



## **PARTS MANUAL**

### **COMPRESSOR MODEL**

# **HP60CMH**

**Code: ~**



**Doosan Infracore**  
Portable Power

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Book 23218621 Revision A (12/07)

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## **Section A - Parts Ordering**



## **GENERAL**

This publication, which contains an illustrated parts breakdown, has been prepared as an aid in locating those parts which may be required in the maintenance of the unit. Always insist on genuine Ingersoll-Rand Company parts for your compressor.

**Ingersoll-Rand Company can bear no responsibility for injury or damages resulting directly from the use of non-approved repair parts.**

Ingersoll-Rand Company service facilities and parts are available worldwide. Consult local yellow pages or visit: [www.portablepower.irco.com](http://www.portablepower.irco.com).

Special order parts may not be included in this manual. Contact the Mocksville Parts Department with the unit serial number for assistance with these special parts.

### **Description**

The illustrated parts breakdown illustrates and lists the various assemblies, subassemblies and detailed parts which make up this particular machine. This covers the standard models and the more popular options that are available.

In referring to the rear, the front or to either side of the unit, always consider the drawbar end of the unit as the front.

Standing at the rear of the unit facing the drawbar (front) will determine the right and left sides.

### **Fasteners**

Both SAE/inch and ISO/metric hardware have been used in the design and assembly of these units. In the disassembly and reassembly of parts, extreme care must be taken to avoid damaging threads by the use of wrong fasteners.

### **How To Order**

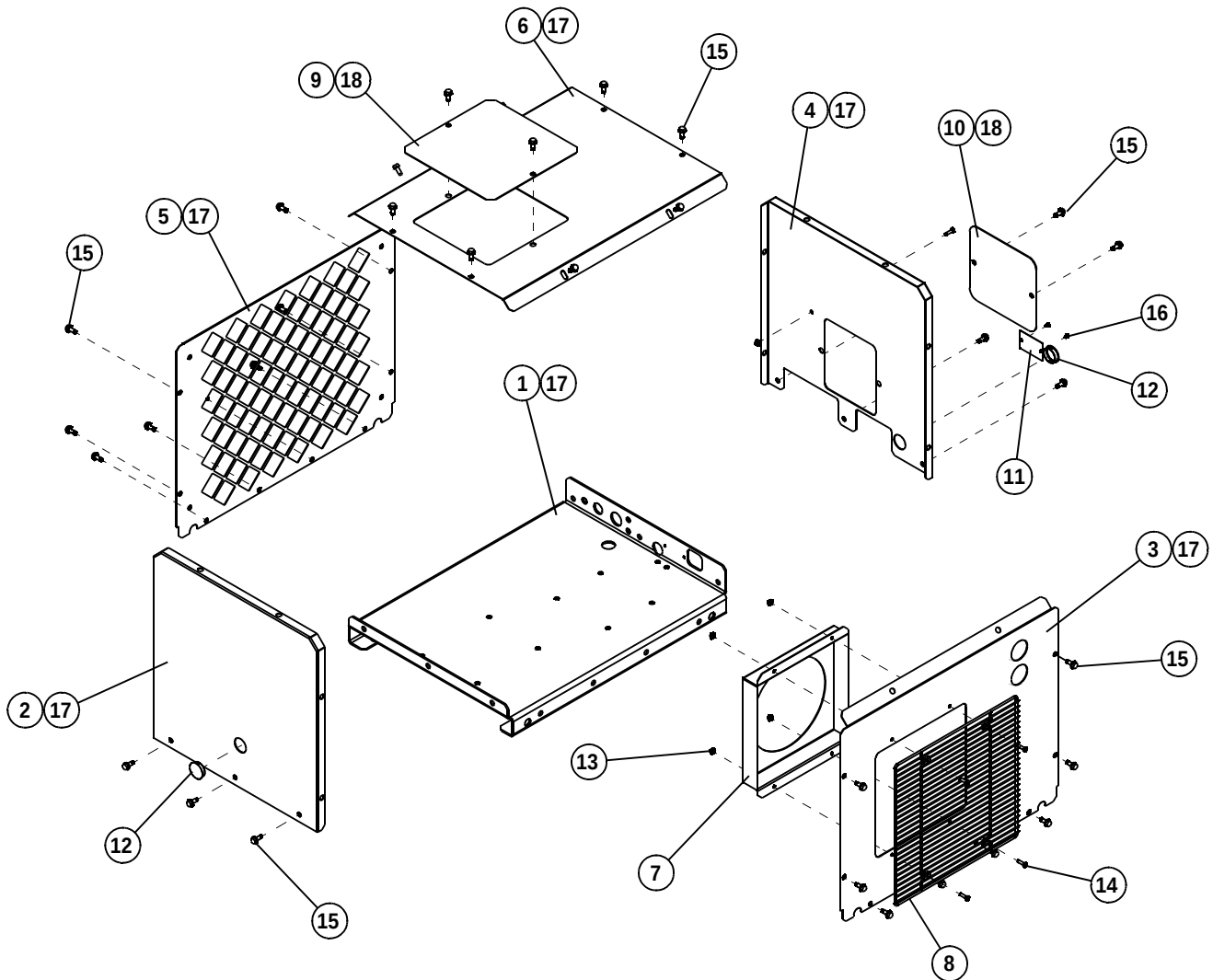
Always specify the model and serial number of the unit.

Specify the part number and description.

## **Section B - COMPRESSOR PARTS**



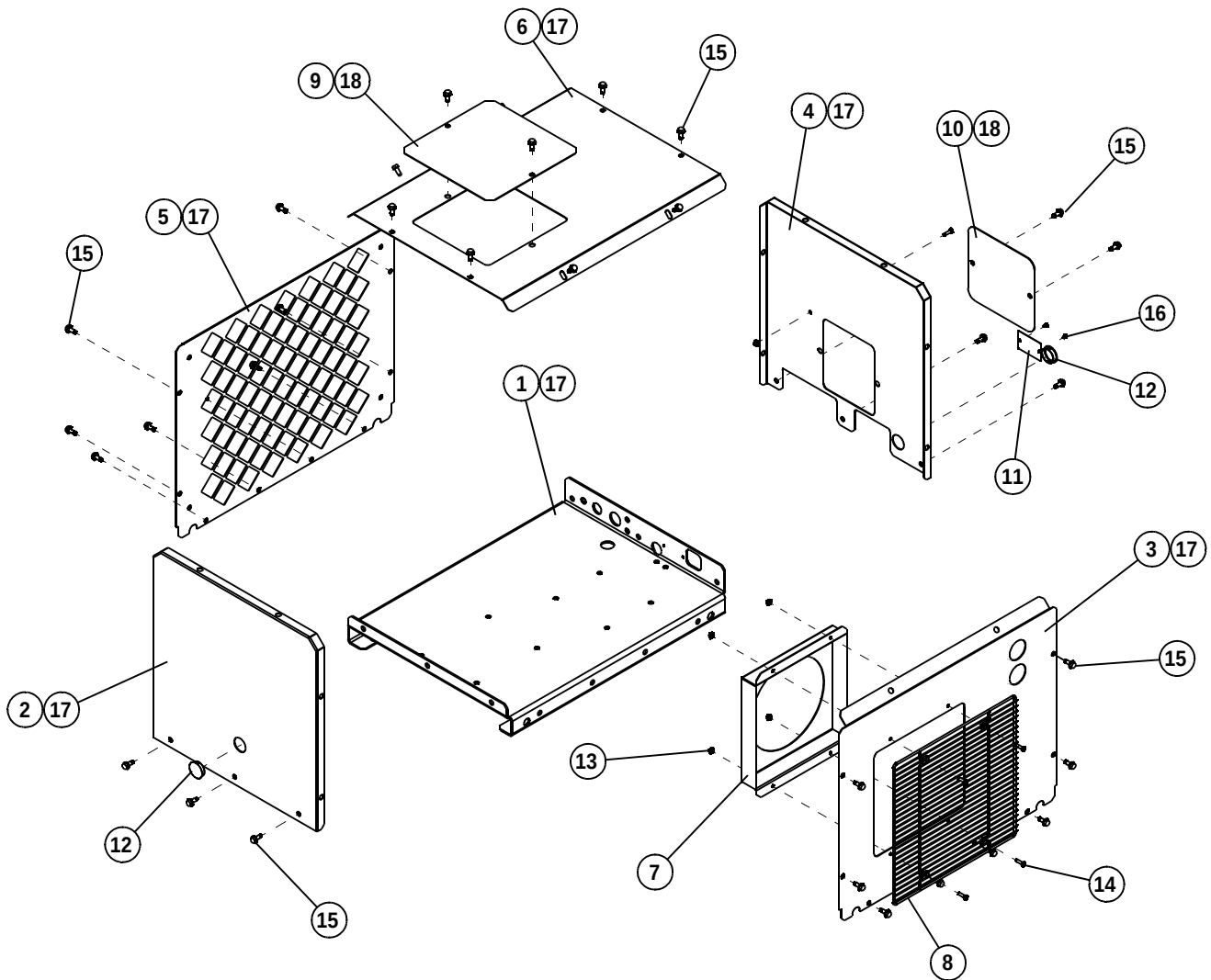
## Base and Enclosure



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| ITEM | COMM. NO. | DESCRIPTION  | QTY | DIMENSIONS/NOTES      |
|------|-----------|--------------|-----|-----------------------|
| 1    | 22992598  | Base         | 1   |                       |
| 2    | 22992630  | Right Panel  | 1   |                       |
| 3    | 22992606  | Rear Panel   | 1   |                       |
| 4    | 22992622  | Left Panel   | 1   |                       |
| 5    | 22992648  | Front Panel  | 1   |                       |
| 6    | 22992614  | Top Panel    | 1   |                       |
| 7    | 22997159  | Fan Shroud   | 1   |                       |
| 8    | 22359491  | Fan Guard    | 1   |                       |
| 9    | 22781900  | Access Panel | 1   |                       |
|      |           |              |     | <i>Continued.....</i> |

