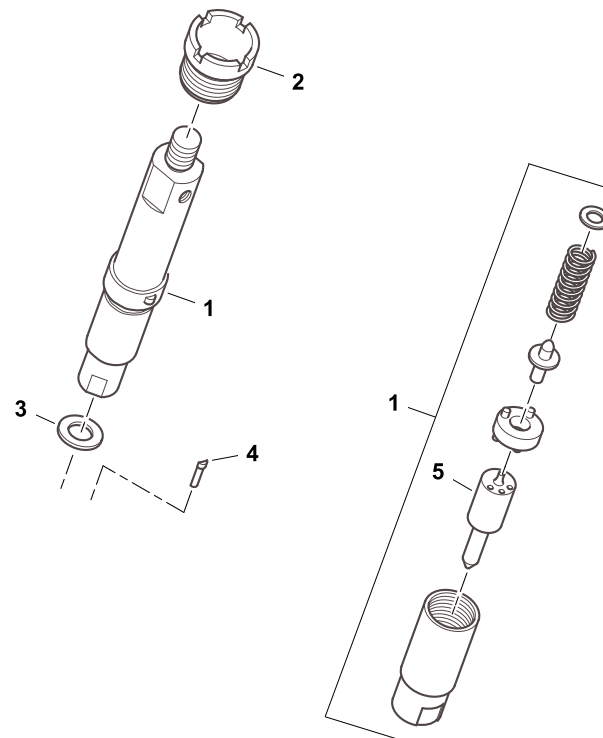
INTAKE STAKE



INTAKE STAKE

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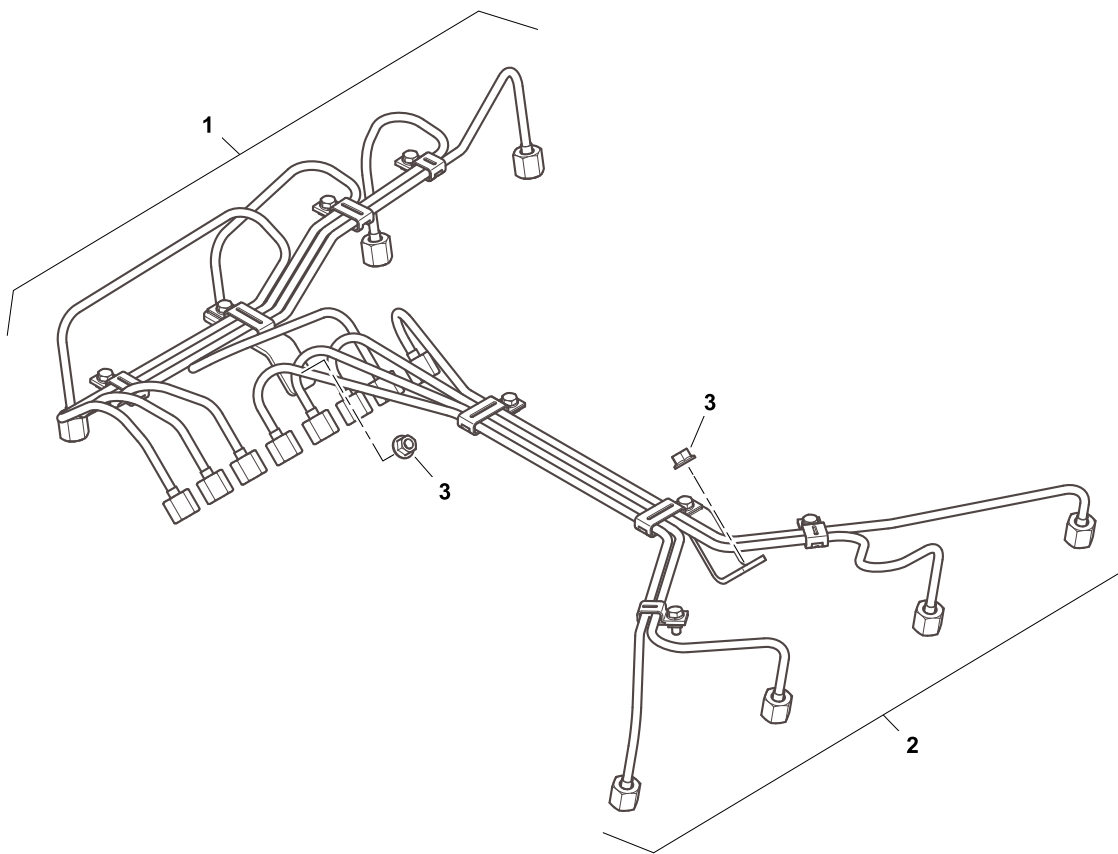
INJECTION NOZZLE



INJECTION NOZZLE	
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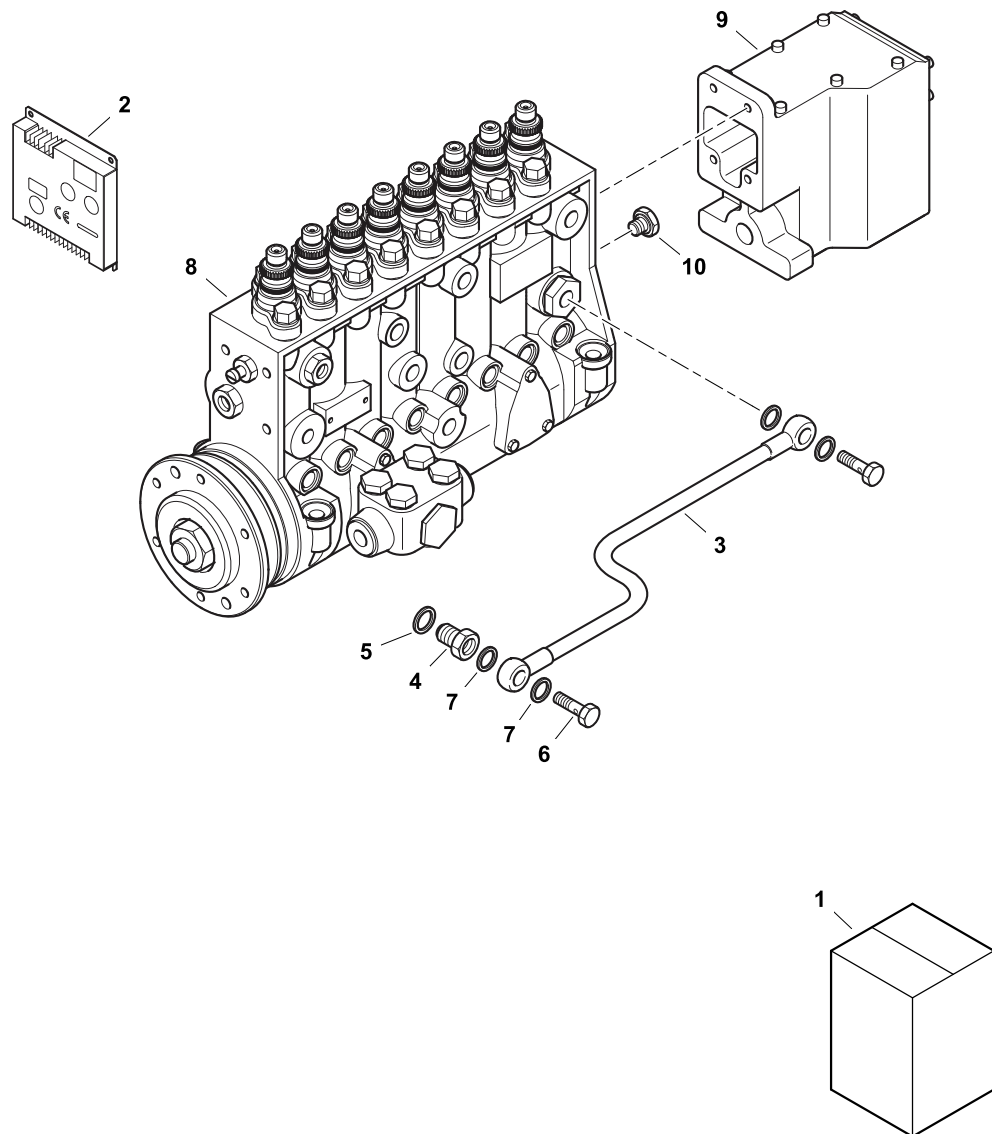
INJECTION PIPE



INJECTION PIPE

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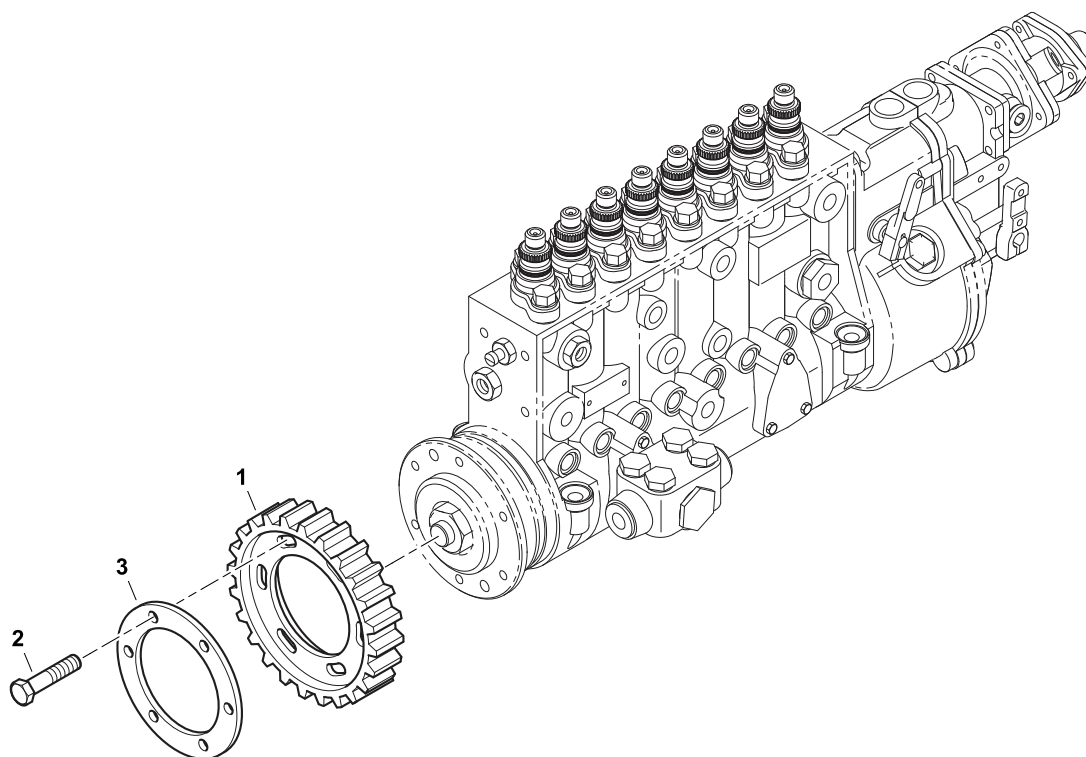
INJECTION PUMP



