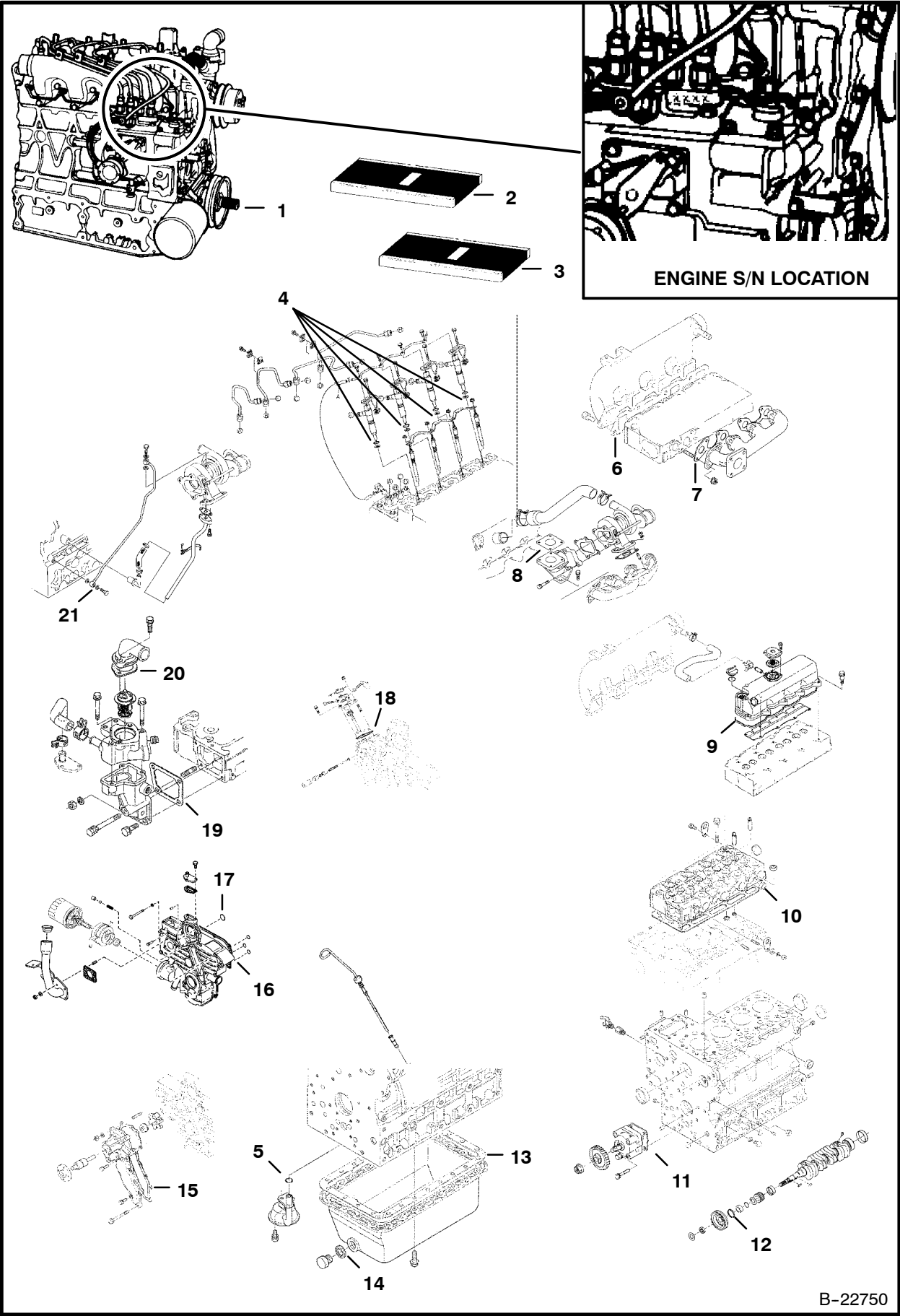


**ENGINE & GASKET KITS
(Kubota - V2403TMDI)**



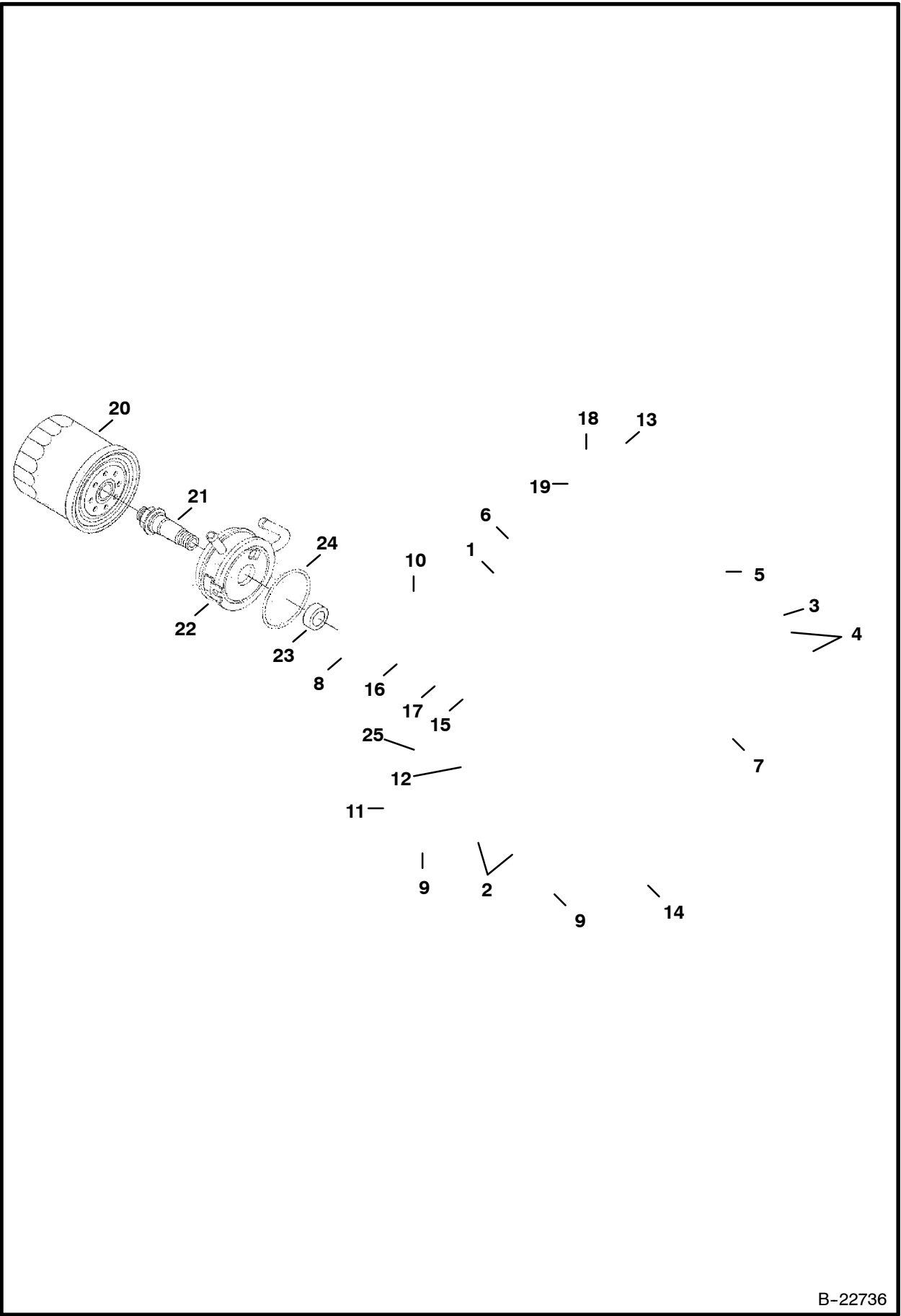
B-22750

ENGINE & GASKET KITS (Cont'd)

(Kubota - V2403TMDI)

[illegible]

GEARCASE

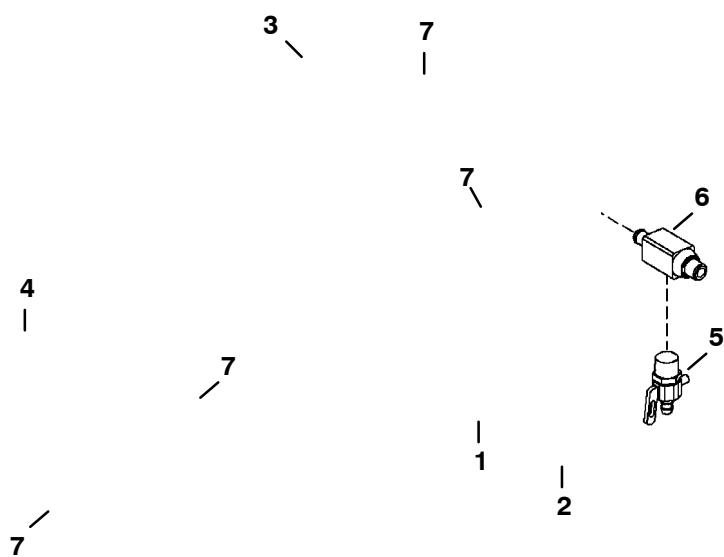


B-22736

GEARCASE (Cont'd)

Ref. No.	Part Number	Description	Remarks	Serial Number	Qty.
1	6686045	GEAR CASE			1
2	6672360	PLUG			2
3	6685466	O-RING			1
4	6685467	O-RING			2
5	6685468	O-RING			1
6	3974395	PIN			2
7	6684770	GASKET			1
8	1CM-835	BOLT			1
9	1CM-870	BOLT			7
10	6653807	BOLT			1
11	6684772	BOLT			2
12	6667422	WASHER			2
13	4CM-620	BOLT			3
14	6653808	BOLT			4
15	6652652	SPRING			1
16	3974893	SEAT	valve		1
17	10J-13	BALL			1
18	3974894	FLANGE	water return		1
19	6684774	GASKET			1
20	6675517	FILTER	6 pack		1
21	6675681	ADAPTER			1
22	6685641	OIL COOLER	See Page 5		1
23	6685637	COLLAR			1
24	6657422	O-RING			1
25	6653808	BOLT			4

