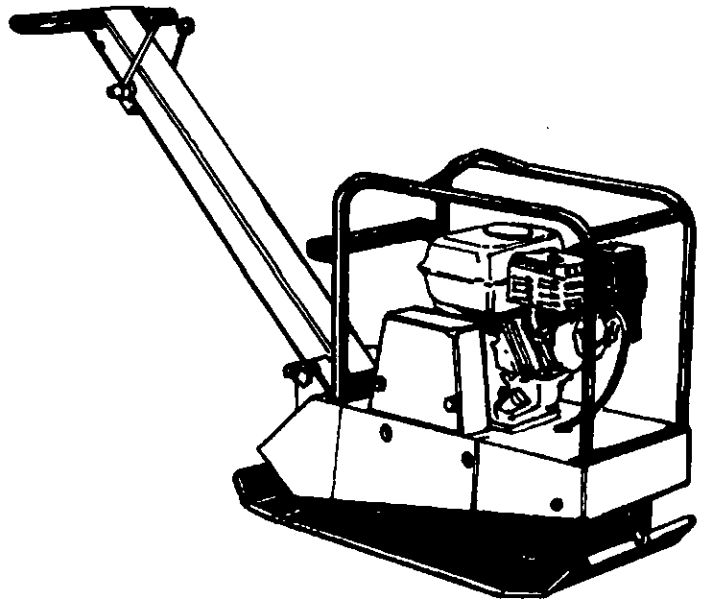


INGERSOLL-RAND

HXR55 SERIES

OPERATING & MAINTENANCE INSTRUCTIONS AND PARTS MANUAL

**Vibratory Plate Compactor
(Effective S/N. 2025)**



**Do not remove operation
manual from machine.
Replace manual if damaged**

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Ingersoll-Rand Sales Company Limited
PO Box 2, Chorley New Road, Horwich
Bolton BL6 6JN
United Kingdom

HXR-55 ENGLISH COMM.NO. 10571685 Revised (01-13)

EC DECLARATION OF CONFORMITY



WITH EC DIRECTIVES

89/392/EEC, 91/368/EEC, 93/44/EEC. 93/68/EEC.

WE,

**ERRUT PRODUCTS LTD.
SPEEDWELL IND. EST.
STAVELEY
CHESTERFIELD S43 3PG
UNITED KINGDOM**

*Represented
in the EU by:*

**Ingersoll-Rand Sales Company Ltd.
PO Box 2, Chorley New Road
Horwich
Bolton BL6 6JN
United Kingdom**

DECLARE THAT, UNDER OUR SOLE RESPONSIBILITY FOR MANUFACTURE AND SUPPLY, THE
PRODUCT(S),

<u>MODEL(S)</u>	<u>TYPE</u>	<u>SER. NO.</u>
HXR55 SERIES HXR55H SERIES	REVERSIBLE VIBRATORY BASEPLATE COMPACTOR	Effective with 2025

TO WHICH THIS DECLARATION RELATES, IS (ARE) IN CONFORMITY WITH THE PROVISIONS OF THE
ABOVE DIRECTIVES USING THE FOLLOWING PRINCIPAL STANDARDS:

- **prEN 500-1**
- **prEN 500-4**
- **the EN and ISO standards mentioned in chapter 2 of prEN 500-1**

Issued at Chesterfield, UK 06/04/1996 by:
R. Steel, Technical Manager

R. STEEL

Issued at Horwich on 01/04/1996 by:
W. Porritt, Quality Assurance Manager

W. PORRITT

FOREWORD

Basic operation and designated use of the machine/plant.

The machine has been built in accordance with state-of-the-art standards and the recognized safety rules. Nevertheless, its use may constitute a risk to life and limb of the user or of third parties, or cause damage to the machine and to other material property.

The machine must only be used in technically perfect condition in accordance with its designated use and the instructions set out in the operating manual, and only by safety-conscious persons who are fully aware of the risks involved in operating the machine. Any functional disorders, especially those affecting the safety of the machine, should therefore be rectified immediately.

Designated Use:

The machine is designed exclusively for the compaction of soil and asphaltic road construction materials. Using the machine for purposes other than those mentioned above is considered contrary to its designated use. The manufacturer/supplier cannot be held liable for any damage resulting from such use. The risk of such misuse lies entirely with the user.

Operating the machine within the limits of its designated use also involves observing the instructions set out in the operating manual and complying with the inspection and maintenance directives.

Operator exposure to vibration.

In accordance with requirements of clauses 2.2 of Annex I of the Machinery Directive 89/92/EEC and Directive 91/368/EEC, the machine has been tested and the weighted root mean square acceleration to which the operator's arm is exposed recorded exceeds 2.5 m/s^2

Operator exposure to Airborne Noise Emission.

In accordance with requirements of clauses 1.7.5f of Annex I of the Machinery Directive 89/392/EEC and Directive 91/368/EEC, the machine has been tested and noise emission, dependant on engine model is as quoted in Table I.

Tests were conducted according to Standards BS 6842 / EN28662-5, with machine running at rated engine speed on an elastic surface in a grassed area

Identification data

An exact description of the model type and its serial number of your machine will facilitate fast and efficient response from our parts and service support operations,

Always provide the model of your machine and its serial number when you contact the local Ingersoll-Rand service or parts office.

We advise you to enter your machine data in the following lines to maintain machine and engine information:

Model.: HXR55

Serial No.....

Year of manufacture.....

Engine Serial No. and type of engine.

TABLE I - NOISE EMISSION

Model	Engine Make	Noise Level at Operator's Ear (dbA)	Sound Power Level (dbA)
HXR55	HONDA	94	91
HXR55R	ROBIN	93	90
HXR55H	HONDA	94	91
HXR55HR	ROBIN	93	90
HXR55Y	YANMAR	94	91
HXR55HY	YANMAR	94	91
HXR55Z	HATZ	94	91
HXR55HZ	HATZ	94	91

SECTION 1 - SAFETY PRECAUTIONS AND GUIDELINES

Contents	Page
OVERVIEW - SAFETY PRECAUTIONS AND GUIDELINES	1
PRE-START INSPECTION	1

OVERVIEW

BEFORE YOU OPERATE, MAINTAIN OR IN ANY OTHER WAY, OPERATE THIS MACHINE:

READ and STUDY this manual. KNOW how to safely use the unit's controls and what you must do for safe maintenance.

ALWAYS wear or use the proper safety items required for your personal protection.

If you have ANY QUESTIONS about the safe use or maintenance of this unit,
ASK YOUR SUPERVISOR OR CONTACT ANY INGERSOLL-RAND DISTRIBUTOR.
NEVER GUESS - ALWAYS CHECK!

PRE-START INSPECTION

INSPECT your machine. Have any malfunctioning, broken or missing parts corrected or replaced before use.

VERIFY that all the instruction and safety labels are in place and readable. These are as important as any other equipment on the compactor.

NEVER fill the fuel tank, with the engine running, while near an open flame, or when smoking. ALWAYS wipe up any spilled fuel **immediately**.

CHECK for WARNING tags placed on the machine. DO NOT operate the equipment until repairs have been made and the WARNING tags are removed by authorized personnel.

KNOW the location of the Emergency Shut-Down Control if the machine is so equipped.

Contents	Page
OPERATING	1
MAINTENANCE	1

OPERATING

Always make sure that no person or obstruction is in your line of travel. Watch your step to avoid tripping.

USE extreme caution and be observant when working in close quarters or congested areas.

DO NOT run the engine in a closed building for an extended length of time. EXHAUST FUMES CAN KILL.

DO NOT operate the compactor on non-compactable material, such as concrete or hardened asphalt.

MAINTENANCE

AVOID, whenever possible, servicing, cleaning or examining the unit with the engine running.

The engine must be switched off before any work is carried out on the machine and, to prevent accidental starting, the following instructions must be followed.

- Petrol engines - ALWAYS disconnect the spark plug before performing any work on the unit.
- Diesel Engines - ON/OFF switch must be at 'OFF' position.

DO NOT alter the engine governor settings from that indicated in the engine manual.

ALWAYS replace damaged or lost decals. Refer to the Parts Manual for the proper location and part number of all decals.

SECTION 3 - SYMBOL IDENTIFICATION AND METRIC CONVERSION

Contents	Page	Contents	Page
INTERNATIONAL MACHINE SYMBOLS	1	METRIC CONVERSION	2
INTERNATIONAL HIGHWAY SYMBOLS	1		

INTERNATIONAL MACHINE SYMBOLS

The following explains the meaning of international symbols that may appear on your machine.

 ENGINE ON	 ENGINE OFF	 CAUTION	 DIESEL FUEL	 WATER	 FORWARD	 REVERSE
 GREASE	 OIL	 FREQUENCY	 VIBRATION	 ENGINE ON	 VIBRATION	 ENGINE STOP EMERGENCY
 ENGINE ON	 ENGINE OIL	 LIFT POINT	 LINEAR INCREASE	 ROTATIONAL INCREASE	 LOW SPEED	 HIGH SPEED
 CHOKE	 FUEL					

