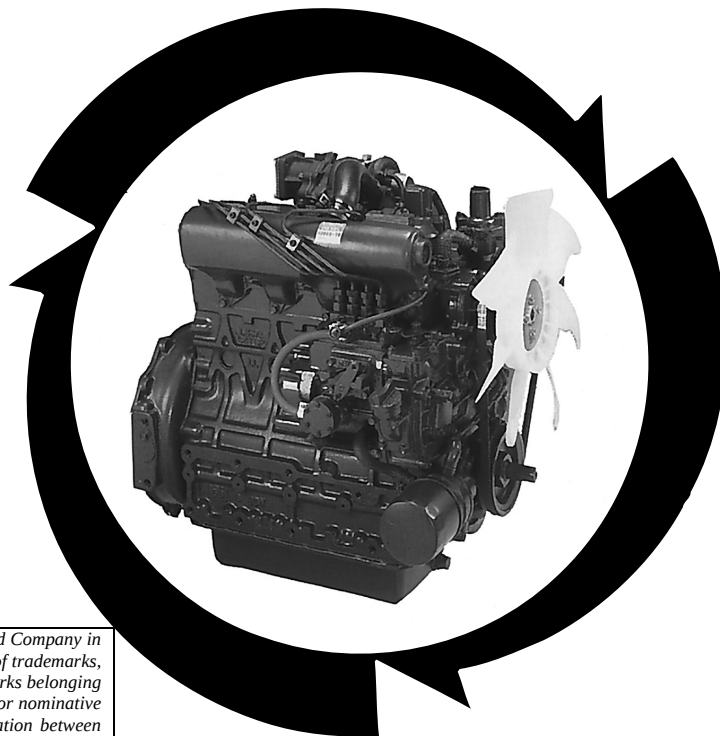


ILLUSTRATED PARTS LIST

KUBOTA

MODEL V2403-M-DI-TE2B-BC-1

DIESEL ENGINE



Revised (10-12)

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Kubota

97898-62950
NOV. 2003

NOTICE

This Parts List is for the following purposes.

1. When ordering parts, check with this Parts List to confirm the part number and the name of parts.
2. When making repairs, refer to the illustrations in this Parts List.
3. This Parts List is subject to change without notice.

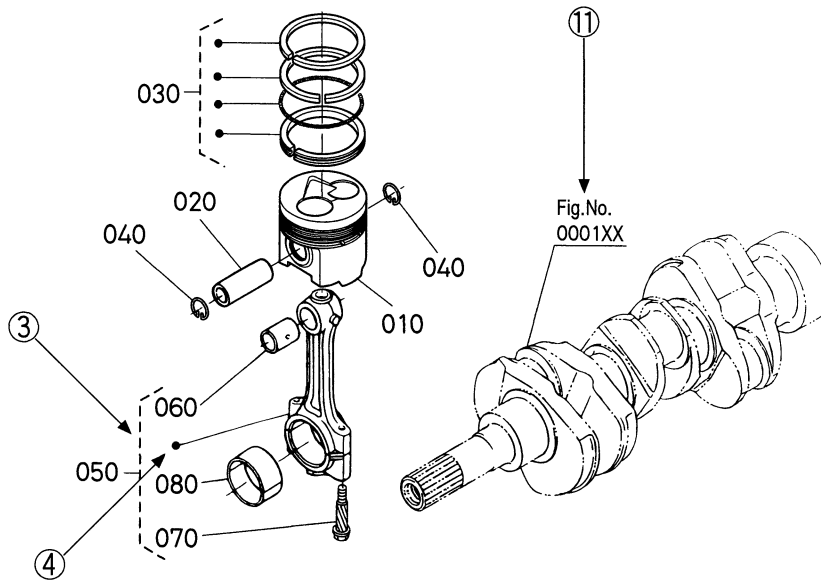
MODEL	CODE No.
V2403-M-DI-TE2B-BC-1	1G924-00000

INSTRUCTIONS

① 0102 PISTON AND CRANKSHAFT

②
[B]

⑩ → S.No. ; A: ≤15000, B: 14000 to 15000



REF. No	PART No.	PART NAME	Q'TY/S.No.		I.C.	REMARKS
			A	B		
010	15800-0000-0	PISTON	1 ≤15000	1 ≤15000		[Example-1]
010	15800-0000-2	PISTON	1 ≥15001	1 ≥15001		
020	15800-1000-0	PIN,PISTON	1 ≤15000	1 ≤15000		
020	15800-1000-2	PIN,PISTON	1 ≥15001	1 ≥15001		[Example-2]
030	15800-2000-0	ASSY PISTON RING	1 ≤15000	1 ≤15000		
030	15830-2000-0	ASSY PISTON RING	1 ≥15001	1 ≥15001		[Example-3]

- ① Fig. No. Represents No. corresponding to each group name.
- ② Specifications The types and destinations of sister models are indicated. These indications are given to tell their relevant pages in this book.
(for sister models)
- ③ Components The components of an assembly are identified by a bracket of dotted lines.
- ④ Point Indicates that the parts is not sold independently.
The assembly (Ref.No.050) containing the part needs to be ordered.
- ⑤ REF. No. Reference numbers are assigned to parts in the illustration.The code number of a part in the illustration can be identified by referring to the same reference number in the parts list.
- ⑥ Model name The name of the basic model is indicated in this column. Other applicable models are indicated on the "REMARKS" column ⑨.
- ⑦ S. No. Indicates a group of serial numbers to which a design change is applied.
(serial No.)

Engine Serial No. .. Old Serial No.

654321 ... 6 digits all in numerals.

New Serial No.

Y A 4321

↑ ↑ ↑ Lower 4 digits in numerals.
↑ 5th digit ... Alphabetical letter (Month of manufacture).

Alphabetical letter	A,B	C,D	E,F	G,H	J,K	L,M	N,P	Q,R	S,T	U,V	W,X	Y,Z
Month	1	2	3	4	5	6	7	8	9	10	11	12

↑ 6th digit ... Alphabetical letter or numerals (Year of manufacture).

Alphabetical letter or numerals	W	X	Y	1	2	3	4	5	6	7	8	9	A	B	C
Year	'98	'99	2000	'01	'02	'03	'04	'05	'06	'07	'08	'09	'10	'11	'12

- ⑧ I. C. Indicates the interchangeability of parts due to design change.
(interchangeability)

Example-1 ← indicates that a new part can replace an old part, but not vice versa.
15800-0000-0 is applicable to the first serial number to S. No. 15000.
15800-0000-2 is applicable to the first serial number and above.

Example-2 ≠ indicates that the new and old parts are not interchangeable.
15800-1000-0 is applicable to the first serial number to S. No. 15000.
15800-1000-2 is applicable to S. No. 15001 and above.

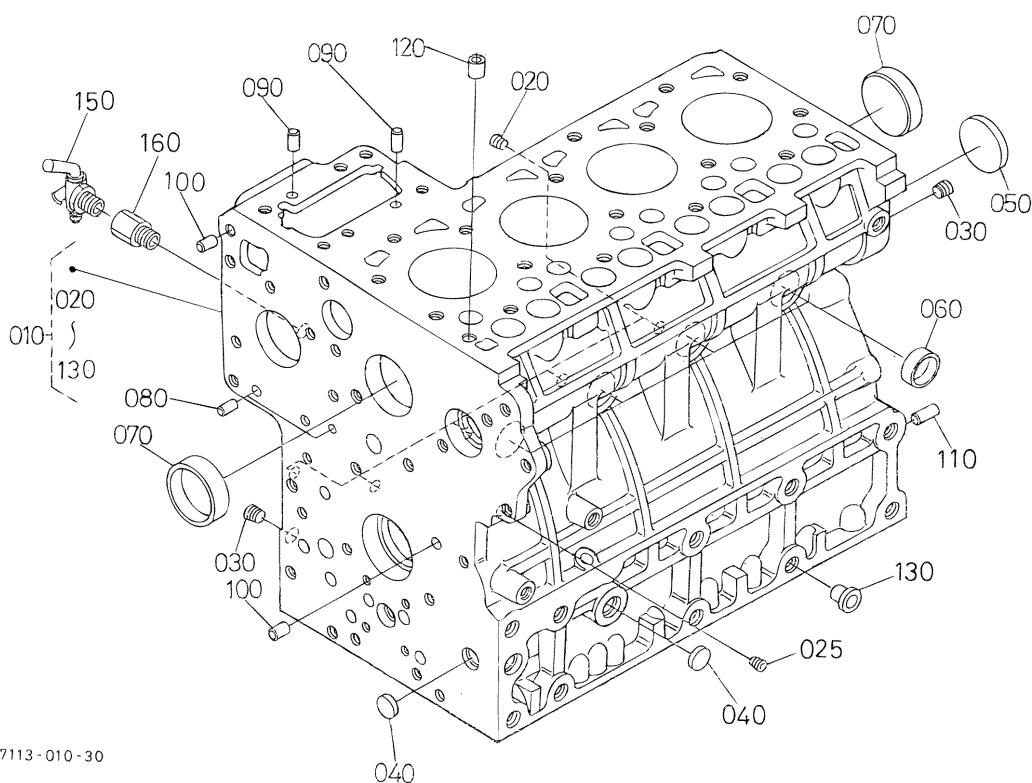
Example-3 ↔ indicates that the new and old parts are interchangeable. Both 15800-2000-0 and 15830-2000-0 are applicable to the first serial number and above.
- ⑨ REMARKS 1 In this column, enter other applicable model names, dimensions and other special items. The following symbols and abbreviations are used throughout this book.
29*12.00-15 ... Tire size sq.m m² sq.mm mm²
cu.m m³ cu.mm ... mm³ D ... Diameter L Length
- ⑩ REMARKS 2 The following expressions are used in NOTE for each group.
Machines' serial numbers are indicated as follows.
<=15000 Serial number below 15000.
>=15001 Serial number above 15001.
14000 to 15000 Serial number 14000 to 15000.
For some models, the above expressions may also be used REMARKS 1 ⑨.
- ⑪ Fig. No. Indicates the numbers of figures for the parts that are shown in virtual images.
(virtual images) A figure number with XX means that there are two or more figures depending on the sister models.