OIL COOLER

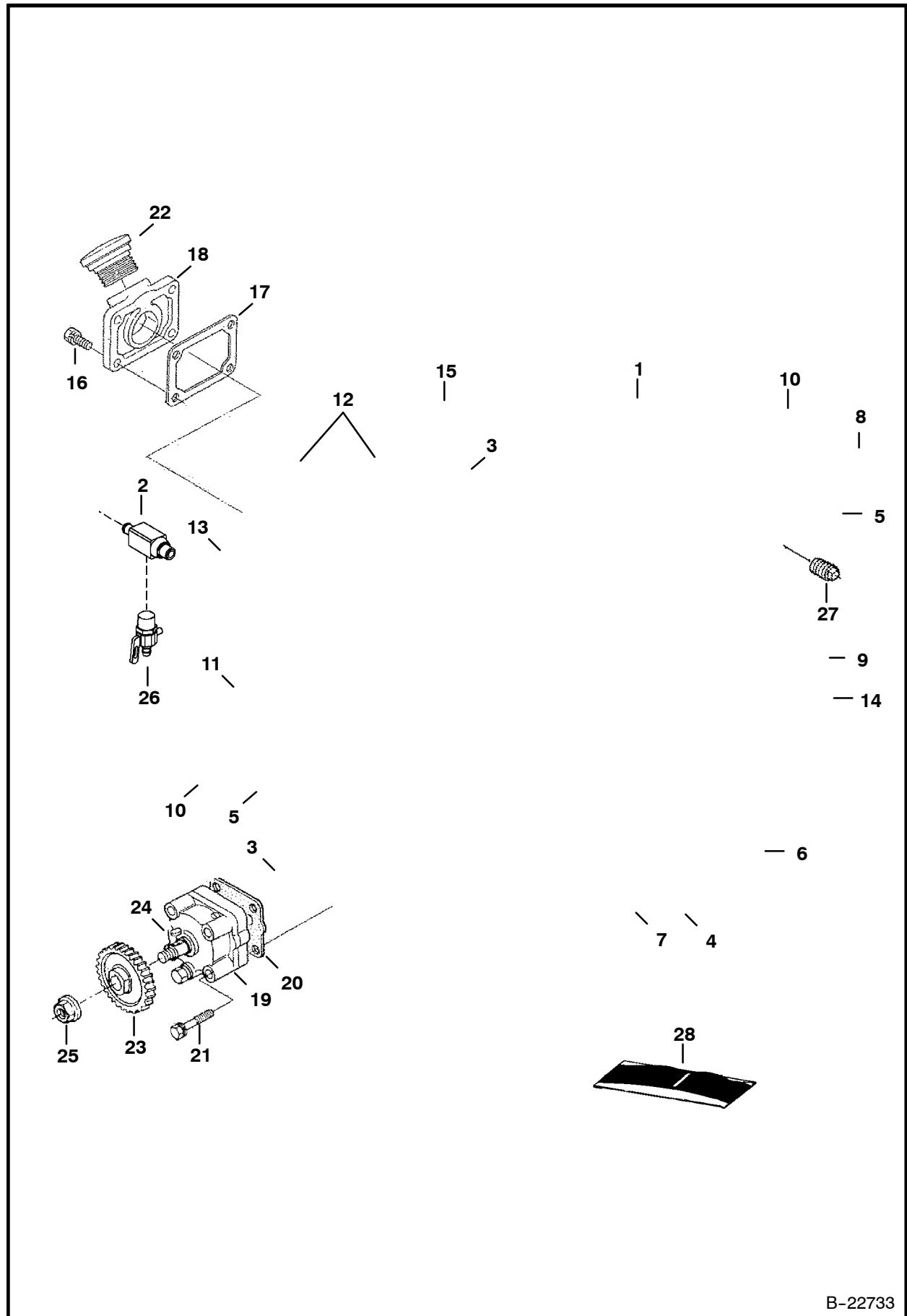


B-22748

OIL COOLER (Cont'd)

[illegible]

CRANKCASE

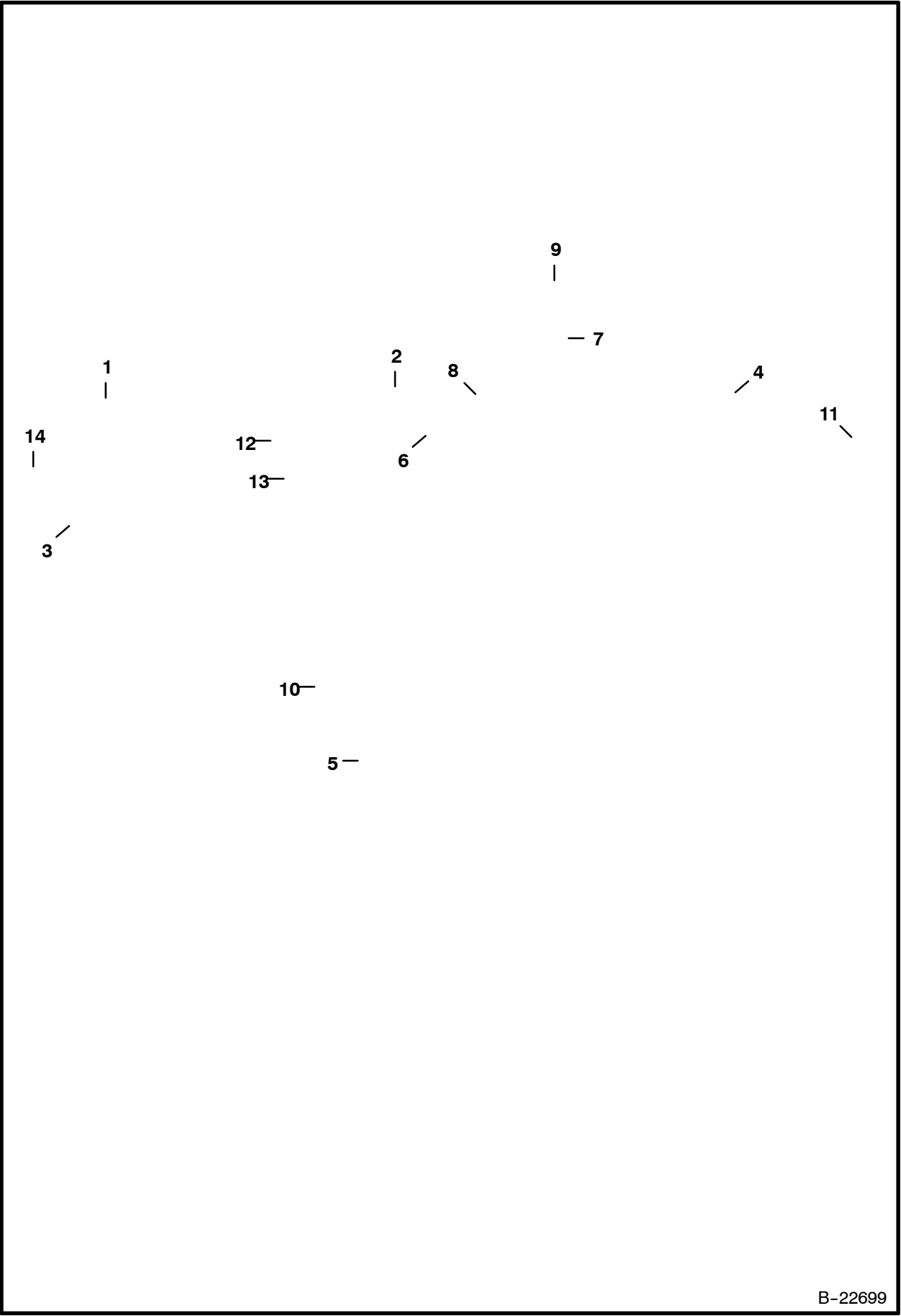


B-22733

CRANKCASE (Cont'd)

Ref. No.	Part Number	Description	Remarks	Serial Number	Qty.
1	6686044	CRANKCASE	assy. - W/Ref. 2 - 15		1
2	6678946	FITTING			1
3	6652574	PLUG			5
4	6685477	PLUG			1
5	6652575	PLUG			2
6	6598187	PLUG			2
7	6667418	PLUG	expansion		3
8	6657663	PLUG	expansion		1
9	3974389	CAP	sealing		6
10	6680639	CAP	sealing		2
11	3974393	PIN	straight		2
12	3974394	PIN	straight		3
13	3974395	PIN	straight		2
14	3974868	PIN	straight		1
15	3974037	PIN	pipe		1
16	6652580	BOLT			4
17	6684752	GASKET			1
18	6685478	FLANGE	oil fill		1
19	6682498	OIL PUMP			1
20	6666782	GASKET			1
21	6655195	BOLT			4
22	6685472	CAP	oil fill		1
23	3975441	GEAR			1
24	15JM-410	KEY			1
25	6653888	NUT			1
26	6672190	VALVE			1
27	16F-2	PLUG			1
28		GASKET KIT	Lower - Does not include rear oil seal - See Page 1		1

ROCKER ARM COVER

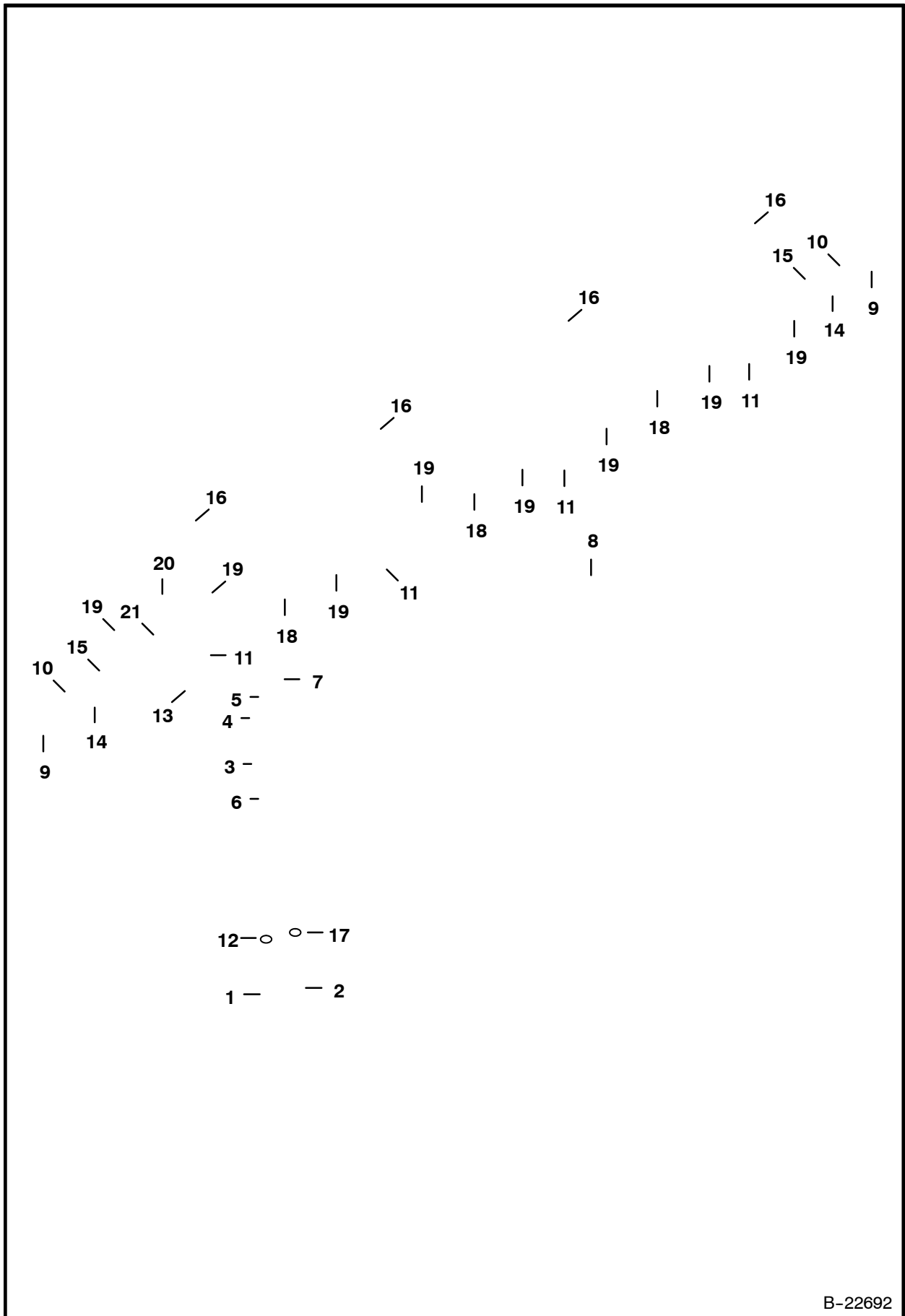


B-22699

ROCKER ARM COVER (Cont'd)