SECTION 3 - SYMBOL IDENTIFICATION AND METRIC CONVERSION

METRIC CONVERSION

TO CONVERT	INTO	MULTIPLY BY
bars	pounds per sq. in.	14.50
bars	kilopascals	100.0
centigrade	Fahrenheit	$(C^{\circ} \times 9/5) + 32$
centimeters	inches	0.3937
centimeters	millimeters	10.0
circumference	radians	6.283
cubic centimeters	cubic inches	0.06102
degrees (angle)	radians	0.1745
degrees per second	revolutions per minute	0.1667
feet	meters	0.3048
feet per minute	meters per minute	0.3048
gallons	liters	3.785
Hertz	vibrations per minute	60.0
horsepower	kilowatts	0.7457
inches	centimeters	2.540
inches	millimeters	25.40
kilograms	pounds	2.205
kilograms-meter	pounds-foot	7.233
kilopascals	pounds per sq. in.	0.1450
kilopascals	bars	0.01
kilowatts	horsepower	1.341
liters	gallons (U.S. liquid)	0.2642
liters	pints (U.S. liquid)	2.113
liters	quarts (U.S. liquid)	1.057
meters	feet	3.281
meters	inches	39.37
meters per minute	feet per second	0.05468
miles per hour	kilometers per hour	1.609
millimeters	inches	0.03937
Newtons	pounds	4.448
Newtons-meter	pounds-foot	0.737
pints (liquid)	liters	0.4732
pounds	kilograms	0.4536
pounds	Newtons	0.225
pounds-foot	kilograms-meter	0.138
pounds-foot	Newtons-meter	1.356
pounds per sq. in.	bars	0.06895
pounds per sq. in.	kilopascals	6.895
quarts (liquid)	liters	0.9463
radians	degrees	57.30
radians per second	revolutions per minute	9.549
revolutions per minute	degrees per second	6.0
revolutions per minute	radians per second	0.1047
temperature (C) + 17.78	temperature (°F)	1.8
temperature	temperature (°C)	5/9
tons (short)	tons (metric)	0.9078
vibrations per minute	Hertz	0.0167

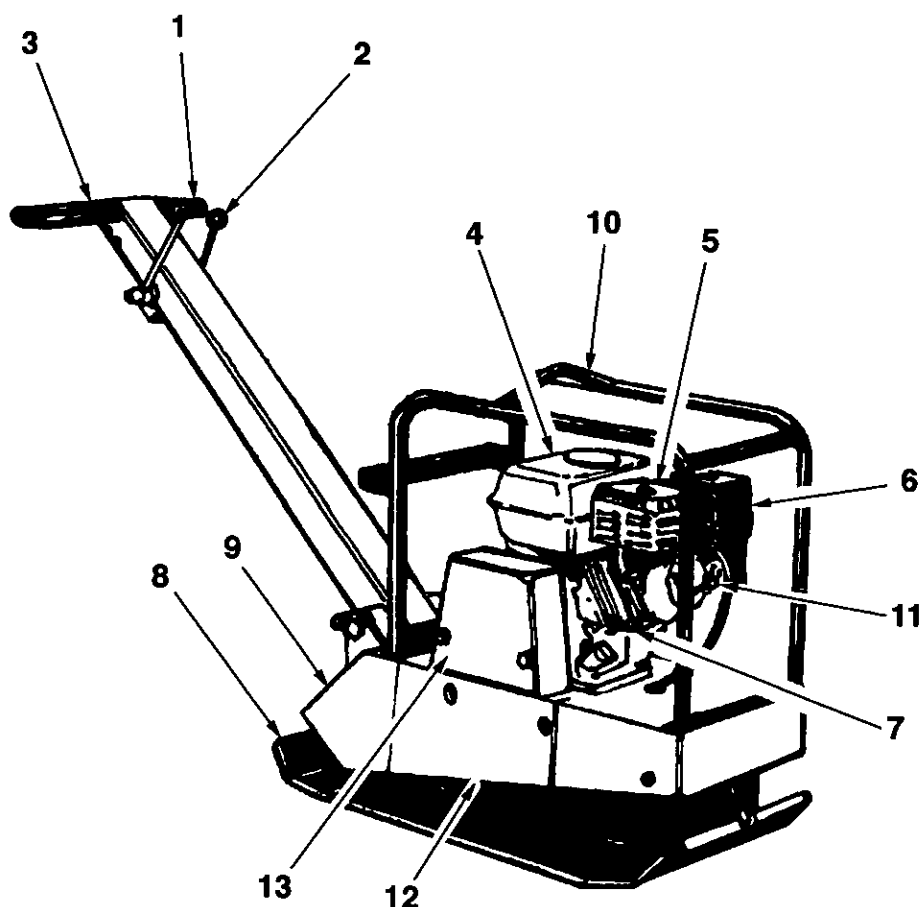
SECTION 4 - OPERATING CONTROLS AND INSTRUMENTS

Contents	Page	Contents	Page
GENERAL ARRANGEMENT _____	1	RECOIL STARTER _____	2
FUEL VALVE LEVER _____	2	ENGINE STOP (ON/OFF SWITCH) _____	3
CHOKE LEVER _____	2	EMERGENCY STOP _____	3
THROTTLE LEVER _____	2		

GENERAL ARRANGEMENT

A general arrangement of the machine, Refer Figure 4-1, indicates the location of the major components.

Illustration shows unit equipped with Honda Engine



Item	Description	Item	Description
1	Throttle Control Lever	8	Baseplate
2	Direction/Propulsion Control Lever	9	Engine Mounting Plate
3	Guiding Handle Assembly	10	Lifting Frame
4	Fuel Tank	11	Recoil Starter
5	Exhaust Muffler	12	Eccentric Housing Assembly
6	Air Cleaner Assembly	13	V-belt and Guard Assembly
7	Engine Assembly (Honda Shown)		

Figure 4-1 General Arrangement of HXR-35 Series Reversible Vibratory Plate Compactor.

SECTION 4 - OPERATING CONTROLS AND INSTRUMENTS

FUEL VALVE LEVER

The Fuel ON/OFF Valve lever is located on the engine, Refer Figure 4-2.

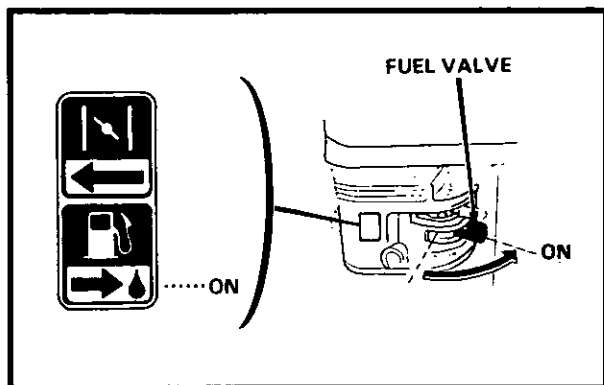


Figure 4-2 Fuel ON/OFF Valve

CHOKE LEVER

The Choke Lever is located on the engine, below the Fuel Valve lever, refer Figure 4-3.

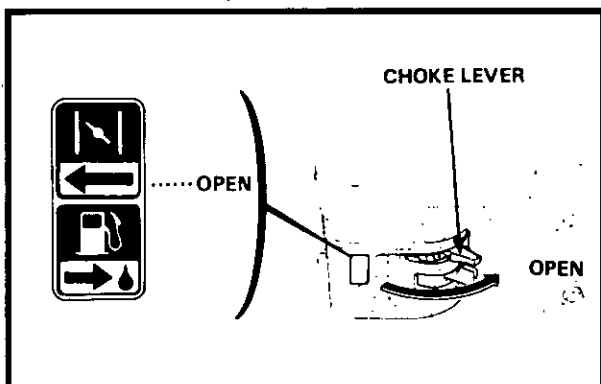


Figure 4-3 Choke Lever

The Choke Lever used to control the ratio of the air to gasoline fuel mixture.

When the engine is cool or just started, the choke should be closed. As the engine warms up, the choke lever can be opened approximately one half to completely open depending upon how well the engine runs.

THROTTLE/VIBRATION CONTROL LEVER

The Throttle Lever, refer Figure 4-4, is located on the engine and is used to control the engine speed and vibration ON/OFF.

Pull the lever toward the operator for high engine idle speed / vibration 'ON'.

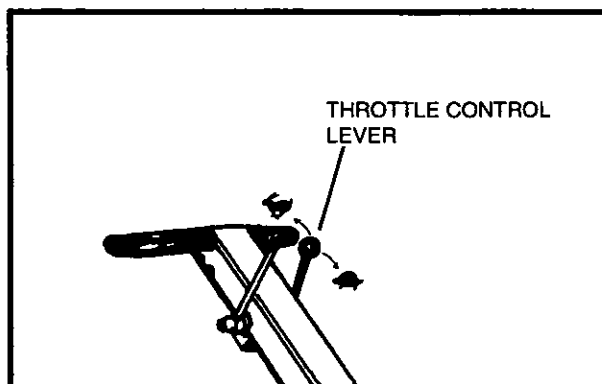


Figure 4-4 Throttle Control Lever (Engine Speed)

Push the lever forward away from the operator for low engine idle speed / vibration 'OFF'.

DIRECTION CONTROL LEVER

The increase in engine speed to high idle will cause the plate to vibrate and move in either F = Forward or R = Reverse directions of travel.

RECOIL STARTER



CAUTION

Avoid pulling the rope completely out. If you do, the recoil starter could be damaged and the rope broken. Allow the rope to return to the original position.

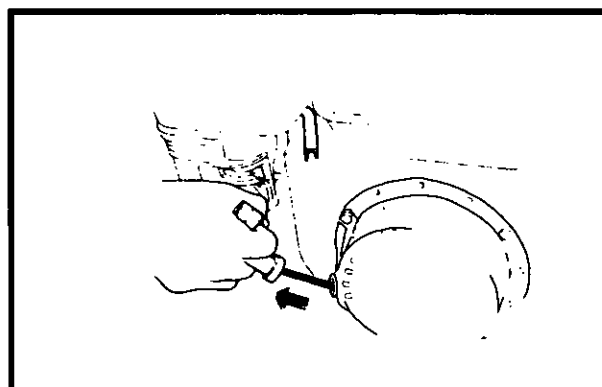


Figure 4-5 Recoil Starter

The Recoil Starter is provided to start the engine refer Figure 4-5.

Pull the handle of the rope forcibly while holding the operating handle. After start-up of the engine, allow the engine to warm-up at a slow speed without load for approximately three minutes.

SECTION 4 - OPERATING CONTROLS AND INSTRUMENTS

ENGINE STOP (ON/OFF SWITCH)

The Engine ON/OFF Switch is located on the engine and is used when starting/stopping the engine, refer Figure 4-6.