CONTENTS

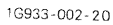
[V2403-M-DI-TE2B-BC-1]

0001	CRANKCASE	1
0002	OIL PAN	2
0003	CYLINDER HEAD	3
0004	GEAR CASE	4
0005	HEAD COVER	5
0006	OIL FILTER	6
0007	DIPSTICK AND GUIDE	7
0008	OIL PUMP	8
0015	OIL FILLER FLANGE	9
0100	MAIN BEARING CASE	10
0101	CAMSHAFT AND IDLE GEAR SHAFT	11
0102	PISTON AND CRANKSHAFT	12
0105	FUEL CAMSHAFT AND GOVERNOR SHAFT	14
0180	IDLE APPARATUS	15
0201	STOP SOLENOID	16
0202	INJECTION PUMP	17
0205	SPEED CONTROL PLATE	18
0206	NOZZLE HOLDER AND GLOW PLUG	19
0212	FORK LEVER (GOVERNOR)	20
0214	BOOST COMPENSATOR	21
0301	FUEL PUMP (MECHANICAL)	22
0402	ALTERNATOR AND PULLEY	23
0406	OIL SWITCH/THERMOMETER AND PLUG	24
0500	WATER FLANGE AND THERMOSTAT	25
0501	WATER PUMP	26
0504	FAN	27
0600	VALVE AND ROCKER ARM	28
0601	INLET MANIFOLD	29
0602	EXHAUST MANIFOLD	30
0606	TURBO CHARGER	31
0610	OIL PIPE (TURBO CHARGER)	32
0702	OIL COOLER	33
0808	ACCESSORIES AND SERVICE PARTS	34
■	NUMERICAL INDEX	35

0001

[illegible]

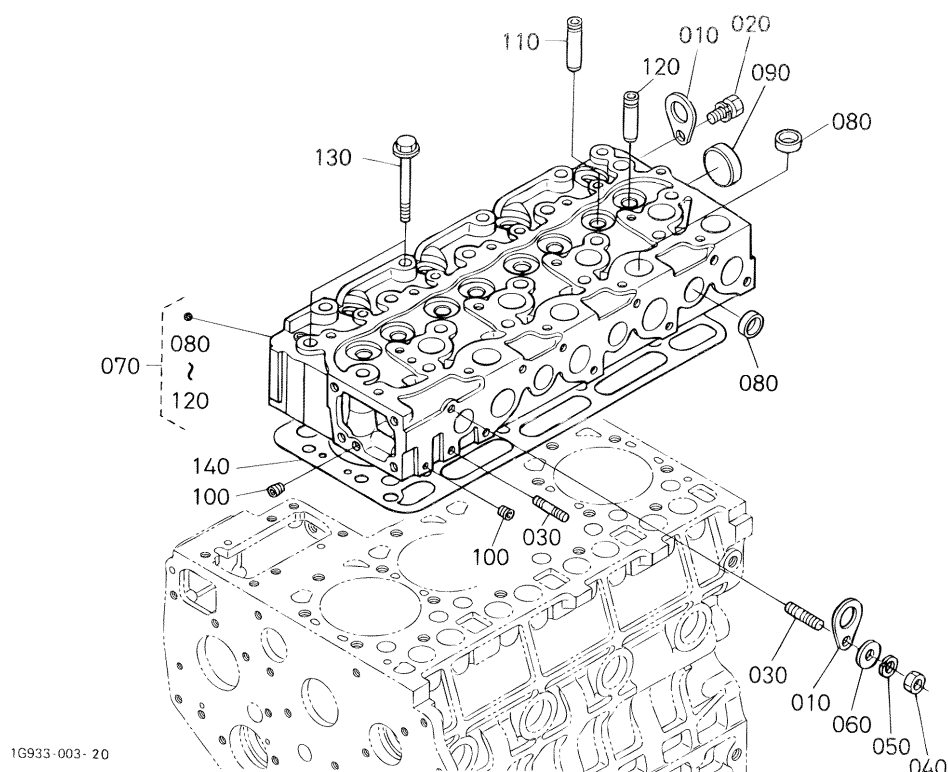
OIL PAN



A:V2403-M-DI-TE2B-BC-1

[illegible]

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new



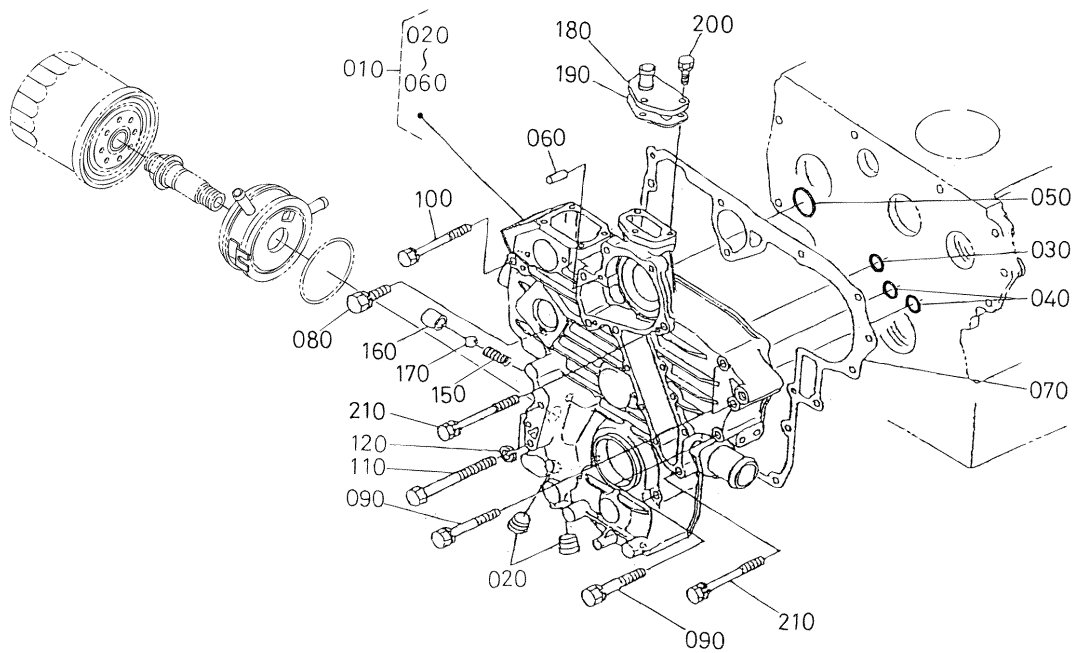
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[illegible]

$\leftrightarrow$ Interchangeable; $\nleftrightarrow$ not interchangeable; $\leftarrow$ new for old; $\rightarrow$ old for new

0004

GEAR CASE



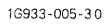
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[illegible]

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

0005 HEAD COVER

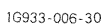


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[illegible]

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

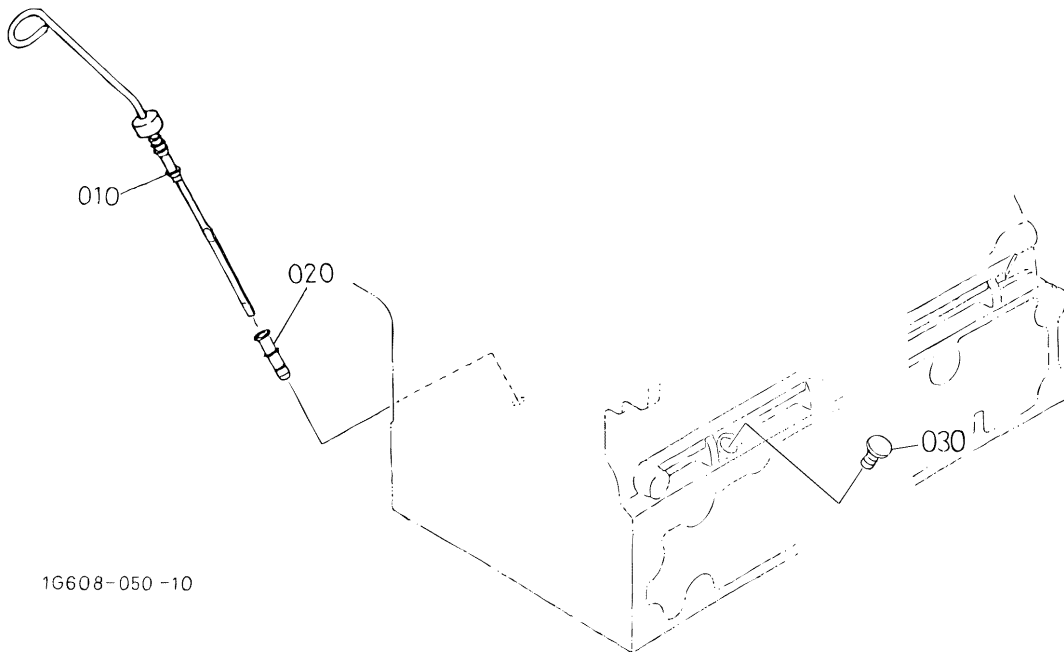
0006 OIL FILTER



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[illegible]