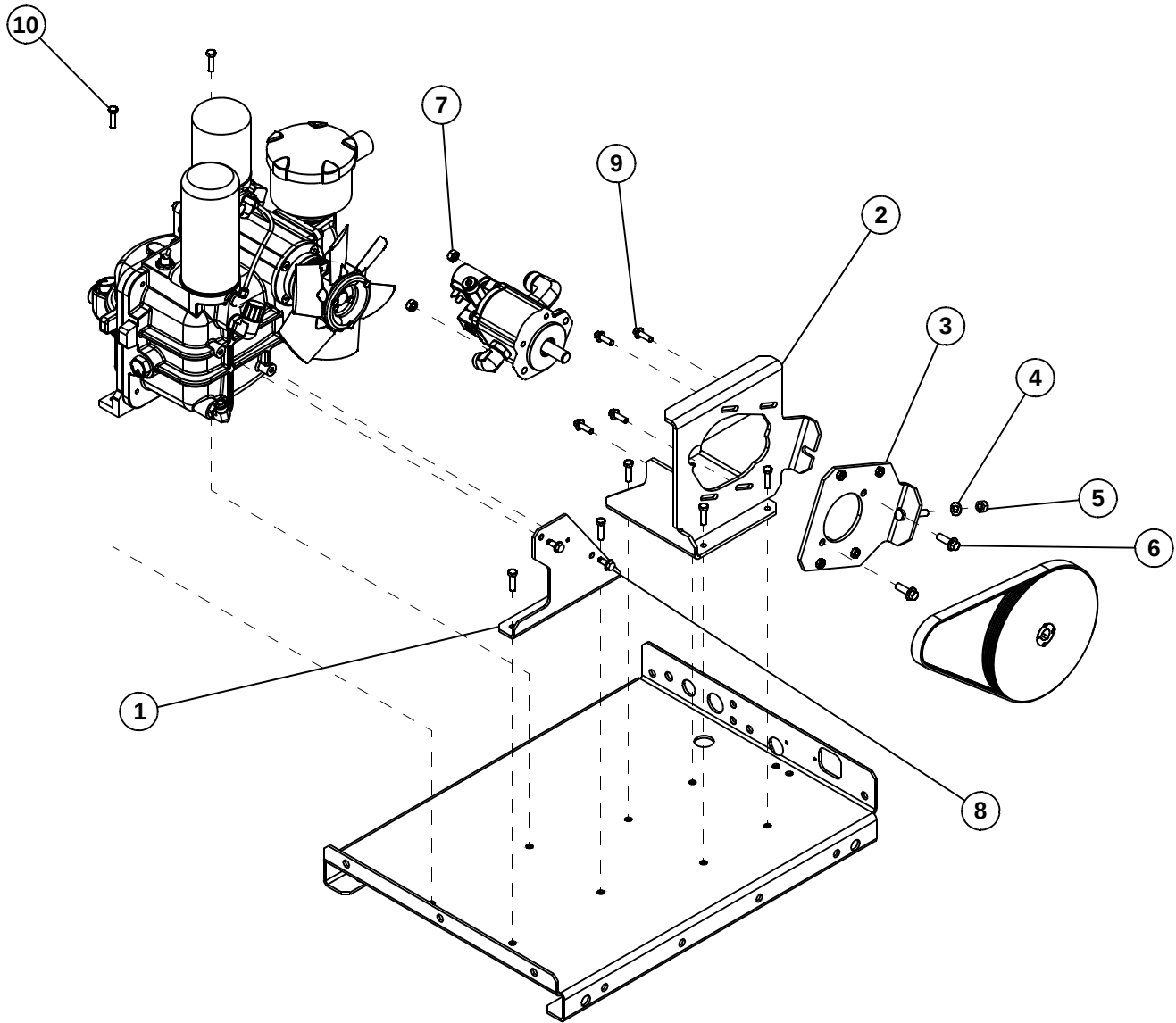
## Base and Enclosure



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| ITEM | COMM. NO. | DESCRIPTION           | QTY | DIMENSIONS/NOTES      |
|------|-----------|-----------------------|-----|-----------------------|
| 10   | 22384184  | Access Panel          | 1   | <b>.....Continued</b> |
| 11   | 36523306  | Serial Number Plate   | 1   |                       |
| 12   | 35285543  | Plug                  | 2   |                       |
| 13   | 36898104  | Nut, M6               | 4   |                       |
| 14   | 36769024  | Screw, M6 X 20        | 4   |                       |
| 15   | 96727193  | Screw, M8-1.25 X 20   | 34  |                       |
| 16   | 36843282  | Rivet, .19 Dia.       | 2   |                       |
| 17   | 36895746  | Nutsert, M8-1.25      | 34  |                       |
| 18   | 22617666  | Rubber Seal, 3 X 10MM | AR  |                       |
|      |           |                       |     |                       |

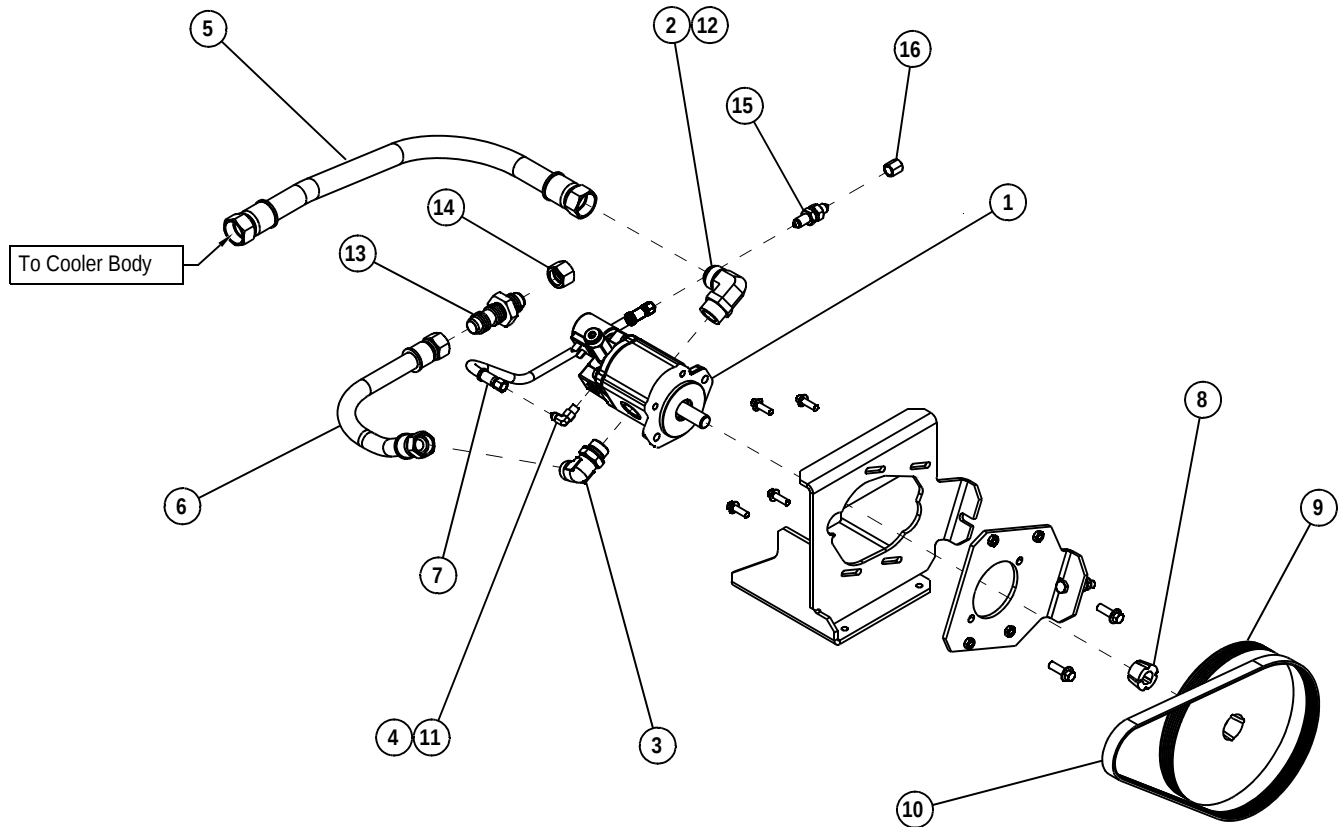
## Mounting with Base



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| ITEM | COMM. NO. | DESCRIPTION           | QTY | DIMENSIONS/NOTES |
|------|-----------|-----------------------|-----|------------------|
| 1    | 23073547  | Airend Support        | 1   |                  |
| 2    | 22999510  | Motor Mounting Base   | 1   |                  |
| 3    | 23009012  | Belt Tensioning Plate | 1   |                  |
| 4    | 95935037  | Washer                | 1   |                  |
| 5    | 35273366  | Nut, M10-1.5          | 1   |                  |
| 6    | 36880995  | Screw, M10 X 30       | 2   |                  |
| 7    | 36879195  | Nut, M10              | 2   |                  |
| 8    | 96727193  | Screw, M8-1.25 X 20   | 2   |                  |
| 9    | 36889608  | Screw, M8 X 25        | 4   |                  |
| 10   | 35271162  | Screw, M8 X 30        | 8   |                  |