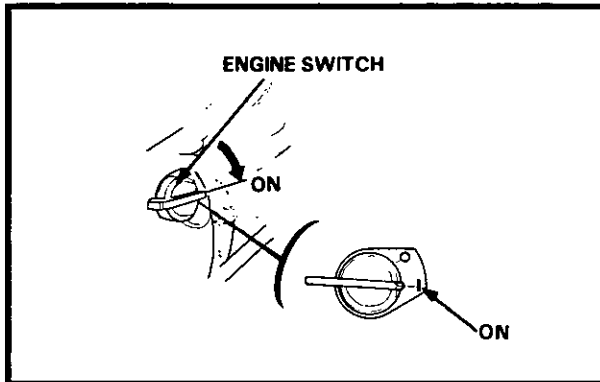


Figure 4-6 Engine ON/OFF Switch

EMERGENCY STOP

The Engine ON/OFF Switch is used to stop the engine in case of emergency. Turn the switch to the OFF position.

SECTION 5 - OPERATING INSTRUCTIONS

Contents	Page
PREPARATION _____	1
SAFETY CHECKS - PRE-STARTING _____	1
BEFORE OPERATING THE UNIT _____	2
START-UP PROCEDURE _____	2

PREPARATION

The Vibratory Plate has been thoroughly tested prior to despatch and the fuel tank has been drained for transit.

However the following checks should be made prior to putting the compactor into operation:-

SAFETY CHECKS - PRE-STARTING

Before starting each day, in addition to the 4 hour /daily routine maintenance, check or inspect the following items to ensure trouble free performance.



Improper maintenance can be hazardous.

Read and understand SECTION 1 - SAFETY PRECAUTIONS AND GUIDELINES before you perform any maintenance, service or repairs.

1. Check fluid lines, hoses, fittings, filler openings, drain plugs, muffler, safety shrouds and any other areas for signs of leakage or damage. Fix any leaks and correct any damage before operating.
2. Inspect the entire unit for loose bolts/nuts, damaged or missing parts and repair or replace them as needed.
3. Check the engine oil level. If the level is low, add fresh oil to upper level on the oil level gauge. Refer Figure 5-1.
4. Check the eccentric housing oil level and add oil as needed to bring to correct level, Refer Figure 5-2.

Contents	Page
COMPACTOR OPERATION _____	3
CARE DURING OPERATION _____	3
SHUT-DOWN PROCEDURE _____	4
STORAGE _____	4

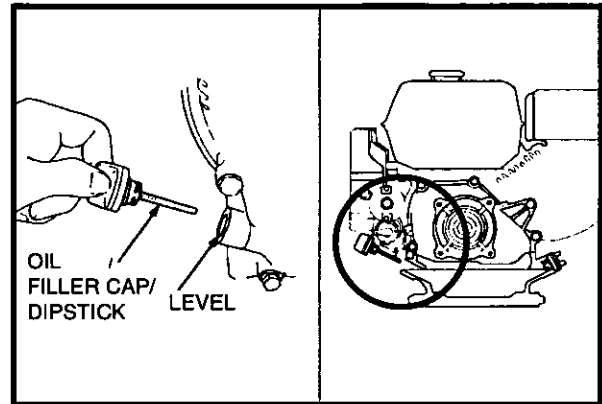


Figure 5-1 Engine Oil Level

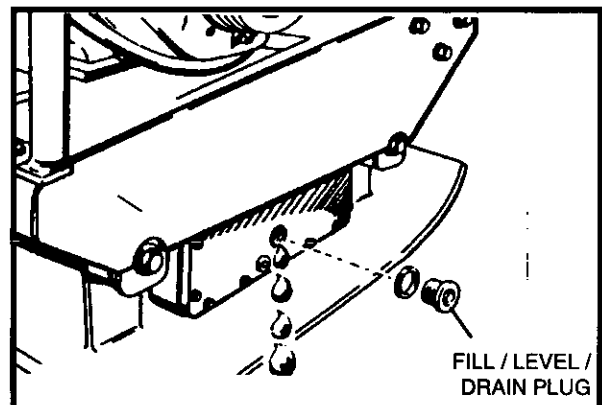


Figure 5-2 Eccentric Housing Oil Level



Fuel is flammable. May cause injury and property damage.

Shut down the engine, extinguish all open flames and do not smoke while filling the fuel tank.

Always wipe up any spilled fuel.

SECTION 5 - OPERATING INSTRUCTIONS

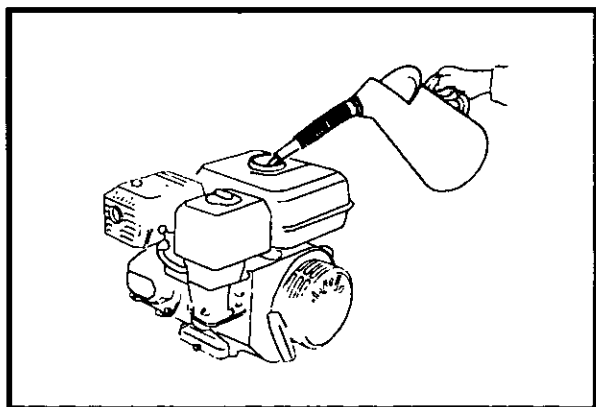


Figure 5-3 Fuel Fill

5. Check the fuel level. If necessary fill the fuel tank with the correct fuel, Refer Figure 5-3.
6. DO NOT operate faulty equipment.
7. Be observant of people and obstructions within the work area.

BEFORE OPERATING THE UNIT

1. READ this Instruction Manual and the Engine Manufacturer's Manual for correct engine starting procedure..
2. Ensure that the 10 Hour or Daily Routine Maintenance is performed.

START-UP PROCEDURE

IF YOU ARE IN DOUBT OF THE OPERATION OF THIS UNIT AFTER READING THESE PROCEDURES - SEE YOUR SUPERVISOR. READ ALL OF THE INSTRUCTIONS PRIOR TO STARTING THE MACHINE.

1. Open the fuel cock located under the fuel tank, Refer Figure 5-4.

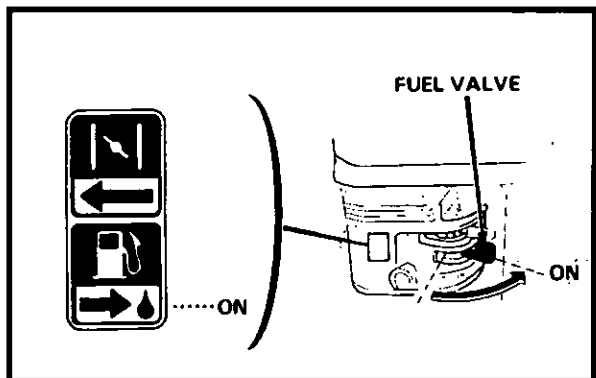


Figure 5-4. Fuel ON/OFF Valve

2. Close the choke lever, Refer Figure 5-5.

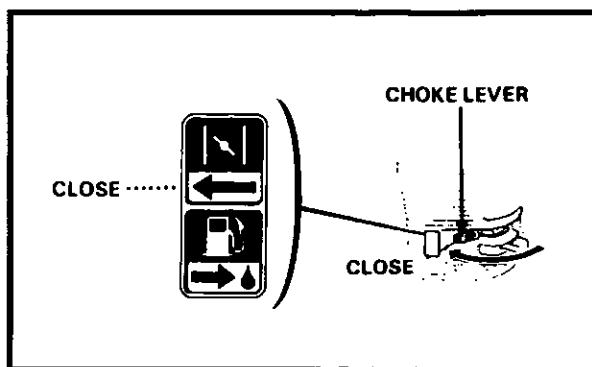


Figure 5-5 Choke Lever - Closed

As the engine warms up, gradually open the choke lever halfway or completely, depending upon engine condition, Refer Figure 5-6.

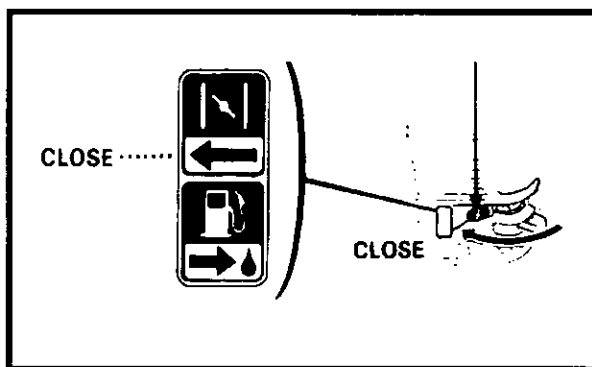


Figure 5-6 Choke lever - Open

3. Position the Throttle Lever at the low Idle speed position = , Refer Figure 5-7.



WARNING

There is no neutral position, the compactor does not move at low idle engine speed.

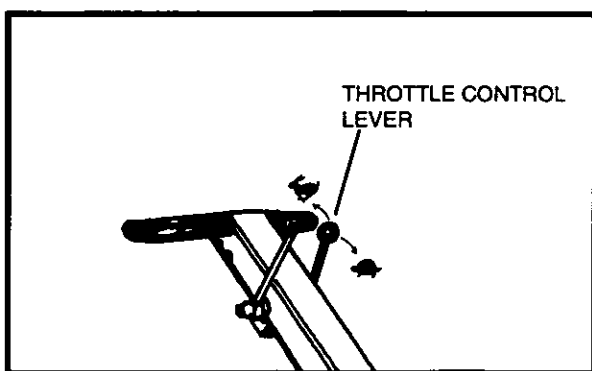


Figure 5-7 Throttle Control Lever (Engine Speed)

SECTION 5 - OPERATING INSTRUCTIONS

4. Start the engine by turning the engine switch to the ON position = I. Refer Figure 5-8.

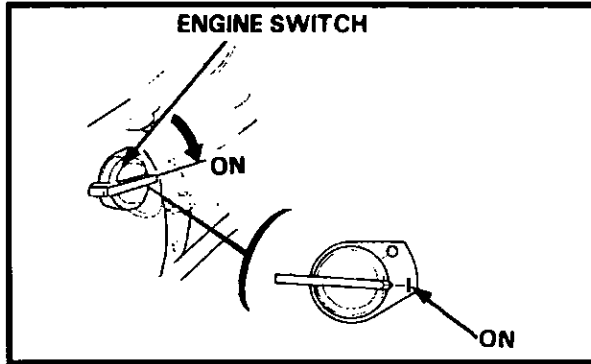


Figure 5-8 Engine ON/OFF Switch

Pull the starter grip likely until resistance is felt, then pull forcibly while holding the operation handle, Refer Figure 5-9.