INJECTION PUMP	
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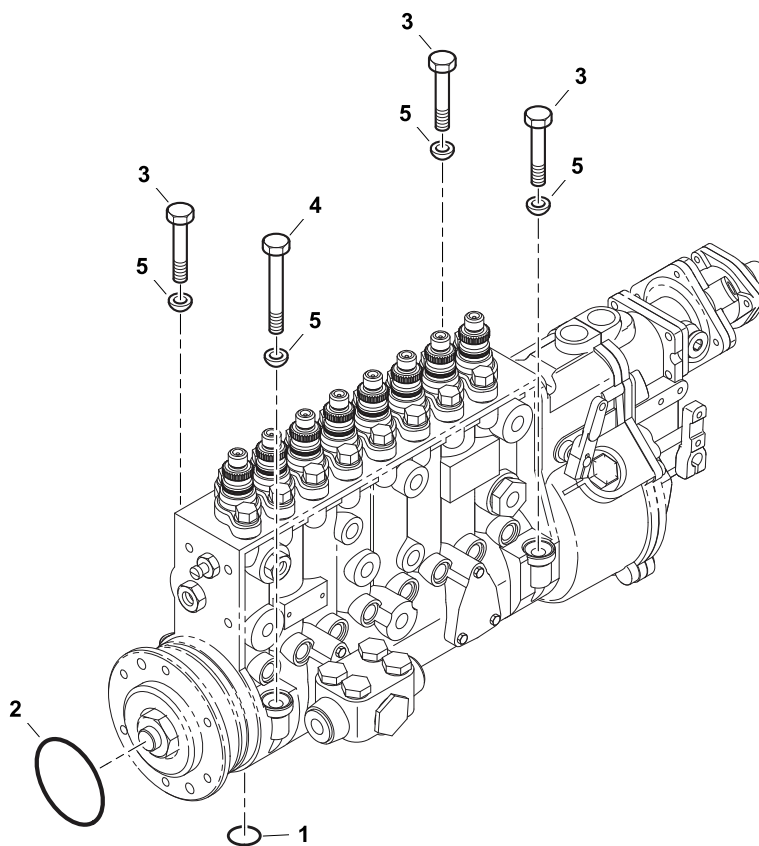
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INJECTION PUMP DRIVE



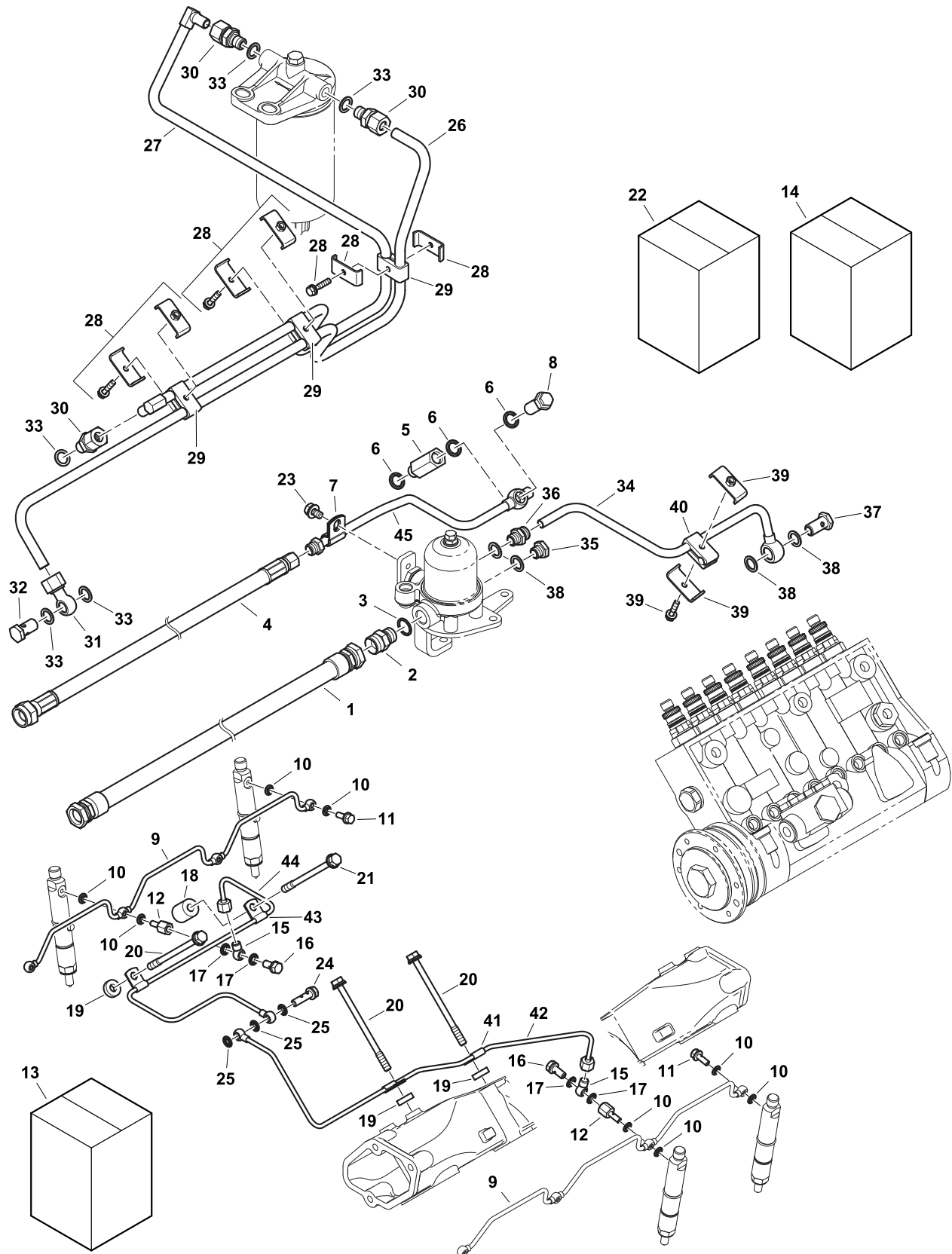
INJECTION PUMP DRIVE	
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INJECTION PUMP MOUNTING