[illegible]

VALVE ROCKER ARM

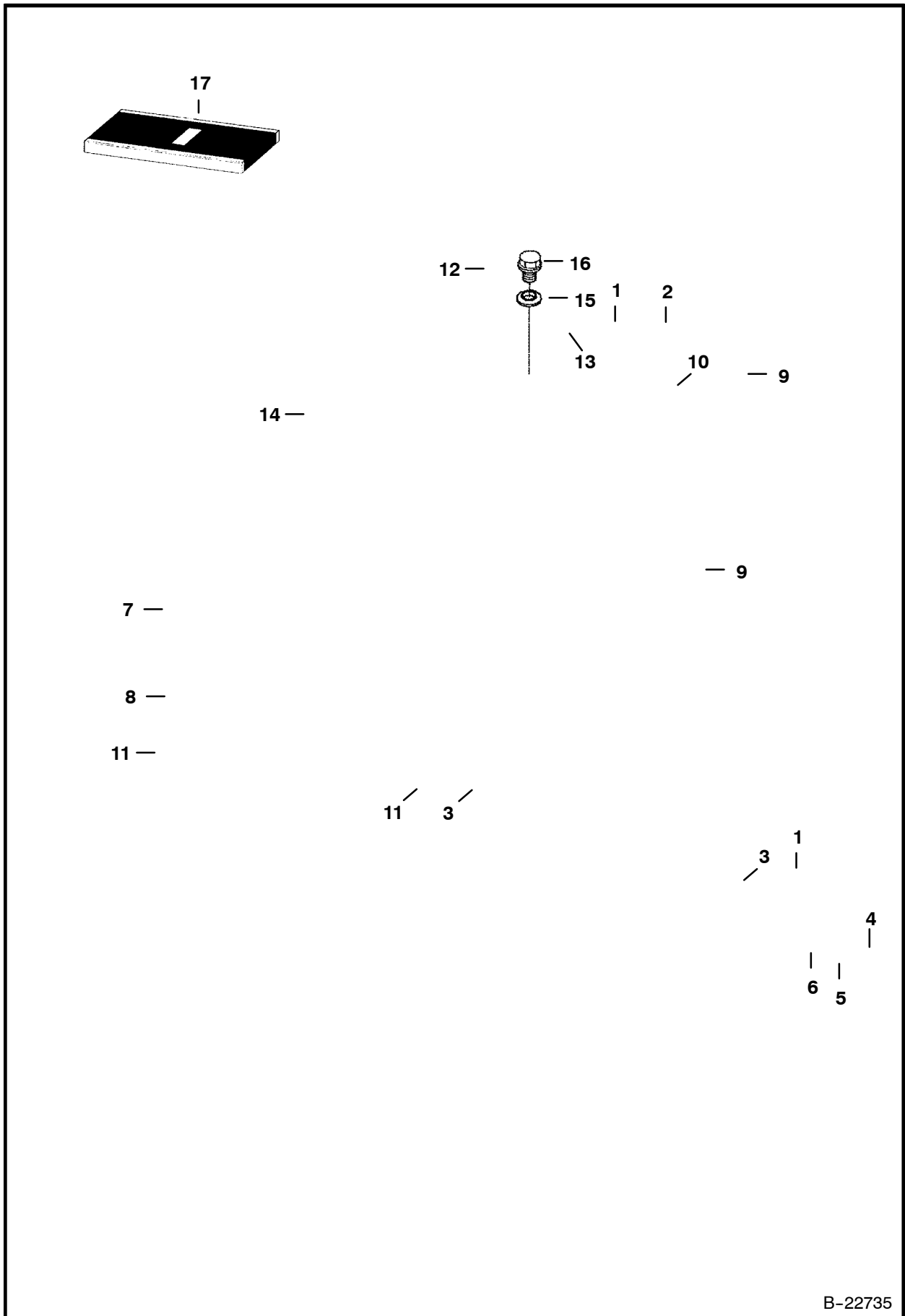


B-22692

VALVE ROCKER ARM (Cont'd)

[illegible]

CYLINDER HEAD

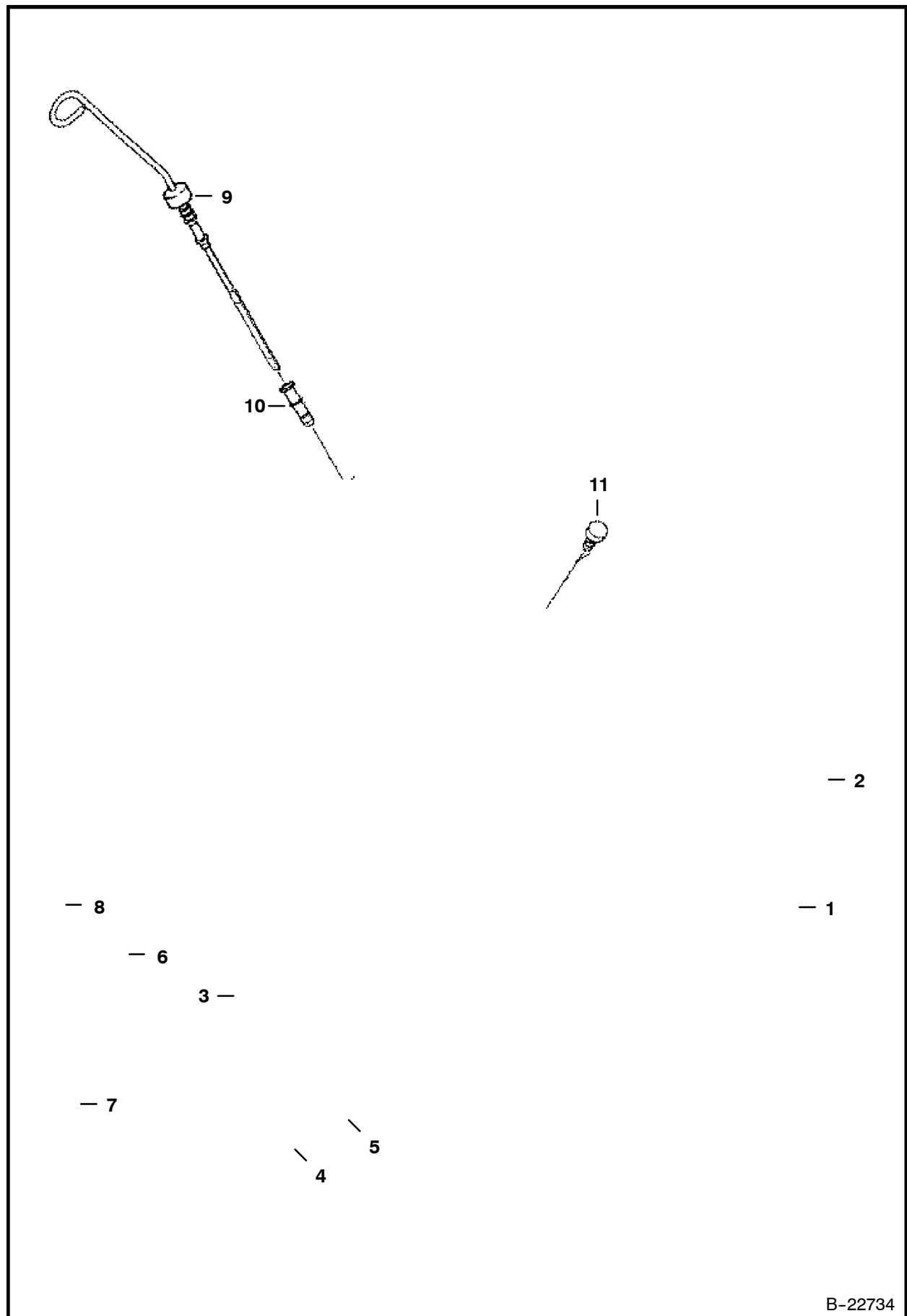


B-22735

CYLINDER HEAD (Cont'd)

[illegible]