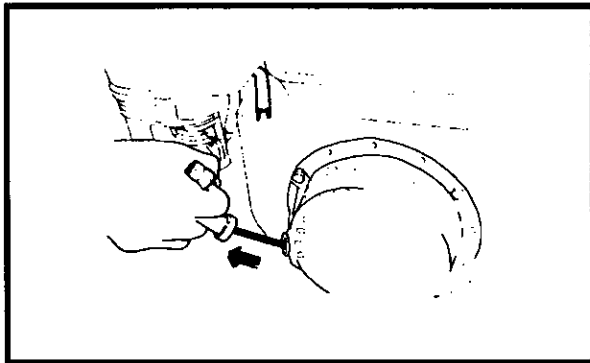


Figure 5-9 Recoil Starter operation



CAUTION

Avoid pulling the rope completely out. If you do, the recoil starter could be damaged and the rope broken. Do not allow the starter grip to snap back against the engine. Return it gently to prevent damage to the starter.

5. After start-up of the engine, open the choke lever gradually.
6. Allow the engine to warm up at slow speed without load.

COMPACTOR OPERATION



CAUTION

There is no neutral position, the compactor does not move at low idle speed.

1. After the engine has warmed up, quickly move the Throttle Lever to High Idle position when the centrifugal clutch will engage automatically, causing the compactor to simultaneously vibrate and move in the selected F = Forward or R = Reverse direction, refer figure 5-10.

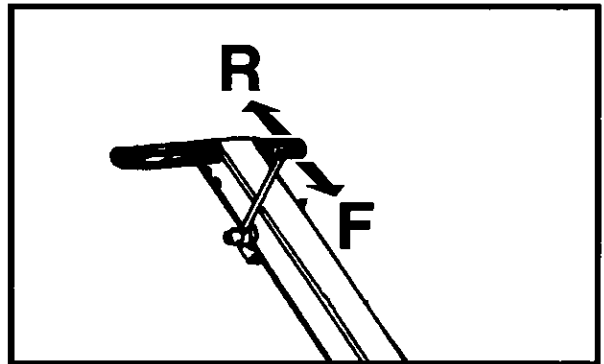


Figure 5-10 Forward/Reverse Direction Control Lever.

2. The Machine Handle is used to steer the compactor during operation.
3. If speed of engine is reduced to reduce speed over ground, output of machine will be reduced due to reduction of vibrations from the eccentric housing assembly
4. Manually guide the vibrating plate covering the working area. Continue with passes until the required compaction is produced.

NOTE

When compacting on slopes it is advisable to tie a rope to the compactor which can be held by another person to take the weight of the machine.

CARE DURING OPERATION

1. If the Air Filter becomes choked with sand or dust, the engine rpm. will drop. Clean the element.
2. If the engine runs at normal speed, but the compactor will not vibrate, check the V-belt tension and the centrifugal clutch for correct operation.

SECTION 5 - OPERATING INSTRUCTIONS

SHUT-DOWN PROCEDURE

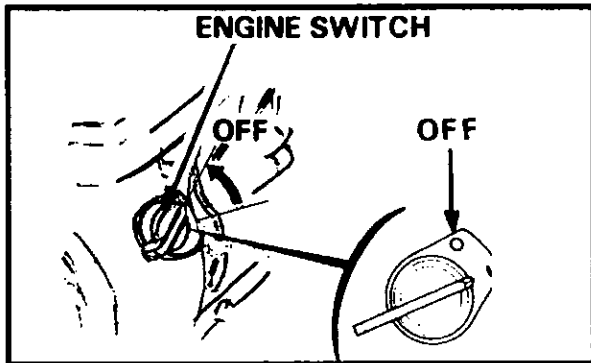


Figure 5-11 Engine Switch - OFF Position.

Emergency Stop.

To stop the engine in an emergency, turn the engine switch to the OFF position = ○.

Normal Shut-down.

For normal shut-down use the following procedure:

1. Position the Throttle Control Lever to the "low" idle position = ●, and allow the engine to idle for two to three minutes.
2. The centrifugal clutch will automatically disengage and stop the vibration.
3. Stop the engine by turning the engine ON/OFF switch to the right to position ○, Refer Figure 5-11.
4. Close the fuel cock valve.

STORAGE

1. Drain the fuel tank and the carburetor.
2. Close the fuel cock valve.
3. Pull the handle on the recoil starter until it becomes hard to pull.
4. Clean the unit of all dirt, grease or other material.
5. Store in a clean, dry location. Use the cover if storage will be for a long time.

SECTION 6 - FUEL AND LUBRICATION SPECIFICATIONS

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GENERAL INFORMATION	1

Contents	Page
FUEL & LUBRICANT CAPACITIES	1

GENERAL INFORMATION

Lubrication is an essential part of preventive maintenance, affecting to a great extent the useful life of the unit. Different lubricants are needed and some components in the unit require more frequent lubrication than others.

Specific recommendations of brand and grade of lubricants are not made here due to regional availability, operating conditions, and the continual development of improved products. Where questions arise, refer to the requirements and specifications in the manufacturer's manual.

All oil levels are to be checked with the machine parked on a level surface, and while the oil is cold, unless otherwise specified.

NOTE:

For detailed information on specific engine requirements it is essential to consult the Engine Manufacturer's Operation and Maintenance Manual supplied with the machine.

FLUID/OIL	APPROXIMATE CAPACITY
<u>NORMAL FUEL</u>	
<u>LEAD FREE PETROL</u>	
HONDA GX160	3.6 Liters
ROBIN EY20	2.5 Liters
<u>No.2 DIESEL FUEL</u>	
YANMAR L40 / HATZ E673	2.5 Liters
<u>ECCENTRIC HOUSING OIL</u>	
SAE 15W/40	Fill to Level
<u>ENGINE OIL</u>	
HONDA GX120	
SAE 10W-30 (BELOW 14 °F)	
SAE 20 (14 °F TO 68 °F)	
SAE 30 (68 °F TO 104 °F)	0.6 Liters
ROBIN EY20	
SAE 10W-30 (BELOW 14 °F)	
SAE 10W-40 (14 °F TO 104 °F)	0.6 Liters
YANMAR L40	
SAE 10W-30 (BELOW 14 °F)	
SAE 10W-40 (14 °F TO 104 °F)	0.8 Liters
HATZ E673	
SAE 10W-30 (BELOW 14 °F)	
SAE 10W-40 (14 °F TO 104 °F)	1.0 Liters

SECTION 7 - INITIAL BREAK-IN MAINTENANCE

Contents	Page
ENGINE OIL _____	1



WARNING



Improper maintenance can be hazardous.

Read and understand SECTION 1 - SAFETY PRECAUTIONS AND GUIDELINES before you perform any maintenance, service or repairs.

Any new equipment requires an initial modification of the maintenance schedule to properly break-in the various systems and component units.

Perform this one time initial break-in maintenance after 20 to 100 hours of operation IN ADDITION TO the 4 hour, 40 hour and 100 hour maintenance tasks which are described on the following pages.

After this initial phase, the regular intervals should be followed. Refer Section 8 Routine Maintenance Schedule Chart..



WARNING



Hot oil and/or components can burn.

Oil must be at normal operating temperature when draining.

Avoid contact with hot oil or components.

Contents	Page
ECCENTRIC HOUSING OIL _____	2

ENGINE OIL

Drain the engine oil after the first 20 hours of operation. Fill with the correct amount of the recommended oil. Check the oil level with the oil check gauge, Refer Figure 7-1.

Honda Engine shown.

(Refer Engine Manual for other engine models)

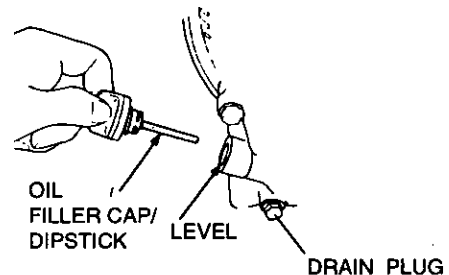


Figure 7-1 Engine Oil Level

NOTE:

For detailed information on specific engine requirements it is essential to consult the Engine Manufacturer's Operation and Maintenance Manual supplied with the machine.

ECCENTRIC HOUSING OIL

Drain the Eccentric Housing Oil after the first 100 hours of operation. Remove the Fill/Level/Drain Plug, and place the machine so that the level plug hole is at lowest point to permit complete emptying of the housing..

Drain out the oil and fill with the correct amount of the recommended oil, Refer Section 6, Fuel and Lubrication Specifications.. Clean and replace the plug securely.

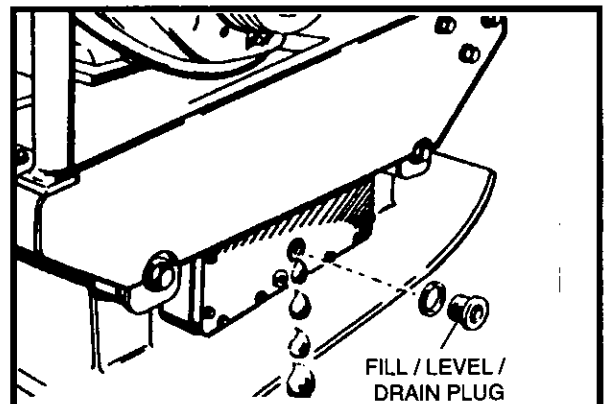


Figure 7-2 Eccentric Housing Oil Level

SECTION 8 - ROUTINE MAINTENANCE SCHEDULE

GENERAL MAINTENANCE INFORMATION

To prevent minor irregularities from developing into serious conditions, several other services or checks are recommended for the same intervals as the periodic lubrication.