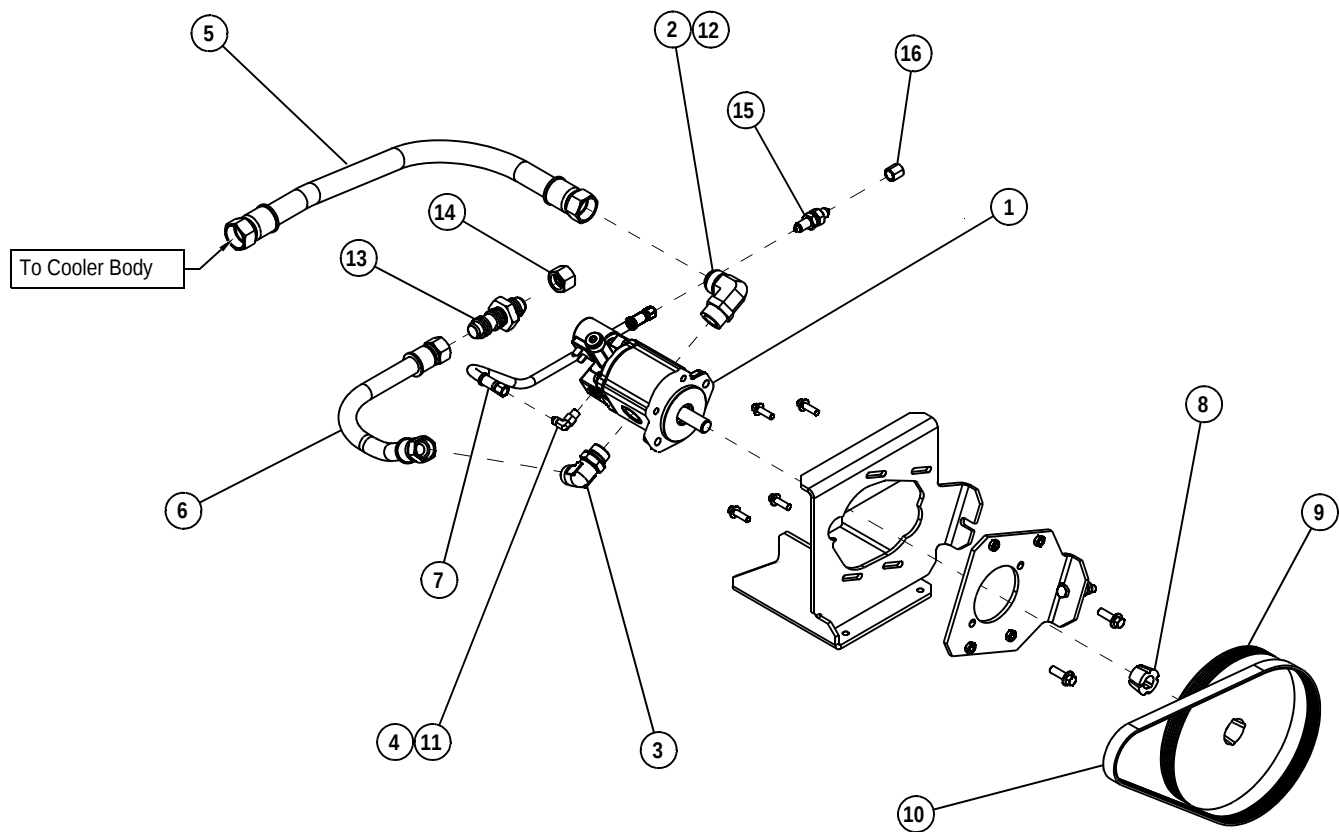
## Hydraulic Motor



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| ITEM | COMM. NO. | DESCRIPTION             | QTY | DIMENSIONS/NOTES      |
|------|-----------|-------------------------|-----|-----------------------|
| 1    | 22999882  | Hydraulic Motor         | 1   | <i>Continued.....</i> |
| 2    | 35291384  | Elbow, 1-5/16-12UN      | 1   |                       |
| 3    | 35294750  | Elbow, 1.06SAE X -12JIC | 1   |                       |
| 4    | 35279876  | Elbow, 7/16-20UN        | 1   |                       |
| 5    | 35227909  | Hose                    | 1   |                       |
| 6    | 23068778  | Hose                    | 1   |                       |
| 7    | 35283241  | Scavenge Hose           | 1   |                       |
| 8    | 23002355  | Taper Lock Bushing      | 1   |                       |
| 9    | 23002348  | Motor Sheave            | 1   |                       |

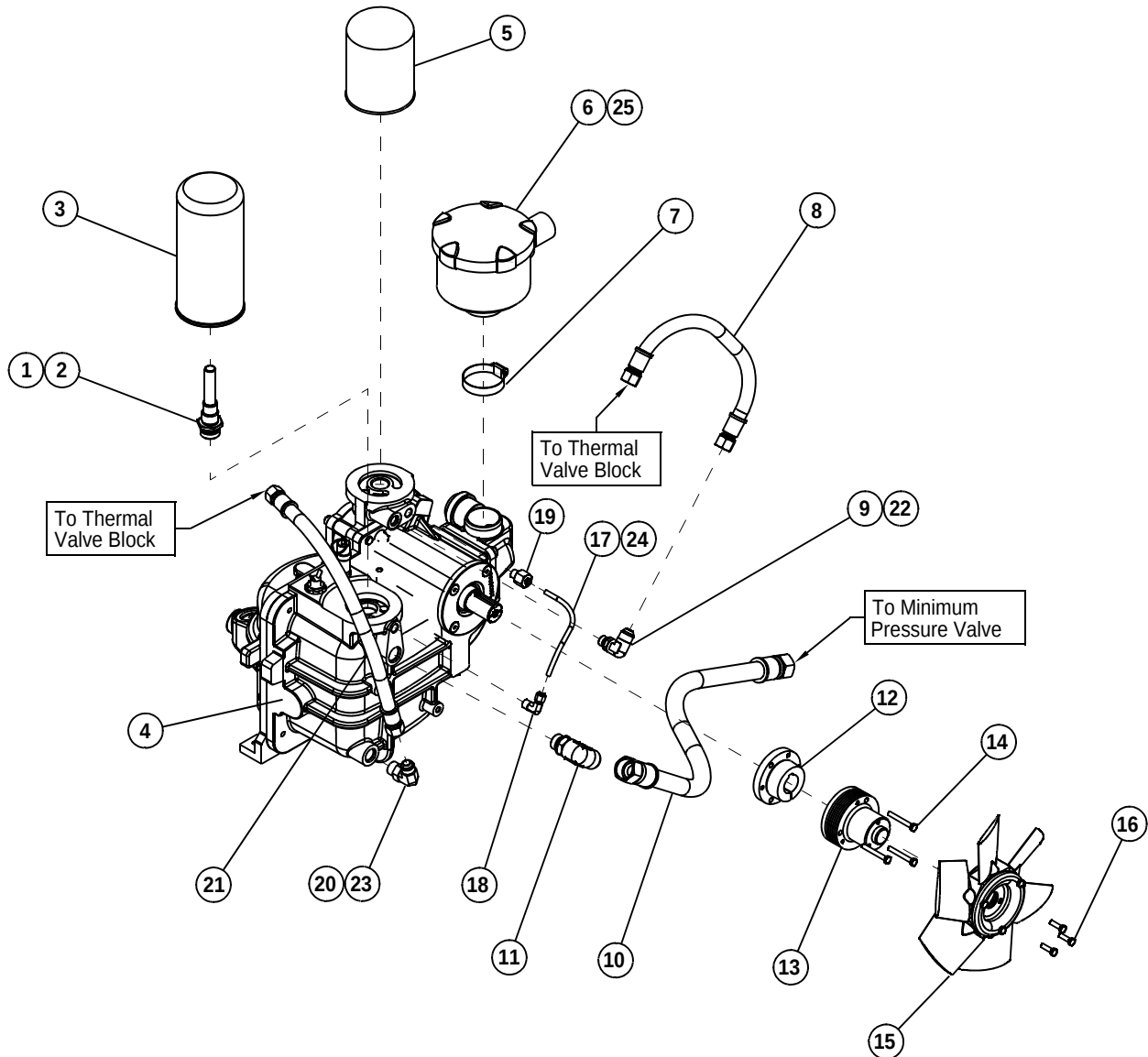
## Hydraulic Motor



23218621\_11/07\_A

| ITEM | COMM. NO. | DESCRIPTION | QTY | DIMENSIONS/NOTES      |
|------|-----------|-------------|-----|-----------------------|
| 10   | 23010317  | Belt        | 1   | <b>.....Continued</b> |
| 11   | 35279959  | O-ring      | 1   |                       |
| 12   | 35280528  | O-ring      | 1   |                       |
| 13   | 95332599  | Connector   | 1   |                       |
| 14   | 35369214  | Cap         | 1   |                       |
| 15   | 95365151  | Union       | 1   |                       |
| 16   | 95257333  | Cap         | 1   |                       |