INJECTION PUMP MOUNTING

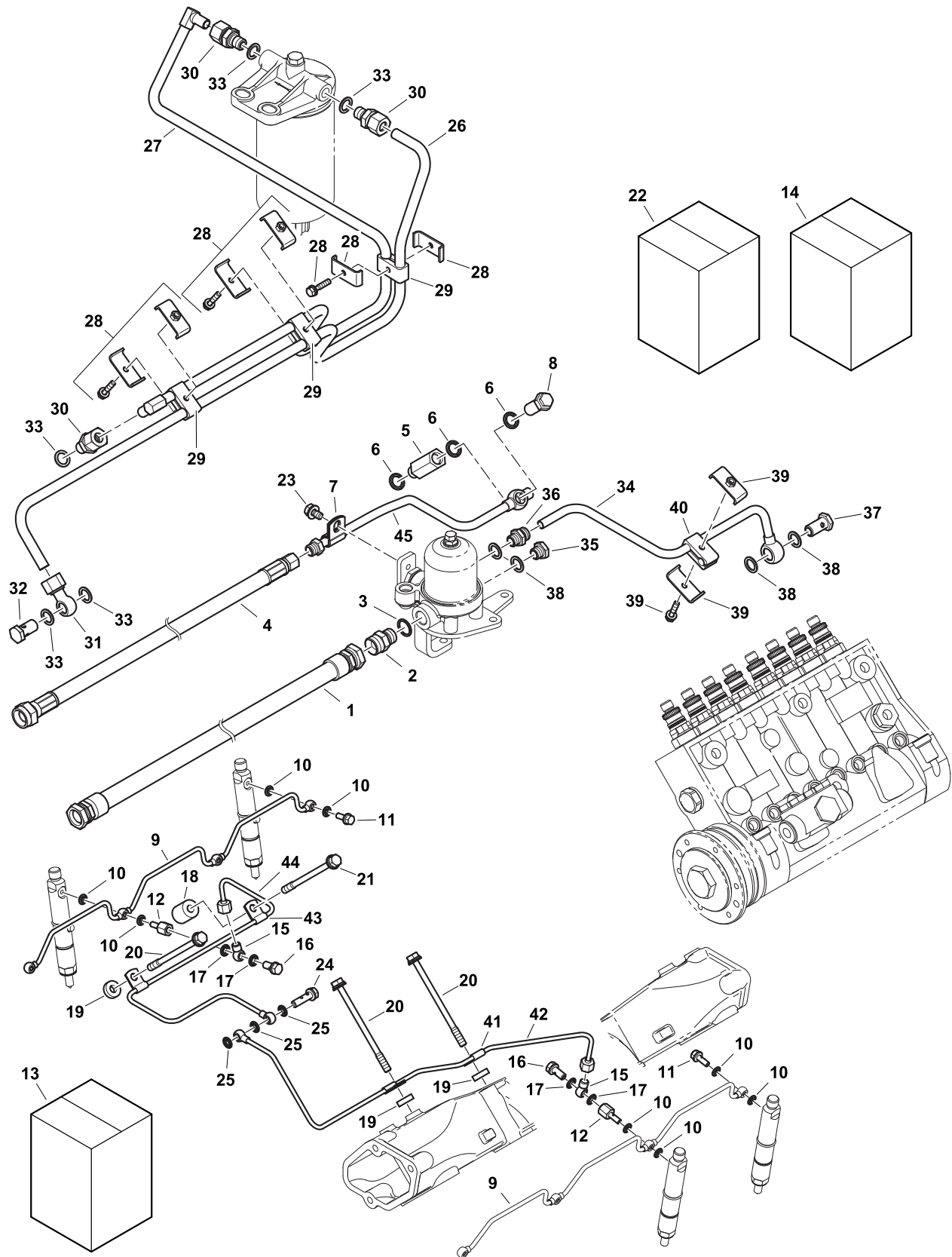
FUEL LINE



FUEL LINE

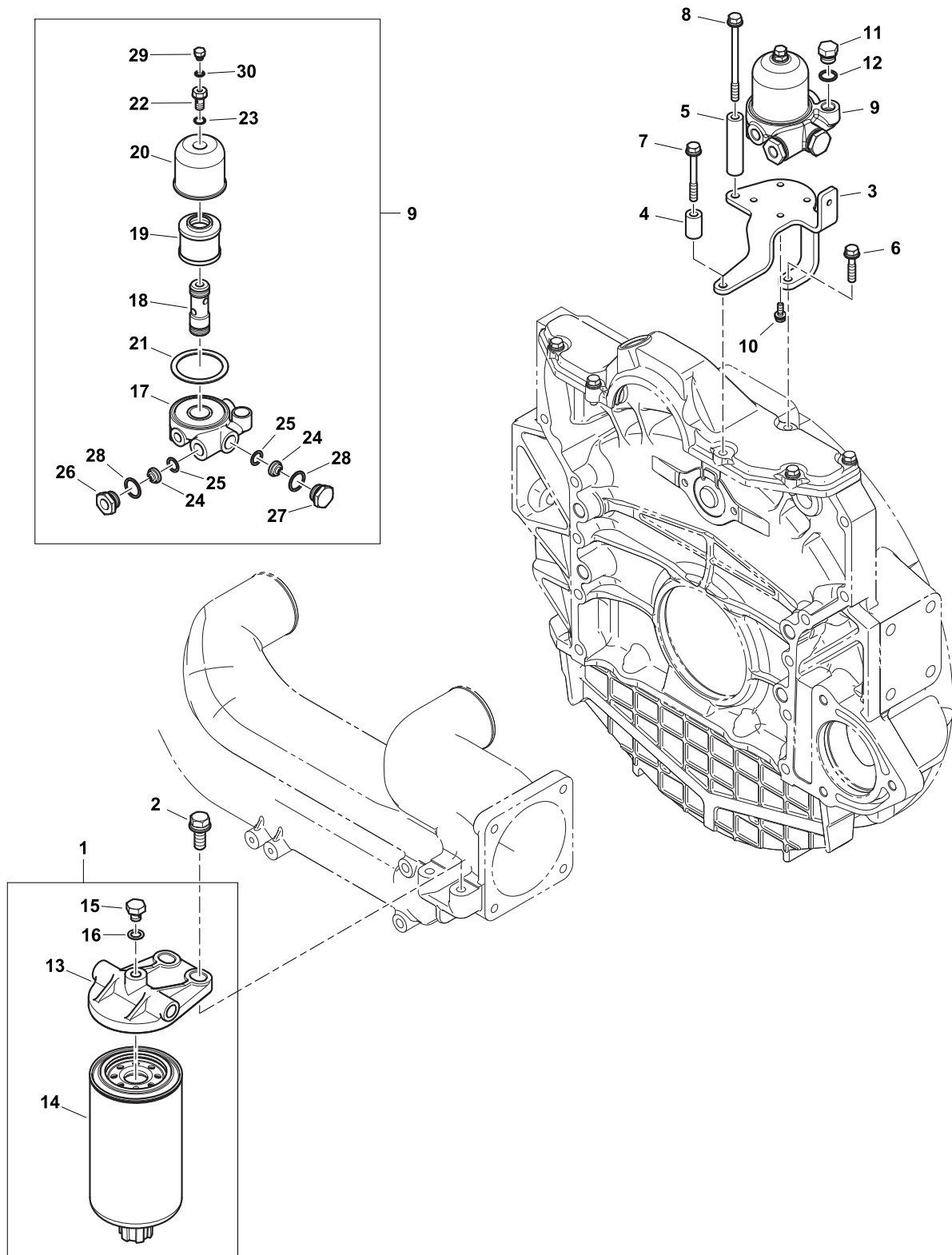
Item	Part Number	Description	Remarks	Serial Number	Qty
1	46683170	HOSE, RUBBER			1
2	46687554	NIPPLE			1
3	46684363	RING, SEAL			1
4	46683176	HOSE, RUBBER			1
5	46687545	ADAPTER			1
6	46689020	RING, SEAL			3
7	46687405	CLIP, PIPE			1
8	46686559	VALVE, OVER FLOW			1
9	46686620	PIPE, FUEL OVER FLOW			2
10	NAP	SEAL, RING			16
11	NAP	SCREW, HOLLOW			6
12	NAP	SCREW, HOLLOW			2
13	NAP	PIPE, FUEL RETURN	w/Ref. 41 42		1
14	NAP	FUEL PIPE ASSY	w/Ref. 43, 44		1
15	NAP	UNION, BANJO			2
16	NAP	SCREW, HOLLOW			2
17	46682961	RING, SEAL			4
18	NAP	SPACER			1
19	NAP	SPACER			3
20	NAP	SCREW			3
21	NAP	SCREW			1
22	NAP	PIPE, FUEL RETURN	w/Ref. 7, 45		1
23	46683589	SCREW			1
24	NAP	SCREW, HOLLOW			1
25	46682961	RING, SEAL			3
26	NAP	PIPE, FUEL			1
27	NAP	PIPE, FUEL			1
28	46687418	PIPE CLIP ASSY			3
29	NAP	INSULATOR			3
30	NAP	NIPPLE, UNION			3
31	NAP	UNION, BANJO			1

FUEL LINE



FUEL LINE	
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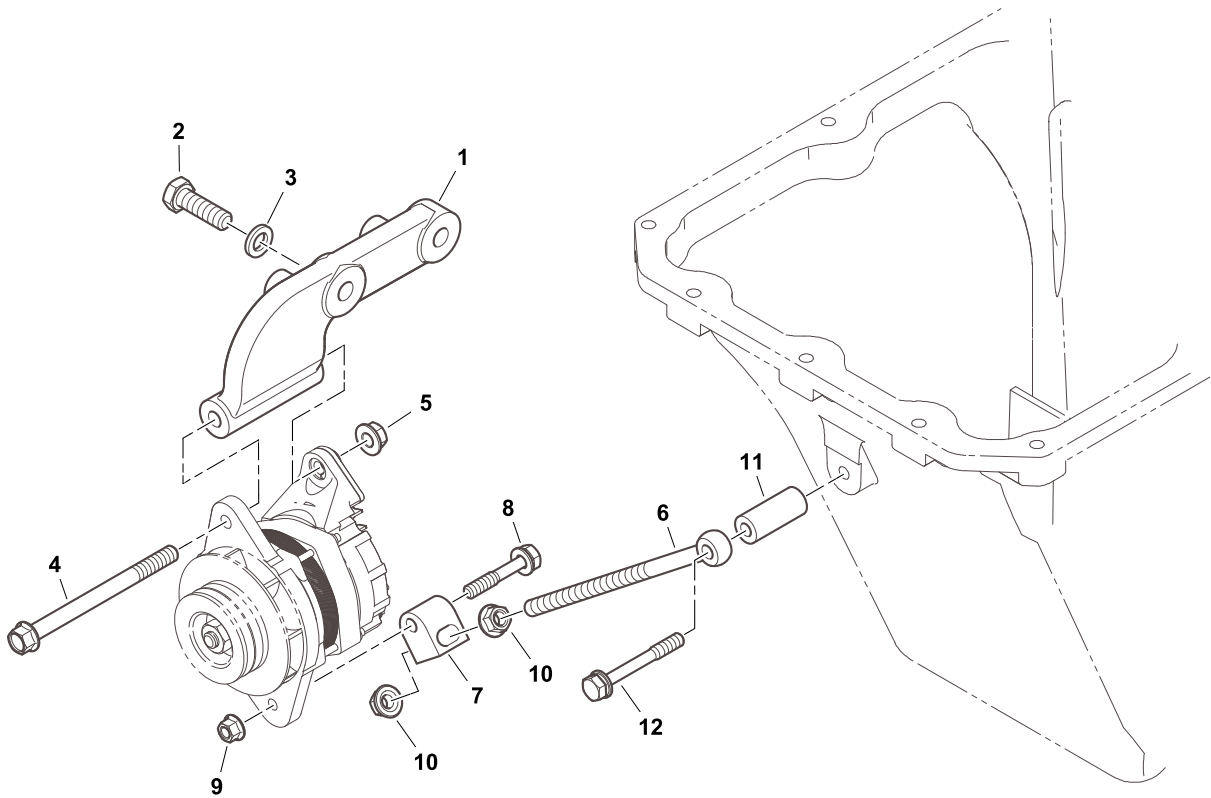
FUEL FILTER



FUEL FILTER

Item	Part Number	Description	Remarks	Serial Number	Qty
1	46684859	FUEL FILTER ASSY	w/Ref. 13–16		1
2	46683842	SCREW			2
3	46686722	BRACKET, FUEL FILTER			1
4	46682949	SPACER			1
5	46687192	SPACER			1
6	46683297	SCREW			1
7	46683301	SCREW			1
8	46683601	SCREW			1
9	NAP	FUEL FILTER ASSY	w/Ref. 17–30		1
10	46683291	SCREW			4
11	46683967	SCREW, PLUG			1
12	46684362	RING, SEAL			1
13	46686718	HEAD, FUEL FILTER			1
14	46686717	ELEMENT, FUEL FILTER			1
15	46687043	SCREW, PLUG			1
16	46684359	RING, SEAL			1
17	NAP	COVER, FUEL FILTER			1
18	46683947	SCREW			1
19	46684921	ELEMENT, FUEL FILTER			1
20	46686714	HOUSING, FILTER			1
21	46686719	PACKING			1
22	46684551	SCRE, STUD			1
23	46687369	O-RING			1
24	46685294	VALVE, CHECK			2
25	46686720	PACKING			2
26	46687537	ADAPTER			1
27	46686947	SCREW, PLUG			1
28	46684365	RING, SEAL			2
29	46687034	SCREW, PLUG			1
30	46684360	RING, SEAL			1