The purpose of these services or checks are to ensure the uninterrupted and safe operation of the unit by revealing the need for adjustment caused by normal wear.

I. Prior to conducting any maintenance work, ensure that the following instructions are observed:

1. Place the machine on a firm, level and clean working surface.
2. Ensure the engine is shutdown and allowed to cool.
3. Thoroughly wash all fittings, caps, plugs, etc., with a non-flammable, non-toxic cleaning solution before servicing, to prevent dirt from entering while performing the service.

II. Prior to conducting any maintenance work, ensure that the following instructions are observed:

1. When draining fluids, ensure that adequate sealable containers are available and that every care is taken to prevent spillage.
2. Always ensure waste fluids are disposed of in an environmentally safe manner.
3. Always ensure used filters are stored in secure containers and disposed of in an environmentally safe manner.
4. Always ensure the Engine Manufacturer's Instruction Manual is followed for the particular engine installed in your machine..

The maintenance chart in this section shows those items requiring regular service and the intervals at which they should be performed.

A regular service program should be geared to the items listed under each interval. These intervals are based on average operating conditions. In the event of extremely severe, dusty or wet operating conditions, more frequent maintenance than specified may be necessary.

MAINTENANCE SCHEDULE CHART

	As required	4h	8h	40h	100h	500h.	Page Ref.
Check and adjust Propulsion and Throttle Cables ..	■						
Torque up any loosebolted connections	■						15-1
Check V-Belts (Refer Section 13)	■	■	■				13-1
Check Check Air cleaner connections and ducts for leaks.	■	■	■				9-1
Clean/replace air cleaner elements	■						9-1
Clean the machine.	■						-
Check and replace shock mounts that are torn or severely cracked	■						13-1
Check engine oil level (Dipstick marks)		■	■				9.1
Change engine oil				■			9.1
Check oil level in eccentric housing					■		11-1
Change eccentric housing oil						■	12-1
Check/clean cooling fins of cylinders, engine	■				■		-
Check valve clearance (Refer engine manual)					■	-	

SECTION 9 - 4 HOUR OR DAILY ROUTINE MAINTENANCE

Contents	Page
ENGINE OIL _____	1
V-BELTS _____	1



WARNING



Improper maintenance can be hazardous.

Read and understand SECTION 1 - SAFETY PRECAUTIONS AND GUIDELINES before you perform any maintenance, service or repairs.



WARNING



Hot oil and/or components can burn.

Oil must be at normal operating temperature when draining.

Avoid contact with hot oil or components.

ENGINE OIL

Check the engine oil level twice daily, (every 4 hours), Refer Figure 9-1.

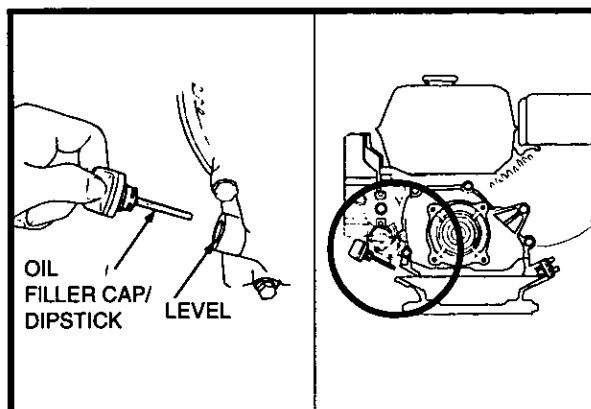


Figure 9-1 Engine Oil Level

Contents	Page
AIR CLEANER FILTER _____	1

V-BELTS

Check the V-belts daily, Refer Figure 9-2.

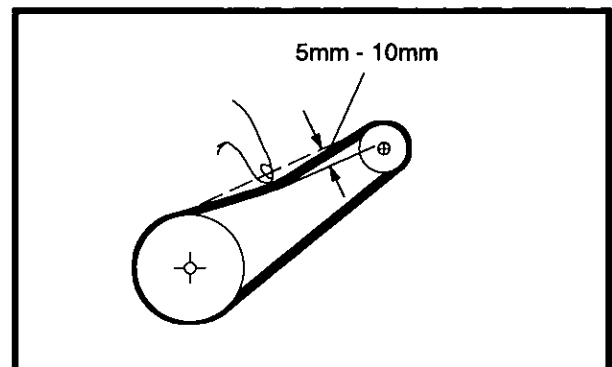


Figure 9-2 Checking belt tension

To check for correct tension, press belt down lightly with a finger at a point midway between the pulleys. The tension correct if the finger pressure causes a deflection no greater than 5 mm (3/16") to 10 mm (3/8"), Refer Fig. 9-2. Should adjustment be required refer to Section 13, Routine Adjustments.

AIR CLEANER FILTER

The air cleaner filter requires cleaning daily. A dirty air cleaner will restrict air flow to the carburettor. To prevent carburettor malfunction, service the air cleaner regularly. Service more frequently when operating in extremely dusty conditions.



WARNING

Never use gasoline or low flash point solvents for cleaning the air cleaner element. A fire or explosion could result.



CAUTION

Never run the engine without the air cleaner. Rapid engine wear will result.

The air cleaner used on Honda engine units is a dual element dry type. The following procedure is recommended..

SECTION 9 - 4 HOUR OR DAILY ROUTINE MAINTENANCE

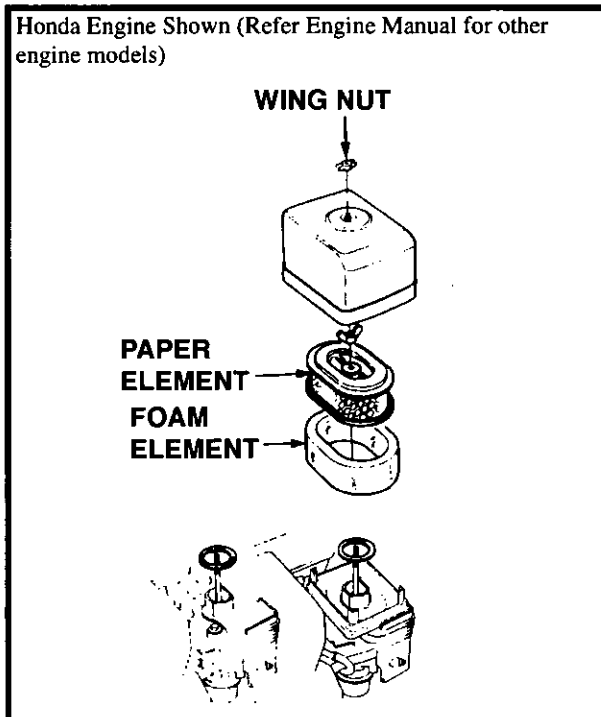


Figure 9-3 Dual Element Air Cleaner.

1. Remove the wing nut and the air cleaner cover. Remove the elements and separate them. Carefully check both elements for holes or tears and replace if damaged.
2. Foam element: Wash the element in a solution of household detergent and warm water, then rinse thoroughly, or wash in nonflammable or high flash point solvent. Allow the element to dry thoroughly. Soak the element in clean engine oil and squeeze out the excess oil. The engine will smoke during initial start-up if too much oil is left in the foam.
3. Paper Element: Tap the element lightly several times on a hard surface to remove excess dirt, or blow compressed air through the filter from the inside out. Never try to brush the dirt off; brushing will force dirt into the fibres. Replace the element if it is excessively dirty.

NOTE:

For detailed information on specific engine requirements it is essential to consult the Engine Manufacturer's Operation and Maintenance Manual supplied with the machine.

SECTION 10 - 40 HOUR OR WEEKLY ROUTINE MAINTENANCE

Contents	Page
CHANGE ENGINE OIL _____	1



WARNING



Hot oil and/or components can burn.

Oil must be at normal operating temperature when draining.

Avoid contact with hot oil or components.

ENGINE OIL

Change the engine oil weekly, (every 40 hours), Refer Figure 10-1.

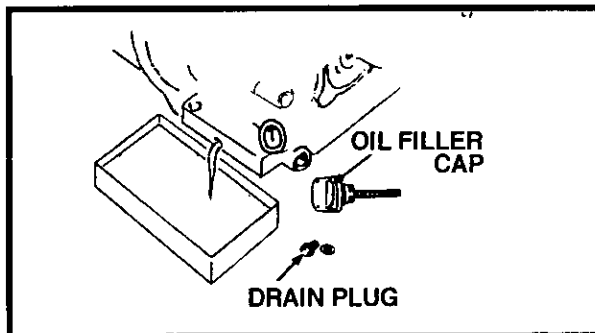


Figure 10-1. Engine Oil Change

1. Remove the oil filler cap and drain plug to drain the oil.
2. Install the drain plug, and tighten securely.
3. Refill with the recommended engine oil (Refer Section 6, FUEL AND LUBRICATION SPECIFICATIONS, and check the oil level.
4. Install the oil filler cap.

NOTE:

Refer to engine manufacturer's manual for details on specific engine models..

SECTION 11 - 6 MONTH OR 100 HOUR ROUTINE MAINTENANCE

Contents	Page
CHECK ECCENTRIC HOUSING OIL _____	1
SEDIMENT CUP CLEANING _____	1



WARNING



Hot oil and/or components can burn.

Oil must be at normal operating temperature when draining.

Avoid contact with hot oil or components.

ECCENTRIC HOUSING OIL

With the machine on level surface, check the Eccentric Housing Oil level every 100 hours.

The oil level should reach the bottom of the threads of the oil level plug hole as shown in Figure 11-1.