OIL PAN

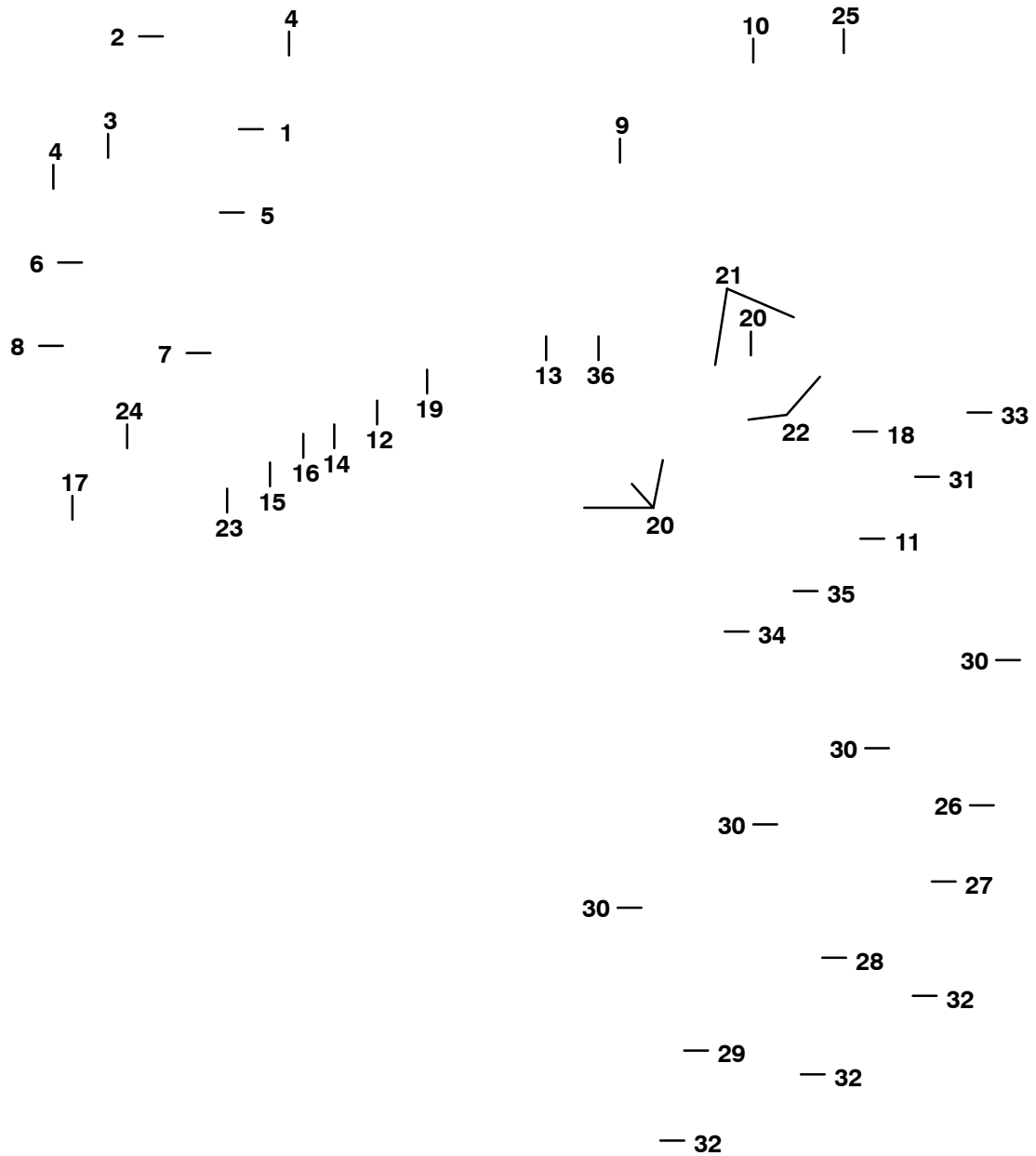


B-22734

OIL PAN (Cont'd)

[illegible]

PISTON & CRANKSHAFT

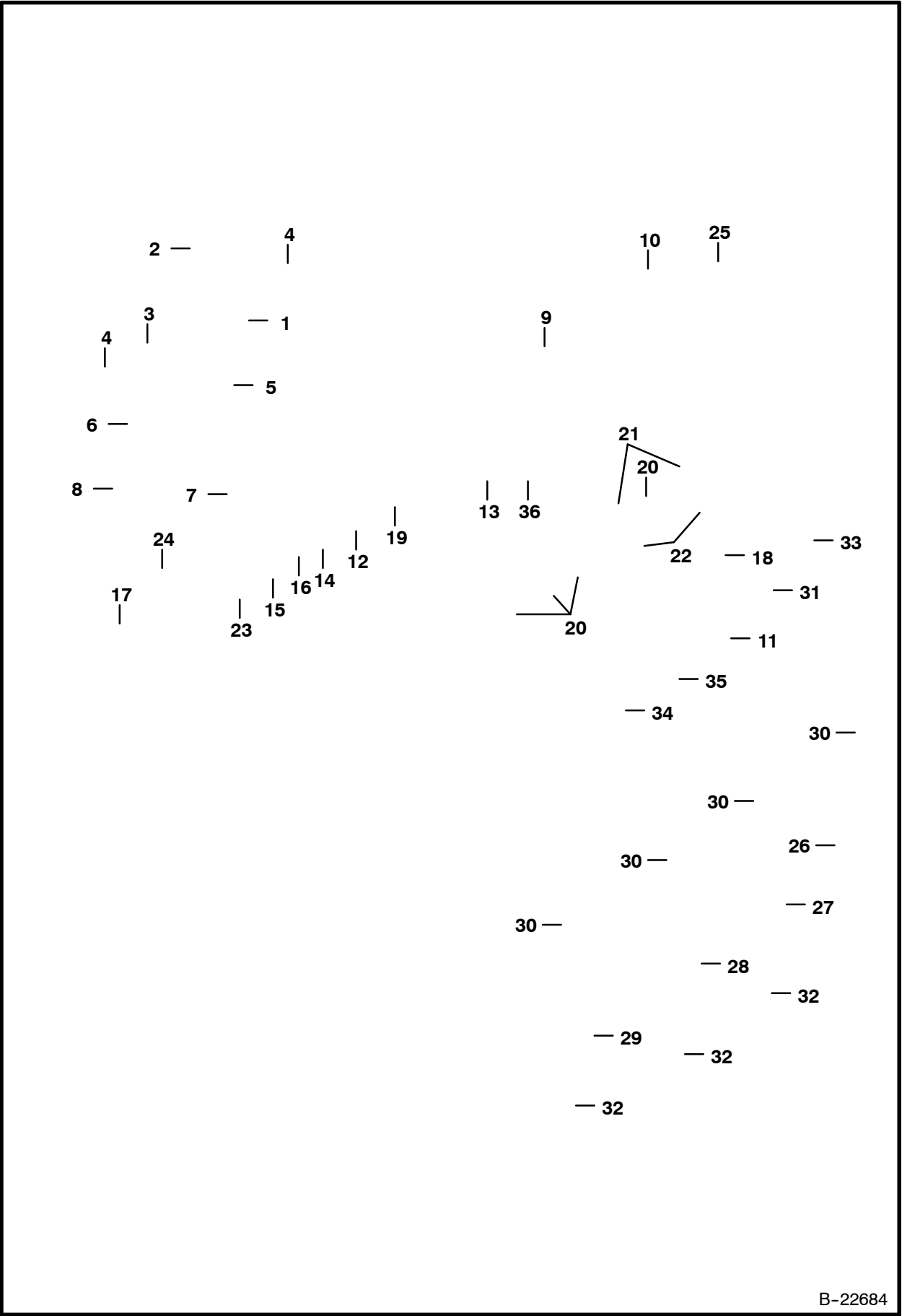


B-22684

PISTON & CRANKSHAFT (Cont'd)

Ref. No.	Part Number	Description	Remarks	Serial Number	Qty.
1	6686051	PISTON	(0) - Std.		4
	6686052	PISTON	(0) - +.25		4
	6686724	PISTON	(5) - Std.		4
	6686725	PISTON	(5) - +.25		4
	6686726	PISTON	(10) - Std.		4
	6686727	PISTON	(10) - +.25		4
2	6686049	RINGS	piston - Std.		4
	6686050	RINGS	piston - +.25		4
3	6655179	PIN			4
4	6655180	CIR-CLIP			8
5	6686054	ROD	connecting - W/Ref. 6 - 8		4
6	6686053	BUSHING			4
7	6655498	BOLT			8
8	6655183	BEARING	rod - Std.		4
	6655236	BEARING	rod (0,2 mm-.0079)		4
	6655237	BEARING	rod (0,4 mm-.0157)		4
9	6686040	CRANKSHAFT	Ref. 10 & 25 - Ref. 10 must be installed before using		1
10	6652633	PLUG	Must be installed before using Ref. 9 crankshaft - See S/L dated 3 Jan 85		4
11	6685515	COVER			1
12	6684808	GEAR			1
13	6684809	KEY			2
14	6653861	SLINGER	oil		1
15	3975337	COLLAR			1
16	3974577	O-RING			1
17	3974671	NUT			1
18	4CM-825	BOLT			8
19	6685486	BEARING	main - Std.		1
	6685490	BEARING	main (0,2 mm-.0079)		1
	6685491	BEARING	main (0,4 mm-.0157)		1
20	6685487	BEARING	main - Std.		4
	6685492	BEARING	main (0,2 mm-.0079)		4
	6685493	BEARING	main (0,4 mm-.0157)		4
21	6685488	WASHER	thrust - Std.		2
	6685494	WASHER	thrust (0,2 mm-.0079)		2
	6685495	WASHER	thrust (0,4 mm-.0157)		2
22	6685489	WASHER	thrust - Std.		2
	6685496	WASHER	thrust (0,2 mm-.0079)		2
	6685497	WASHER	thrust (0,4 mm-.0157)		2
23	6631664	SEAL	oil		1
24	6685521	PULLEY			1
25	6653859	SLEEVE			1
26	6685583	CASE	main bearing - W/Ref. 30		1
27	6685586	CASE	main bearing - W/Ref. 30		1
28	6685585	CASE	main bearing - W/Ref. 30		1
29	6685584	CASE	main bearing - W/Ref. 30		1
30	6685482	BOLT			8
31	4CM-828	BOLT			8
32	6653821	BOLT			3

PISTON & CRANKSHAFT (Cont'd)