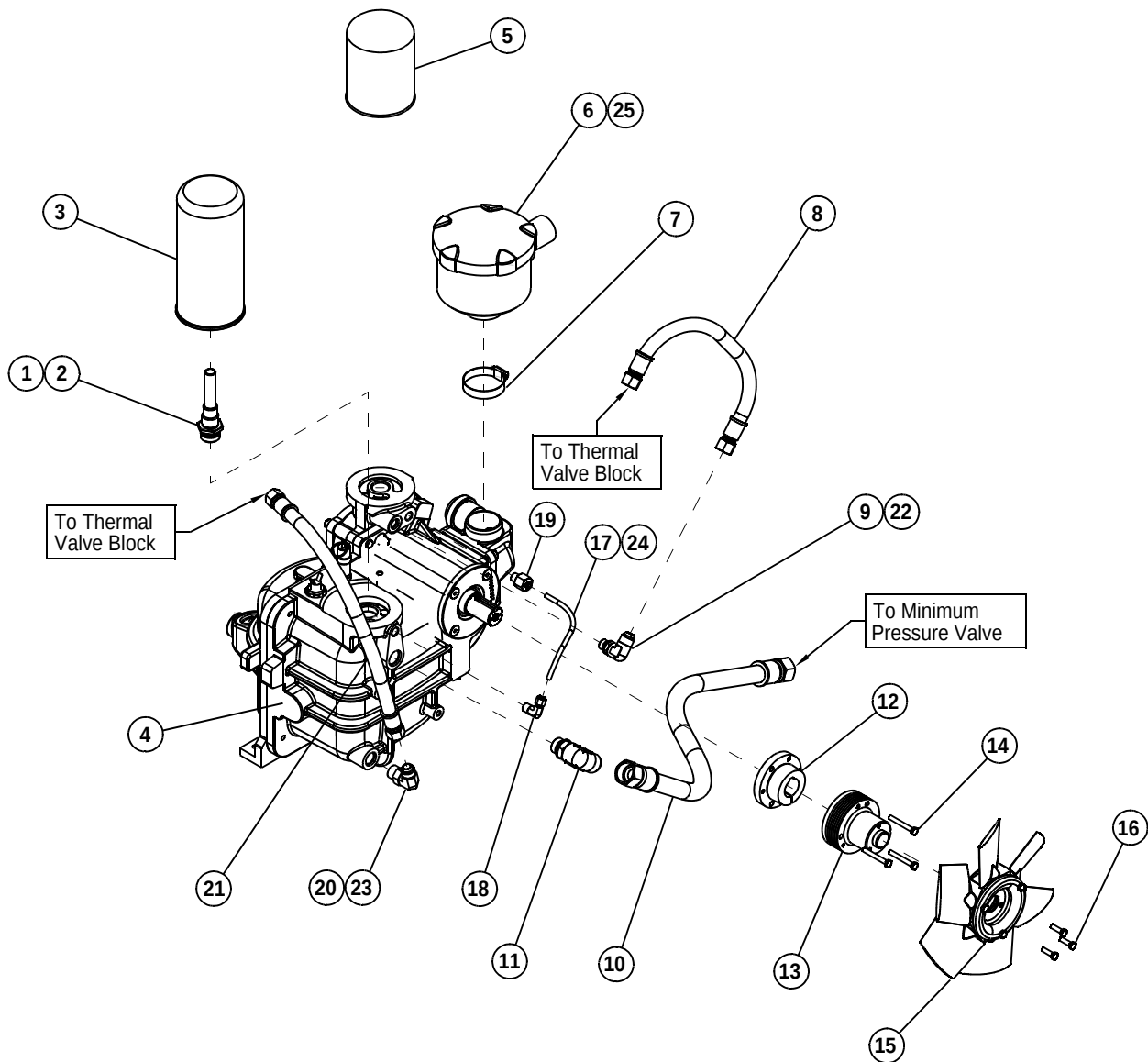
# Air End Front View



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| ITEM | COMM. NO. | DESCRIPTION             | QTY | DIMENSIONS/NOTES      |
|------|-----------|-------------------------|-----|-----------------------|
| 1    | 22232813  | Oil Separator Stem Assy | 1   | <b>Continued.....</b> |
| 2    | 95025466  | O-ring                  | 1   |                       |
| 3    | 22388045  | Separator Element       | 1   |                       |
| 4    | 23091564  | CE55 Air End Assy       | 1   |                       |
| 5    | 39329602  | Oil Filter Element      | 1   |                       |
| 6    | 89243778  | Air Cleaner             | 1   |                       |
| 7    | 35221662  | Clamp                   | 1   |                       |
| 8    | 35306125  | Hose Assy               | 1   |                       |
| 9    | 35287937  | Elbow                   | 1   |                       |
| 10   | 35323799  | Hose                    | 1   |                       |
| 11   | 95984563  | Elbow                   | 1   |                       |
| 12   | 23004625  | QD Bushing              | 1   |                       |
| 13   | 23002330  | Motor Sheave            | 1   |                       |

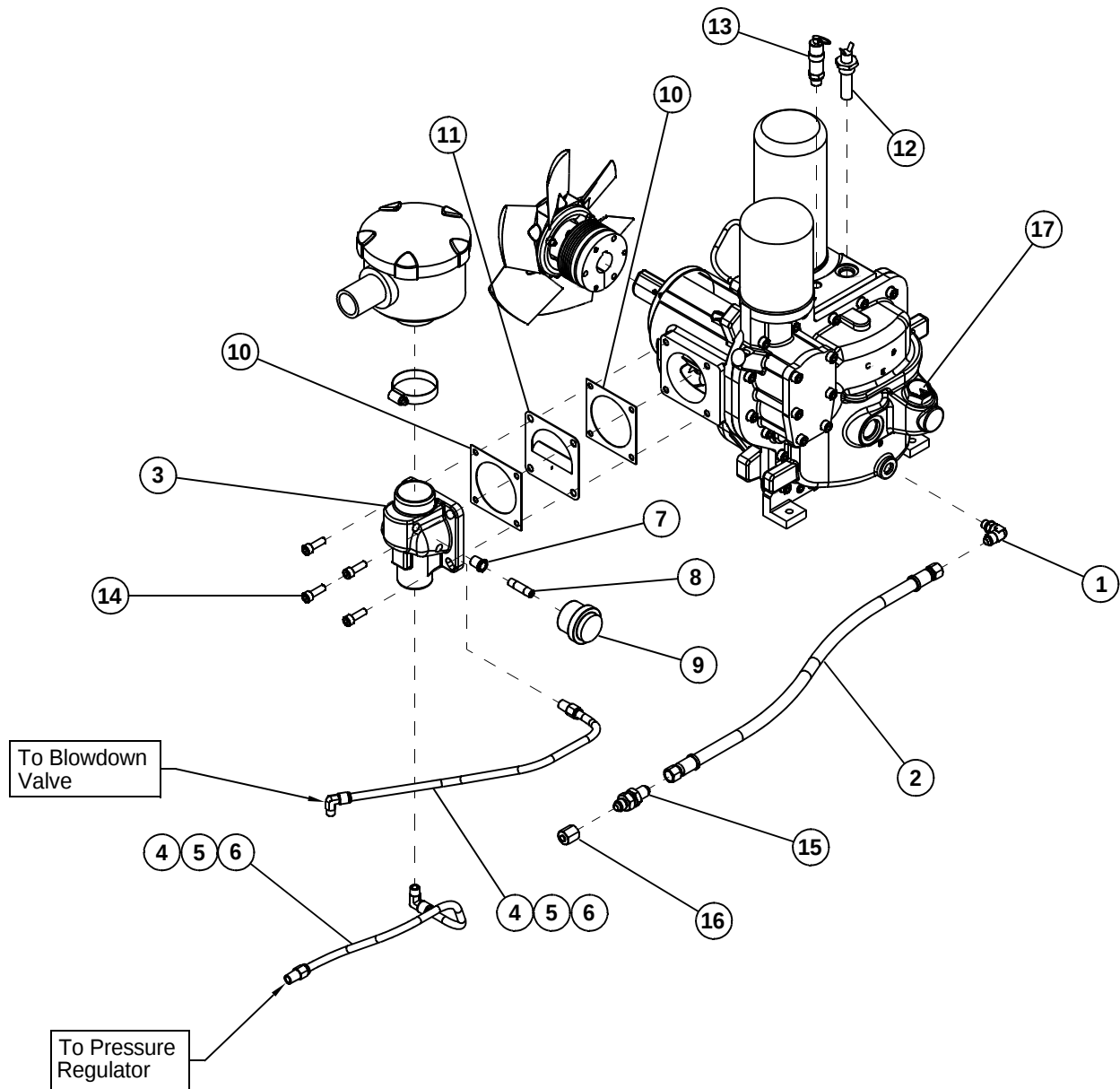
# Air End Front View



23218621\_11/07\_A

| ITEM | COMM. NO. | DESCRIPTION        | QTY | DIMENSIONS/NOTES |
|------|-----------|--------------------|-----|------------------|
| 14   | 96742515  | Screw, M6-1 X 45   | 3   | .....Continued   |
| 15   | 22990659  | Fan                | 1   |                  |
| 16   | 36769024  | Screw, M6-100 X 02 | 3   |                  |
| 17   | 92490358  | Nylon Tube, 6mm    | 1   |                  |
| 18   | 92067933  | Elbow              | 1   |                  |
| 19   | 22380216  | Check Valve        | 1   |                  |
| 20   | 35279801  | Elbow              | 1   |                  |
| 21   | 35288026  | Hose               | 1   |                  |
| 22   | 35278571  | O-ring             | 1   |                  |
| 23   | 35278589  | O-ring             | 1   |                  |
| 24   | 22770069  | Insert             | 2   |                  |
| 25   | 22173538  | Air Filter Element | 1   |                  |