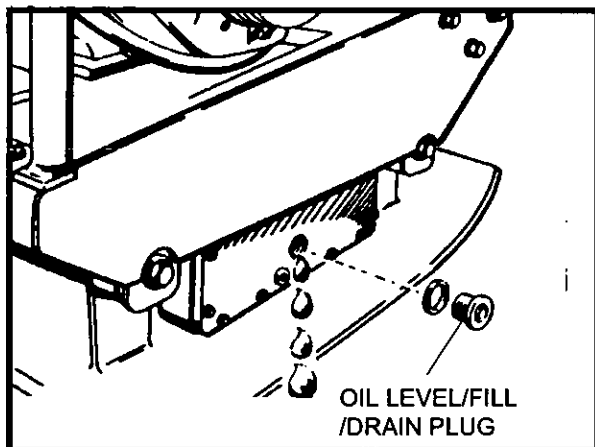


Figure 11-1 Eccentric Housing Oil Level

If the level is lower, add correct oil specification, refer SECTION 6, until level is correct..

Contents	Page
SPARK PLUG SERVICE _____	1

SEDIMENT CUP CLEANING



WARNING



- Gasoline is extremely flammable and is explosive under certain conditions. Do not smoke or allow flames or sparks in the area.
- After installing the sediment cup, check for leaks, and make sure the area is dry before starting the engine.

1. Turn the fuel valve to OFF.
2. Remove the sediment cup and O-ring, refer Figure 11-2.

Honda Engine Shown (Refer Engine Manual for other engine models)

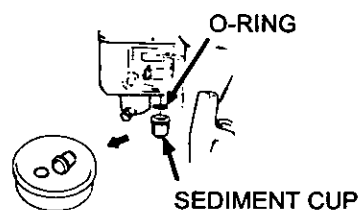


Figure 11-2 Sediment Cup and O-ring.

3. Wash both in nonflammable or high flash point solvent.
4. Dry them thoroughly and reinstall securely.
5. Turn the fuel valve ON and check for leaks.

SPARK PLUG SERVICE

To ensure proper engine operation, the spark plug must be properly gapped and free from deposits.

1. Remove the spark plug cap and use the proper size spark plug wrench to remove the spark plug.



WARNING

If the engine has been running, the muffler will be very hot. Be careful not to touch the muffler.

SECTION 11 - 6 MONTH OR 100 HOUR ROUTINE MAINTENANCE

2. Visually inspect the spark plug. Discard the spark plug if there is apparent wear, or if the insulator is cracked or chipped. Clean the spark plug with wire brush if it is to be reused.

3. Measure the gap with a feeler gauge. Correct as necessary by bending the side electrode.
The gap should be: 0.70 - 0.80mm (0.28 - 0.32 in.)

4. Check that the spark plug washer is in good condition and the thread the spark plug in by hand to prevent cross-threading.

5. After the spark plug is seated, tighten with a spark plug wrench to compress the washer.

NOTE:

When installing a new spark plug, tighten 1/2 turn after the spark plug seats to compress the washer. When reinstalling a used spark plug, tighten 1/8 - 1/4 turn after

SECTION 12 - 500 HOUR OR SEMI-ANNUAL ROUTINE MAINTENANCE

Contents	Page
CHANGE ECCENTRIC HOUSING OIL ____	1

Contents	Page
CHECK ENGINE VALVE CLEARANCE ____	2



WARNING



Hot oil and/or components can burn.

Oil must be at normal operating temperature when draining.

Avoid contact with hot oil or components.

ECCENTRIC HOUSING OIL

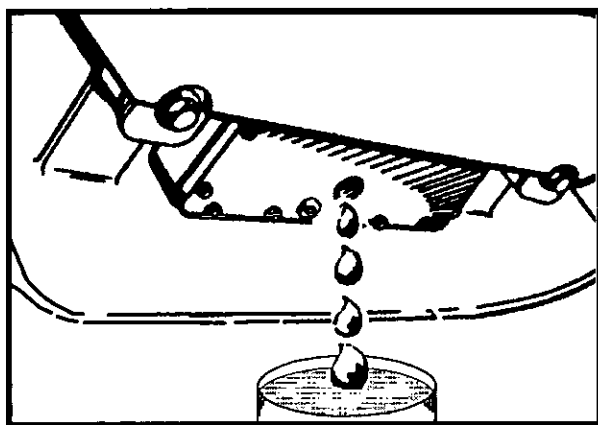


Figure 12-1 - Eccentric Housing Oil change.

After initial 100 hours oil change, the eccentric housing oil is changed every 500 hours.

1. Allow unit of warm up before draining.
2. Drain completely by position the machine with the drain port at lowest point, refer Figure 12-1.
3. Place the machine on level surface
4. Refill with oil of the correct specification, refer SECTION 6, FUEL AND LUBRICATION SPECIFICATIONS..

5. The oil level is correct when it reaches the bottom of the threads of the oil level plug hole as shown in Figure 12-2.

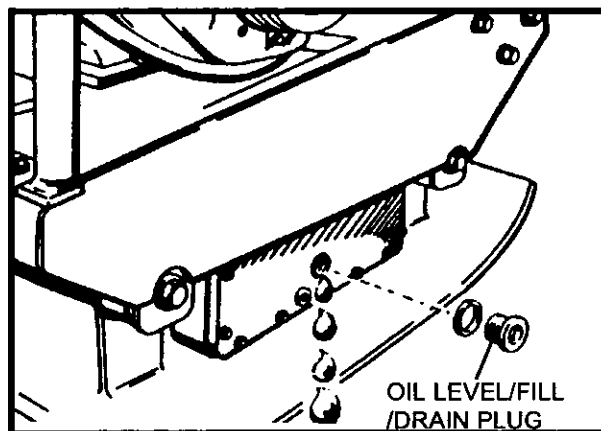


Figure 12-2 - Eccentric Housing Oil Level.

ENGINE VALVE CLEARANCE

Refer to Engine manual for instructions on engine adjustments such as valve clearance adjustment, every 500 hours.

SECTION 13 - ROUTINE ADJUSTMENTS

Contents	Page
V-BELT ADJUSTMENT _____	1
VIBRATION FREQUENCY CHECK _____	1

V-BELT ADJUSTMENT

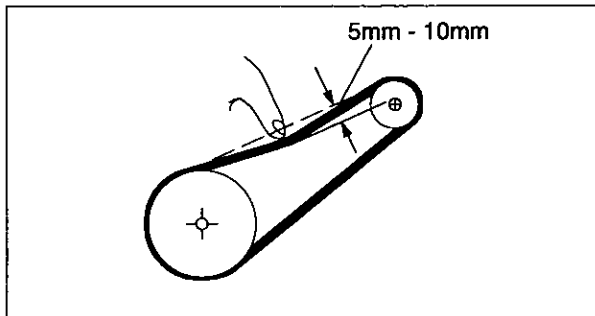


Figure 13-1 - V-Belt Adjustment.

• Tension of the belts.

The tension of the belts should be taut enough so that if the belts are pressed down lightly with a finger between the two pulleys, deflection would be approximately 5mm (3/16") to 10mm (3/8"), refer Figure 13-1

• Tensioning Method Procedure

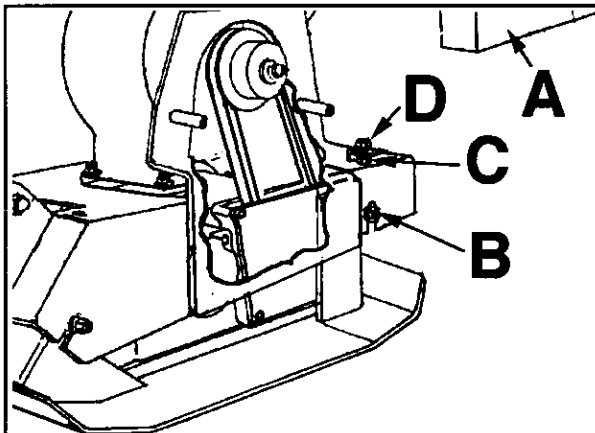


Figure 13-2 - V-Belt Tension/Alignment Adjustment.

1. Remove the belt guard cover 'A', refer Figure 13-2
2. Loosen the front mounting bolts 'B', refer Figure 13-2 .
3. Release locknut 'D' and progressively lift the engine mounting plate by adjusting the tensioning nut 'C', until the required belt tension is produced. retighten the locknut 'D' and mounting nuts B.

Note:

Ensure the engine bedplate is lifted evenly on both sides to ensure correct pulley alignment.

Contents	Page
ENGINE ADJUSTMENTS _____	1

Note:

If the engine is used with the belt tension too weak, the belt will not only slip but also the belt wear rate will be higher.

VIBRATION FREQUENCY CHECK

The vibration frequency depends on the engine speed.

Check the engine speed with the throttle set on High Idle. The engine speed should be adjusted to the value stated in the Technical Specifications, Section 15.

If trouble is experience with excessive vibration, have the engine speed checked.

Prolonged running with excessive vibration will greatly reduce V-belt and vibration shock mount life.

Also for maximum compaction performance it is essential to maintain correct vibration frequency of the vibrating plate.

When running correctly the machine should 'hum' with very little vibration felt at the handle. In this condition the machine will travel forward, on the ground, with very little effort.

ENGINE ADJUSTMENTS.

Refer to the Engine Manufacturer's Manual for instructions on routine engine adjustments.

SECTION 14 - MISCELLANEOUS AND OPTIONAL EQUIPMENT

Contents	Page	Contents	Page
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There is no optional equipment for this model other than optional engines.