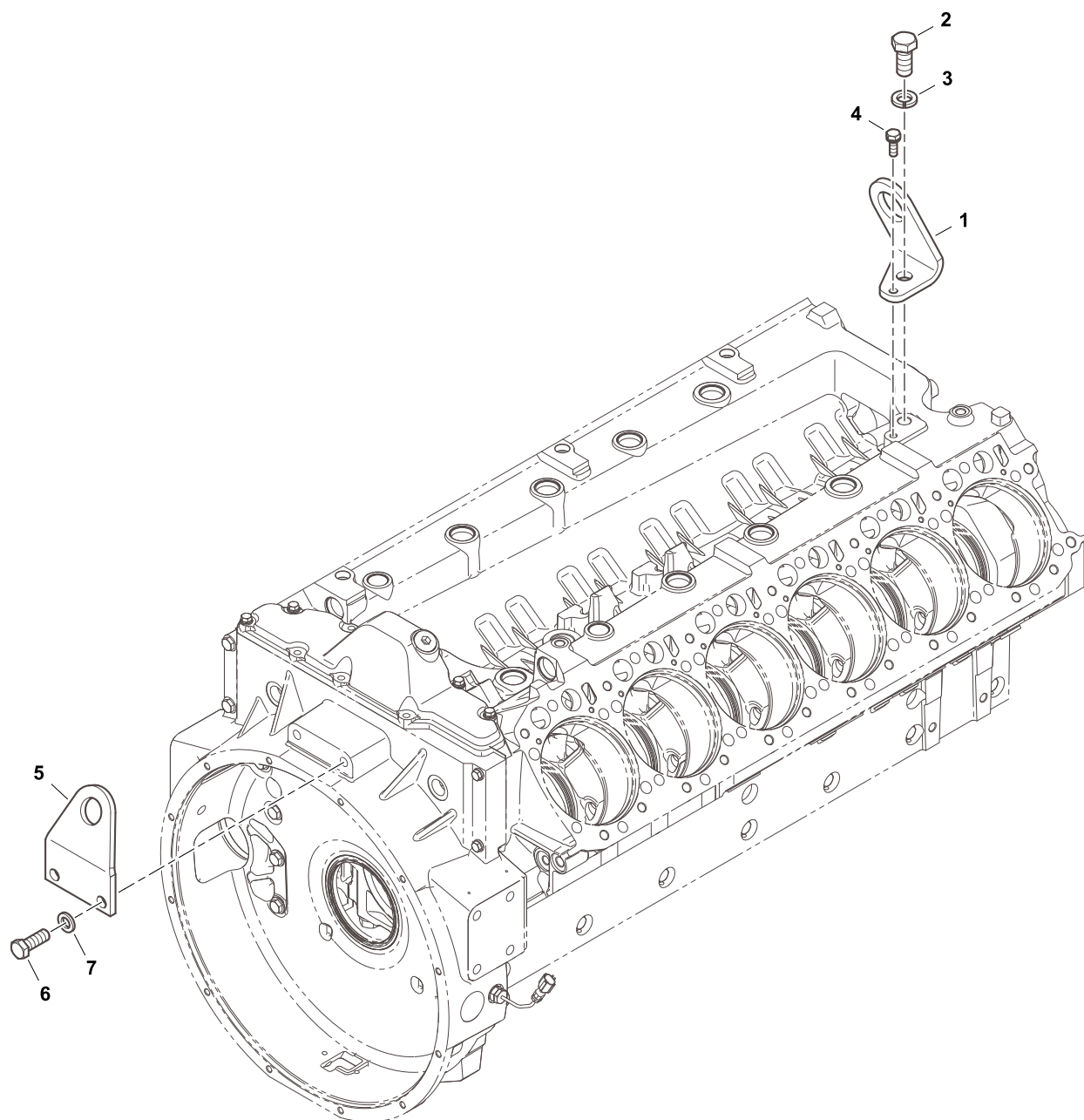
ALTERNATOR MOUNTING



ALTERNATOR MOUNTING

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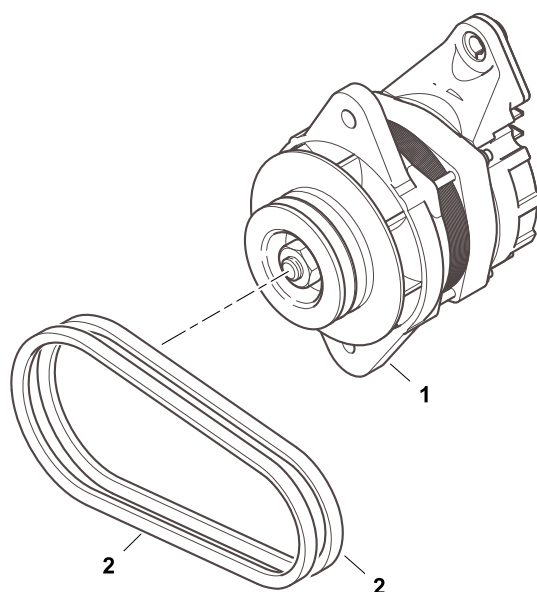
ENGINE LIFTING



ENGINE LIFTING	
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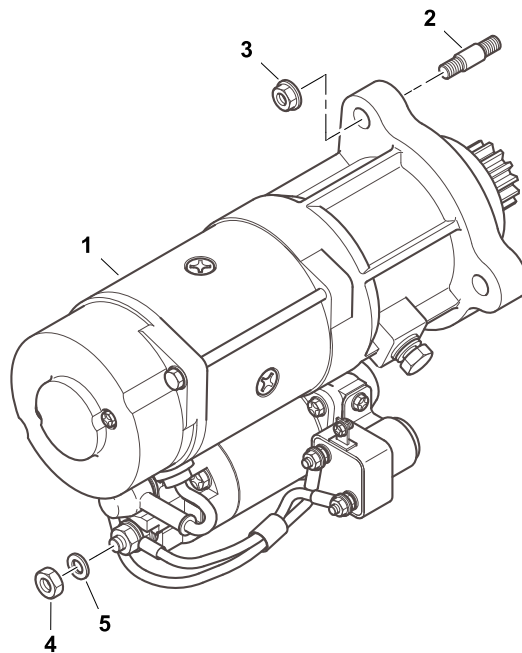
ALTERNATOR



ALTERNATOR	
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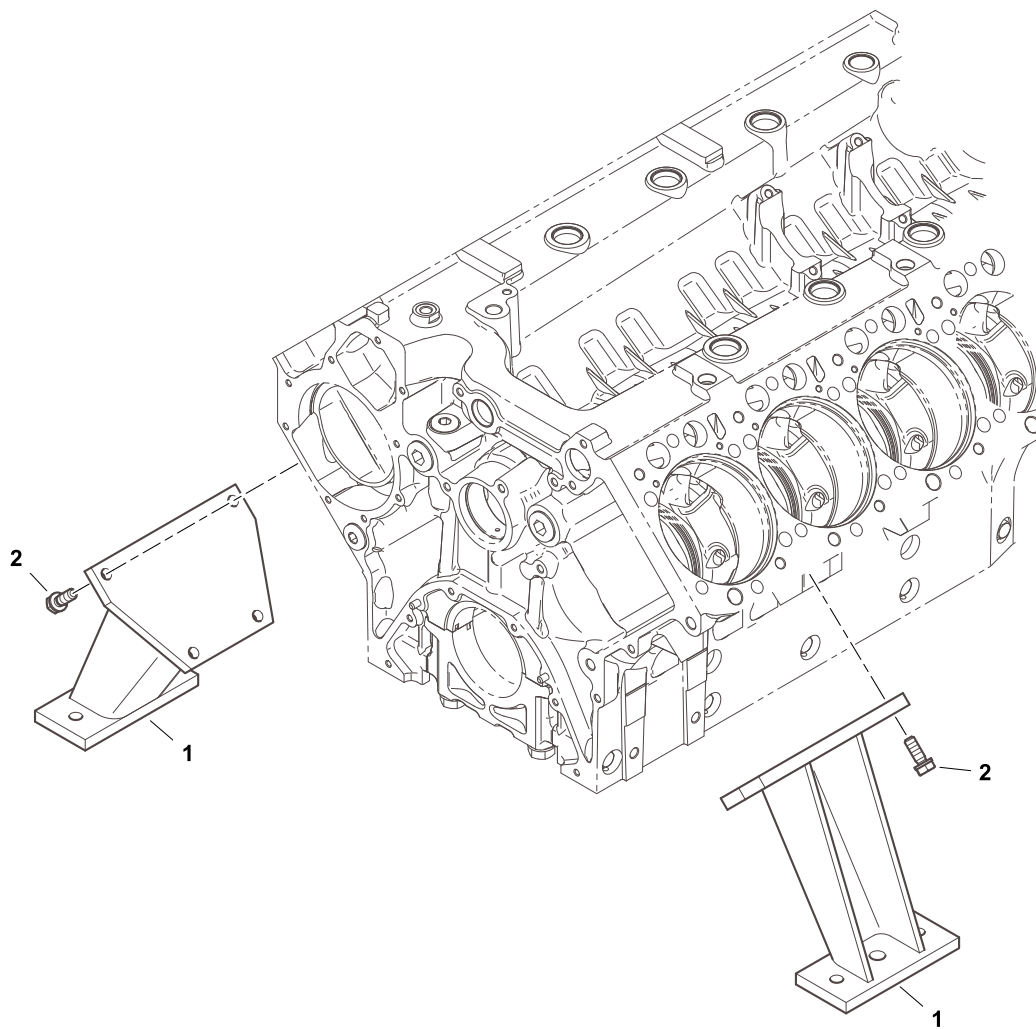
STARTER



STARTER	
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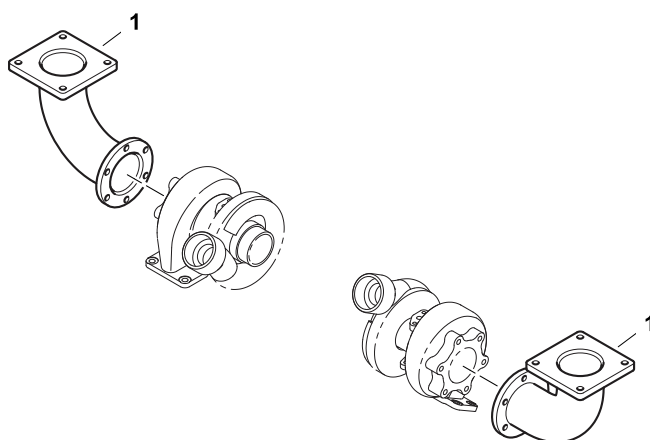
ENGINE MOUNTING



ENGINE MOUNTING

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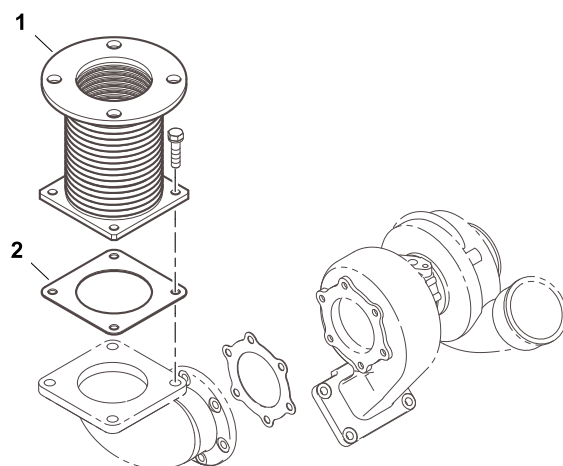
ELBOW EXHAUST