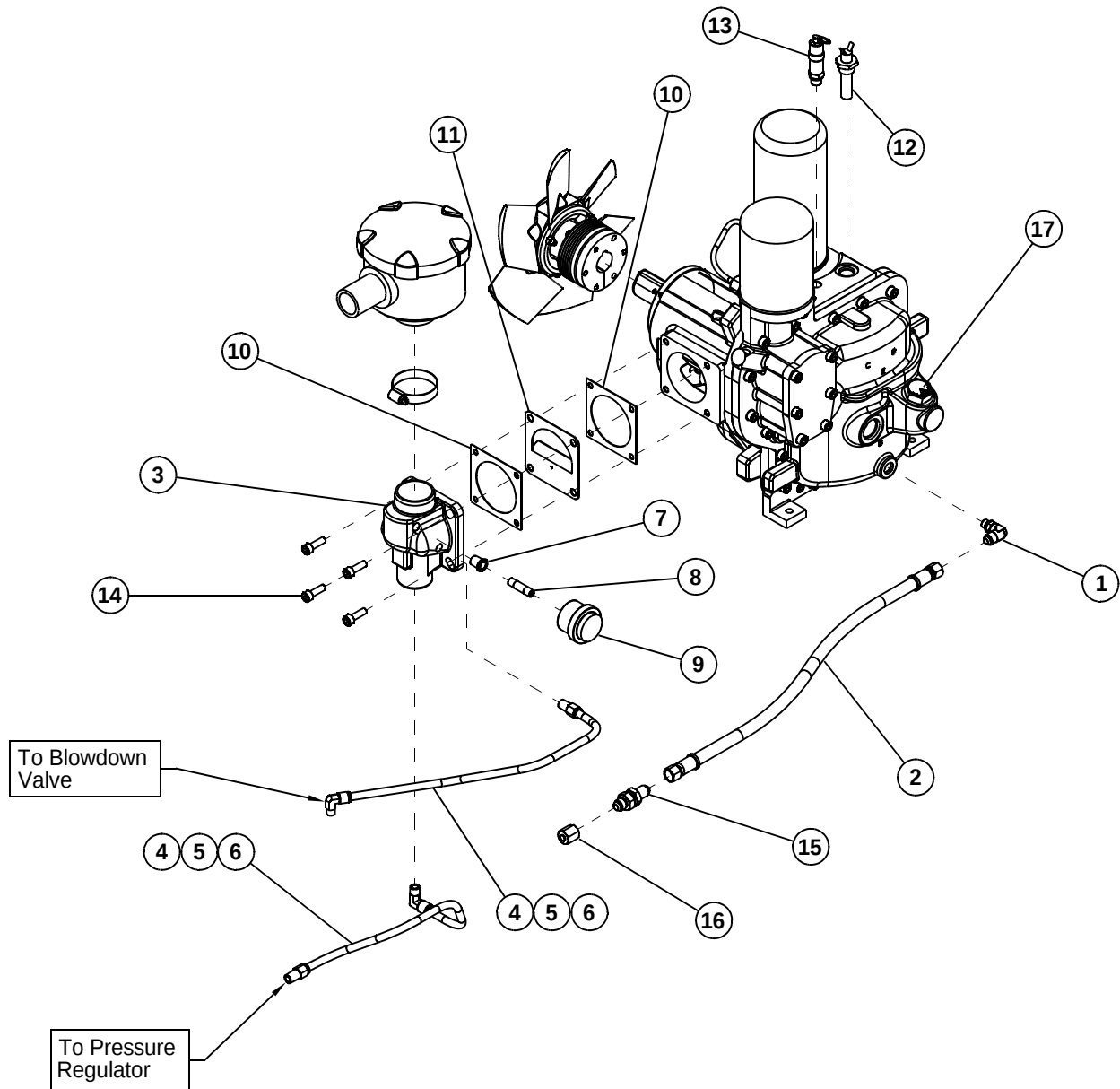
## Air End Rear View



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| ITEM | COMM. NO. | DESCRIPTION | QTY | DIMENSIONS/NOTES      |
|------|-----------|-------------|-----|-----------------------|
| 1    | 35279827  | Elbow       | 1   | <i>Continued.....</i> |
| 2    | 35322502  | Hose Assy   | 1   |                       |
| 3    | 23010325  | Unloader    | 1   |                       |
| 4    | 35356484  | Tubing      | 2   |                       |
| 5    | 35369354  | Elbow       | 2   |                       |
| 6    | 35369347  | Connector   | 2   |                       |
| 7    | 95930301  | Bushing     | 1   |                       |
| 8    | 95946059  | Nipple      | 1   |                       |

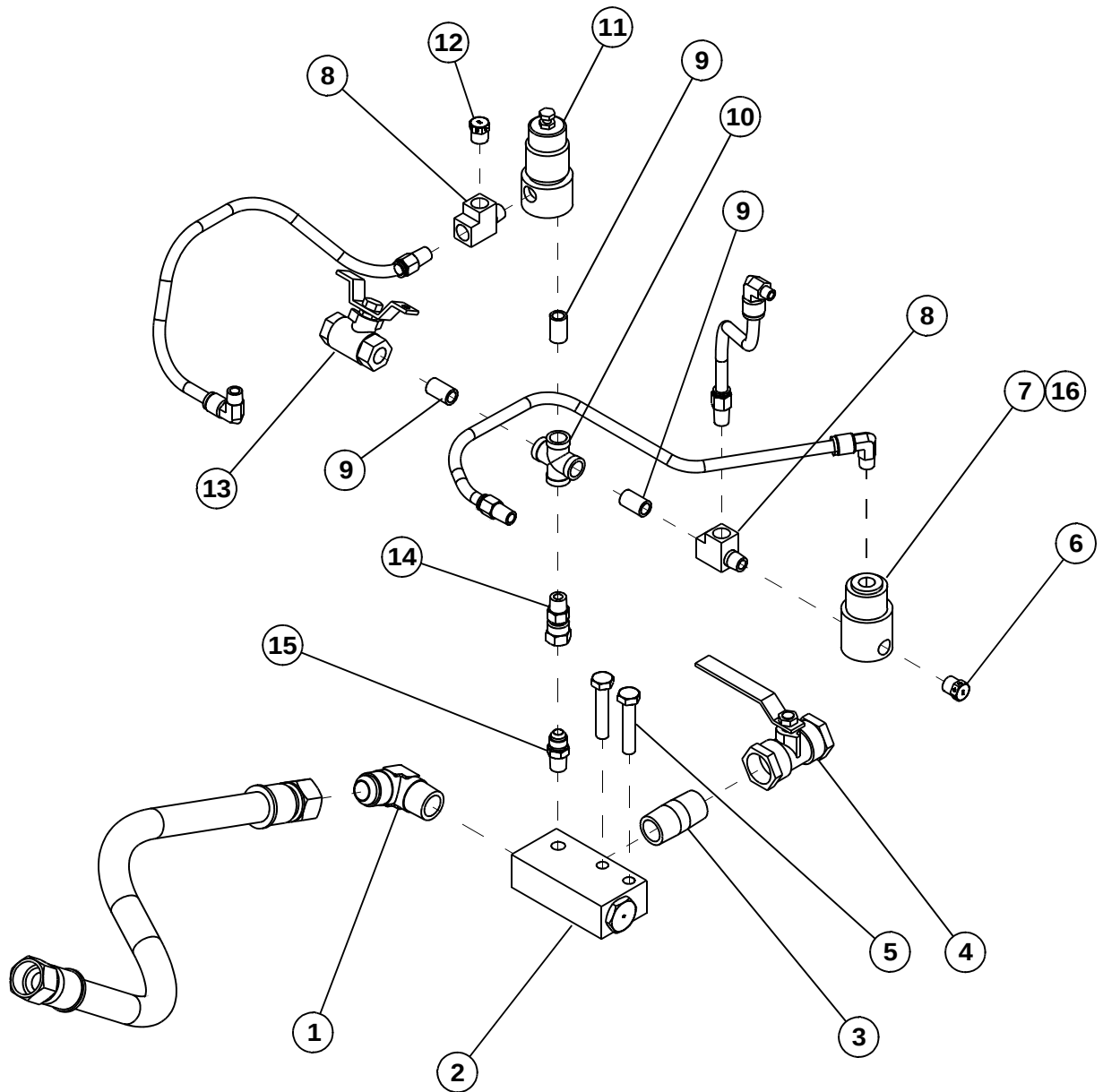
## Air End Rear View



23218621\_11/07\_A

| ITEM | COMM. NO. | DESCRIPTION           | QTY | DIMENSIONS/NOTES      |
|------|-----------|-----------------------|-----|-----------------------|
| 9    | 35300615  | Restriction Indicator | 1   | <b>.....Continued</b> |
| 10   | 39313879  | Gasket                | 2   |                       |
| 11   | 23073554  | Baffle                | 1   |                       |
| 12   | 22823199  | Temperature Switch    | 1   |                       |
| 13   | 39588074  | Press Relief Valve    | 1   |                       |
| 14   | 36889608  | Screw, M8 X 25        | 4   |                       |
| 15   | 35336189  | Fitting               | 1   |                       |
| 16   | 35321389  | Cap                   | 1   |                       |
| 17   | 54604970  | Oil Filler Plug Decal | 1   |                       |