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new



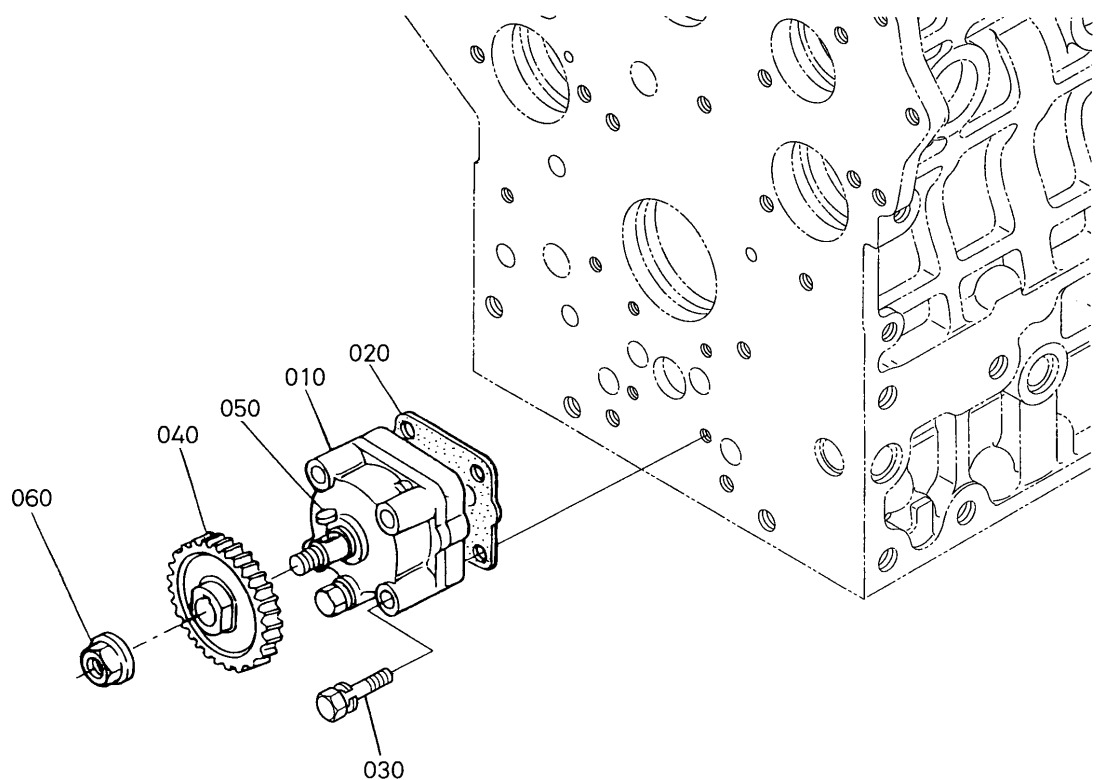
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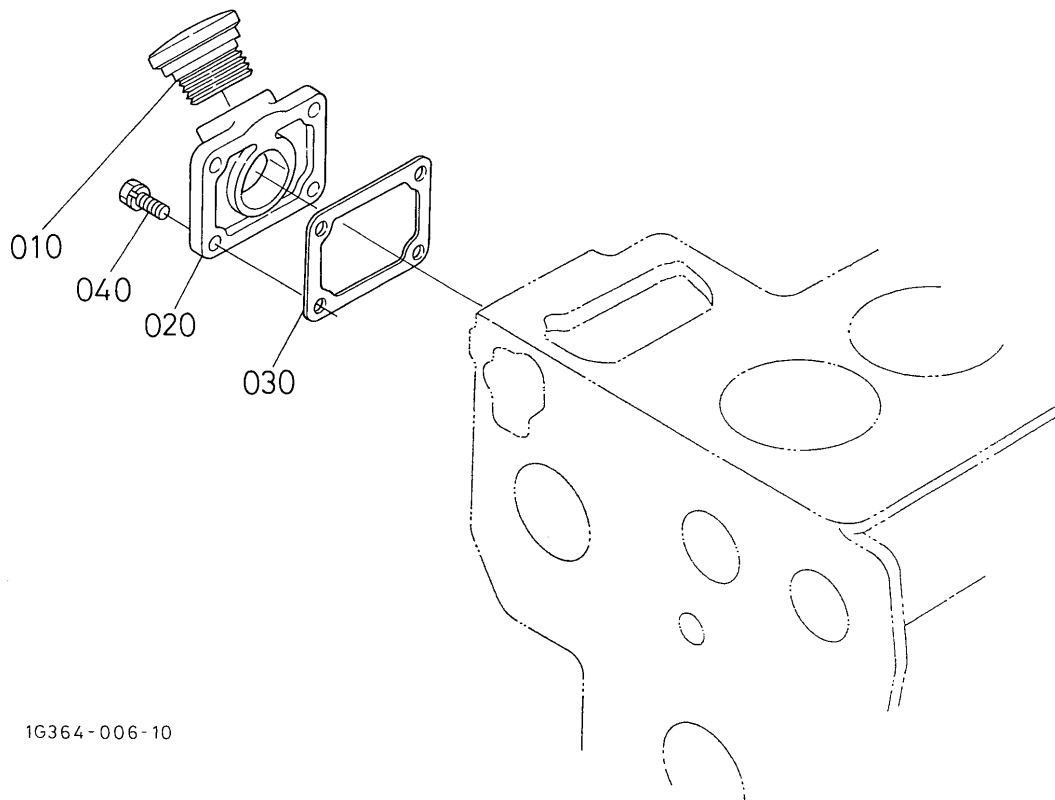
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[illegible]

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

0015 OIL FILLER FLANGE

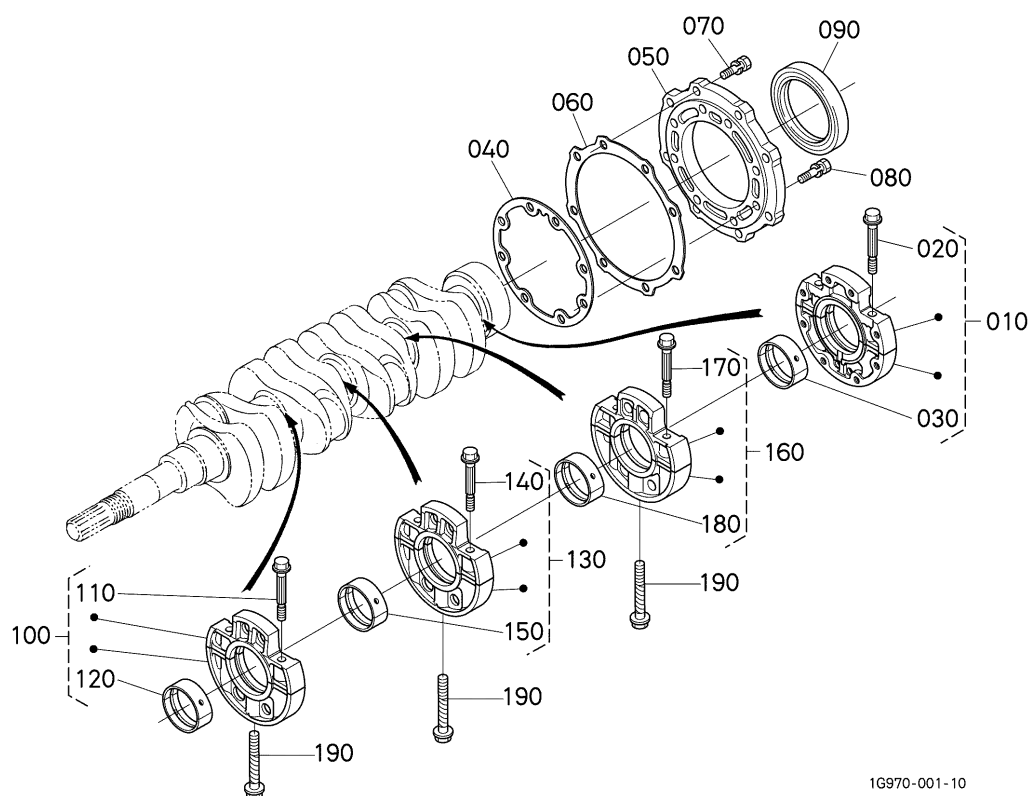


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$\leftrightarrow$ Interchangeable; $\nleftrightarrow$ not interchangeable; $\leftarrow$ new for old; $\rightarrow$ old for new

0100



1G970-001-10

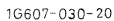
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[illegible]

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

0101

CAMSHAFT AND IDLE GEAR SHAFT

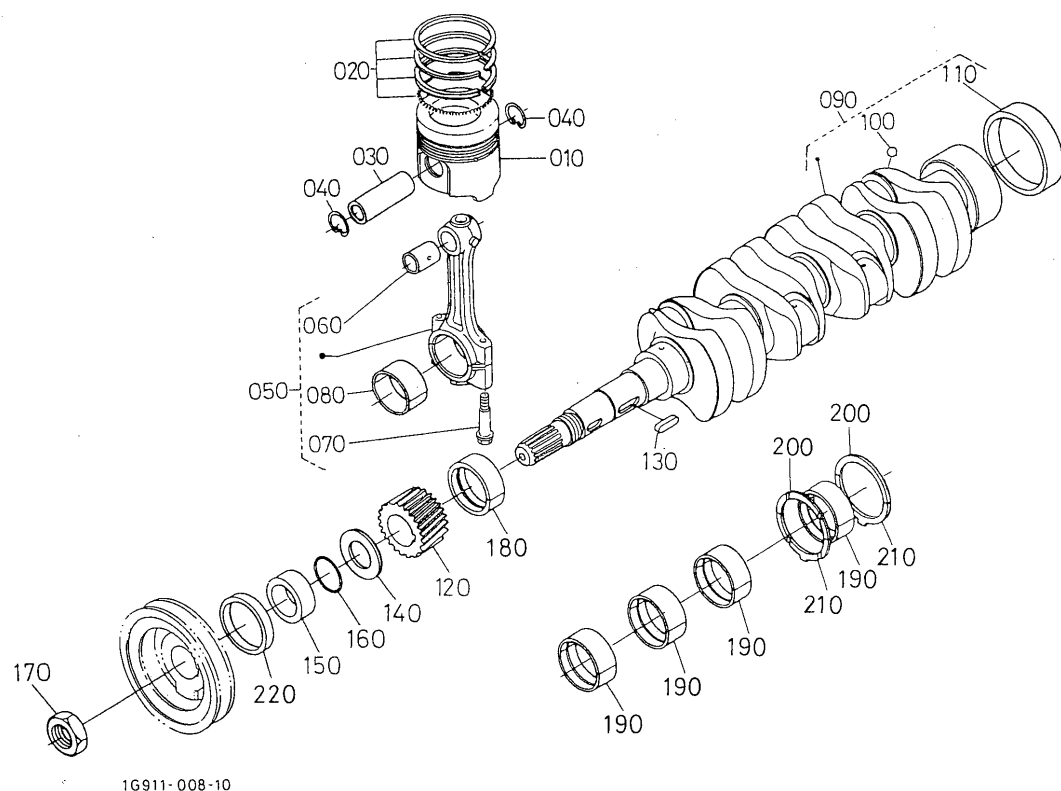


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[illegible]