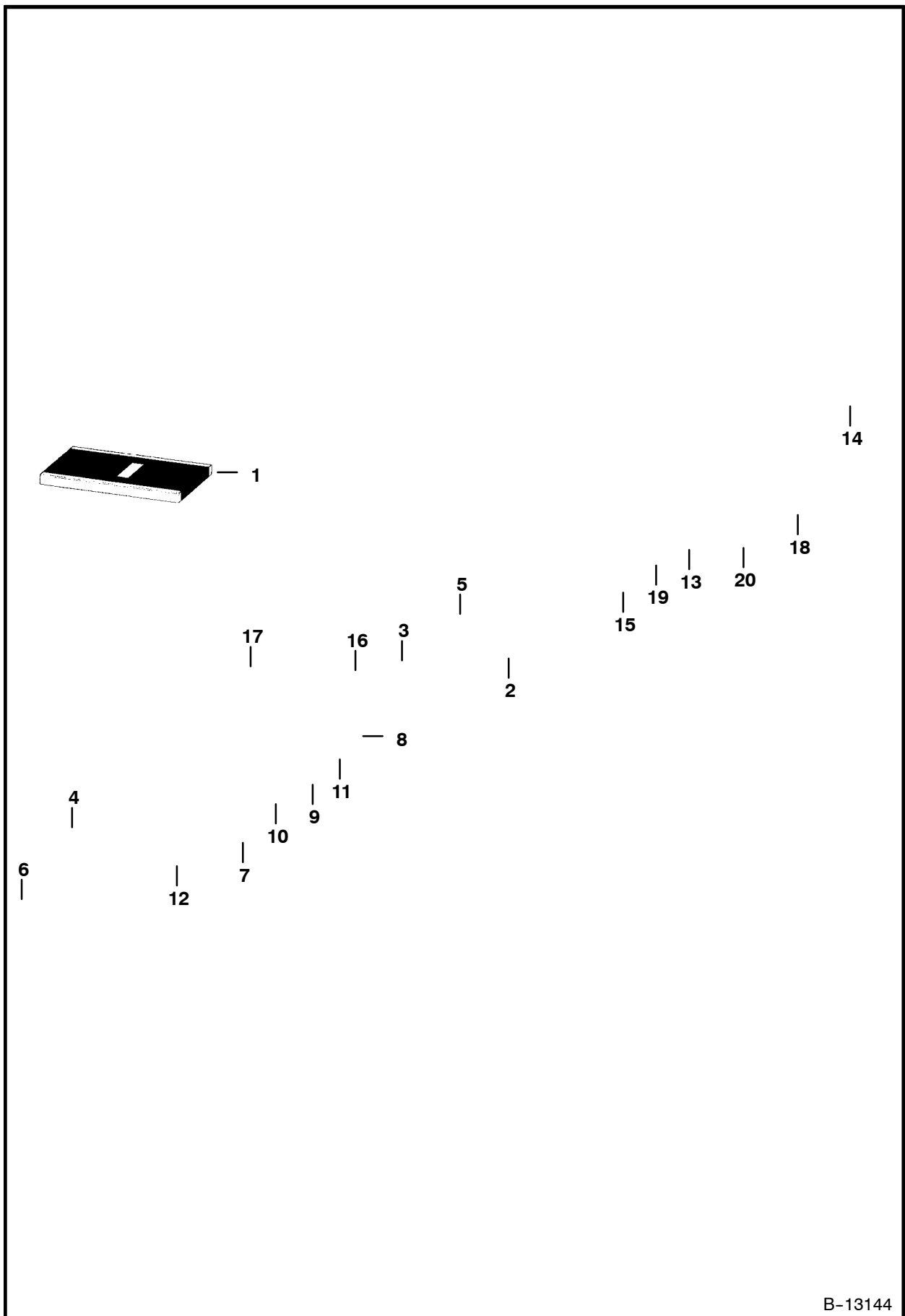


B-22684

PISTON & CRANKSHAFT (Cont'd)

[illegible]

FUEL CAMSHAFT

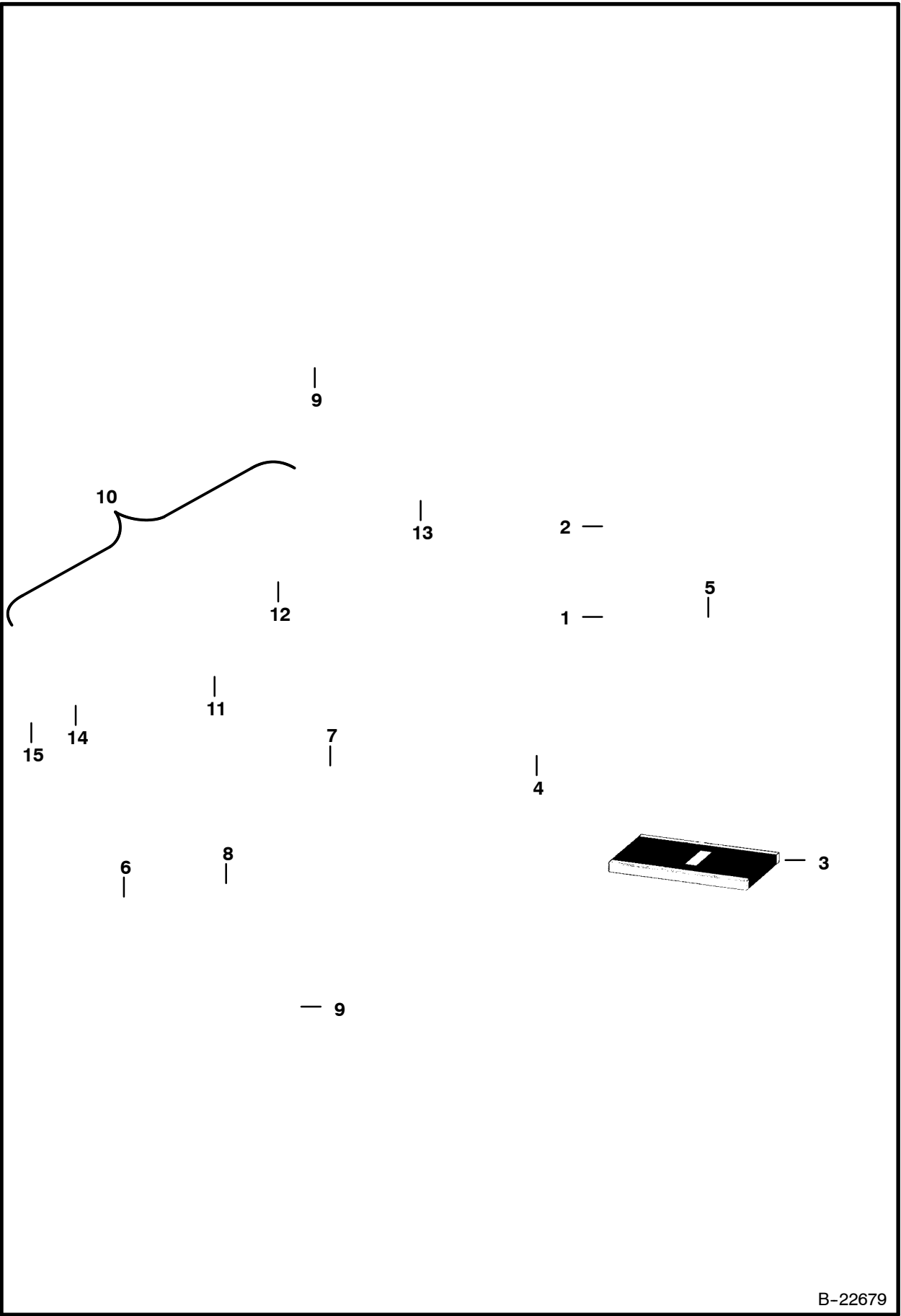


B-13144

FUEL CAMSHAFT (Cont'd)

[illegible]

CAMSHAFT

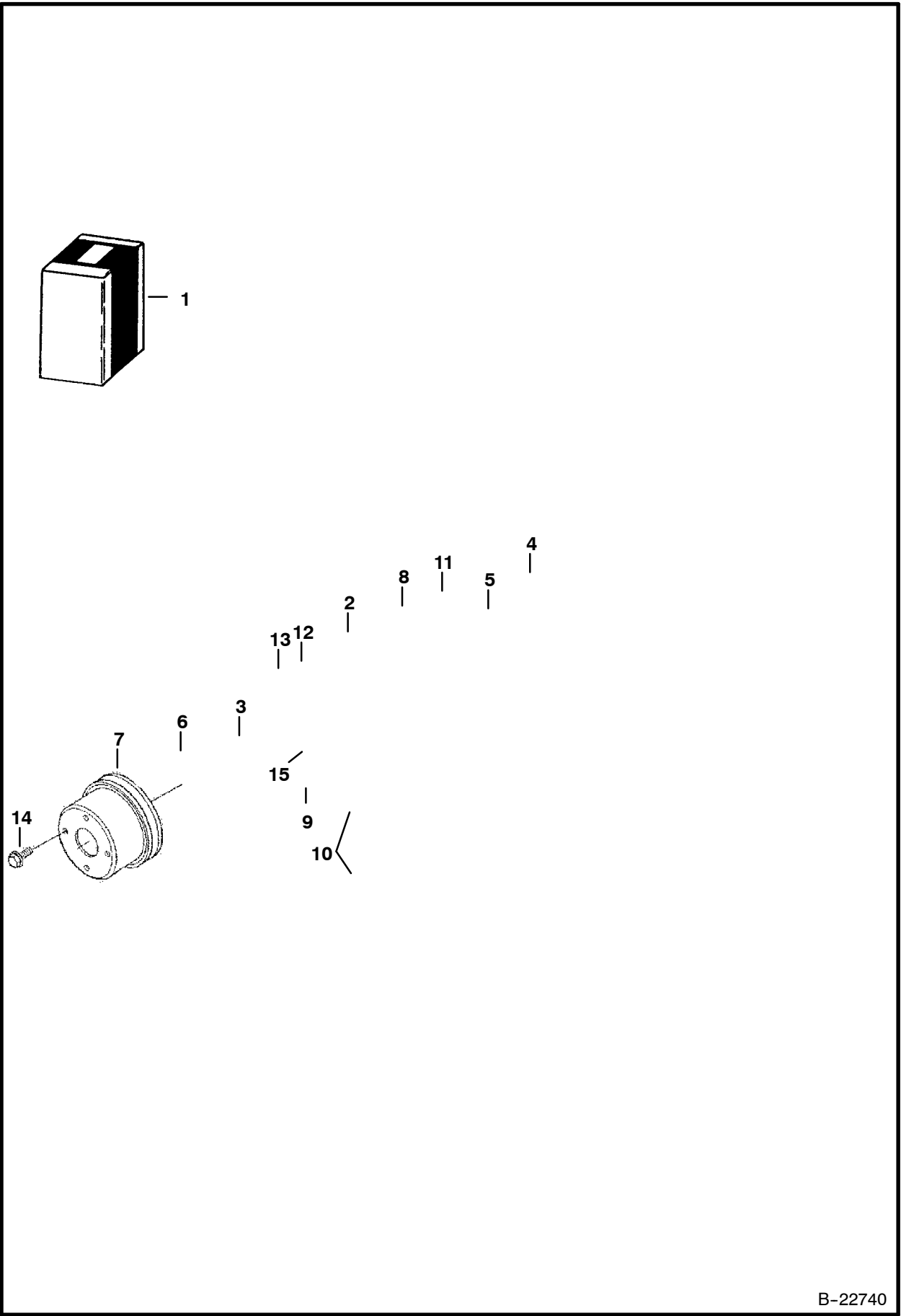


B-22679

CAMSHAFT (Cont'd)

[illegible]