ELBOW EXHAUST	
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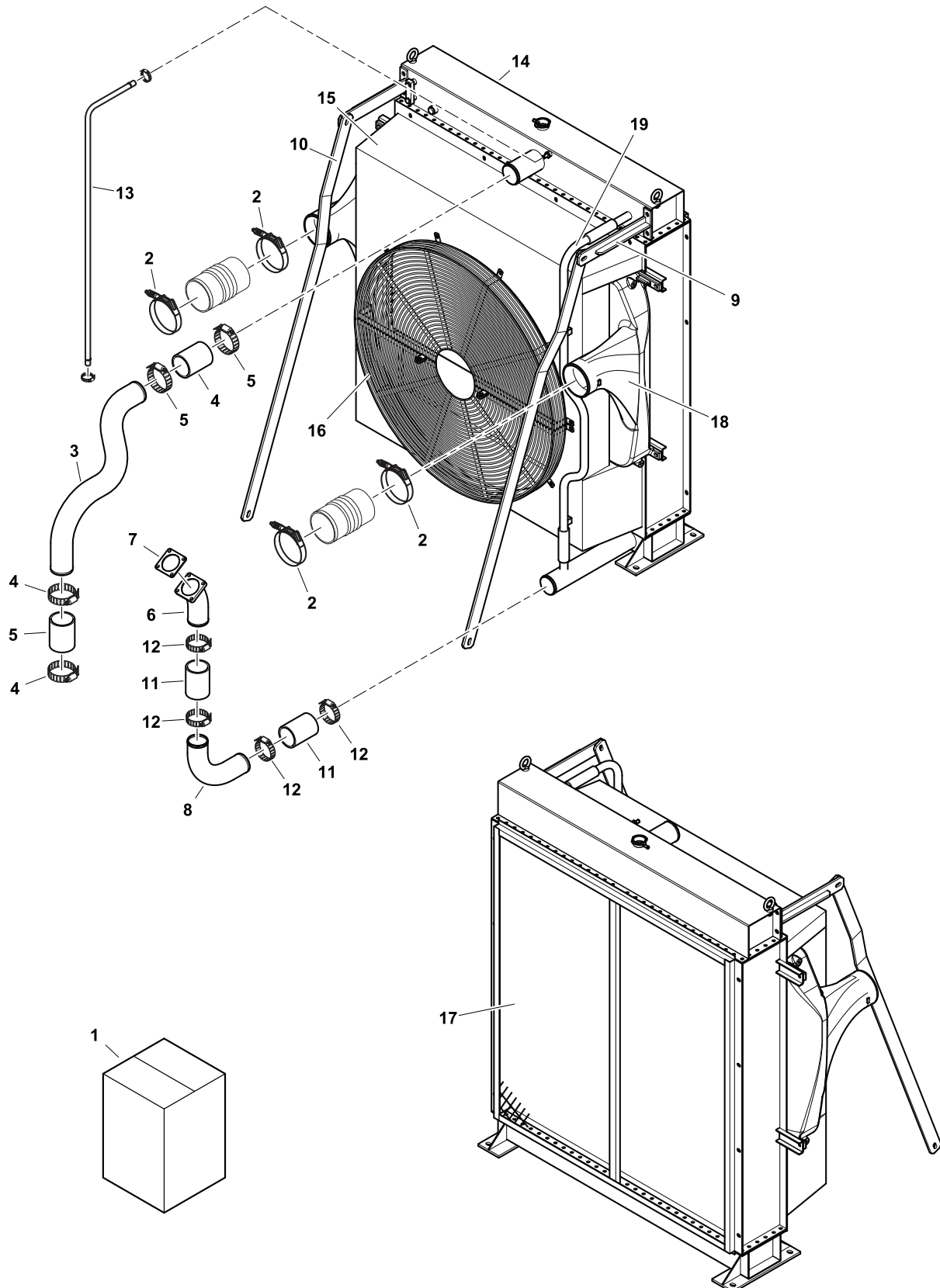
BELLOWS AND GASKET



BELLOWS AND GASKET	
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[illegible]

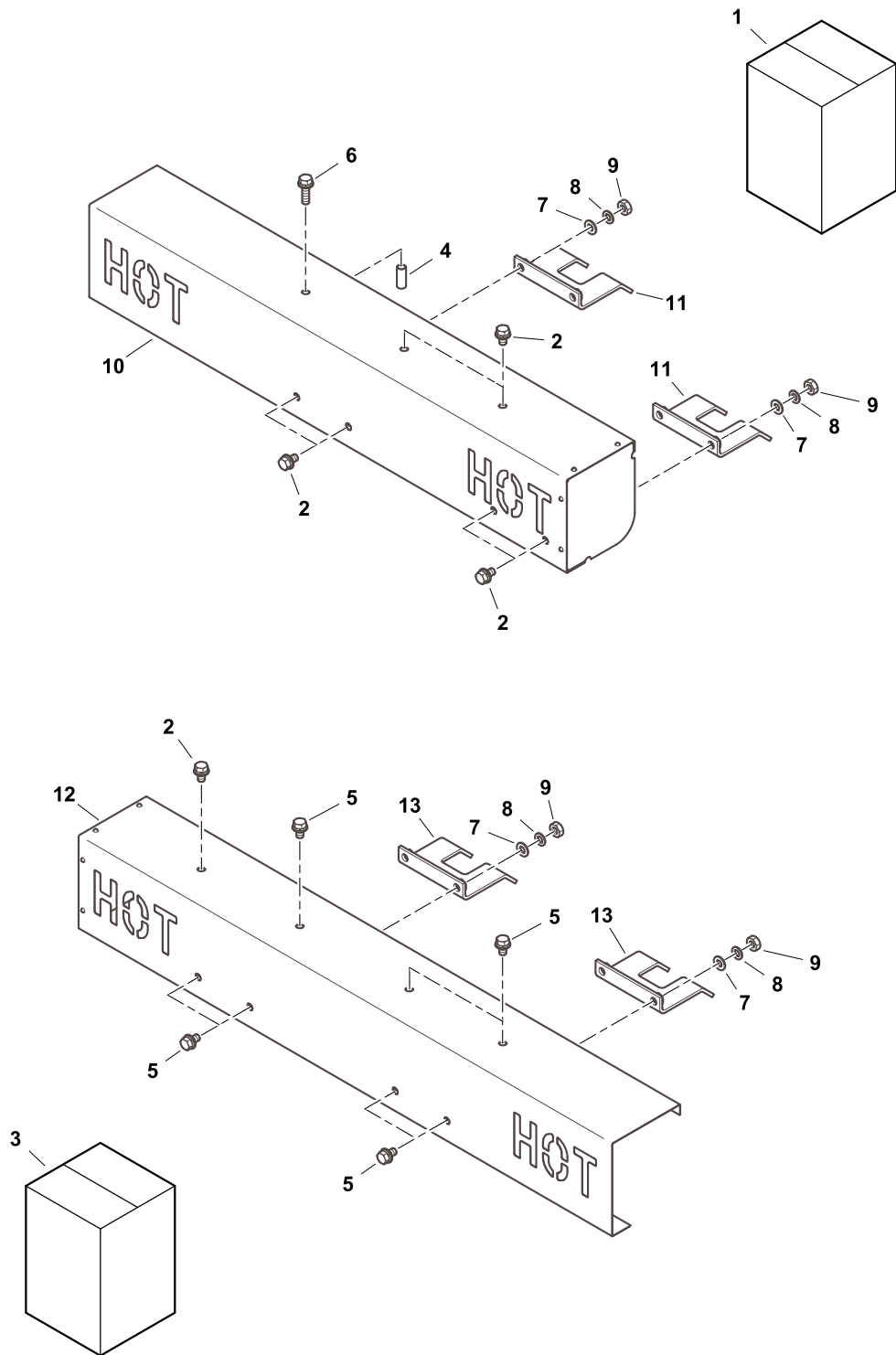
WATER COOLER



WATER COOLER	
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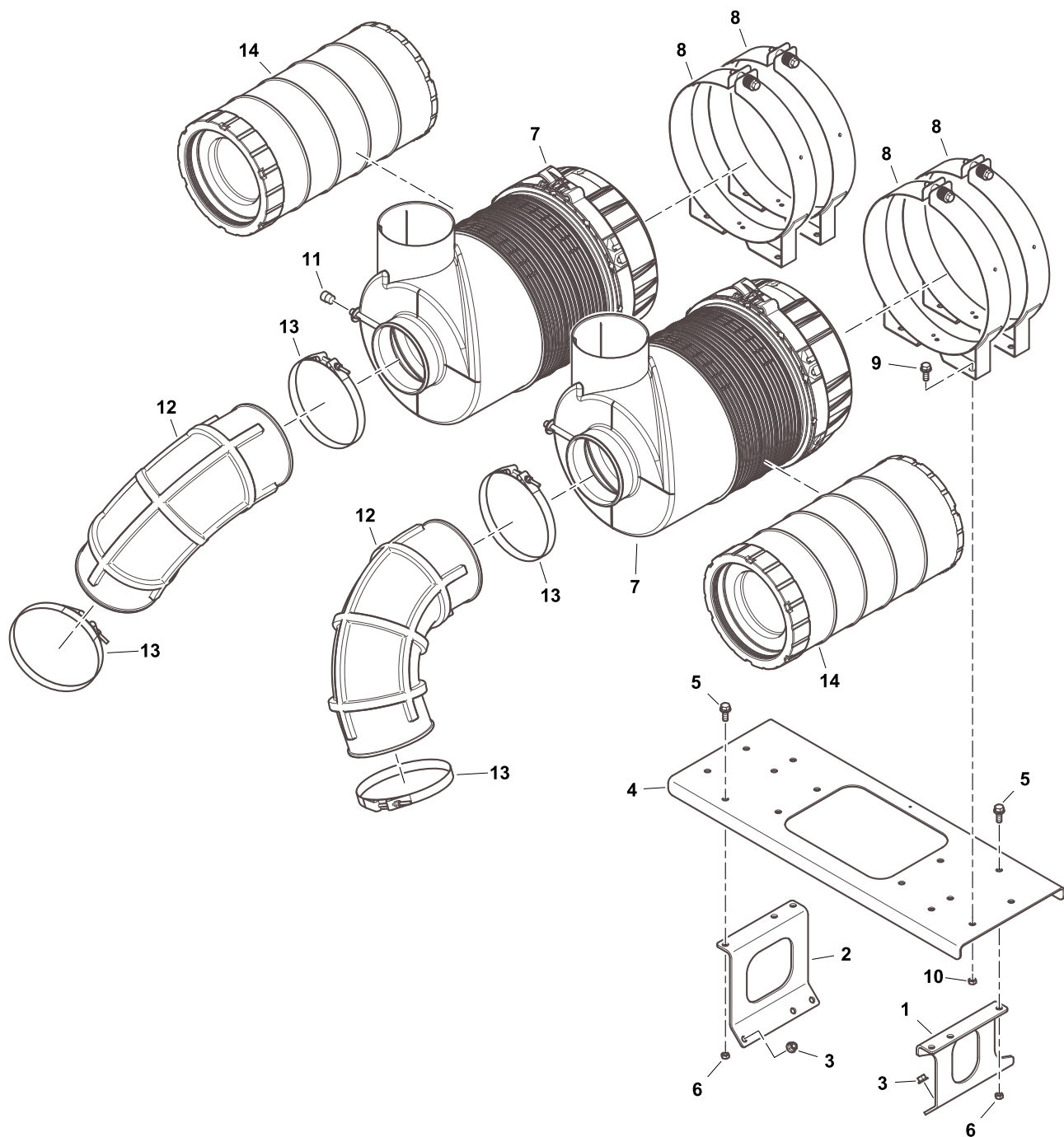
HEAT SCREEN