$\leftrightarrow$ Interchangeable; $\nrightarrow$ not interchangeable; $\leftarrow$ new for old; $\rightarrow$ old for new

0102 PISTON AND CRANKSHAFT

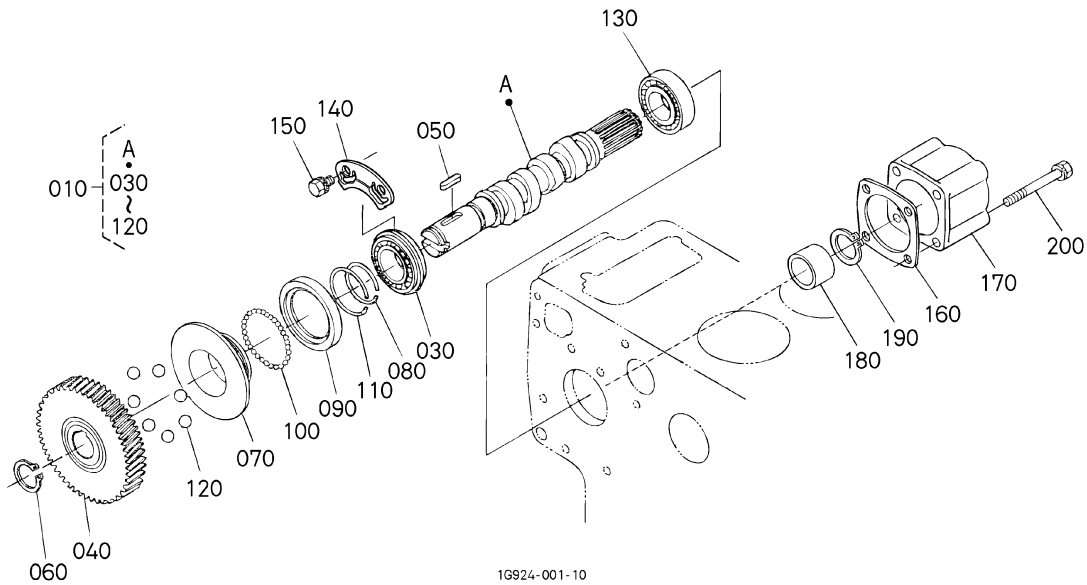


A:V2403-M-DI-TE2B-BC-1

REF. No.	PART No.	PART NAME	Q' TY/S. No.		I. C.	REMARKS
			A	B		
010	1G924-2111-0	PISTON	4	-	STD	
010	1G924-2190-0	PISTON	4	-	+0. 25mm	
010	1G924-2112-0	PISTON	4	-	STD	
010	1G924-2191-0	PISTON	4	-	+0. 25mm	
010	1G924-2113-0	PISTON	4	-	STD	
010	1G924-2192-0	PISTON	4	-	+0. 25mm	
020	1G924-2105-2	ASSY PISTON RING	4	-	STD	
020	1G924-2109-0	ASSY PISTON RING	4	-	+0. 25mm	
030	14901-2131-0	PIN, PISTON	4	-		
040	14109-2133-0	CIR CLIP, INTERNAL	8	-		
050	1G924-2201-0	ASSY ROD, CONNECTING	4	-		
060	1G924-2198-0	BUSH, PISTON PIN	4	-		
070	15521-2214-2	BOLT, CONNECTING ROD	8	-		
080	17311-2231-0	METAL, CRANKPIN	4	-	STD SET	
080	17331-2297-0	METAL, CRANKPIN	4	-	-0. 20mm SET	
080	17331-2298-0	METAL, CRANKPIN	4	-	-0. 40mm SET	
090	1G851-2301-2	COMP. CRANKSHAFT	1	-		
100	07715-00401	BALL	4	-		
110	19202-2328-0	BUSH, CRANKSHAFT	1	-		
120	1A021-2411-0	GEAR, CRANKSHAFT	1	-		
130	05712-00730	KEY, FEATHER	1	-		
140	15471-2331-2	SLINGER, OIL	1	-		
150	19202-2325-0	COLLAR, CRANKSHAFT	1	-		
160	04811-10300	O RING	1	-		
170	15221-2336-0	NUT, CRANKSHAFT	1	-		
180	1A091-2347-0	METAL, CRANKSHAFT	1	-	STD	
180	1A091-2391-0	METAL, CRANKSHAFT	1	-	-0. 20mm	
180	1A091-2392-0	METAL, CRANKSHAFT	1	-	-0. 40mm	
190	1A091-2393-0	METAL, CRANKSHAFT	4	-	-0. 20mm SET	
190	1A091-2394-0	METAL, CRANKSHAFT	4	-	-0. 40mm SET	

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

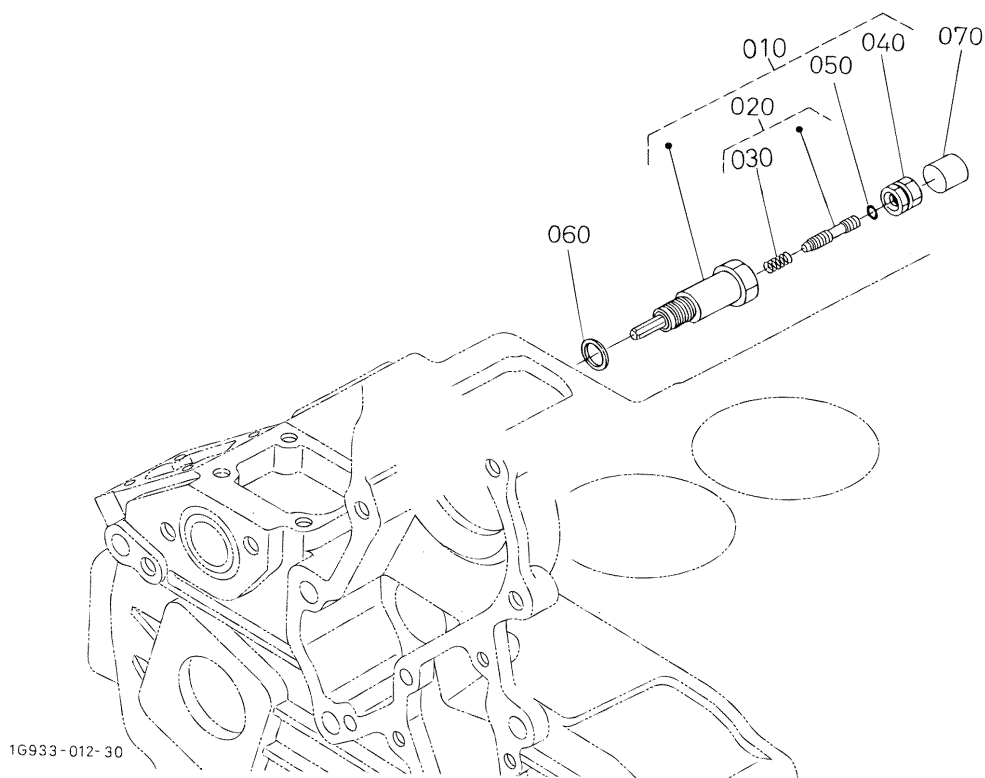
0105 FUEL CAMSHAFT AND GOVERNOR SHAFT



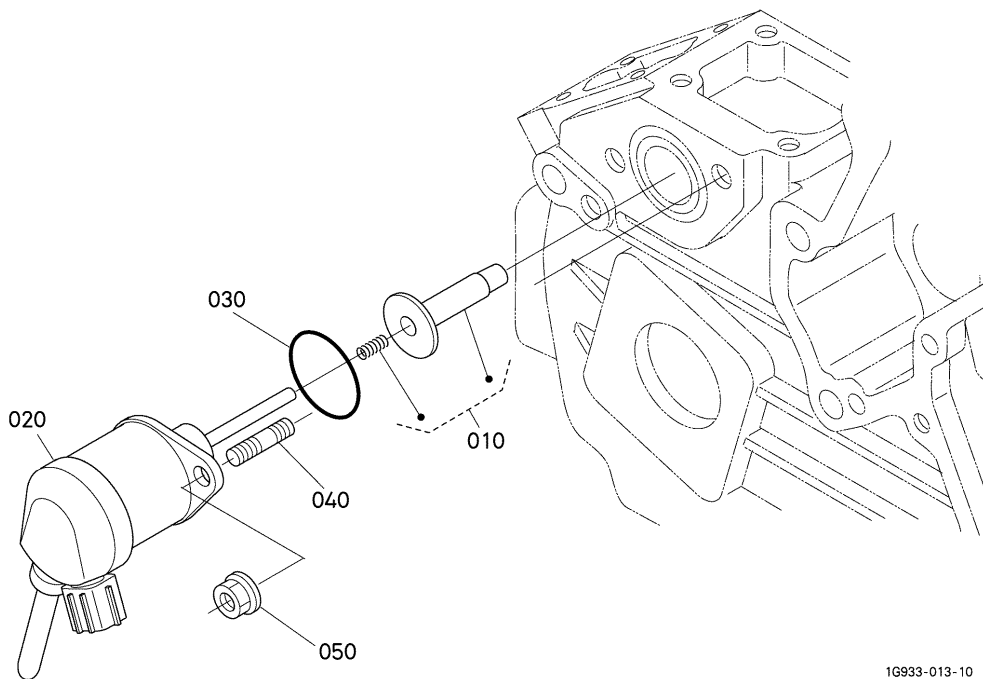
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↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

[illegible]