WATER PUMP

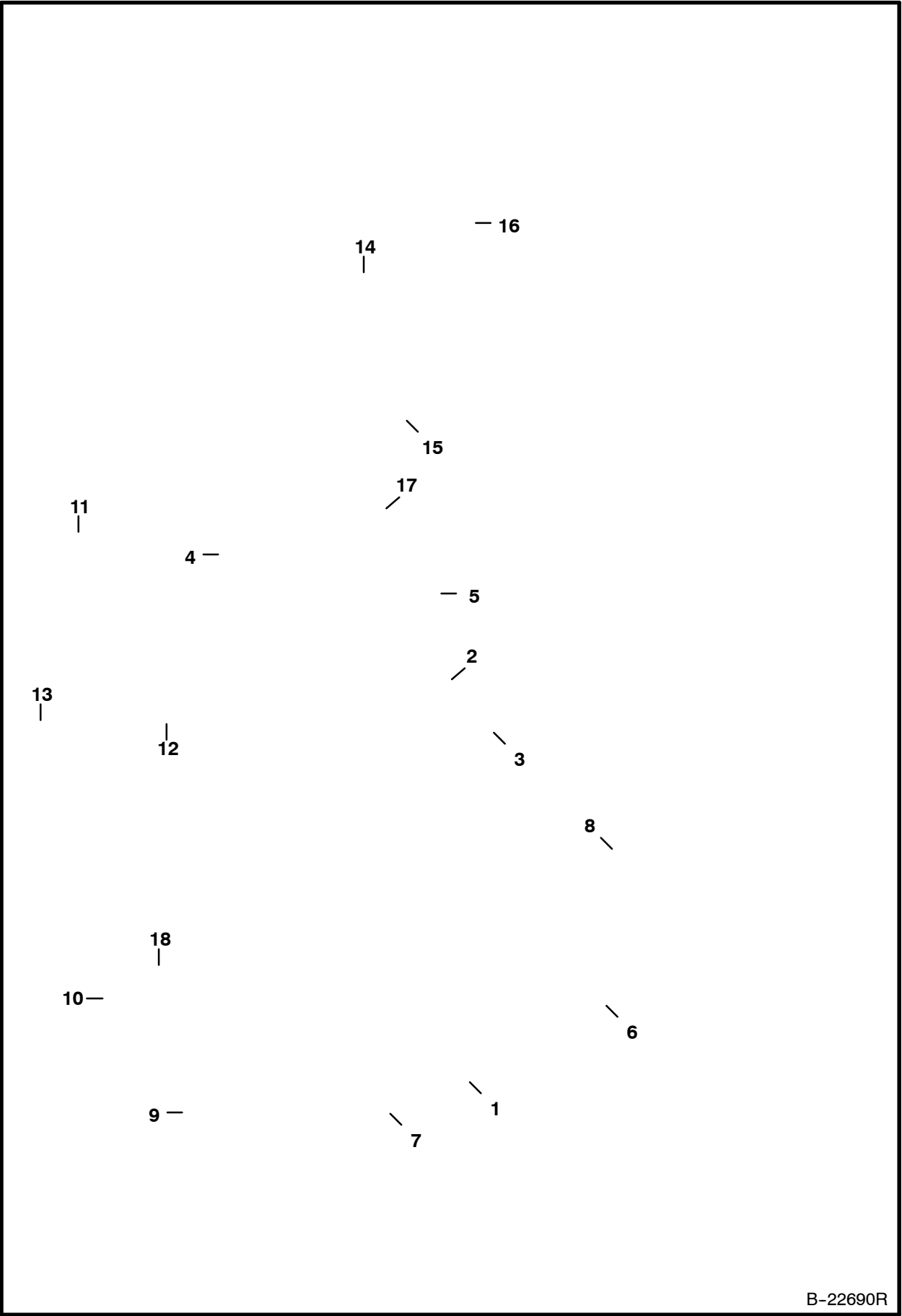


B-22740

WATER PUMP (Cont'd)

[illegible]

WATER FLANGE & THERMOSTAT

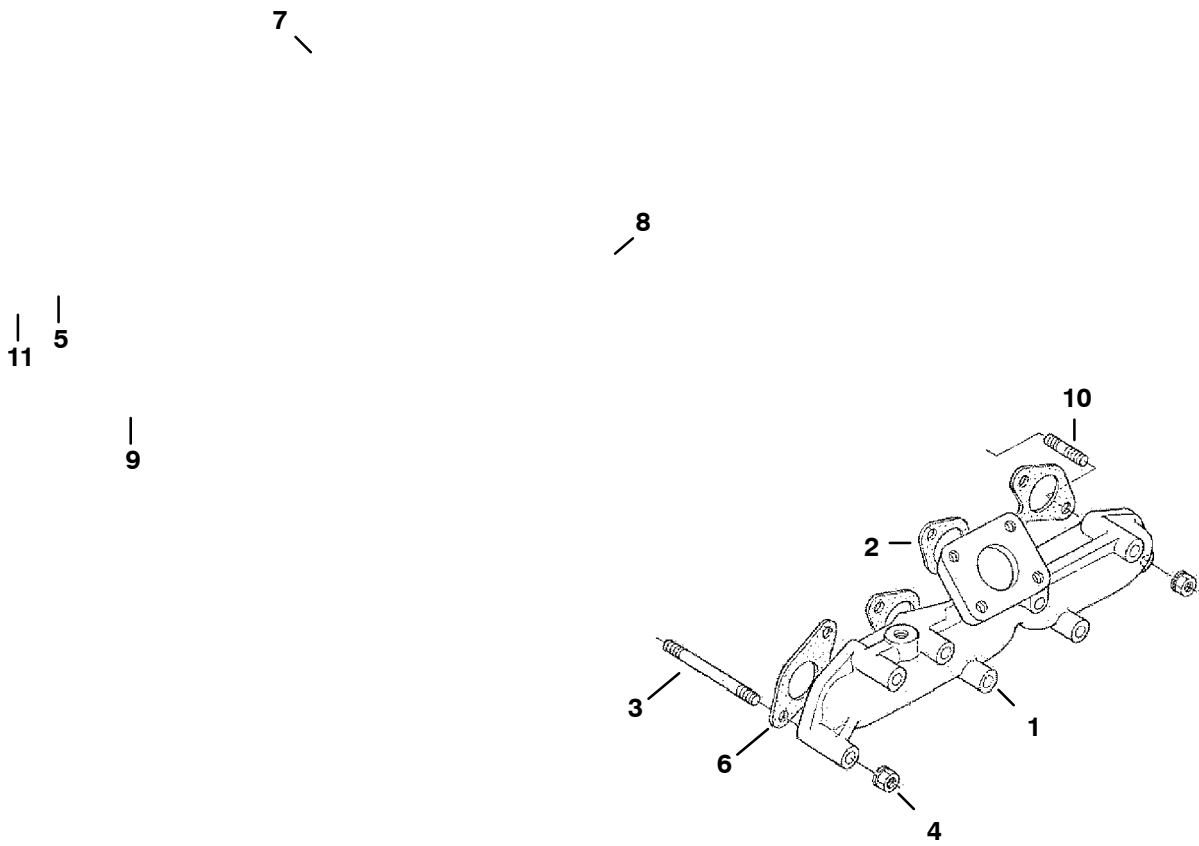


B-22690R

WATER FLANGE & THERMOSTAT (Cont'd)

[illegible]

MANIFOLDS

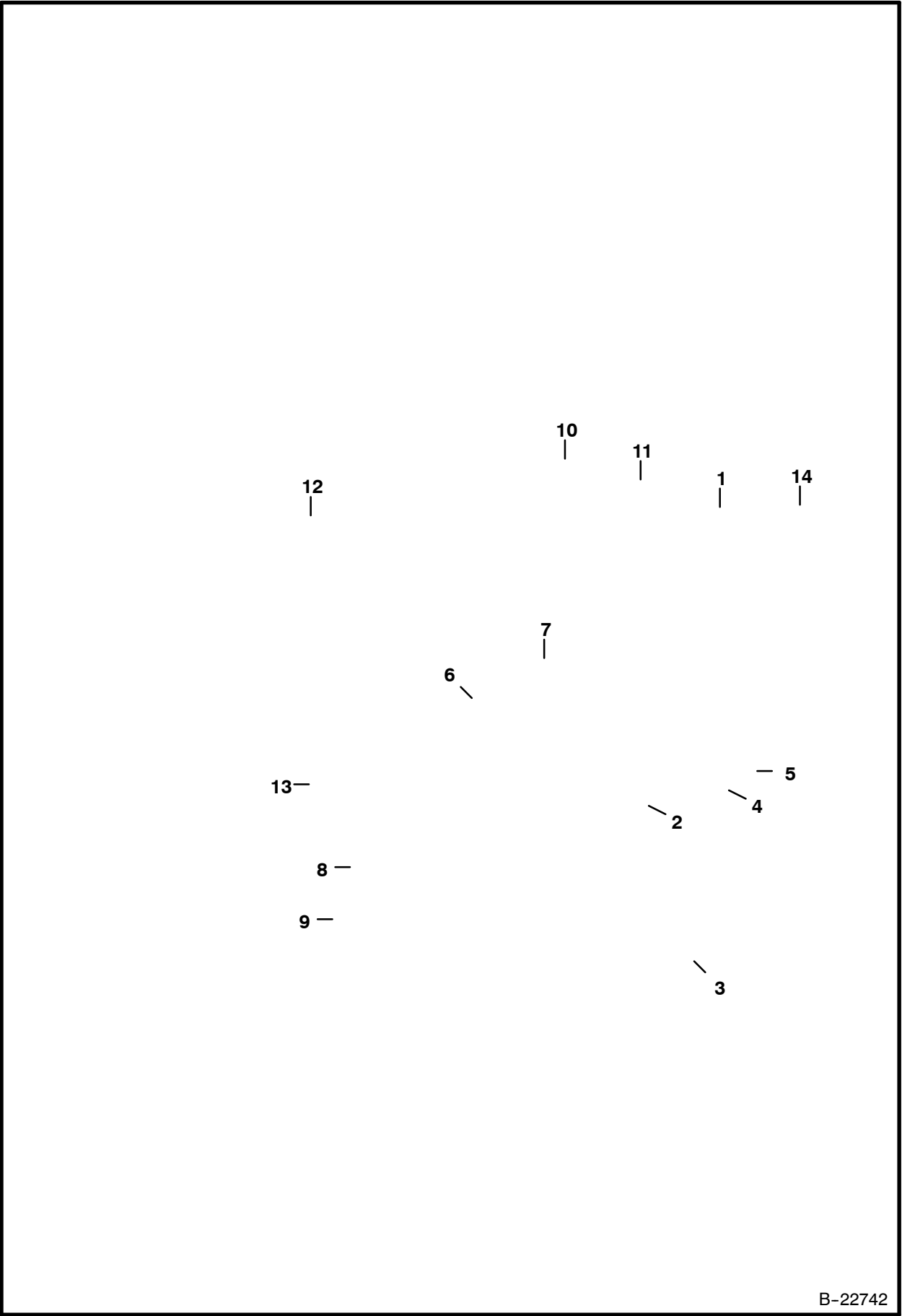


B-22741

MANIFOLDS (Cont'd)

[illegible]