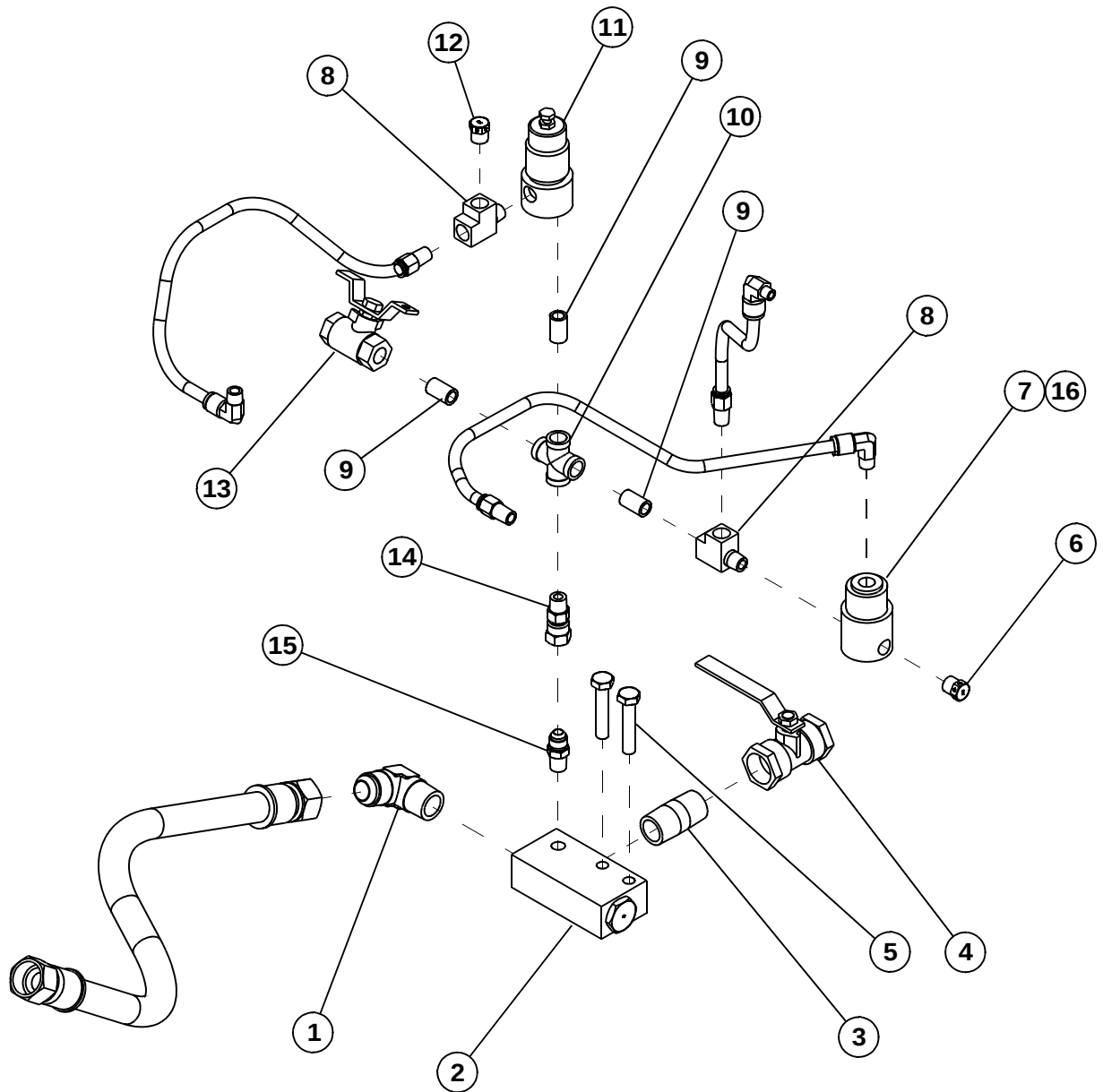
# Service Air



23218621\_11/07\_A

| ITEM | COMM. NO. | DESCRIPTION            | QTY | DIMENSIONS/NOTES      |
|------|-----------|------------------------|-----|-----------------------|
| 1    | 35294735  | Elbow                  | 1   | <i>Continued.....</i> |
| 2    | 23000243  | Minimum Pressure Valve | 1   |                       |
| 3    | 95953576  | Nipple                 | 1   |                       |
| 4    | 35576115  | Ball Valve             | 1   |                       |
| 5    | 36786382  | Screw, M8              | 2   |                       |
| 6    | 22184725  | Orifice Muffler        | 1   |                       |
| 7    | 35322379  | Blowdown Valve         | 1   |                       |
| 8    | 35114545  | Tee                    | 2   |                       |
| 9    | 95242442  | Nipple                 | 3   |                       |
|      |           |                        |     |                       |

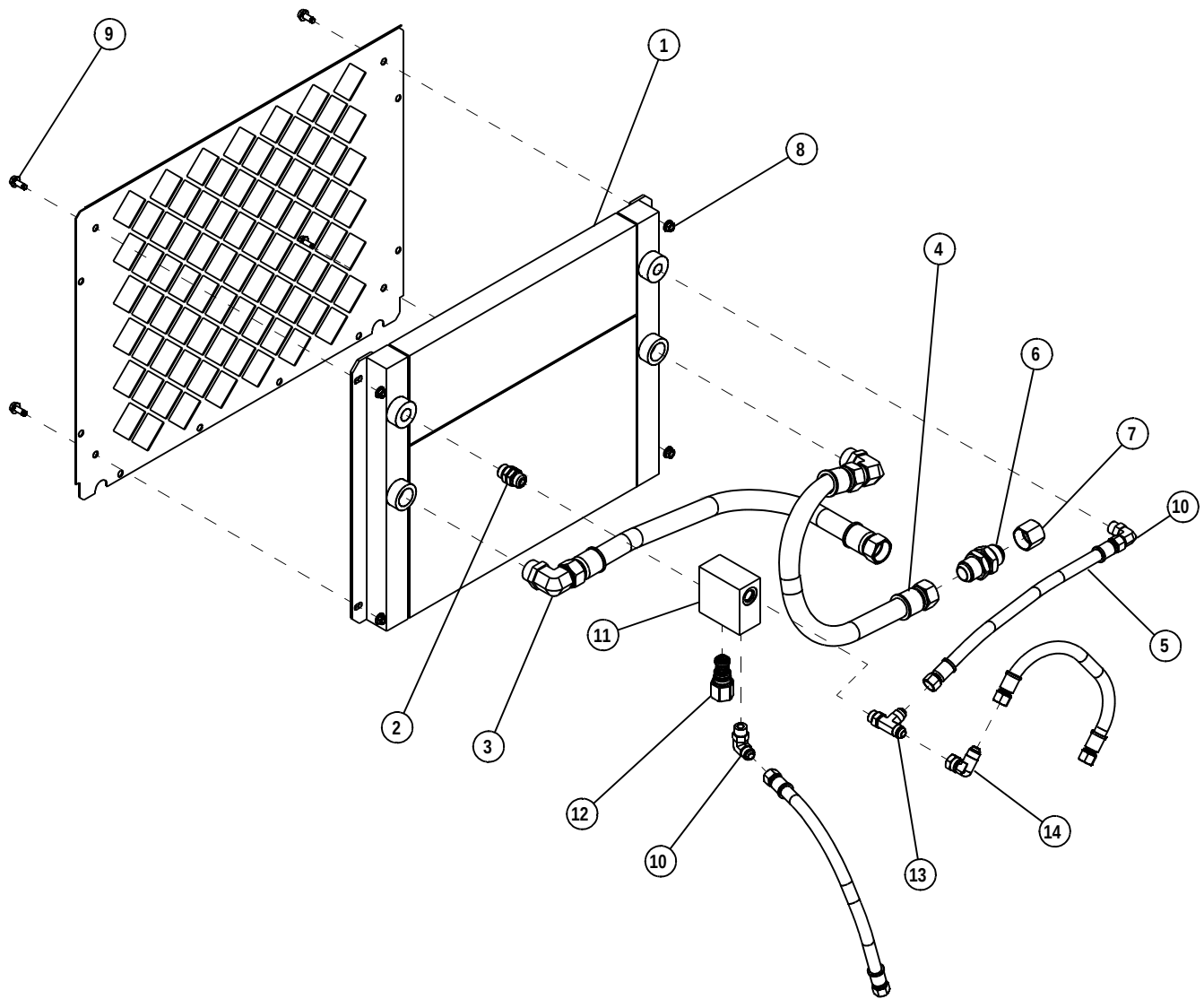
# Service Air



23218621\_11/07\_A

| ITEM | COMM. NO. | DESCRIPTION          | QTY | DIMENSIONS/NOTES      |
|------|-----------|----------------------|-----|-----------------------|
| 10   | 95954293  | Cross                | 1   | <b>.....Continued</b> |
| 11   | 36896892  | Pressure Regulator   | 1   |                       |
| 12   | 36766756  | Orifice Muffler      | 1   |                       |
| 13   | 35324839  | Ball Valve           | 1   |                       |
| 14   | 35367846  | Connector            | 1   |                       |
| 15   | 35284082  | Connector            | 1   |                       |
| 16   | 35379064  | Diaphragm Repair Kit | AR  |                       |