0201



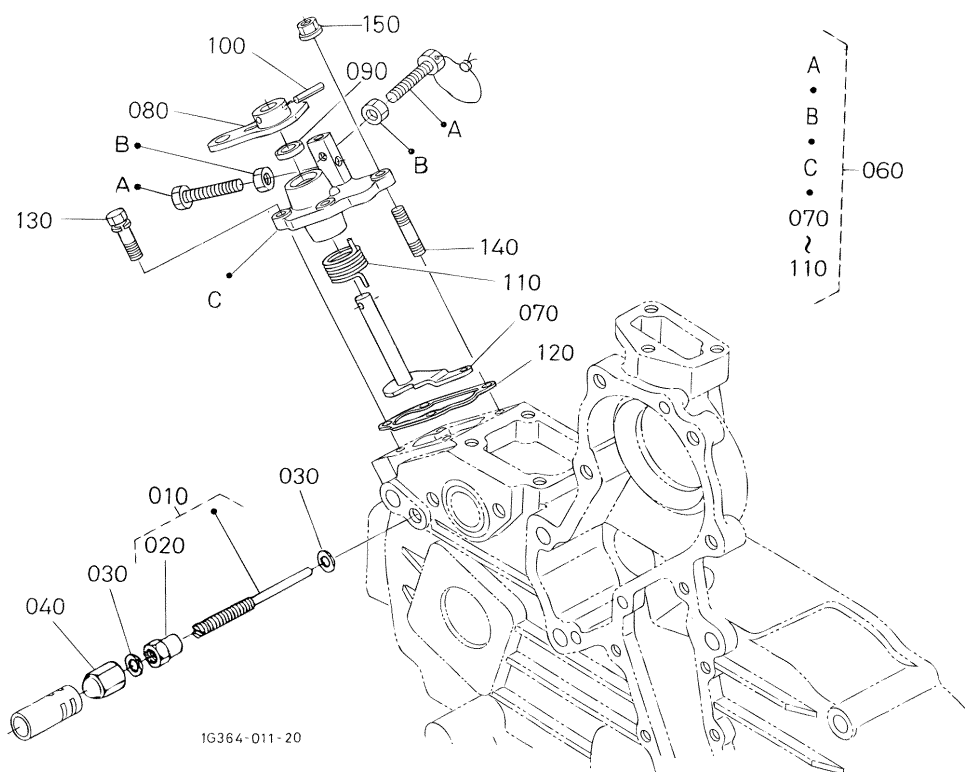
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↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

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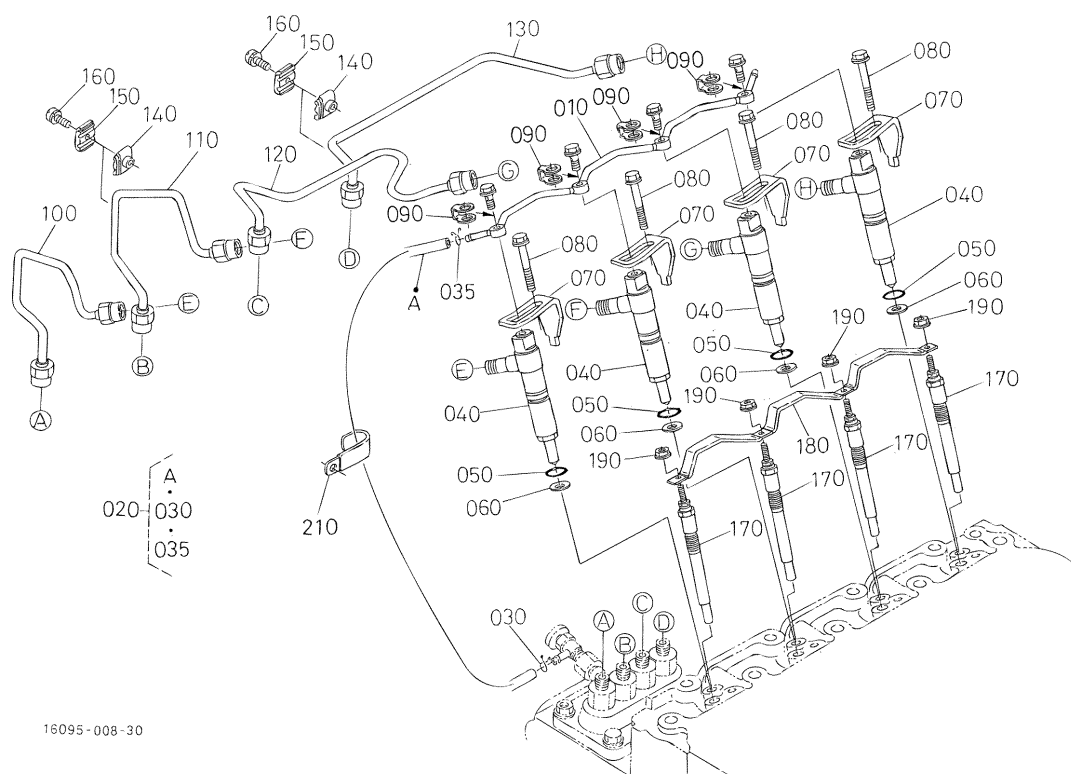


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[illegible]

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

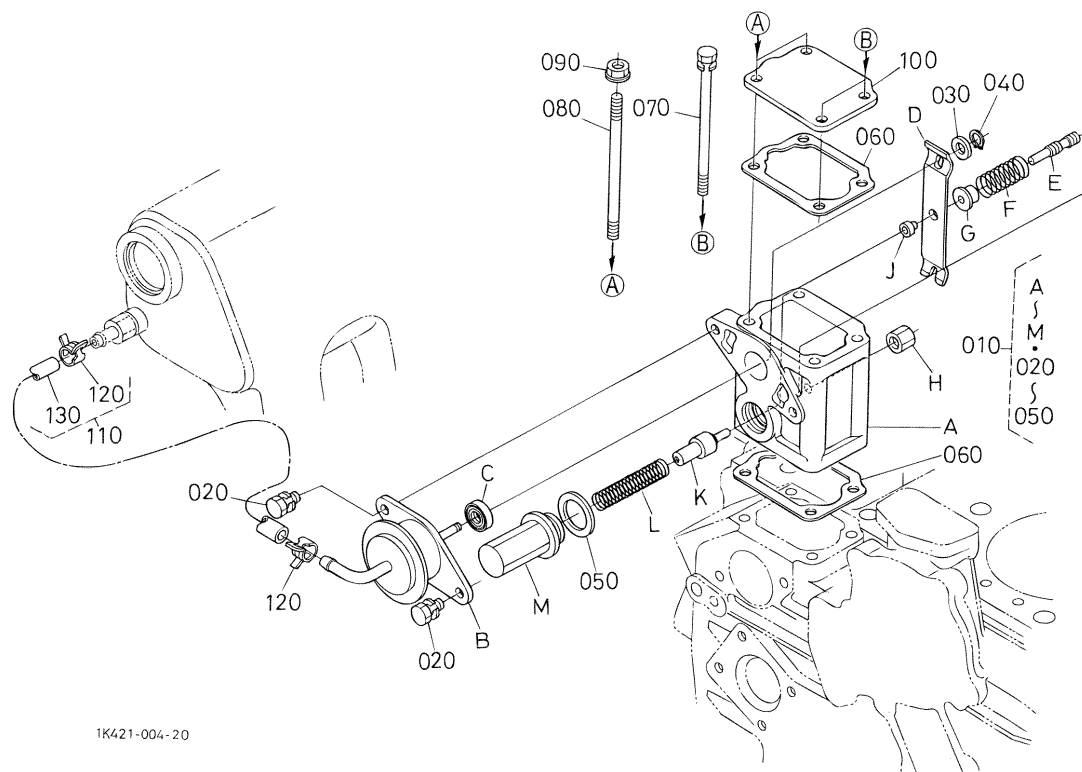
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↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new



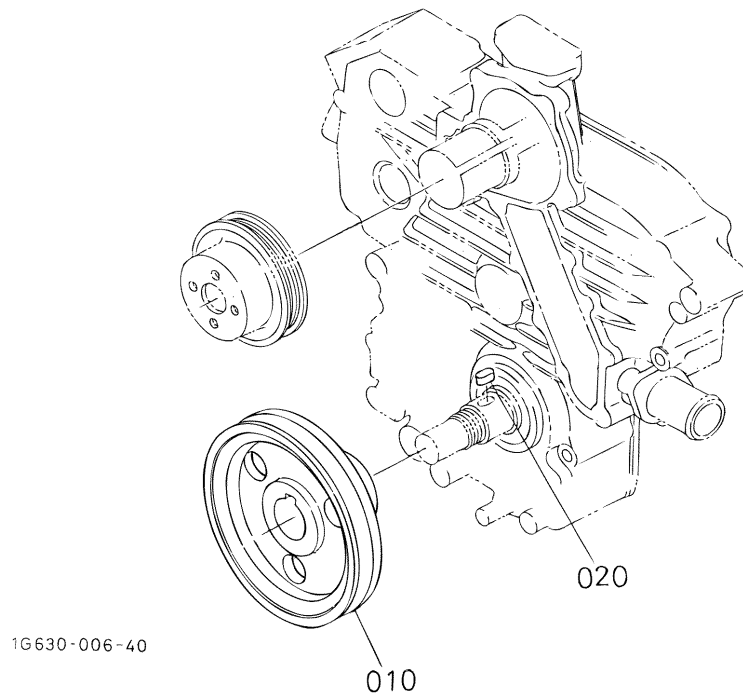
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[illegible]

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

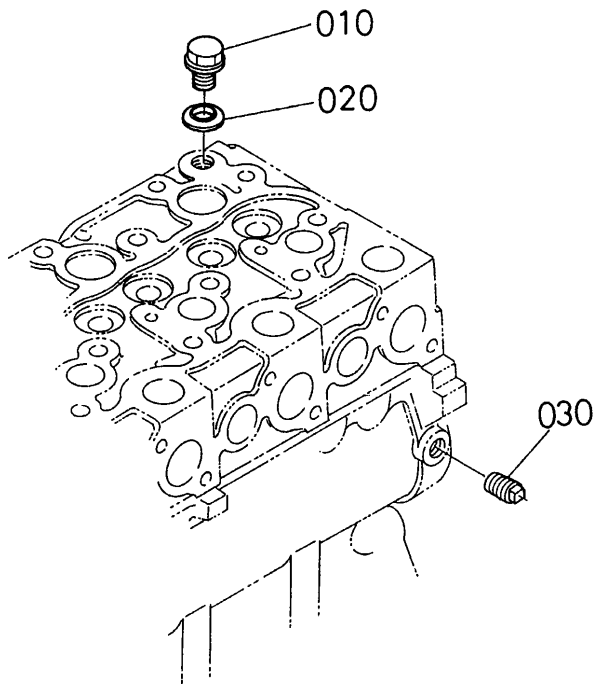
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0406