TURBO CHARGER

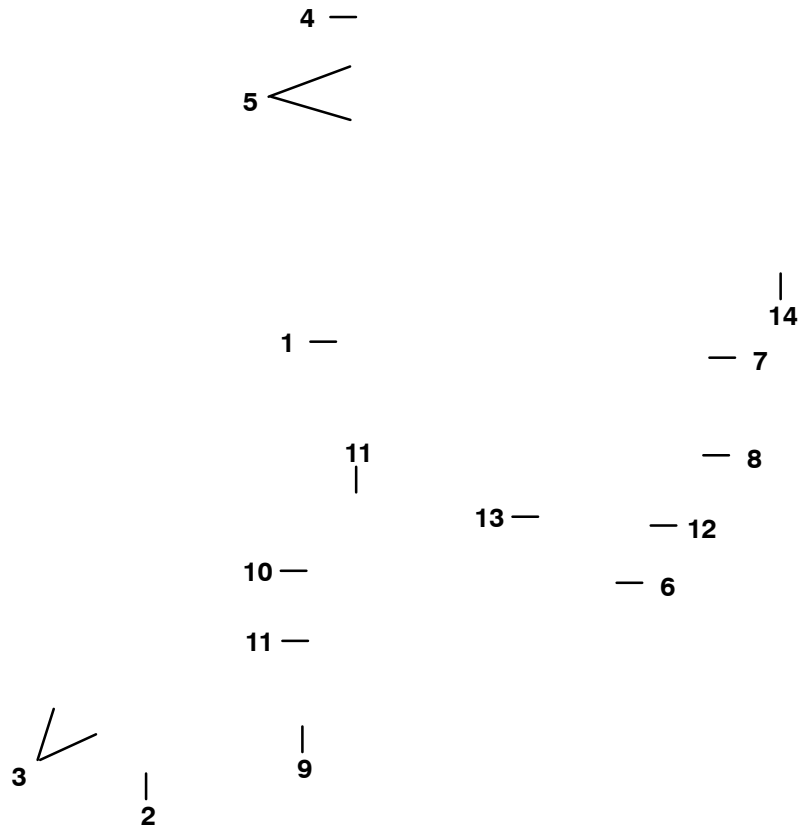


B-22742

TURBO CHARGER (Cont'd)

[illegible]

**OIL PIPE
(Turbo Charger)**

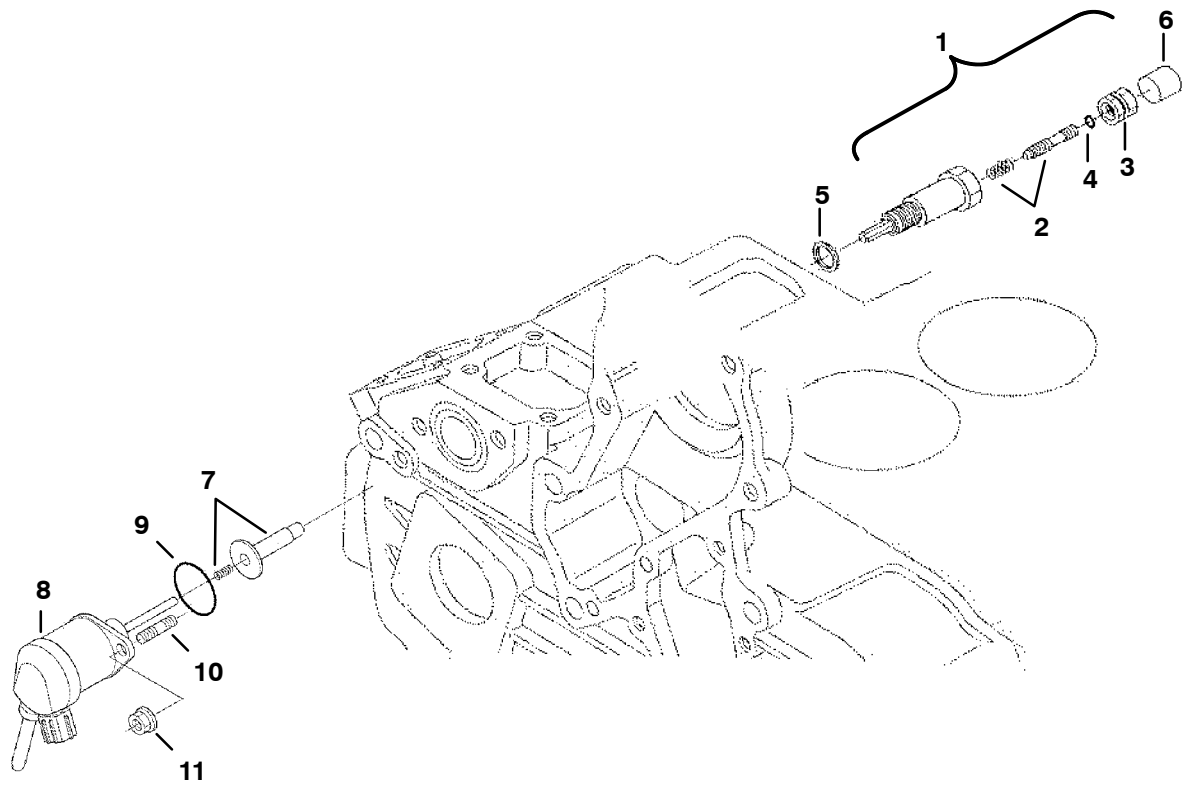


B-22747

OIL PIPE (Cont'd) **(Turbo Charger)**

[illegible]

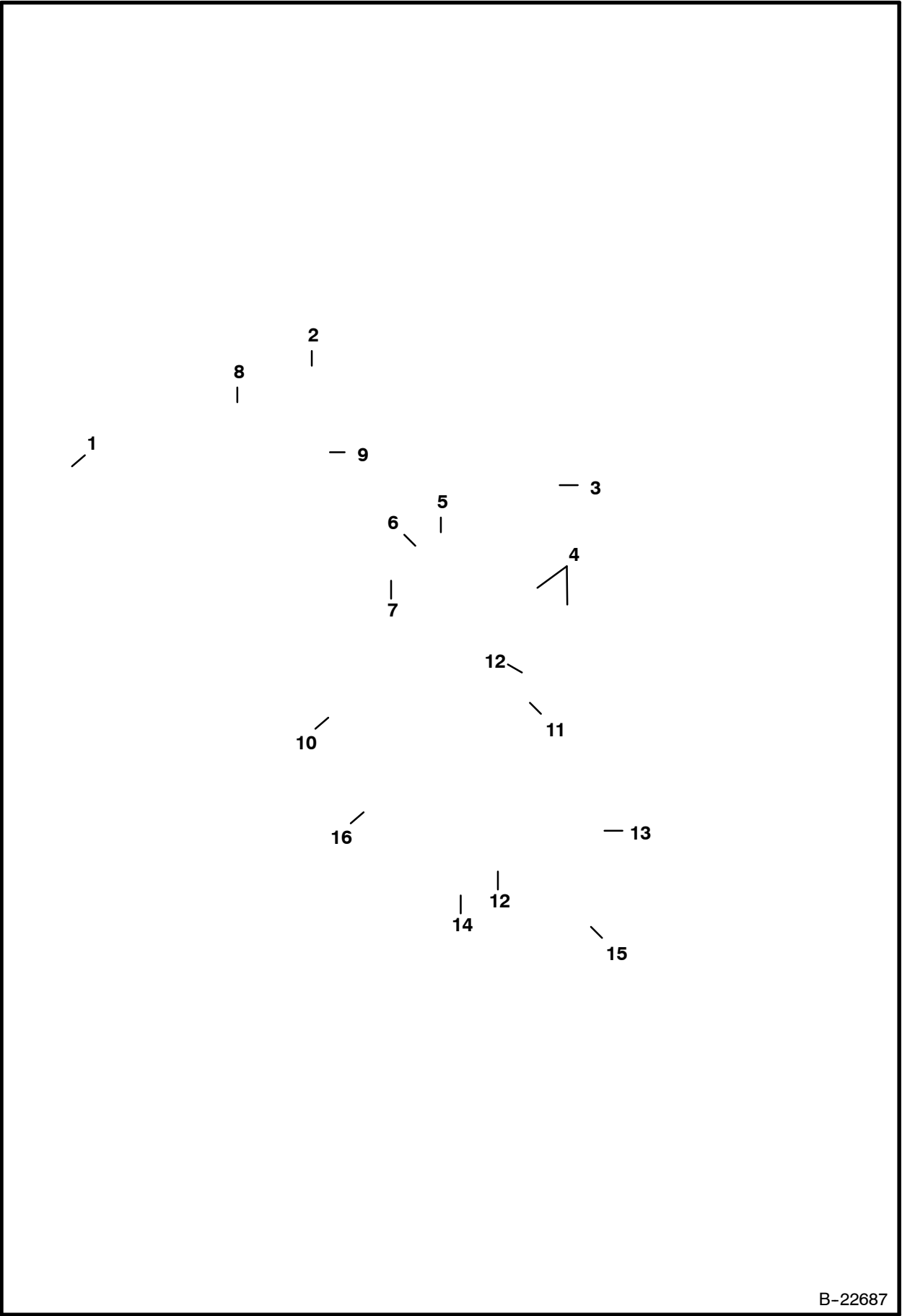
ENGINE STOP LEVER



B-22737

ENGINE STOP LEVER (Cont'd)

[illegible]

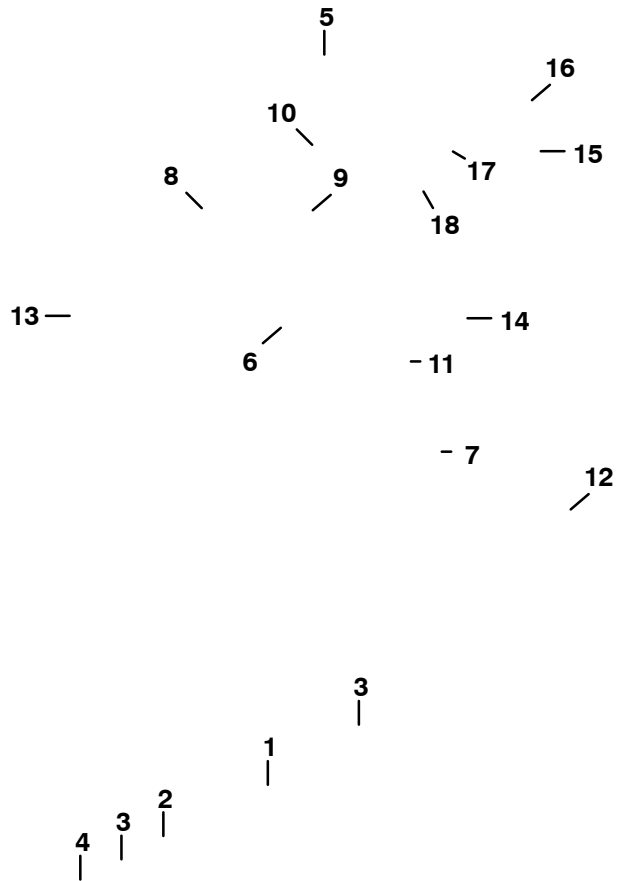


B-22687

GOVERNOR (Cont'd)