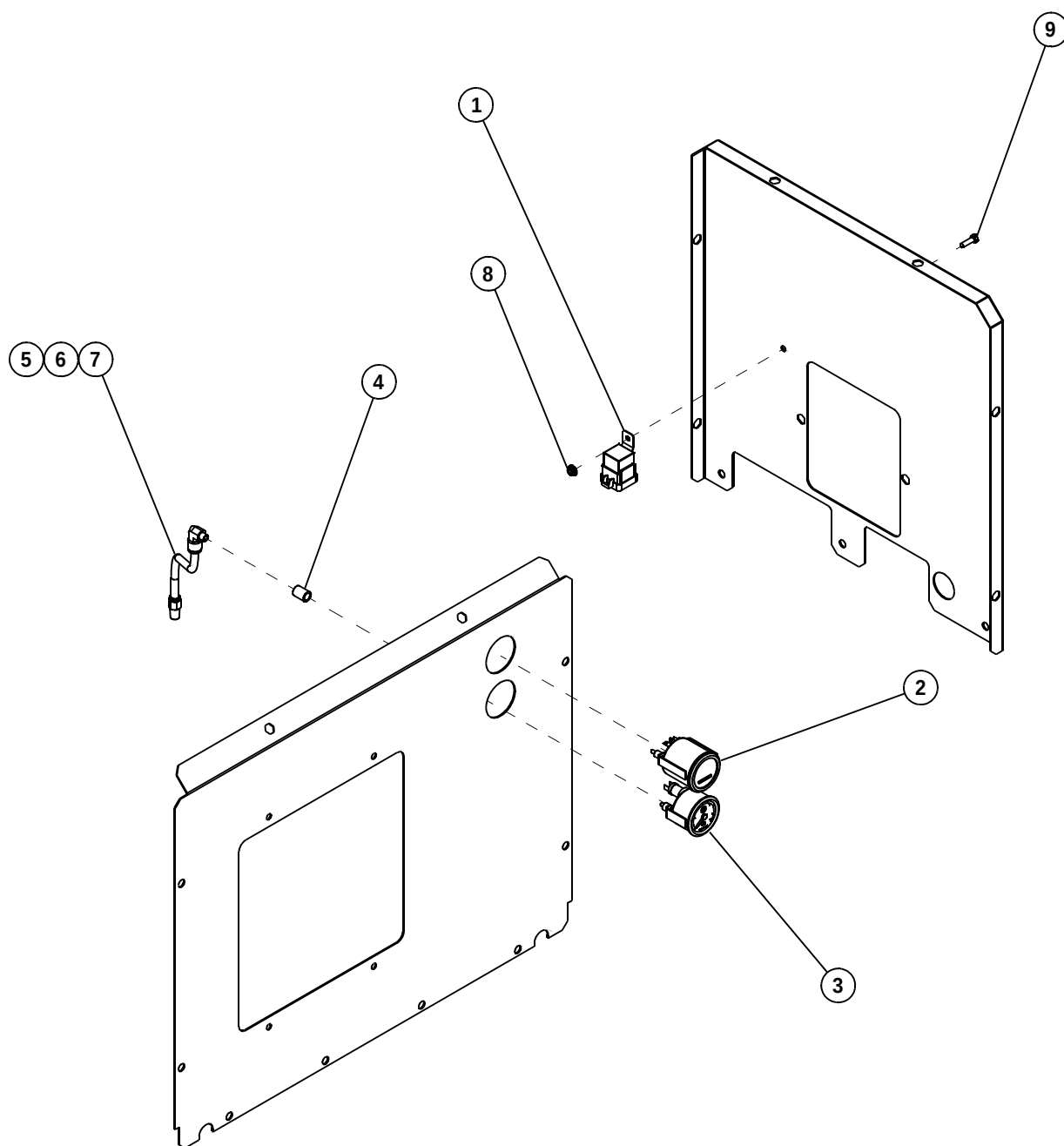
# Cooler



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| ITEM | COMM. NO. | DESCRIPTION           | QTY | DIMENSIONS/NOTES |
|------|-----------|-----------------------|-----|------------------|
| 1    | 22991186  | Cooler                | 1   |                  |
| 2    | 22305965  | Union                 | 1   |                  |
| 3    | 35291384  | Elbow                 | 2   |                  |
| 4    | 35231455  | Hose Assy             | 1   |                  |
| 5    | 35288026  | Hose Assy             | 1   |                  |
| 6    | 95488078  | Union                 | 1   |                  |
| 7    | 95387924  | Cap                   | 1   |                  |
| 8    | 36881886  | Nut, M8               | 4   |                  |
| 9    | 96727193  | Screw, M8             | 4   |                  |
| 10   | 35279801  | Elbow                 | 2   |                  |
| 11   | 22362198  | Thermal Valve Block   | 1   |                  |
| 12   | 22282024  | Thermal Control Valve | 1   |                  |
| 13   | 35296177  | Tee                   | 1   |                  |
| 14   | 35287911  | Elbow                 | 1   |                  |

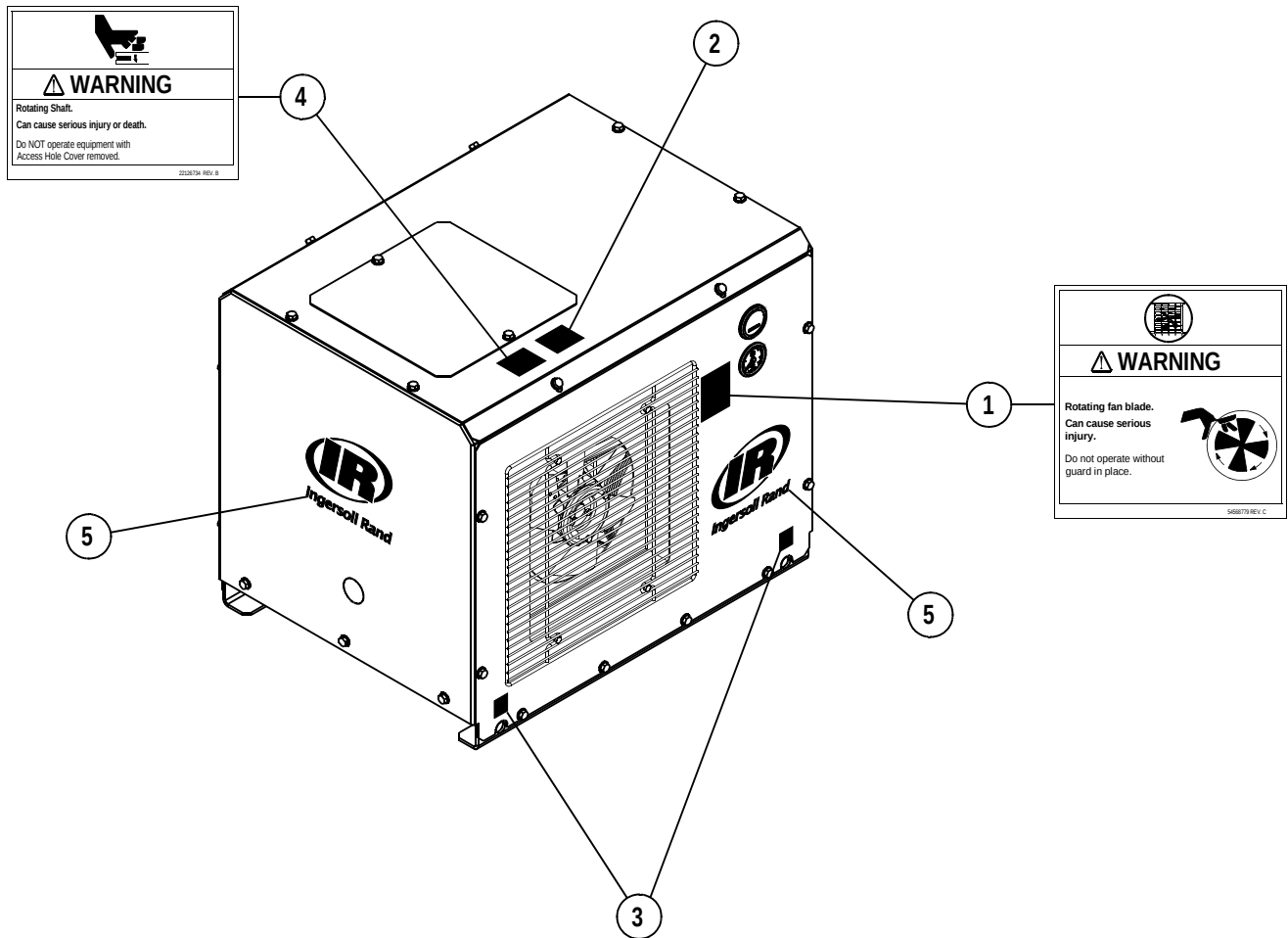
## Instrumentation



23218621\_12/07\_A

| ITEM | COMM. NO. | DESCRIPTION        | QTY | DIMENSIONS/NOTES |
|------|-----------|--------------------|-----|------------------|
| 1    | 36878361  | Weatherproof Relay | 1   |                  |
| 2    | 36841245  | Hourmeter          | 1   |                  |
| 3    | 36891216  | Pressure Gauge     | 1   |                  |
| 4    | 95935599  | Coupling           | 1   |                  |
| 5    | 35370386  | Elbow              | 1   |                  |
| 6    | 35356484  | Tubing             | 1   |                  |
| 7    | 35369347  | Connector          | 1   |                  |
| 8    | 36898104  | Nut, M6            | 1   |                  |
| 9    | 36769024  | Screw, M6 X 20     | 1   |                  |