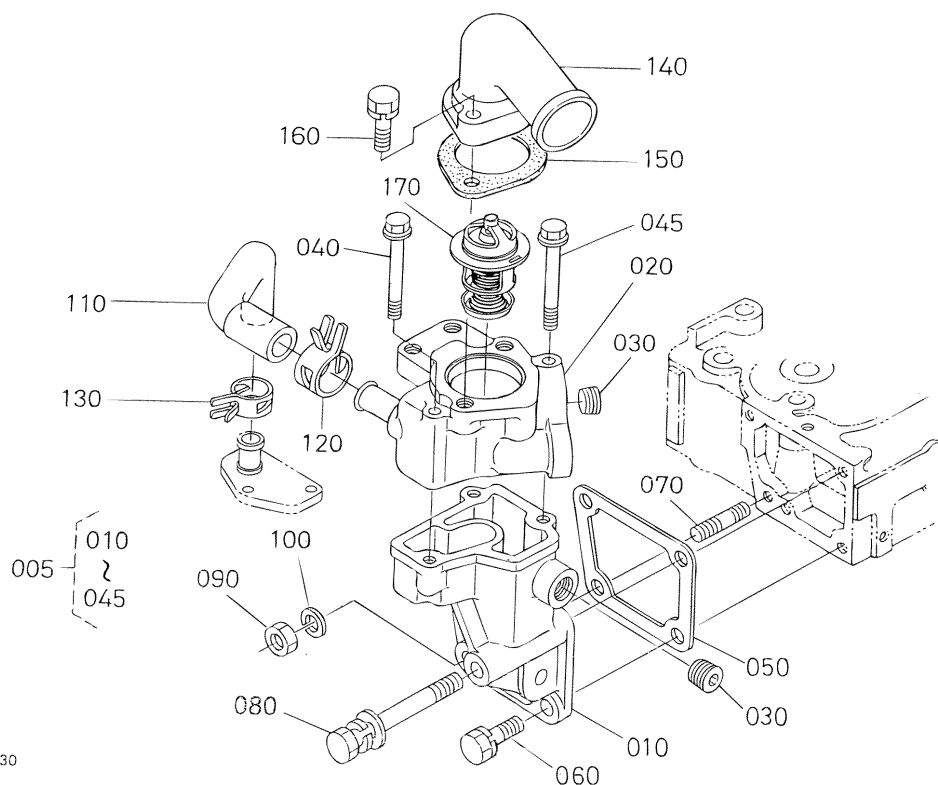
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↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

0500



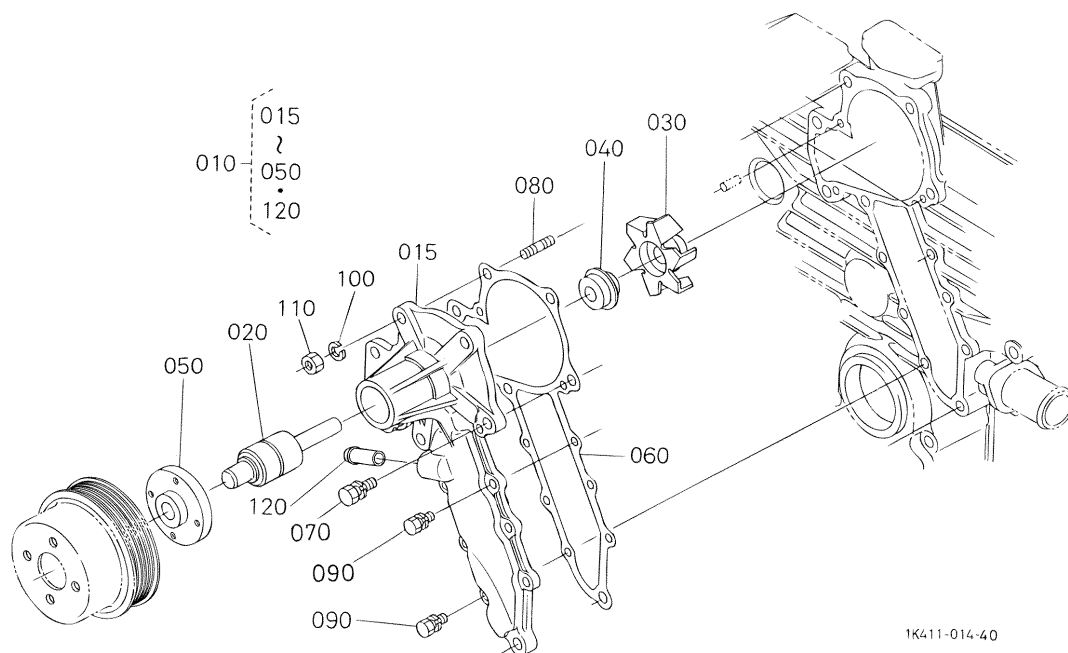
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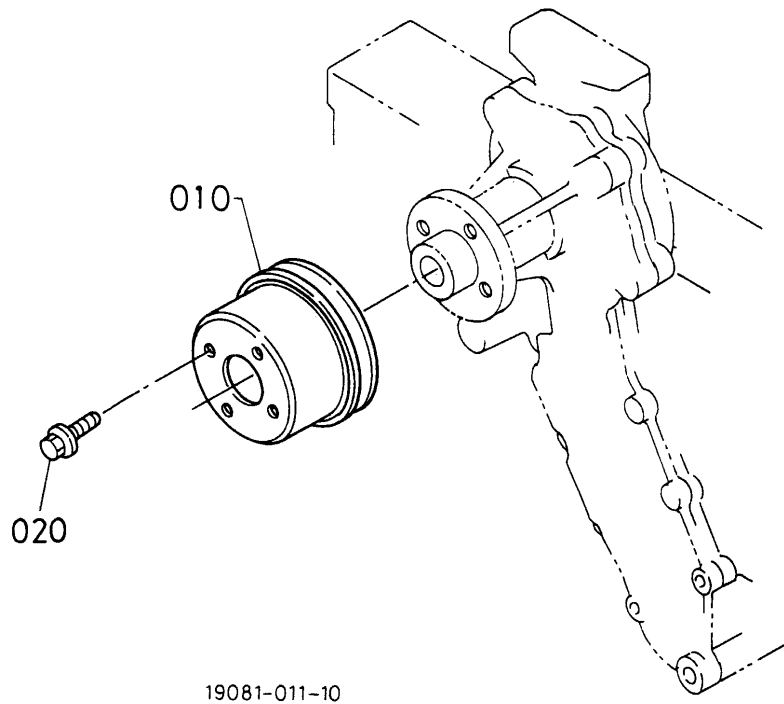
↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

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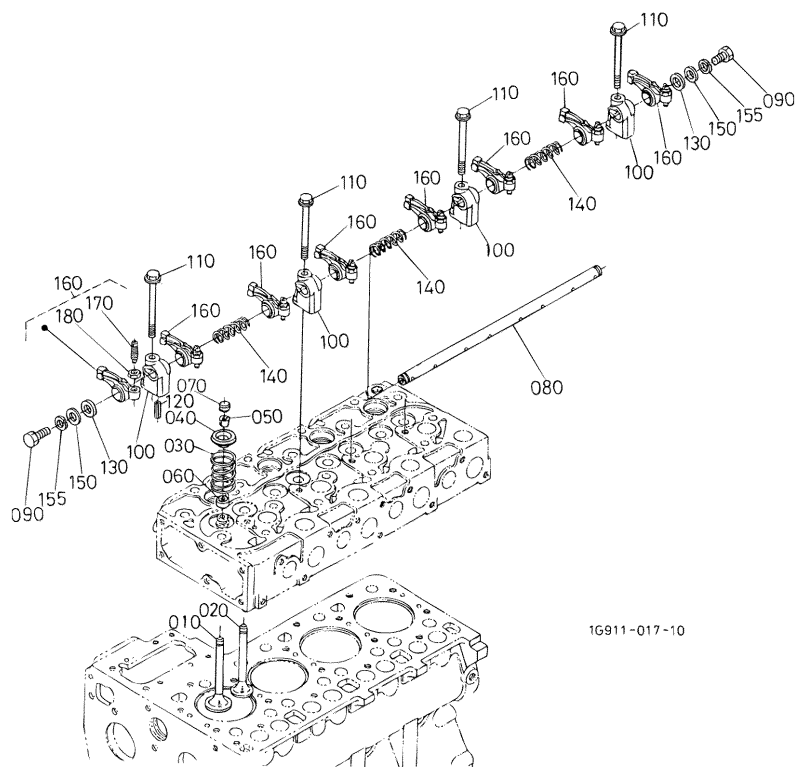
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0600