[illegible]

SPEED CONTROL PLATE

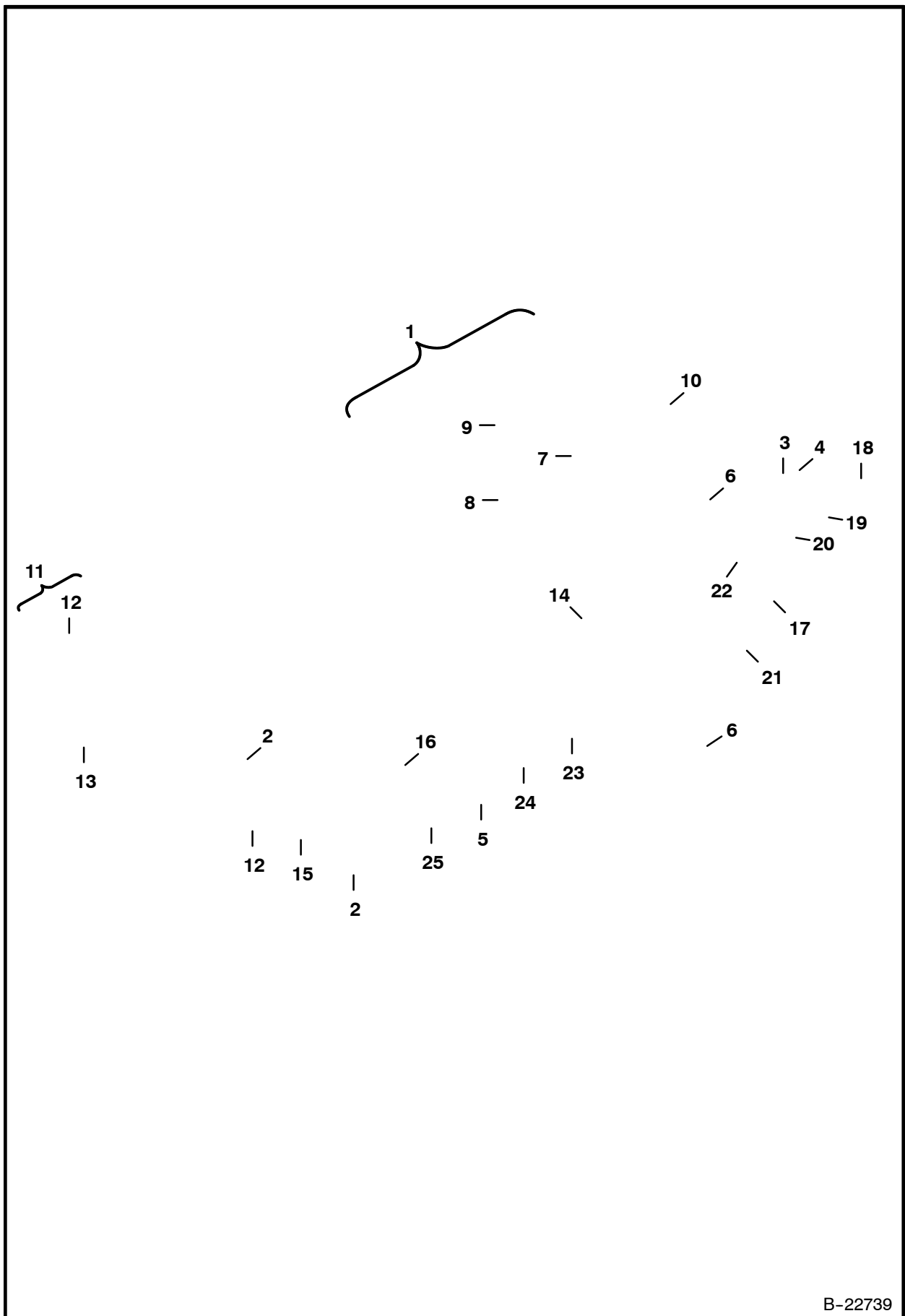


B-22688

SPEED CONTROL PLATE (Cont'd)

[illegible]

BOOST COMPENSATOR

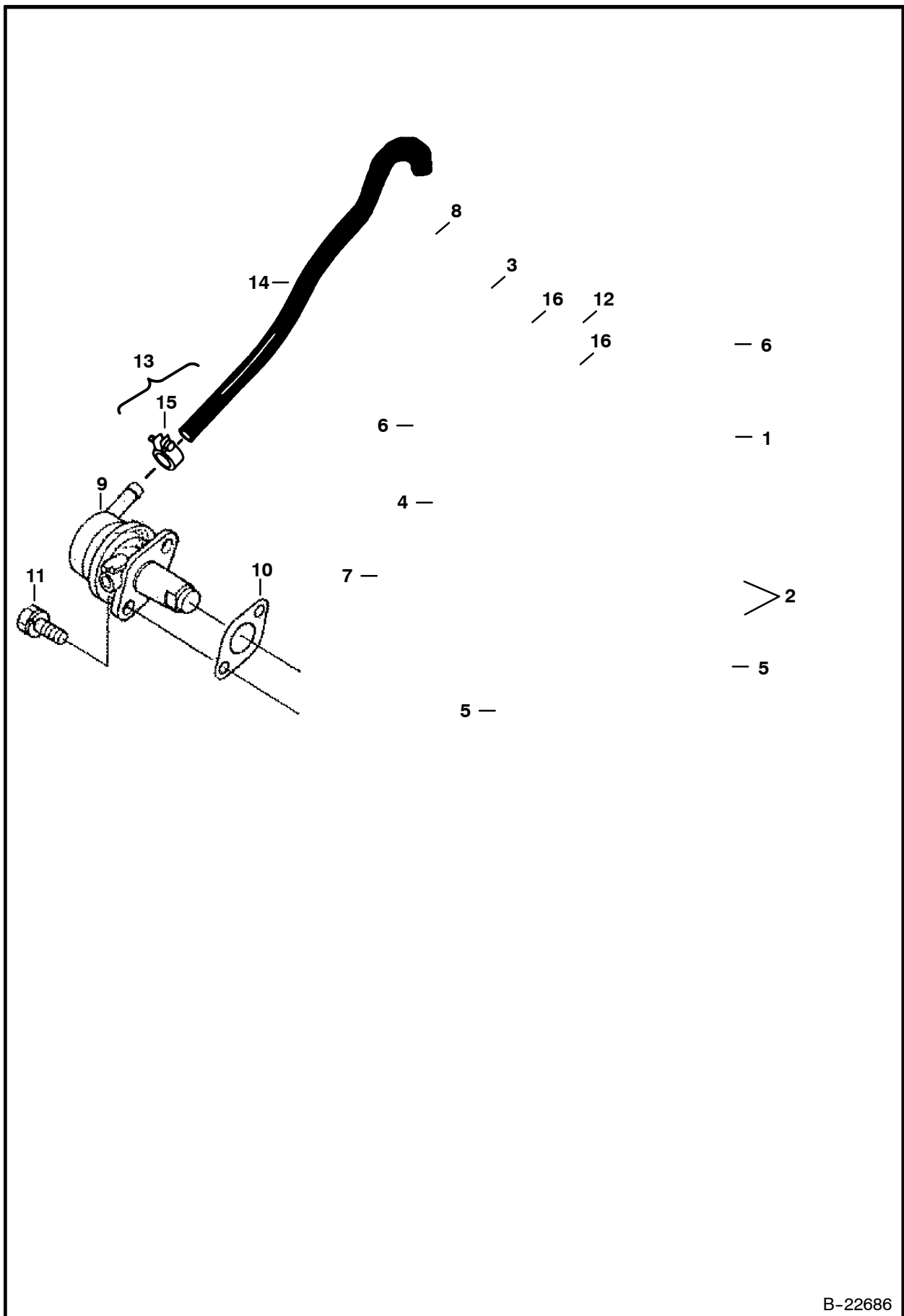


B-22739

BOOST COMPENSATOR (Cont'd)

[illegible]

INJECTION PUMP

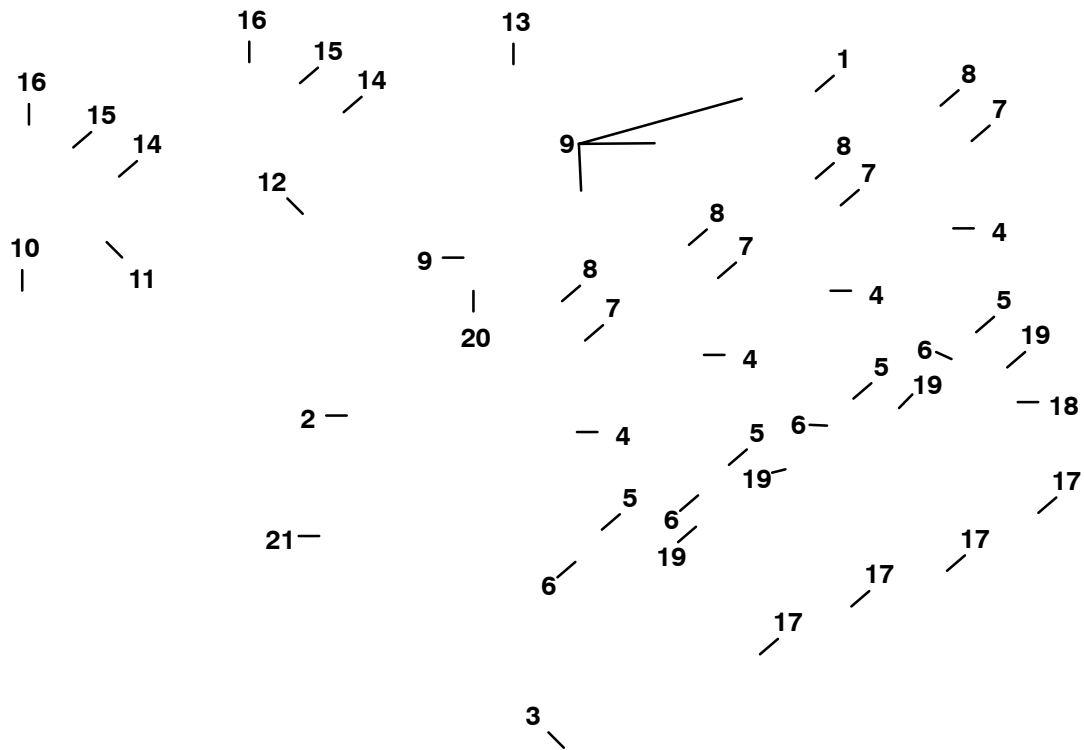


B-22686

INJECTION PUMP (Cont'd)

[illegible]

INJECTOR NOZZLES



B-22738

INJECTOR NOZZLES (Cont'd)

[illegible]