HEAT SCREEN

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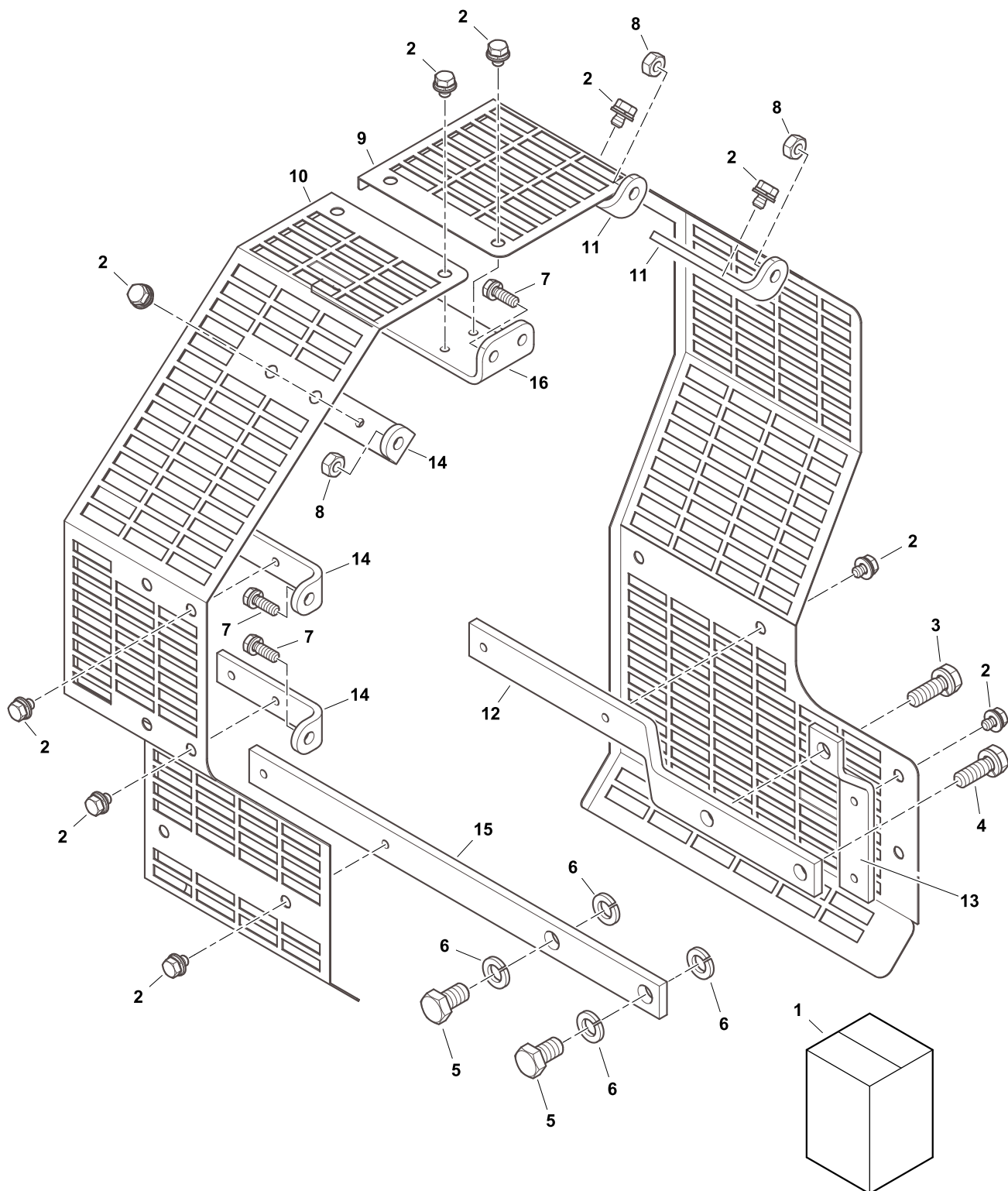
AIR CLEANER



AIR CLEANER	
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[illegible]

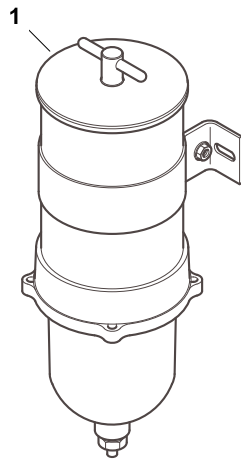
COVERS



COVERS	
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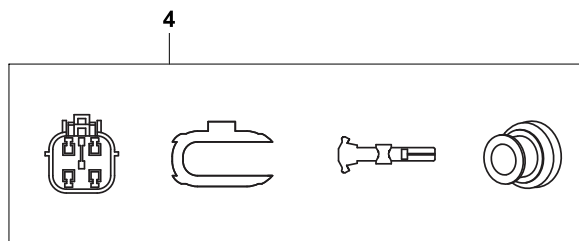
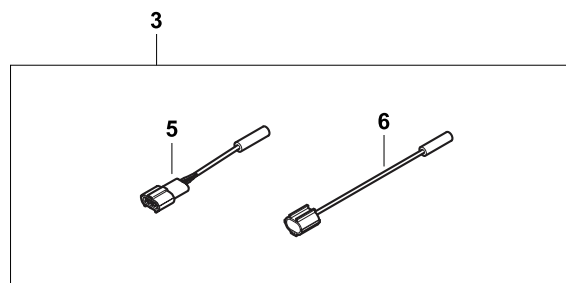
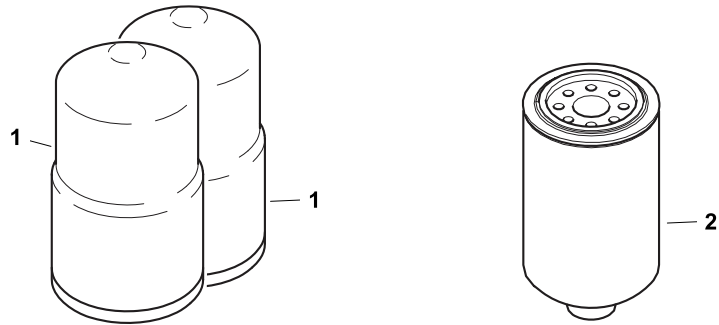
FUEL FILTER 2



FUEL FILTER 2	
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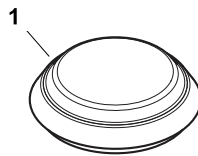
SPARE PART



SPARE PART	
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CAP RAIN



CAP RAIN	

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NUMERICAL INDEX

PART NO.	PAGE	PART NO.	PAGE	PART NO.	PAGE	PART NO.	PAGE
22897342	11	46679704	11, 29	46679899	37	46682750	89
23047566	15, 17	46679705	5	46679900	3	46682751	39
23047582	15, 17	46679719	5	46679901	37	46682757	135
23047624	15, 17	46679726	5	46679902	37	46682758	109, 117
35221639	37	46679732	5	46679903	37	46682761	121
35287648	29	46679734	5	46679907	35	46682861	89
35299569	29, 35	46679760	5	46679908	35	46682889	45, 89
35375385	19	46679765	5	46679909	35	46682907	45
46518122	21	46679766	5	46679910	35	46682935	39
46539870	15, 17	46679778	5	46679911	35	46682941	121, 127
46551439	21	46679781	9	46679913	35	46682949	101, 119
46551440	21	46679782	9	46679916	19	46682954	89, 91
46551444	21	46679785	9	46679917	19	46682958	89
46551445	21	46679787	9	46679918	19	46682960	45
46551446	21	46679789	9	46679919	19	46682961	115
46555707	25	46679792	9	46679930	33	46682988	39
46573862	15, 17	46679793	9	46679932	33	46683169	135
46573922	15, 17	46679794	9, 11	46679937	37	46683170	115
46668414	29	46679798	9, 11	46679938	37	46683176	115
46668475	25	46679799	9, 11	46679939	37	46683190	95, 97
46671691	15	46679800	9, 11	46679940	37	46683193	45
46671707	15	46679801	9, 11	46679942	37	46683198	113
46671723	17	46679802	9, 11	46679943	37	46683201	81
46671739	17	46679806	9	46679954	29	46683203	95
46672279	15, 17	46679809	9, 11	46679987	35	46683205	81
46677274	9, 11	46679810	9, 11	46679988	35	46683207	81
46677283	13	46679813	5, 9, 11	46679997	29	46683210	83
46677284	11	46679815	11	46679998	29	46683211	89
46677286	13	46679817	11	46679999	29	46683262	91
46678200	11	46679819	11	46680001	23	46683264	91
46678205	25	46679821	11	46680002	23	46683269	71, 113
46678239	25	46679823	11	46680003	23	46683270	111
46678240	25	46679825	11	46680010	29	46683271	121
46678241	25	46679827	11	46680749	25	46683276	41
46678279	29	46679828	13	46680750	27	46683284	95
46678282	29	46679829	11	46680751	25	46683285	91
46678679	25	46679830	11	46680752	19, 27	46683290	99
46678681	37	46679831	11	46680771	19	46683291	119
46678682	37	46679832	5, 9, 11	46682037	101	46683294	47
46679501	23	46679834	5	46682041	67	46683296	81, 83
46679502	23	46679835	5	46682042	77, 81	46683297	83, 119
46679503	23	46679836	5	46682043	99	46683301	67, 119
46679561	25	46679850	5	46682046	83	46683306	99
46679563	25, 29	46679851	5	46682048	45, 91, 103	46683308	101, 123
46679565	25	46679873	5	46682050	85, 101	46683310	39
46679566	25	46679874	5	46682374	83	46683570	91
46679567	25	46679875	5	46682375	91, 95, 97, 127, 137	46683572	85
46679568	25	46679876	5	46682379	83	46683574	129
46679569	25	46679885	5	46682724	137	46683575	81
46679570	25	46679889	5	46682729	83	46683577	121
46679571	25	46679890	5	46682730	81, 91, 127, 137	46683582	141
46679573	25	46679891	3	46682731	121, 141	46683589	115, 137
46679574	25	46679894	3	46682732	91, 95, 123	46683591	81, 139
46679575	25	46679895	3	46682738	89, 93	46683592	91
46679592	25	46679896	23			46683595	81, 83
46679596	25	46679898	3			46683596	89, 137