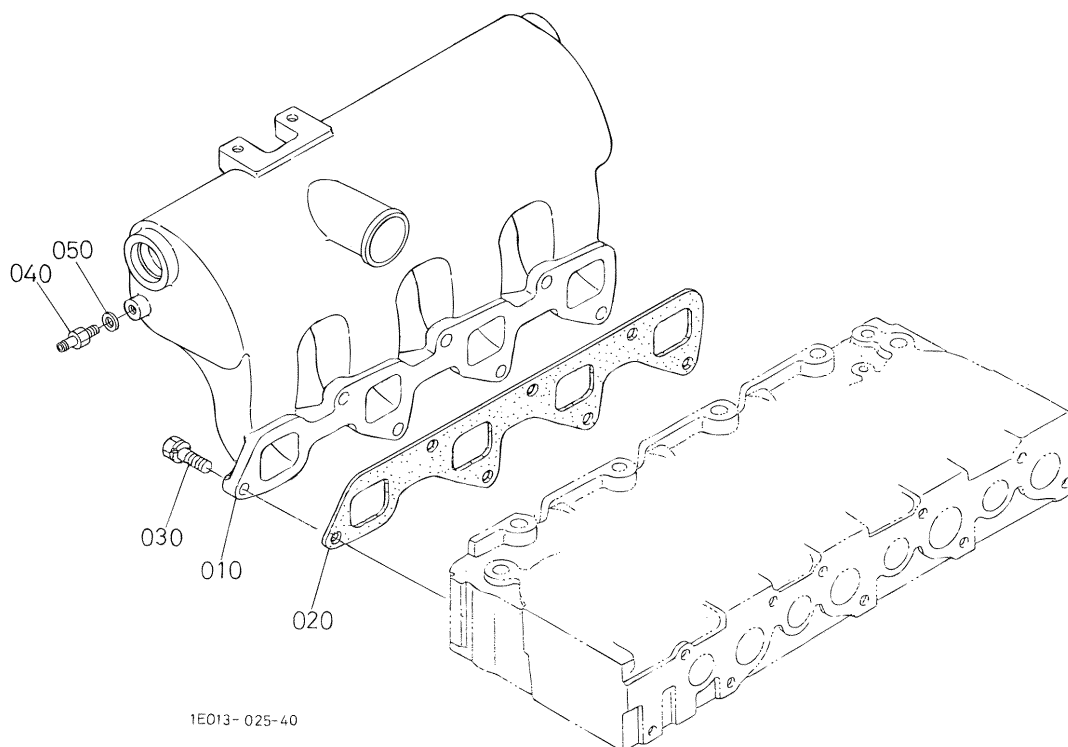
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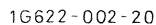


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[illegible]

0602

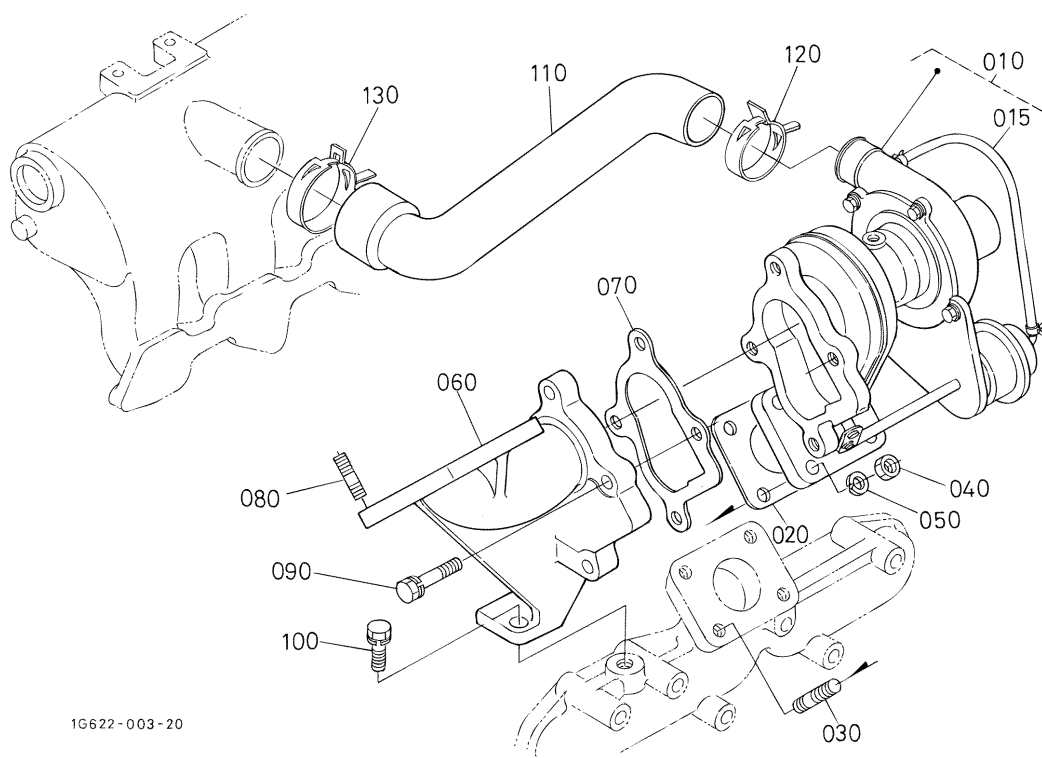
EXHAUST MANIFOLD



A:V2403-M-DI-TE2B-BC-1

[illegible]

$\leftrightarrow$ Interchangeable; $\nleftrightarrow$ not interchangeable; $\leftarrow$ new for old; $\rightarrow$ old for new



1G622-003-20

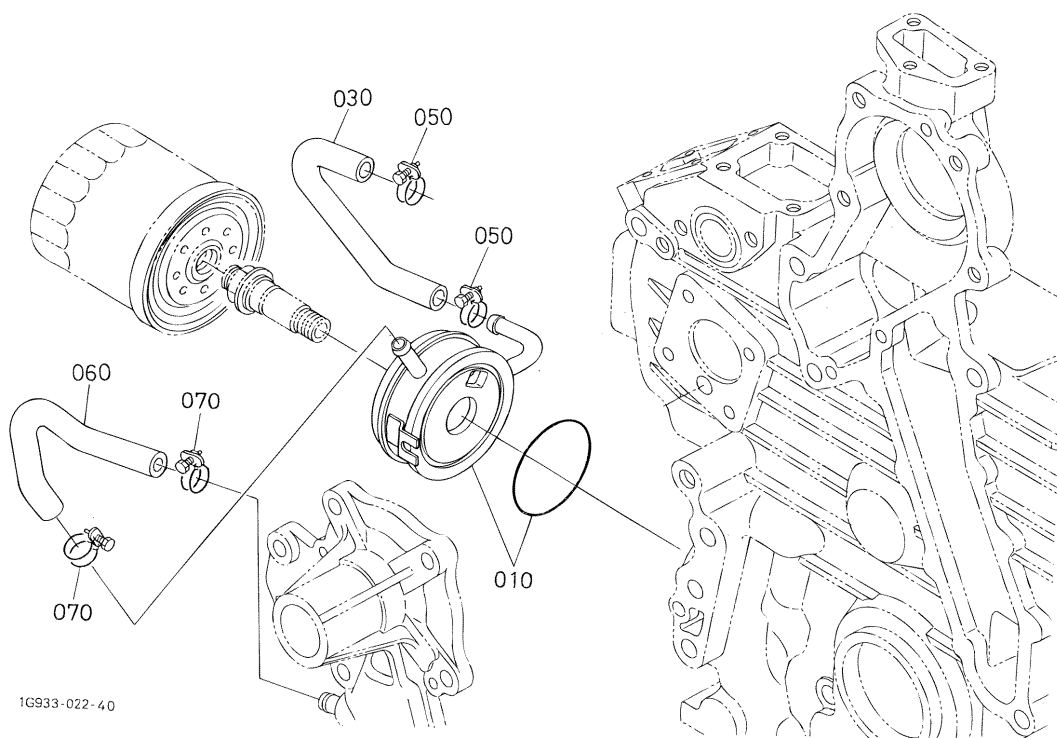
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[illegible]

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

0610

0702

[illegible]