SECTION 15 - SPECIFICATIONS

Contents	Page	Contents	Page
TECHNICAL SPECIFICATIONS	1	ENGINE RPM SPECIFICATION	1

TECHNICAL SPECIFICATION

MODEL	HXR-55
OPERATING WEIGHT	161 kg
VIBRATION FREQUENCY	78 HZ
CENTRIFUGAL FORCE	25 kN
TRAVEL SPEED	0 - 22 m./min.
OVERALL LENGTH	1290 mm
OVERALL HEIGHT	960 mm.
OVERALL WIDTH	550 mm
PLATE SIZE	550 mm x 750 mm
ENGINE (MAKE & MODEL)	Honda GX160
ENGINE HORSEPOWER RATING	4 kW @ 3600 rpm
FUEL TANK CAPACITY	3.6 Liters
FUEL	Unleaded Petrol
STARTING SYSTEM	Recoil Starter
* Optional engines are:	
ENGINE (MAKE & MODEL)	Robin EY20
ENGINE HORSEPOWER RATING	3.7 kW @ 3600 rpm
ENGINE (MAKE & MODEL)	Yanmar L40
ENGINE HORSEPOWER RATING	3.1 kW @ 3600 rpm
ENGINE (MAKE & MODEL)	Hatz E673
ENGINE HORSEPOWER RATING	4 kW @ 3600 rpm

ENGINE RPM SPECIFICATION

Note:

For engine rpm settings, refer to the engine manual

SECTION 16 - PARTS MANUAL

HXR-55 SERIES

REVERSIBLE PLATE COMPACTOR

Effective S/N. 2025

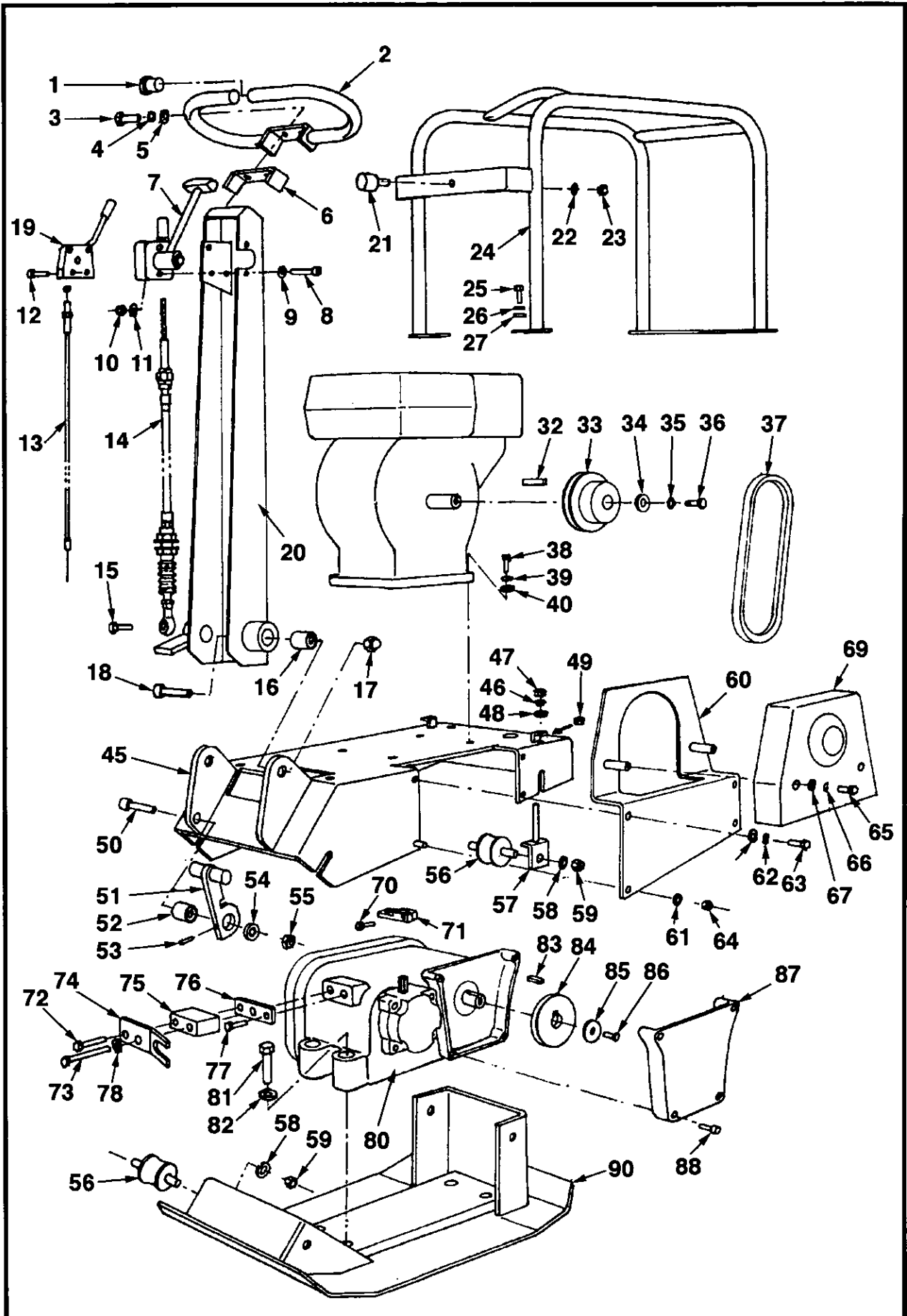
WHEN ORDERING REPLACEMENT PARTS

**Find the appropriate parts from those listed among the illustration views and furnish with the parts order :
Model, Serial Number, Part Number, Part Name and the required quantity.
The number given in the Req'd.No. column indicates the quantity of parts used for one unit.**

Note:

The parts listed in the parts book are subject to change without notice.