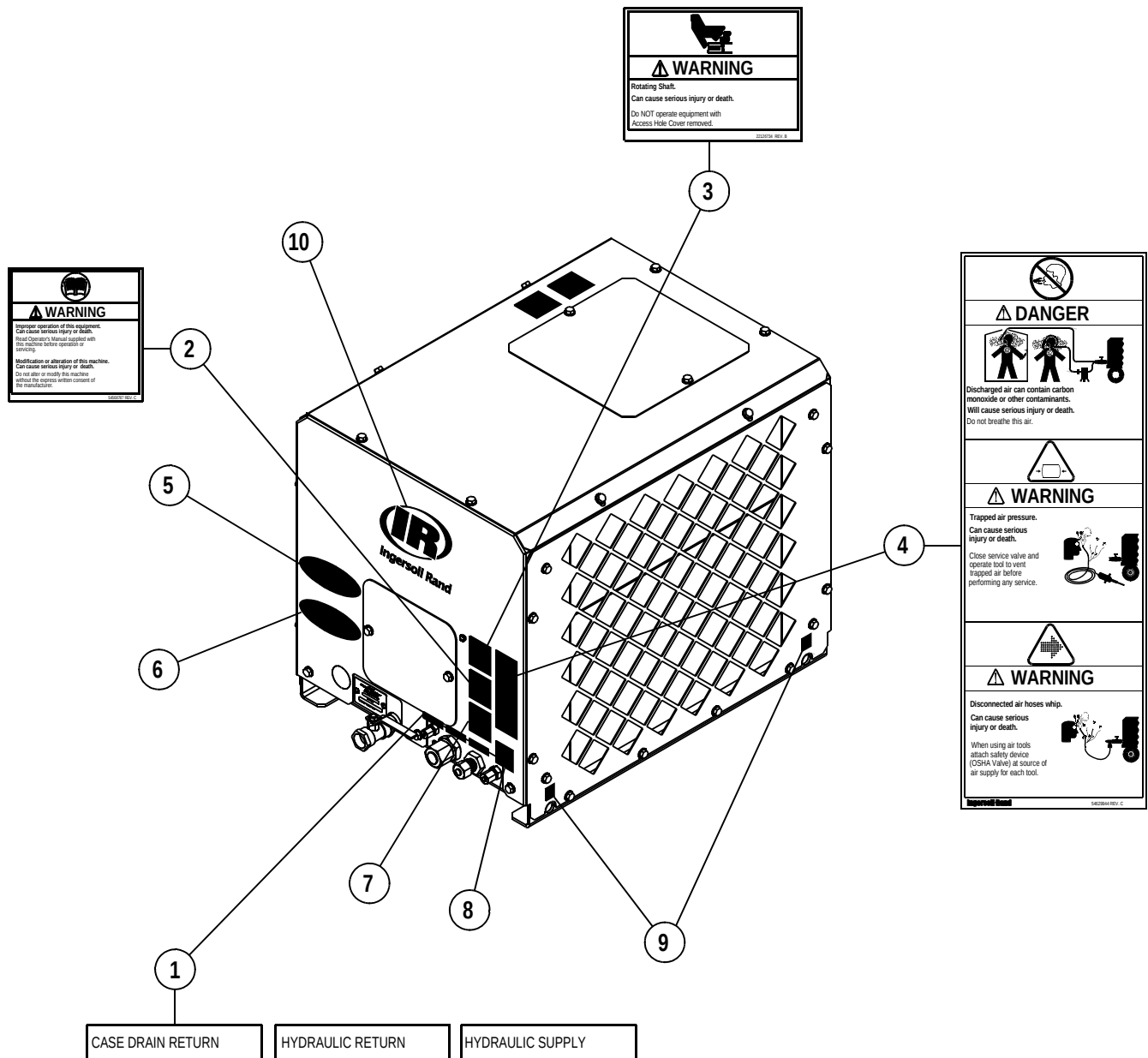
## Decal Location Front View



23218621\_12/07\_A

| ITEM | COMM. NO. | DESCRIPTION            | QTY | DIMENSIONS/NOTES |
|------|-----------|------------------------|-----|------------------|
| 1    | 54568779  | Decal ISO Rotating Fan | 1   |                  |
| 2    | 93178945  | Decal Oil Fill Symbol  | 1   |                  |
| 3    | 22182315  | Decal ISO LFT PT       | 2   |                  |
| 4    | 22126734  | Warning Decal          | 1   |                  |
| 5    | 22937783  | Swoosh Sign, 6.5"      | 2   |                  |

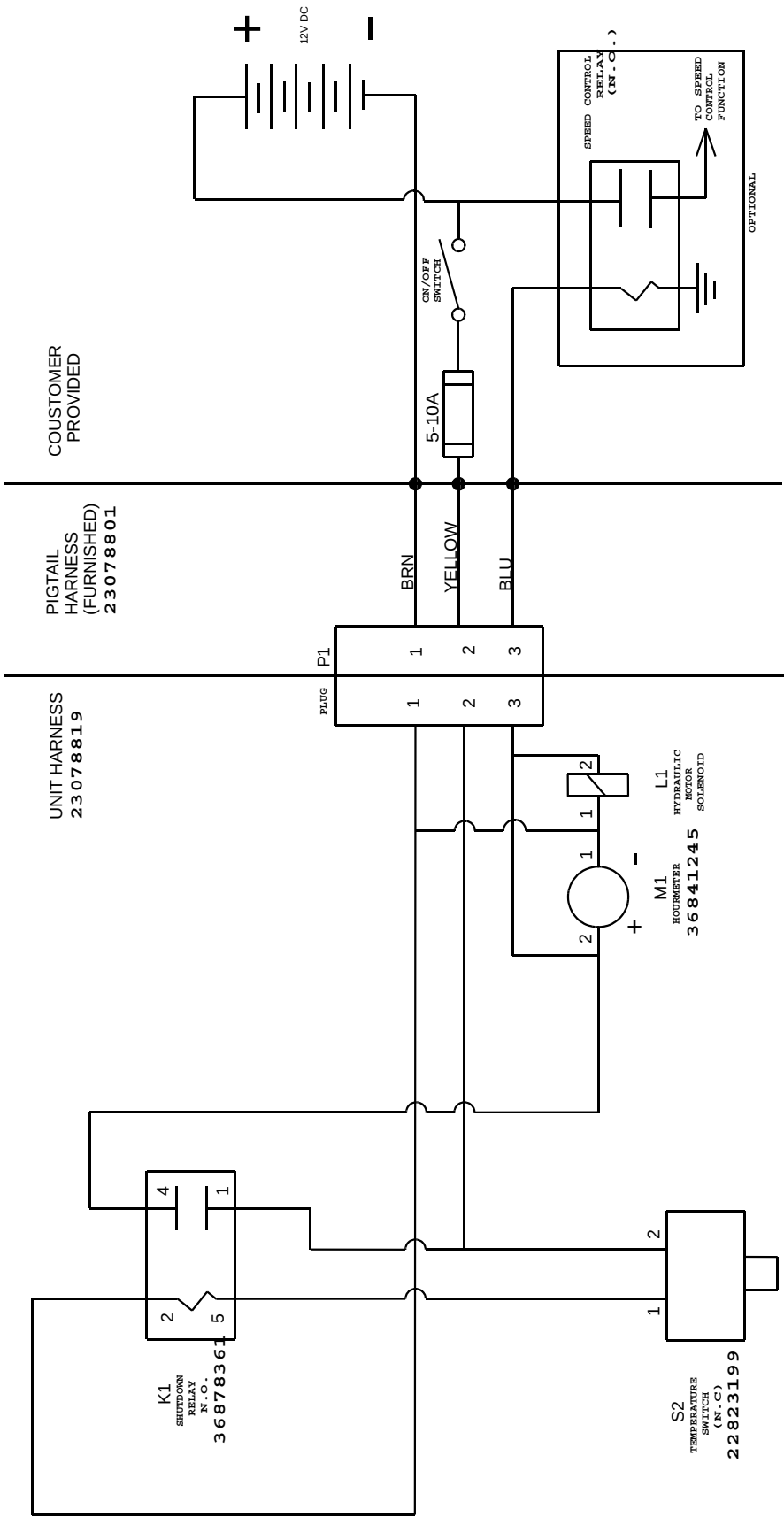
## Decal Location Rear View



23218621\_12/07\_A

| ITEM | COMM. NO. | DESCRIPTION              | QTY | DIMENSIONS/NOTES |
|------|-----------|--------------------------|-----|------------------|
| 1    | 22184261  | Supply and Return Decals | 1   |                  |
| 2    | 22126734  | Warning Decal            | 1   |                  |
| 3    | 54568787  | Impoper Operation Decal  | 1   |                  |
| 4    | 54629944  | Decal 3-Part Vertical    | 1   |                  |
| 5    | 54640024  | Genuine Parts Decal      | 1   |                  |
| 6    | 54640164  | Air End Warranty Decal   | 1   |                  |
| 7    | 43215037  | Maximum Speed Decal      | 1   |                  |
| 8    | 54604970  | Oil Filler Plug Decal    | 1   |                  |
| 9    | 22182315  | Decal ISO LFT PT         | 2   |                  |
| 10   | 22937783  | Swoosh Sign, 6.5"        | 1   |                  |

Wiring Schematic





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