NUMERICAL INDEX

PART NO.	PAGE	PART NO.	PAGE	PART NO.	PAGE	PART NO.	PAGE
46683597	141	46684391	139	46684822	95	46685279	49
46683598	77	46684392	139	46684826	95	46685292	67
46683601	99, 119	46684396	139	46684827	95	46685294	119
46683605	99	46684397	121	46684829	95	46685297	45
46683608	79, 121	46684399	91	46684831	99	46685301	45
46683611	91	46684401	91	46684833	103	46685302	45
46683614	141	46684403	129	46684835	99	46685368	47
46683615	95	46684407	95	46684847	117	46685379	53
46683616	103	46684408	95	46684852	125	46685382	53
46683842	119	46684409	95	46684855	79	46685383	57
46683852	91	46684412	95	46684857	135	46685385	55
46683853	75	46684489	141	46684859	119	46685387	57
46683947	119	46684490	141	46684860	143	46685401	57
46683959	91	46684491	141	46684865	139	46685417	59
46683963	39	46684496	141	46684921	119	46685421	59
46683965	81	46684497	141	46684924	139	46685423	59
46683967	119	46684498	141	46684930	81	46685426	59
46683968	81	46684500	141	46684933	109	46685492	61
46684085	41	46684501	141	46684943	43	46685503	61
46684164	101	46684505	147	46684944	43	46685504	61
46684240	91	46684508	135	46684954	51	46685508	61
46684241	85	46684510	103	46684958	51	46685511	89
46684244	113	46684515	135	46684959	139	46685522	65
46684245	39	46684523	135	46685026	135	46685523	65
46684246	49	46684524	135	46685032	107	46685524	65
46684247	81	46684528	137	46685035	107	46685534	67
46684250	75	46684533	137	46685038	103	46685535	67
46684251	91	46684542	123	46685039	103	46685537	67
46684255	123	46684549	95, 97	46685043	83	46685608	65
46684269	39	46684550	101	46685045	135	46685612	67
46684271	39	46684551	119	46685047	135	46685625	69
46684272	53	46684554	99	46685048	135	46685626	69
46684273	39	46684555	39	46685053	101	46685629	69
46684275	49	46684556	85	46685054	101	46685631	69
46684278	71	46684557	99	46685059	101	46685636	69
46684280	91	46684618	99	46685133	141	46685639	71
46684285	61	46684621	121	46685145	135	46685641	71
46684294	39	46684623	121	46685148	135	46685646	71
46684357	103	46684625	139	46685150	83	46685649	71
46684359	119	46684631	123	46685151	83	46685654	71
46684360	119	46684632	123	46685153	51	46685657	73
46684362	119	46684639	125	46685156	91	46685658	73
46684363	115	46684641	91	46685157	113	46685662	75
46684365	41, 79, 119	46684652	61	46685158	113	46685732	75
46684368	41, 51, 79, 81, 109	46684654	91	46685162	39	46685736	41
		46684655	91	46685180	53	46685737	41
46684370	101	46684656	91	46685181	53	46685740	75
46684371	39, 41, 81, 83	46684659	63	46685184	53	46685752	69
		46684725	101	46685187	111	46685753	77
46684372	39	46684726	101	46685250	43	46685779	77
46684373	87	46684744	65	46685263	45	46685852	79
46684379	135	46684759	59	46685265	47	46685857	79
46684383	139	46684761	81	46685270	45	46685859	79, 145
46684387	121	46684818	95	46685273	47	46685863	69
46684389	135	46684819	95	46685274	49	46685864	69
46684390	139	46684821	95	46685277	49	46685868	81

NUMERICAL INDEX

PART NO.	PAGE	PART NO.	PAGE	PART NO.	PAGE	PART NO.	PAGE
46685870	81	46686724	133	46687243	135	46693303	29
46685872	81	46686756	127	46687245	85	46693306	29
46685878	39	46686764	145	46687352	135	46693309	29
46685894	109	46686769	145	46687365	51	46693313	29
46685904	101	46686770	145	46687369	119	46693315	29
46685968	83	46686771	145	46687371	103	46693319	29
46685977	83	46686787	101	46687379	89	46693323	29
46685985	91	46686874	49	46687380	101	46693325	29
46685987	83	46686877	141	46687382	39	46696814	139
46685991	83	46686878	95	46687383	95	54629977	15, 17
46686004	83	46686880	123	46687384	101	92061480	9, 11, 23, 31
46686017	79	46686893	55	46687385	85	92061498	3, 5, 29, 35
46686021	81	46686898	45	46687388	87	92061506	19,
46686023	135	46686903	57	46687405	101, 115	29, 33, 35	
46686025	81	46686904	45	46687413	135	92271915	9, 11
46686027	77	46686905	65	46687418	115, 117	92304344	3
46686101	83	46686906	65	46687422	85, 103	92304393	29
46686110	85	46686907	65	46687426	51	92304583	9, 11
46686112	85	46686908	41	46687428	103	92304609	3,
46686118	87	46686911	81	46687430	103	5, 9, 11, 23	
46686130	89	46686913	75	46687509	101	92304658	13
46686139	89	46686914	53	46687526	39	92304666	3
46686145	121	46686917	127	46687527	81	92304674	3, 5, 29, 35
46686148	89	46686922	121	46687537	119	92304682	19,
46686153	91	46686936	41	46687539	109	29, 33, 35	
46686158	91	46686947	119	46687540	79	92329309	5, 35
46686160	91	46687034	119	46687542	83	92341981	13
46686242	91	46687036	109	46687545	115	92359363	3, 19
46686248	49	46687037	41	46687549	89	92359371	3, 19
46686249	83	46687038	39	46687551	101	92687664	25
46686255	81	46687040	39, 41, 81	46687552	51	92867449	15, 17
46686274	131	46687043	119	46687554	115	92867530	15, 17
46686296	99	46687045	41	46687563	49	92912559	15, 17
46686297	103	46687046	65	46687569	95	92930593	15, 17
46686399	99	46687055	71	46687570	105	93171254	15, 17
46686402	99	46687057	101	46687573	63	93171262	15, 17
46686425	101	46687058	103,	46687577	83	93171288	15, 17
46686430	133	107, 139, 141		46687607	21	93500726	13
46686431	103	46687062	95	46687609	21	96701370	3,
46686434	105	46687065	69	46687610	21	7, 9, 11, 23, 25	
46686442	105	46687066	69	46687613	21	96701396	27
46686447	105	46687068	71	46687615	21	96701503	19
46686552	109	46687074	91	46688239	21	96701743	19,
46686559	115	46687079	95	46688242	21	29, 33, 35	
46686564	25, 109	46687093	57	46688243	21	96701750	3, 19
46686565	25, 109	46687100	41, 65	46688244	21	96702329	19
46686568	75	46687102	65	46689020	39, 49, 81,	96702659	27
46686571	111	46687192	119	89, 101, 109, 115, 117		96703806	13
46686612	109	46687193	75	46689021	39	96704234	13
46686620	115	46687202	137	46689184	15, 17	96704663	25
46686714	119	46687205	39	46690680	21	96705132	9, 11
46686717	119, 145	46687209	95	46690794	15, 17	96718978	3
46686718	119	46687216	81	46690815	21	96727573	13
46686719	119	46687223	71	46692732	61	96730395	29
46686720	119	46687237	103	46692733	63	96735543	29
46686722	119	46687238	103	46692742	33	96735550	3, 5, 29, 35

NUMERICAL INDEX

PART NO.	PAGE	PART NO.	PAGE	PART NO.	PAGE	PART NO.	PAGE
96738828	31	96753926	25	N		57, 65, 77, 79, 89, 91,	
96741467	29			NAP	5, 21, 25,	95, 101, 103, 105, 115,	
96743653	25				29, 31, 39, 41, 45, 53,	117, 119, 137, 141	

WORD INDEX

A

ACOUSTIC WALL ASSY 5
 ADAPTER. 79, 83, 109, 115, 119
 AIR CLEANER ASSY 139
 ALTERNATOR. 19, 125
 ARM, ROCKER. 71
 ASSEMBLED ARMATURE KIT. 21
 AVR R450M FUSE KIT 21

B

BALL, STEEL 39
 BATTERY 23
 BEARING 53, 89, 91
 BEARING CAP ASSY 39
 BEARING, ANGULAR BALL 91
 BELLOWS 133
 BLOCK, CYLINDER 41
 BOX, PANEL 25
 BRACKET, AIR CLEANER 139
 BRACKET, ALTERNATOR 121
 BRACKET, ANGLE BATTERY 23
 BRACKET, ENGINE MOUNTING 129
 BRACKET, EXHAUST ELBOW. 95
 BRACKET, FAN MOUNTING 91
 BRACKET, FUEL FILTER. 119
 BRACKET, IDLE PULLEY 91
 BRACKET, OIL SUCTION PIPE 83
 BREAKER, 20A. 25
 BREAKER, 6A. 25
 BUS BAR 29
 BUSH, CAMSHAFT 41
 BUSH, ROCKER ARM. 71
 BUSHING ASSY 9, 11
 BUSHING, CONNECTING ROD. 59

C

CABLE, BATTERY. 23
 CABLE, BLACK NEUTRAL 29
 CABLE, BLUE PHASE. 29
 CABLE, GROUND. 29
 CABLE, NEGATIVE 23
 CABLE, POSITIVE 23
 CABLE, RED PHASE 29
 CABLE, YELLOW PHASE 29
 CAMSHAFT 75
 CAMSHAFT ASSY 75
 CAP 67
 CAP, BEARING. 39
 CAP, HOLE. 25
 CAP, RAIN 147
 CAP, RUBBER 45
 CAP, TANK 9
 CARTRIDGE, OIL FILTER 79, 145
 CIRCUIT, BREAKER 29
 CLAMP. 37, 103

CLAMP, HOSE 51, 85, 101, 103, 135, 139
 CLIP. 117
 CLIP, AIR PIPE 103
 CLIP, PIPE 101, 115, 135
 CONNECTING ROD ASSY 59
 CONNECTOR LINKS. 21
 CONNECTOR SET 21
 CONNECTOR, OIL PRESSURE SENSOR 145
 CONTROLLER 25
 CONTROLLER CONNECTORS. 25
 CONTROLLER, GOVERNOR 25, 109
 COTTER, VALVE. 69
 COVER. 11, 29, 39, 45
 COVER, BRACKET 141
 COVER, CYLINDER HEAD 67
 COVER, DIN RAIL. 25
 COVER, FAN 141
 COVER, FUEL FILTER 119
 COVER, INTAKE 99
 COVER, OIL PUMP. 77
 COVER, SEALING 47
 COVER, WATER PUMP. 89
 CRANKSHAFT ASSY 53
 CROSSBAR ASSY, REAR. 5
 CROSSBAR, FRONT 5
 CROSSBAR, REAR. 5
 CURRENT TRANSFORMER 29
 CYLINDER BLOCK ASSY 39, 41
 CYLINDER HEAD ASSY 65
 CYLINDER LINER. 43

