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BXR-100H	I.1	Control Assembly	54475025
BXR-100H	I.1	Control Assembly	54475041
BXR-100H	I.1	Control Assembly	54475058
BXR-100H	I.1	Control Assembly	54475066
BXR-100H	I.1	Control Assembly	54475074
BXR-100H	I.1	Control Assembly	54475090
BXR-100H	I.1	Control Assembly	54474929
BXR-100H	I.1	Control Assembly	54474937
BXR-100H	I.1	Control Assembly	54474945
BXR-100H	I.1	Control Assembly	54474952
BXR-100H	I.1	Control Assembly	54475033
BXR-100H	I.1	Control Assembly	59244756
BXR-100H	I.1	Control Assembly	59244772
BXR-100H	I.1	Control Assembly	59244780
BXR-100H	I.1	Carburetor	54475108
BXR-100H	I.1	Carburetor	54475124
BXR-100H	I.1	Carburetor	59244186
BXR-100H	I.1	Carburetor	59244194

[illegible]

[illegible]

Desc
Vibration Plate
Plug
Packing
Bracket
Bolt 4 M12 x 30
Spring Washer 4 M12
Rubber Buffer 4 75 x 63
Nut 4 M12
Plain Washer 4 12.5 x 35 x 3.2
Spring Washer 4 M12
Bolt 4 M12 x 25
Spring Washer 4 M12
Lever Bracket (C)
Bolt 2 M8 x 25
Spring Washer 2 M8
Ball Bearing
Snap Ring
Coupling Shaft
Coupling
Change Lever
Bolt 1 M8 x 20
Spring Washer 1 M8
Plain Washer 1 8.5 x 30 x 3.2
Frame
Engine Guard
Bolt 4 M10 x 35
Bolt 2 M10 x 30
Spring Washer 4 M10
Nut 2 M10
Bolt 2 M10 x 25
Spring Washer 4 M10
Roof Cover
Roof Plate
Bolt 3 M8 x 25
Spring Washer 3 M8
Nylon Nut 3 M8
Handle Bracket (A)
Handle Bracket (B)
Subcover Assembly (Includes Items 32 thru 38)
Subcover
Subcover Bracket
Subcover Plate
Bolt 6 M6 x 25
Spring Washer 6 M6
Nylon Nut 6 M6
Honda Engine 1 See Breakdown - I.1
Bolt 4 M8 x 35
Spring Washer 4 M8
Plain Washer 4 M8
Belt Cover
Bolt 4 M8 x 40
Spring Washer 4 M8
Plain Washer 4 8.5 x 20 x 2.3
Inside Cover
Bolt 2 M10 x 20

Spring Washer 2 M10
Bolt 4 M8 x 20
V-belt
Clutch Collar
Clutch Assembly
Key
Bolt 1 M8 x 35
Spring Washer 1 M8
Plain Washer 1 8.5 x 32 x 4.5
Engine Oil Drain Assembly
Drain Hose
Drain Bracket
Bolt 1 M8 x 20
Spring Washer 1 M8
Drain Nipple
Hose Band
Plug
Drain Plug Washer
Rubber Guard
Screw 5 M6 x
Operating Handle
Bushing
Collar
Bolt 1 M6 x 15
Spring Washer 1 M6
Handle Shaft (A)
Friction Spring
Plain Washer 2 13 x 25 x 3.2
Nylon Nut 4 M12
Socket Head Bolt 4 M8 x 30
Lockwasher 4 M8
Rubber Buffer
Bolt 4 M8 x 30
Spring Washer 4 M8
Bolt 2 M10 x 30
Spring Washer 2 M10
Nut 2 M10
Pin Holder
Bolt 3 M8 x 20
Spring Washer 3 M8
Bracket
Socket Head Bolt 1 M8 x 15
Lockwasher 1 M8
Pin
Return Spring
Hook
Collar
Handle Grip
Bolt 3 M8 x 25
Spring Washer 3 M8
Forward/Reverse Lever
Bushing
Bolt 2 M12 x 35
Friction Spring
Plain Washer 2 12.5 x 25 x 3.2
Nut 4 M12