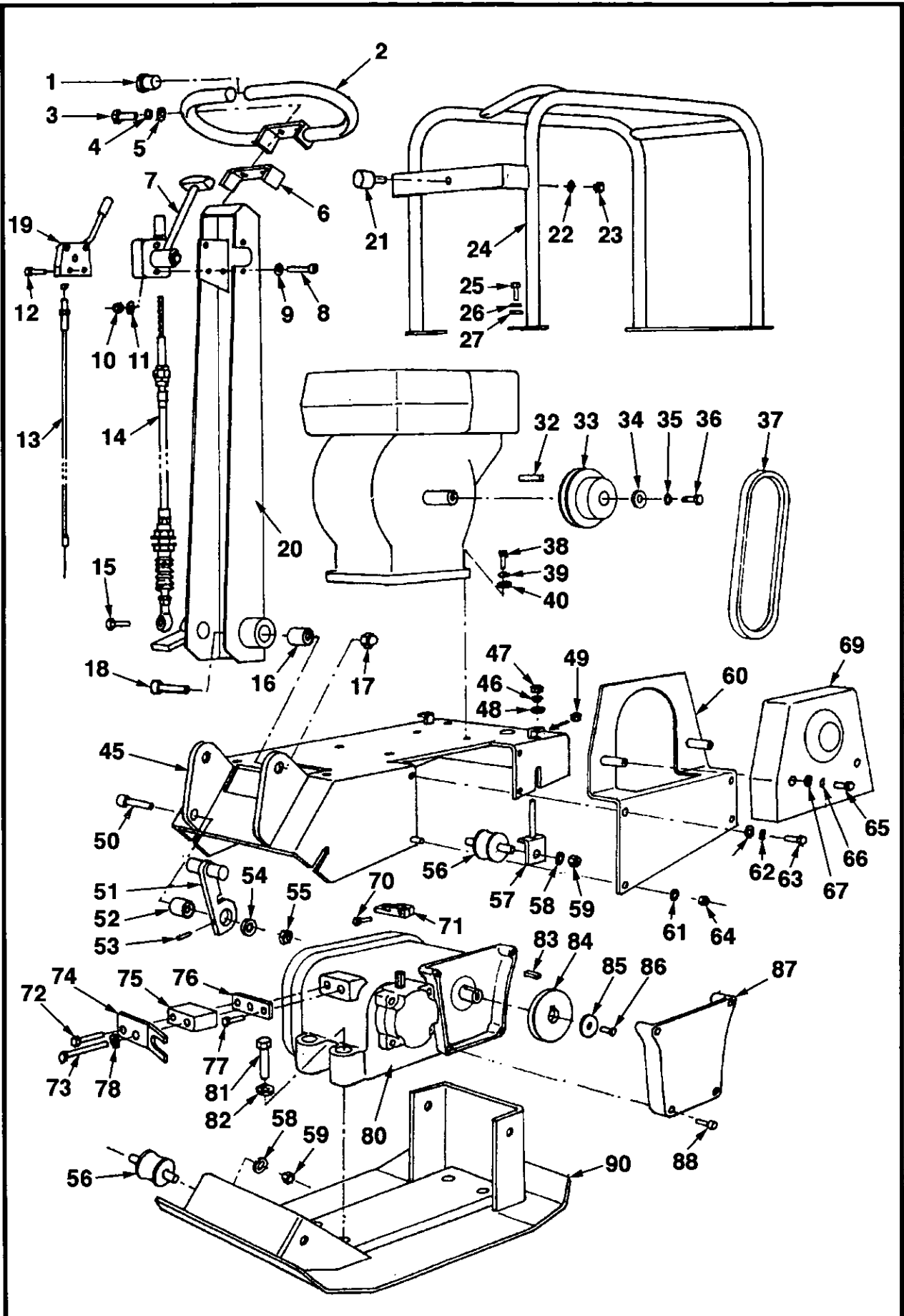
SECTION 16 - PARTS HXR -55 SERIES



SECTION 16 - PARTS
HXR-55 SERIES
GENERAL ASSEMBLY - EXPLODED ASSEMBLY

Item	Comm. No.	Description	Qty.	Spec.
1	10571370	Bung	2	
2	10571040	Handle	1	
3	10570489	Setscrew	2	M8-52
4	90105305	Spring washer	2	M6 TYPE A
5	93450369	Washer	2	M8 TYPE A
6	10571057	Isolating rubber	1	
7	10571164	Control Lever	1	
8	10570729	Caphead screw	2	M6-50
10	92829316	Nyloc nut	5	6 mm
11	90523853	Washer	7	M6 TYPE A
12	35295476	Caphead screw	3	M6-30
13	10571180	Throttle control	1	
14	10571172	Forward reverse cable	1	
15	96716113	Setscrew	1	M8-20
16	92991959	Bush	2	
17	10570463	Dome nut	2	M16
18	94589181	Caphead screw	2	M16-55
19	10571180	Throttle lever	1	
20	10571032	Main handle	1	
21	10571362	Buffer	1	
22	93450369	Washer	1	M8 TYPE A
23	92304518	Nyloc nut	1	8 mm
24	10571073	Lifting frame - Honda (Petrol)	1	
24	10571073	Lifting frame - Robin (Petrol) - Option	1	
24	10571073	Lifting frame - Yanmar (Diesel) - Option	1	
24	10571131	Lifting frame - Robin (Diesel) - Option	1	
24	10571131	Lifting frame - Hatz (Diesel) - Option	1	
25	10570497	Setscrew	4	M8-30
26	92329275	Spring washer	4	M10 TYPE A
27	93450369	Washer	4	M8 TYPE A
32	10570711	Key - Honda (Petrol)	1	1/4" SQ. x 2"
32	10570711	Key - Robin (Petrol) - Option	1	1/4" SQ. x 2"
32	10570711	Key - Robin (Diesel) - Option	1	1/4" SQ. x 2"
32	10570711	Key - Yanmar (Diesel) - Option	1	1/4" SQ. x 2"
32	10570711	Key - Hatz (Diesel) - Option	1	1/4" SQ. x 2"
33	10570208	Clutch - Honda (Petrol)	1	
33	10570208	Clutch - Robin (Petrol) - Option	1	
33	10570208	Clutch - Yanmar (Diesel) - Option	1	
33	10570208	Clutch - Hatz (Diesel) - Option	1	
33	10570216	Clutch - Robin (Diesel) - Option	1	
34	10570661	Washer - Honda (Petrol)	1	5/16" x 3/16" x 1/8"
34	10570661	Washer - Yanmar (Diesel) - Option	1	5/16" x 3/16" x 1/8"
34	10570661	Washer - Hatz (Diesel) - Option	1	5/16" x 3/16" x 1/8"
34	10570687	Washer - Robin (Petrol) - Option	1	
34	10570687	Washer - Robin (Diesel) - Option	1	
35	10570646	Spring washer - Honda (Petrol)	1	5/16"
35	10570646	Spring washer - Yanmar (Diesel) - Option	1	5/16"
35	10570646	Spring washer - Hatz (Diesel) - Option	1	5/16"
35	10570653	Spring washer - Robin (Petrol) - Option	1	3/8"
35	10570653	Spring washer - Robin (Diesel) - Option	1	3/8"
36	10572006	Setscrew - Robin (Petrol) - Option	1	
36	10572006	Setscrew - Robin (Diesel) - Option	1	
36	10570521	Setscrew - Honda (Petrol) - Option	1	5/16" x 3/4" UNF
36	10570521	Setscrew - Hatz (Diesel) - Option	1	5/16" x 3/4" UNF

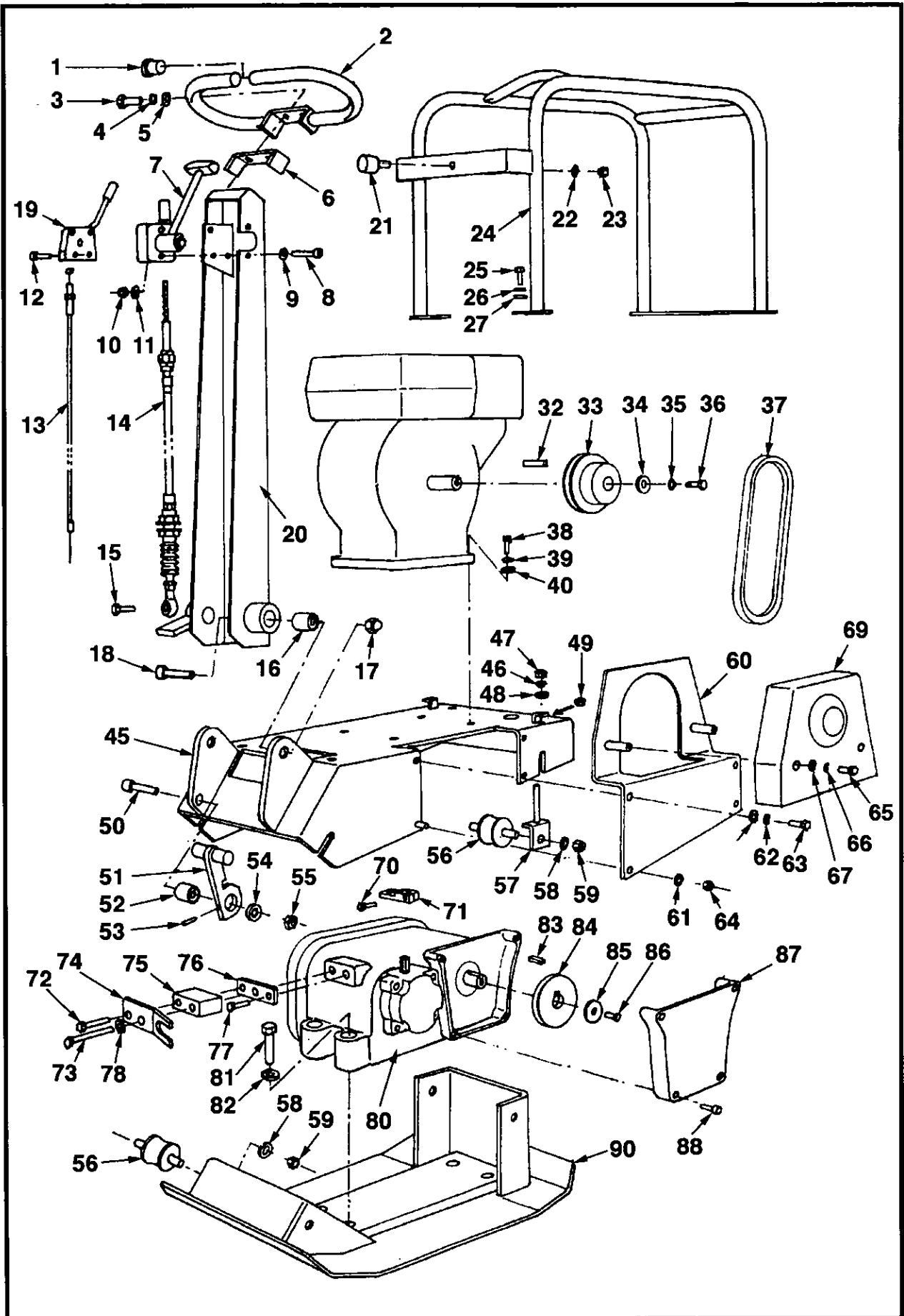
SECTION 16 - PARTS HXR -55 SERIES



SECTION 16 - PARTS
HXR-55 SERIES
GENERAL ASSEMBLY - EXPLODED ASSEMBLY - Continued

Item	Comm. No.	Description	Qty.	Spec.
36	10570521	Setscrew - Yanmar (Diesel) - Option	1	5/16" x 3/4 UNF
37	10570232	Belt - Honda (Petrol)	1	A790
37	10570232	Belt - Robin (Petrol) - Option	1	A790
37	10570232	Belt - Yanmar (Diesel) - Option	1	A790
37	10570232	Belt - Hatz (Diesel) - Option	1	A790
37	10570240	Belt - Robin (Diesel) - Option	1	A850
38	92304377	Setscrew	4	M8-40
39	90105313	Spring washer	4	M8 TYPE A
40	93450369	Washer	4	M8 TYPE A
45	10571024	Bedplate, Engine	1	
46	92329275	Spring washer	2	M10 TYPE A
47	92304526	Nut	2	M10-1.50
48	92061498	Washer	2	M10 TYPE A
49	92304526	Nut	1	M10-1.50
50	50926336	Caphead screw	1	M16-75
51	10571081	Latch	1	
52	92991959	Bush	1	
53	10570539	Grubscrew	1	
54	92391374	Washer	1	M16 TYPE A
55	90103839	Nyloc nut	1	M16
56	92991934	Antivibration rubber	4	
57	10571099	Adjuster	2	
58	92061498	Washer	2	M10 TYPE A
59	92304526	Nyloc nut	2	M10
60	10570760	Back plate - Honda (Petrol)	1	A790
60	10570760	Back plate - Robin (Petrol) - Option	1	A790
60	10570786	Back plate - Yanmar (Diesel) - Option	1	A850
60	10570778	Back plate - Robin (Diesel) - Option	1	A850
60	10570794	Back plate - Hatz (Diesel) - Option	1	A850
61	93450369	Washer	4	M8 TYPE A
62	90105305	Spring washer	3	M6 TYPE A
63	96716113	Setscrew	3	M8-20
64	92304526	Nyloc nut	1	M10
65	10570489	Setscrew	2	M8-25
67	93450369	Washer	2	M8 TYPE A
69	10571065	Belt guard - Honda (Petrol)	1	
69	10571065	Belt guard - Robin (Petrol) - Option	1	
69	10571065	Belt guard - Yanmar (Diesel) - Option	1	
69	10571115	Belt guard - Robin (Diesel) - Option	1	
69	10571123	Belt guard - Hatz (Diesel) - Option	1	
70	10570489	Setscrew	1	M8-25
71	10571156	Lever	1	
72	35295021	Bolt	1	M10-80
73	96704267	Bolt	1	M10-100
74	10571198	Control plate	1	
75	10571206	Spacer block	1	
76	10571214	Mounting plate	1	
77	35291020	Bolt	1	M10-35
78	92061498	Washer	3	M10 TYPE A
80	10571271	Vibrator Assembly	1	
81	92280965	Bolt	4	M16-70
82	92391374	Washer	1	M16 TYPE A
83	10571230	Key	1	
84	10571248	Pulley	1	

SECTION 16 - PARTS HXR -55 SERIES



SECTION 16 - PARTS
HXR-55 SERIES
OPTIONAL EQUIPMENT - EXPLODED ASSEMBLIES

Item	Comm. No.	Description	Qty.	Spec.
85	10571255	Washer	1	M6-20
86	10571263	Setscrew	1	
87	10571222	Cover plate	1	
88	92304484	Caphead screw	4	
90	10572014	Baseplate HXR-55	1	
NI	10571149	Front spacer - Robin (Diesel) - Option	1	
NI	10571289	Throttle linkage - Yanmar (Diesel)	1	
NI	10571297	Throttle linkage - Hatz (Diesel)	1	
NI	10571305	Throttle linkage - Robin (Diesel)	1	