D

DAMPER, VISCOUS 55
 DECAL, COOLANT FILL 15, 17
 DECAL, COOLANT LEVEL 15, 17
 DECAL, DIESEL FUEL SYMBOL 15, 17
 DECAL, DOOSAN LOGO. 15, 17
 DECAL, DOOSAN TRI-COLOUR 15, 17
 DECAL, EARTH WARNING 15, 17
 DECAL, ELECTRIC SHOCK 15, 17
 DECAL, HOT LIQUID 15, 17
 DECAL, HOT SURFACE ISO 15, 17
 DECAL, ISO CENTRAL DRAIN 15, 17
 DECAL, LIFT HERE 15, 17
 DECAL, MODEL NUMBER 15, 17
 DECAL, NO WATER 15, 17
 DECAL, REFER TO HANDBOOK. 15, 17
 DECAL, WARNING 15, 17
 DECAL, WEB SITE 15, 17
 DIN RAIL 25
 DIODE BRIDGE KIT 21
 DIODE BRIDGE SUPPORT 21
 DIODE CRESCENT. 21
 DIODE CRESCENT SUPPORT 21
 DIODE GRESCENT KIT 21
 DIODE KIT 21

WORD INDEX

DRAIN 83
DRAIN ASSY 83

E

ELBOW, EXHAUST 131
ELECTRICAL SCHEMATICS 25
ELEMENT, AIR CLEANER 139
ELEMENT, FUEL FILTER 119, 145
ENGINE 33
EXCITER ARMATURE 21
EXCITER FIELD 21
EXHAUST MANIFOLD ASSY 95

F

FAN COVER ASSY 141
FAN MOUNTING BRACKET ASSY 91
FAN, COOLING 91
FIELD WINDING KIT 21
FITTING 37, 51
FITTING, PIPE 117
FLANGE 39, 49, 81
FLANGE ASSY 49
FLANGE, FAN 91
FLYWHEEL 57
FLYWHEEL ASSY 57
FRAME 3
FRAME, LIFT FRONT 3
FRAME, LIFT REAR 3
FUEL FILTER ASSY 119, 143
FUEL PIPE ASSY 115
FUEL TANK BREATHER FILTER 37

G

GASKET 9, 11, 19, 39,
45, 47, 49, 81, 83, 87, 95, 99, 101
GASKET, COOLING WATER 135
GASKET, COOLING WATER PIPE 85
GASKET, COVER HOUSING 81
GASKET, CYLINDER HEAD 65
GASKET, CYLINDER HEAD COVER 67
GASKET, DOOR 9, 11
GASKET, EXHAUST 35
GASKET, EXHAUST MANIFOLD 95
GASKET, EXHAUST PIPE 133
GASKET, INTAKE MANIFOLD 99
GASKET, INTERCOOLER 103
GASKET, OIL COOLER HOUSING 81
GASKET, OIL FILTER COVER 79
GASKET, OIL PAN 83
GASKET, OIL PIPE ADAPTER 101
GASKET, RELIEF VALVE 77
GASKET, WATER PUMP 89
GEAR, CAMSHAFT 75

GEAR, CRANKSHAFT 53
GEAR, INJECTION PUMP DRIVE 75, 111
GEAR, OIL PUMP 77
GEAR, OIL PUMP DRIVE 77
GEAR, STARTER RING 57
GOVERNOR ASSY 109
GUARD, FAN 135
GUARD, RADIATOR 135
GUIDE, HOSE 25
GUIDE, VALVE 65
GUIDE, WIRE 25

H

HARNESS, ALTERNATOR 19, 27
HARNESS, CONTROL PANEL 25
HARNESS, ENGINE 27
HEAD, CYLINDER 65
HEAD, FUEL FILTER 119
HEAD, OIL COOLER 81
HEAD, OIL FILTER 79
HEAT SCREEN LEFT 137
HEAT SCREEN RIGHT 137
HINGE, DOOR 9, 11, 13
HOLDER 3, 5, 19, 103, 137
HOLDER, ISOLATOR 29
HOLDER, LOCK 9, 11
HOOK, LIFTING 123
HOSE 37, 51
HOSE, AIR CLEANER 139
HOSE, OIL 101
HOSE, RUBBER 85, 103, 115, 135
HOSE, RUBBER 103
HOUSING, E-STOP 13
HOUSING, FILTER 119
HOUSING, FLYWHEEL 45
HOUSING, OIL COOLER 81
HOUSING, OIL PUMP 77
HOUSING, RELIEF VALVE 77
HOUSING, WATER PUMP 89

I

IDLE PULLEY ASSY 91
IMPELLER, WATER PUMP 89
INDICATOR, SERVICE 139
INJECTION NOZZLE ASSY 105
INJECTION PIPE ASSY 107
INJECTION PUMP ASSY 109
INPUT, TANK 9
INSERT 103
INSULATOR 115, 117
INTERCOOLER ASSY 135
INTERNAL RETAINER 21
ISOLATOR, BUS BAR 29

WORD INDEX

J

JOINT, COVER 141

L

LATCH 11
LATCH, CONTROL PANEL 25
LOCK 9, 11

M

MANIFOLD, EXHAUST 95
MANIFOLD, INTAKE 99
MANUAL, OPERATION MAINTENANCE 15, 17
MANUAL, PARTS 15, 17
METAL, CONNECTING ROD 59
MOUNT, CABLE 25

N

NDE BEARING 21
NIPPLE 115
NIPPLE, UNION 115
NOZZLE, INJECTION 105
NOZZLE, OIL SPRAY 49
NUT . 3, 5, 7, 9, 11, 13, 19, 23, 25, 29, 33, 35, 71, 83,
91, 95, 97, 101, 103, 107, 121, 127, 137, 139, 141

O

O-RING 43, 51, 87, 103, 113, 119
OIL COOLER ASSY 81
OIL FILTER ASSY 79
OIL LEVEL GAUGE ASSY 83
OIL PUMP ASSY 77
OIL SUCTION PIPE ASSY 83

P

PACKING 119
PAN, OIL 83
PANEL ASSEMBLY 5, 9, 11
PANEL, CIRCUIT BREAKER 29
PANEL, CONTROL 25
PANEL, INTAKE POCKET 9
PANEL, PAINTED 11, 13
PIECE, GUIDE 121
PIN 39, 49, 53
PIN, DOWEL 39, 77
PIN, PISTON 61
PIN, TAPER 57
PIPE CLIP ASSY 115, 117
PIPE, AIR INLET 99
PIPE, COOLING WATER 85, 135
PIPE, EXHAUST 35
PIPE, EXPANSION 135
PIPE, FUEL 115, 117

PIPE, FUEL OVER FLOW 115
PIPE, FUEL RETURN 115, 117
PIPE, INLET 103
PIPE, OIL DELIVERY 101, 109
PIPE, OIL LEVEL GAUGE 83
PIPE, OIL RETURN 101
PIPE, OIL SUCTION 83
PISTON 61
PISTON RING KIT 61
PLATE 81
PLEXIGLASS 11
PLUG 37
PLUG, CORE 39, 41, 65, 89
PLUNGER, RELIEF VALVE 77
PULLEY, BELT 89
PULLEY, CRANKSHAFT 63
PULLEY, FAN 91
PULLEY, IDLE 91
PUMP, INJECTION 109

R

RADIATOR 135
RADIATOR ASSY 135
RAIN CAP 35
RELAY 25
RELIEF VALVE ASSY 77
RETAINER BRACKET ASSY 71
RETAINER, VALVE SPRING 69
RING, LAMINATED 95
RING, OIL 61
RING, OIL THROWER 53
RING, SEAL 39, 41, 49, 51, 79, 81, 83,
89, 101, 105, 109, 115, 117, 119
RING, SECOND 61
RING, SNAP 61, 71, 89, 91, 93
RING, TOP 61
RING, WEAR 53, 57
RIVET 9, 11
ROCKER ARM ASSY 71
ROD 23
ROD, PUSH 73

S

SCRE, STUD 119
SCREEN, HEAT 137
SCREW . . 3, 5, 9, 11, 13, 19, 21, 25, 27, 29, 31, 33,
35, 39, 41, 45, 47, 49, 53, 55, 57, 63, 65, 67, 71, 75,
77, 79, 81, 83, 85, 89, 91, 95, 97, 99, 101, 103, 111,
113, 115, 119, 121, 123, 129, 137, 139, 141
SCREW KIT, PRESSURE 105
SCREW KIT, ROCKER ARM 71
SCREW, BEARING CAP 41
SCREW, CONNECTING ROD 59
SCREW, HOLLOW 49, 101, 109, 115, 117
SCREW, PLUG . 39, 41, 45, 65, 81, 89, 109, 117, 119

WORD INDEX

SCREW, STUD	127
SEAL	11
SEAL, MECHANICAL	89
SEAL, NOZZLE HOLDER HOLE	105
SEAL, OIL	45, 47
SEAL, RING	115
SEAL, VALVE STEM	69
SEAT, VALVE	65
SENDER, FUEL	37
SENSOR, OIL PRESSURE	79
SENSOR, TACHOMETER	45
SENSOR, TEMPERATURE	39
SEPARATOR	51
SET OF O-RING	21
SHAFT, FAN	91
SHROUD, FAN	135
SILENCER, EXHAUST	35
SILENT BLOCK	19
SILENTBLOCK	25, 33
SINGLE BEARING KIT	21
SOCKET, RELAY	25
SPACER	19, 37, 75, 95, 101, 115, 119, 121, 137
SPRING, RELIEF VALVE	77
SPRING, VALVE	69
STAKE, INTAKE	103
STARTER	127
STATOR	21
STOPPER, DIN RAIL	25
SUPPORT	135
SURGE SUPPRESSOR	21
SWITCH	25
SWITCH, STOP EMERGENCY	29

T

TAPPET, VALVE	73
---------------------	----

TERMINAL BLOCK	21
THERMOSTAT	87
TURBOCHARGER ASSY	101

U

U-BOLT	9, 11
UNION, BANJO	115

V

V-BELT	91, 125
V-CLAMP	103
VALVE	79
VALVE SPRING ASSY	69
VALVE, CHECK	37, 119
VALVE, EXHAUST	69
VALVE, INTAKE	69
VALVE, OVER FLOW	115
VOLTAGE REGULATOR	21

W

WASHER	3, 5, 9, 11, 13, 19, 21, 23, 25, 27, 29, 31, 33, 35, 45, 49, 63, 71, 75, 81, 83, 91, 95, 111, 121, 123, 127, 137, 141
WASHER, BALL	113
WASHER, INNER	69
WASHER, OUTER	69
WASHER, PLAIN	85
WASHER, THRUST	53
WATER PUMP ASSY	89
WATER TEMPERATURE SWITCH	39
WIRE CONNECTOR	25
WIRE, ELECTRIC	145



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