Forward/Reverse Lever Grip
Forward/Reverse Cable
Rod End
Bolt 1 M6 x 20
Bolt 1 M6 x 30
Plain Washer 3 6.5 x 16 x 2.3
Spring Washer 3 M6
Nut 3 M6
Clamp
Bolt 1 M6 x 16
Throttle Lever
Bolt 1 M12 x 50
Friction Spring
Plain Washer 2 12.5 x 25 x 3.2
Nut 2 M12
Throttle Lever Knob
Throttle Cable
Rod End
Nut 1 M6
Bolt 1 M6 x 30
Spring Washer 1 M6
Plain Washer 2 6.5 x 16 x 3.2
Nylon Nut 1 M6
Clamp
Bolt 1 M6 x 16
Spring
Spring Washer 1 M6
Nut 1 M6
Clamp
Shim
Bolt 2 M6 x 25
Spring Washer 2 M6
Vibration Unit Assembly
Eccentric Case
Socket Head Bolt 6 M12 x 145
Lockwasher 6 M12
Bolt 2 M12 x 40
Spring Washer 2 M12
Plain Washer 2 13 x 25 x 3.2
Plug
Packing
Spring Pin
Cover (A)
Bolt 6 M8 x 40
Spring Washer 6 M8
Plain Washer 6 M8
Weight (A)
Bolt 1 M14 x 50
Spring Washer 1 M14
Shaft (B)
Roller Bearing
O-ring
Key
Pulley (A)
Bolt 1 M10 x 25
Spring Washer 1 M10

Plain Washer 1 10.5 x 40 x 3.2
Packing (A)
Bearing Cover (A)
Bolt 4 M8 x 20
Spring Washer 4 M8
Oil Seal
Cover (B)
Bolt 8 M8 x 20
Spring Washer 8 M8
Oil Seal
O-ring
Cover (C)
Bolt 4 M8 x 20
Spring Washer 4 M8
Weight (B)
Bolt 1 M14 x 50
Spring Washer 1 M14
Shaft (A)
Roller Bearing
Key
Pulley (A)
Bolt 1 M10 x 25
Spring Washer 1 M10
Plain Washer 1 10.5 x 40 x 3.2
V-pulley
Bolt 1 M10 x 25
Spring Washer 1 M10
Taper Collar
Bolt 4 M8 x 30
Spring Washer 4 M8
Bearing Cover (A)
Bolt 4 M8 x 20
Spring Washer 4 M8
Timing Belt
Pulley (B)
Ball Bearing
Snap Ring
Bolt 1 M8 x 16
Spring Washer 1 M8
Plain Washer 1 8.5 x 20 x 3.2
Tension Arm
Ball Bearing
Ball Bearing
Snap Ring
Key
Bracket (A)
Bolt 1 M8 x 20
Spring Washer 1 M8
Plain Washer 1 8.5 x 30 x 4.5
Collar (A)
Collar
Socket Head Bolt 1 M12 x 55
Lockwasher 1 M12
Bracket (B)
Bolt 4 M8 x 20
Spring Washer 4 M8

Rubber Stop
Nut 2 M6
Spring Washer 2 M6
Decal Kit: BXR-100 (Includes Items 2 thru 17)
Name Plate
Decal: Throttle
Decal: Forward/Reverse
Decal: Check Oil
Decal: Oil Level
Decal: Warning
Decal: Caution
Decal: Caution
Decal: Warning
Decal: Oil Level
Decal: Engine RPM
Decal: Warning
Decal: I-R Logo
Decal: BXR-100
Decal: I-R Emblem
Decal: I-R Emblem
Decal: Noise
Tool Kit (Includes Items 2 thru 7)
Double Ended Spanner 1 17 x 19
Double Ended Spanner 1 10 x 13
Slotted Screwdriver
Hexagon Bar Wrench 1 M6
Tool Bag
Operation/Maintenance And Parts Manual
OM_BXR-100H_W_EUR
OM_BXR-100H_SCAN
PM_BXR-100H_EUR
Cylinder Head
Inlet Valve Guide
Exhaust Valve Guide
Valve Guide Clip
Head Gasket
Head Cover
Packing
Breather Tube
Flange Bolt 4 M6 x 12mm
Stud Bolt 2 M6 x 109mm
Stud Bolt 2 M8 x 32mm
Dowel Pin 2 M10 x 16mm
Flange Bolt 4 M8 x 60mm
Spark Plug 1 BPR5ES NGK
Spark Plug 1 W16EPR-U ND
Spark Plug 1 BPR6ES NGK
Spark Plug 1 W20EPR-U ND
Spark Plug Wrench
Governor Kit (includes items 4,8,13,15, 20)
Governor Assembly (includes items 5,6,7)
Weight
Weight Holder
Weight Pin
Slider
Thrust Washer