NUMERICAL INDEX

PART No.	PAGE	REF. No.	PART No.	PAGE	REF. No.	PART No.	PAGE	REF. No.	PART No.	PAGE	REF. No.
01023-50612.....	21...	020	04612-00240.....	14...	060	15221-1431-0.....	28...	140	16427-3314-0.....	9...	010
01023-50616.....	22...	030	04613-50040.....	21...	040	15221-1435-0.....	28...	100	16429-9201-0.....	30...	060
01023-50618.....	9...	040	04717-01000.....	24...	020	15221-1443-0.....	28...	130	16483-1710-0.....	31...	020
	26...	090	04717-02000.....	2...	050	15221-1627-0.....	11...	080	16483-1711-0.....	31...	070
	32...	080	04724-00140.....	15...	060	15221-2336-0.....	12...	170	16496-5132-0.....	17...	100
01023-50620.....	4...	200	04724-00180.....	21...	050	15221-3365-0.....	1...	120	16691-5798-0.....	18...	090
	18...	130	04811-10300.....	12...	160	15221-3568-2.....	8...	060	16691-7326-0.....	25...	140
01023-50685.....	21...	070	04814-00060.....	15...	050	15221-5547-0.....	14...	080	16691-9602-2.....	1...	025
01023-60650.....	8...	030	04814-00150.....	19...	050	15221-5574-0.....	14...	110	17111-1311-0.....	28...	010
01025-50630.....	20...	110	04814-06310.....	16...	030	15221-5623-0.....	20...	050	17111-1312-0.....	28...	020
01123-50818.....	11...	090	04817-00150.....	4...	030	15221-6641-0.....	20...	070	17121-5203-0.....	22...	010
	11...	160	04817-00160.....	2...	080	15221-8821-0.....	16...	040	17183-1621-0.....	14...	170
01123-50822.....	5...	035	04817-00220.....	4...	040		18...	140	17311-2231-0.....	12...	080
	25...	060	04817-00360.....	4...	050		31...	080	17321-1358-0.....	3...	110
	29...	030	04817-50300.....	5...	130	15221-9153-0.....	17...	050	17331-2297-0.....	12...	080
01123-50825.....	10...	070	05012-00408.....	1...	080		25...	070	17331-2298-0.....	12...	080
01123-50828.....	10...	080	05012-00609.....	1...	090		30...	050	17331-4250-0.....	19...	020
	26...	070	05012-00612.....	1...	100	15241-3695-0.....	4...	150	17331-7334-2.....	5...	060
01123-50830.....	31...	090		4...	060	15241-6758-0.....	19...	210	17333-9101-3.....	2...	030
01123-50835.....	4...	080	05012-01018.....	1...	110	15261-9601-0.....	3...	100	17367-9101-0.....	4...	100
01123-50835.....	25...	160	05411-00420.....	18...	100	15331-9665-0.....	17...	110	17367-9102-0.....	4...	210
01123-50865.....	14...	200	05411-00528.....	28...	120	15331-9666-0.....	17...	130	17391-9616-0.....	1...	040
01123-50870.....	4...	090	05712-00410.....	8...	050	15451-9540-0.....	11...	140	17456-3642-0.....	7...	020
01123-50875.....	25...	080	05712-00525.....	14...	050	15471-2331-2.....	12...	140	19013-0345-0.....	3...	130
01123-60814.....	2...	070	05712-00720.....	11...	070	15471-7425-0.....	27...	010	19071-9602-0.....	25...	030
	14...	150		23...	020	15471-9153-0.....	3...	030	19077-5209-2.....	17...	020
01123-60816.....	3...	020	05712-00730.....	12...	130	15471-9536-0.....	14...	190	19077-5211-3.....	17...	020
01153-50802.....	4...	110	06311-55010.....	24...	010	15471-9579-0.....	32...	020	19077-5212-3.....	17...	030
01153-50812.....	28...	090	06312-10010.....	24...	030	15471-9665-0.....	32...	050	19202-0414-0.....	13...	220
01311-10820.....	17...	070	07715-00401.....	11...	050	15521-1423-0.....	28...	170	19202-2325-0.....	12...	150
01513-60820.....	31...	030	07715-00401.....	12...	100	15521-2214-2.....	12...	070	19202-2328-0.....	12...	110
01518-50822.....	26...	080	07715-00403.....	14...	120	15521-3693-0.....	4...	160	19202-3566-0.....	8...	040
01754-50612.....	27...	020	07715-03205.....	14...	100	15521-5426-0.....	15...	030	19223-2516-2.....	34...	010
01754-50618.....	20...	060	07715-03213.....	4...	170	15521-7332-0.....	4...	180	19274-9601-0.....	2...	040
01754-50660.....	25...	040	09318-88150.....	5...	020	15521-7355-0.....	26...	020	1A021-0413-0.....	4...	070
01754-50665.....	25...	045	09318-88180.....	25...	130	15521-9602-0.....	1...	020	1A021-0512-0.....	5...	070
01754-50820.....	17...	040	09318-88200.....	25...	120	15521-9603-0.....	1...	030	1A021-2411-0.....	12...	120
01754-50830.....	20...	090		32...	110	15601-0456-0.....	10...	190	1A021-2437-0.....	11...	130
01754-50855.....	28...	110	09661-40150.....	21...	130	15601-1555-0.....	11...	010	1A021-2498-0.....	11...	110
02156-50080.....	3...	040	10244-4232-0.....	19...	035	15601-9201-2.....	18...	020	1A021-3311-0.....	9...	020
02156-50080.....	25...	090	14107-5135-2.....	17...	120	15601-9665-0.....	18...	030	1A021-3515-0.....	8...	020
	26...	110	14109-2133-0.....	12...	040		29...	050	1A021-5166-0.....	9...	030
	31...	040	14111-4241-0.....	17...	090	15611-5545-0.....	14...	070	1A021-5416-0.....	15...	010
02751-50060.....	18...	150	14311-6050-4.....	17...	080	15611-5569-0.....	14...	090	1A021-5435-0.....	18...	010
	21...	090	14321-5362-0.....	19...	060	15621-1403-0.....	28...	160	1A021-5602-0.....	18...	070
02751-50080.....	17...	060	14901-2131-0.....	12...	030	15813-9153-0.....	30...	040	1A021-5613-3.....	20...	030
02761-50040.....	19...	190	14971-4275-0.....	19...	030	15841-1462-0.....	18...	040	1A021-5660-2.....	16...	010
02761-50060.....	16...	050	15000-3439-0.....	1...	150	15841-5385-0.....	19...	140	1A021-5721-0.....	18...	120
03024-50510.....	5...	090	15021-1424-0.....	28...	180	15841-5386-0.....	19...	150		21...	060
03024-50520.....	19...	160	15021-3366-0.....	32...	030	15852-3314-0.....	5...	120	1A021-5792-0.....	18...	110
04012-50080.....	3...	060	15221-0175-0.....	3...	010	16221-7327-0.....	25...	150	1A021-6001-3.....	16...	020
04013-60060.....	21...	030	15221-0337-0.....	3...	080	16241-1172-0.....	31...	130	1A021-7292-0.....	25...	050
04013-60080.....	28...	150	15221-0338-0.....	1...	060	16241-4232-0.....	21...	120	1A021-7333-0.....	4...	190
04512-60060.....	20...	080	15221-0339-0.....	1...	070	16241-7336-0.....	33...	050	1A021-7334-0.....	25...	110
04512-60080.....	3...	050	15221-0349-0.....	3...	090		33...	070	1A021-7351-0.....	26...	030
	4...	120	15221-1315-3.....	28...	060	16241-7337-0.....	26...	120	1A021-7352-0.....	26...	050
	25...	100	15221-1324-0.....	28...	030	16241-9602-0.....	4...	020	1A023-5641-0.....	20...	130
	26...	100	15221-1328-0.....	28...	070	16271-9616-0.....	1...	050	1A024-3323-0.....	32...	090
	28...	155	15221-1333-0.....	28...	040	16414-3243-0.....	6...	010	1A024-3352-0.....	32...	120
	31...	050	15221-1398-0.....	28...	050	16414-3364-0.....	7...	030	1A051-1622-0.....	14...	160

NUMERICAL INDEX

PART No.	PAGE	REF. No.	PART No.	PAGE	REF. No.	PART No.	PAGE	REF. No.	PART No.	PAGE	REF. No.
1A051-7343-0....26...060			1G790-5374-0....19...130			1G924-3716-0....33...060					
1A071-0704-2....10...100			1G790-5715-0....18...080			1G924-5300-0....19...040					
1A071-0705-2....10...130			1G790-7281-0....25...010			1G924-5405-3....21...010					
1A071-0706-2....10...160			1G790-8721-0....34...020			1G924-5605-0....20...010					
1A091-0436-2....10...040			1G791-1601-0....11...030			1G924-7301-0....25...170					
1A091-0454-0....10...020			1G791-2401-0....11...100			1G924-7428-0....23...010					
	10...110		1G796-5642-0....20...140			1G924-9580-0....32...040					
	10...140		1G850-1602-0....14...010			1G925-5700-0....18...060					
	10...170		1G850-3211-0....2...060			1K021-5136-0....29...040					
1A091-0482-0....10...060			1G850-5115-0....14...040			1K421-5406-2....21...110					
1A091-0558-0....5...030			1G851-0481-0....10...050								
1A091-0709-3....10...010			1G851-2301-2....12...090			32210-2758-0.....1...130					
1A091-1235-0....30...030			1G861-1619-0....14...180			33430-8276-0....32...130					
1A091-1236-0....30...020			1G861-9730-0....14...130								
1A091-1426-0....28...080			1G911-0446-0....10...090								
1A091-1511-0....11...020			1G911-0537-0....5...050								
1A091-1651-3....11...060			1G911-1356-0....3...120								
1A091-2347-0....12...180			1G911-1452-0....5...100								
1A091-2348-0....10...030			1G911-4250-0....19...010								
	10...120		1G911-5344-0....19...080								
1A091-2348-0....10...150			1G911-5345-0....19...070								
	10...180		1G911-5410-0....15...020								
1A091-2353-0....13...200			1G911-5427-0....15...070								
1A091-2354-0....13...210			1G911-5615-0....20...040								
1A091-2391-0....12...180			1G911-6551-0....19...170								
1A091-2392-0....12...180			1G911-6556-0....19...180								
1A091-2393-0....12...190			1G911-9102-2....5...110								
1A091-2394-0....12...190			1G911-9201-0....15...040								
1A091-2395-0....13...200			1G922-5101-2....17...010								
1A091-2396-0....13...200			1G922-7303-0....26...010								
1A091-2397-0....13...210			1G923-9101-0....31...100								
1A091-2398-0....13...210			1G924-0101-0....1...010								
1A091-5175-2....14...030			1G924-0150-0....2...010								
1C020-9673-0....19...090			1G924-0401-0....4...010								
1C040-3367-0....32...070			1G924-0543-0....5...080								
1E013-3501-0....8...010			1G924-0551-0....5...010								
1E081-7316-0....1...160			1G924-1164-0....31...110								
1G610-7270-0....25...005			1G924-1172-0....31...120								
1G610-7291-0....25...020			1G924-1176-0....29...010								
1G610-7305-0....26...040			1G924-1231-0....30...010								
1G622-3708-0....6...020			1G924-1232-0....31...060								
1G730-3641-0....7...010			1G924-1632-0....14...140								
1G730-3709-0....6...030			1G924-1701-0....31...010								
1G730-5371-0....19...100			1G924-1720-0....31...015								
1G730-5372-0....19...110			1G924-2105-2....12...020								
1G730-5454-0....21...100			1G924-2109-0....12...020								
1G730-7341-0....26...015			1G924-2111-0....12...010								
1G730-9151-0....21...080			1G924-2112-0....12...010								
1G751-5214-0....22...020			1G924-2113-0....12...010								
1G770-1450-2....5...040			1G924-2190-0....12...010								
1G780-0162-0....2...020			1G924-2191-0....12...010								
1G790-0304-3....3...070			1G924-2192-0....12...010								
1G790-0331-2....3...140			1G924-2198-0....12...060								
1G790-0360-2....3...140			1G924-2201-0....12...050								
1G790-0361-2....3...140			1G924-2425-0....11...150								
1G790-0362-2....3...140			1G924-3304-0....32...010								
1G790-0363-2....3...140			1G924-3305-0....32...060								
1G790-1182-0....29...020			1G924-3324-0....32...100								
1G790-5216-2....17...030			1G924-3701-0....33...010								
1G790-5373-0....19...120			1G924-3715-0....33...030								

PIES.No.		EDK0000673
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