Clip
Washer 2 6mm
Cylinder Barrel Assembly (includes items 16,17)
Oil Seal 1 M25 x 41 x 6mm
Bearing 1 6205TMB
Bearing 1 6205SH
Oil Level Switch Assembly
Arm Shaft
Drain Plug
Washer
O-ring 1 14mm
Flange Nut 1 10mm
Lockpin 1 8mm
Flange Bolt 2 M6 x 12mm
Crankcase Cover (includes items 9, 12)
Oil Seal 1 25 x 41 x 6mm
Bearing
Packing
Oil Filler Cap Assembly (includes item 8)
Packing
Oil Filler Cap Assembly (includes item 8)
Packing
Oil Filler Cap
Packing
Dowel Pin 2 M8 x 14mm
Flange Bolt 6 M8 x 32mm
Woodruff Key
Cooling Fan
Starter Pulley
Flywheel Complete
Special Nut 1 14mm
Ignition Coil Assembly
High Tension Terminal Assembly
Noise Suppressor Cap Assembly
Flange Bolt 2 M6 x 25mm
Crankshaft
Hex Bolt 1 M8 x 25mm
Washer 1 M8
Key 1 M8 x 5 x 33mm
Piston Ring Set 1 Standard
Piston 1 Standard
Piston Pin
Connecting Rod Assembly (includes item 5)
Rod Bolt
Clip
Camshaft Assembly (includes item 6)
Return Spring
Push Rod
Rocker Arm
Valve Lifter
Rocker Arm Pivot
Intake Valve
Exhaust Valve
Valve Spring
Inlet Spring Retainer
Exhaust Spring Retainer

Valve Rotater
Guide Plate
Pivot Bolt
Pivot Adjusting Nut
Oil Alert Unit
Fan Cover
Side Plate
Stop Switch Cord Clamp
Shroud
Engine Stop Switch Harness
Engine Stop Switch
Stop Switch Cord
Label: Specification
Label: Oil Alert
Flange Bolt 4 M6 x 12mm
Flange Bolt 1 M6 x 20mm
Flange Bolt 1 M6 x 8mm
Recoil Starter Assembly (includes items 2 thru 12)
Starter Case
Starter Reel
Starter Ratchet
Ratchet Guide
Friction Spring
Starter Spring
Return Spring
Starter Knob
Starter Rope
Setting Screw
Flange Bolt 3 M6 x 8mm
Control Assembly (includes items 9,10,11,12,13,14,
Control Lever
Lever Spring
Lever Washer
Cable Holder
Spacer
Control Base
Adjusting Spring
Cable Return Spring
Wire Holder
Locknut 1 6mm
Pan Screw
Circlip 1 5mm
Pan Screw 1 M4 x 6mm
Pan Screw 1 M5 x 16mm
Governor Arm
Governor Rod
Governor Spring
Throttle Return Spring
Recessed Bolt 1 M5 x 25mm
Flange Bolt 1 M6 x 12mm
Governor Arm Bolt
Flange Nut 1 6mm
Gasket Set
Carburetor Assembly
Float Valve Set
Float Set

Float Chamber Set (includes item 7)
Drain Screw Set (includes gasket)
Pilot Screw Set
Screw Set (includes gasket)
Choke Set
Throttle Stop Screw
Main Nozzle
Packing
Cock Lever
Lever Setting Plate
Lever Spring
Packing
Fuel Strainer Cup
Pan Screw 2 M3 x 8mm
Main Jet (includes gasket) 1 #70
Pilot Jet Set 1 #35
Insulator
Packing
Spacer
Packing
Choke Control Stay
Choke Lever Complete (includes item 35)
Spring Pin 1 M2 x 12mm
Packing
Air Cleaner (includes items 3,5)
Air Cleaner Filter Element
Grommet
Cover
Silencer Nose
Air Cleaner Elbow (includes items 7,8)
Collar
Collar (B)
Choke Mark
Cap Nut 2 6mm
Tool Box Setting Nut
Tool Box Setting Nut
Bolt 1 M6 x 20mm
Flange Nut 2 6mm
Muffler
Protector (Standard)
Deflector
Spark Arrestor
Gasket
Guide
Tapping Screw 4 M5 x 8mm
Tapping Screw 4 M4 x 6mm
Hex Nut 2 8mm