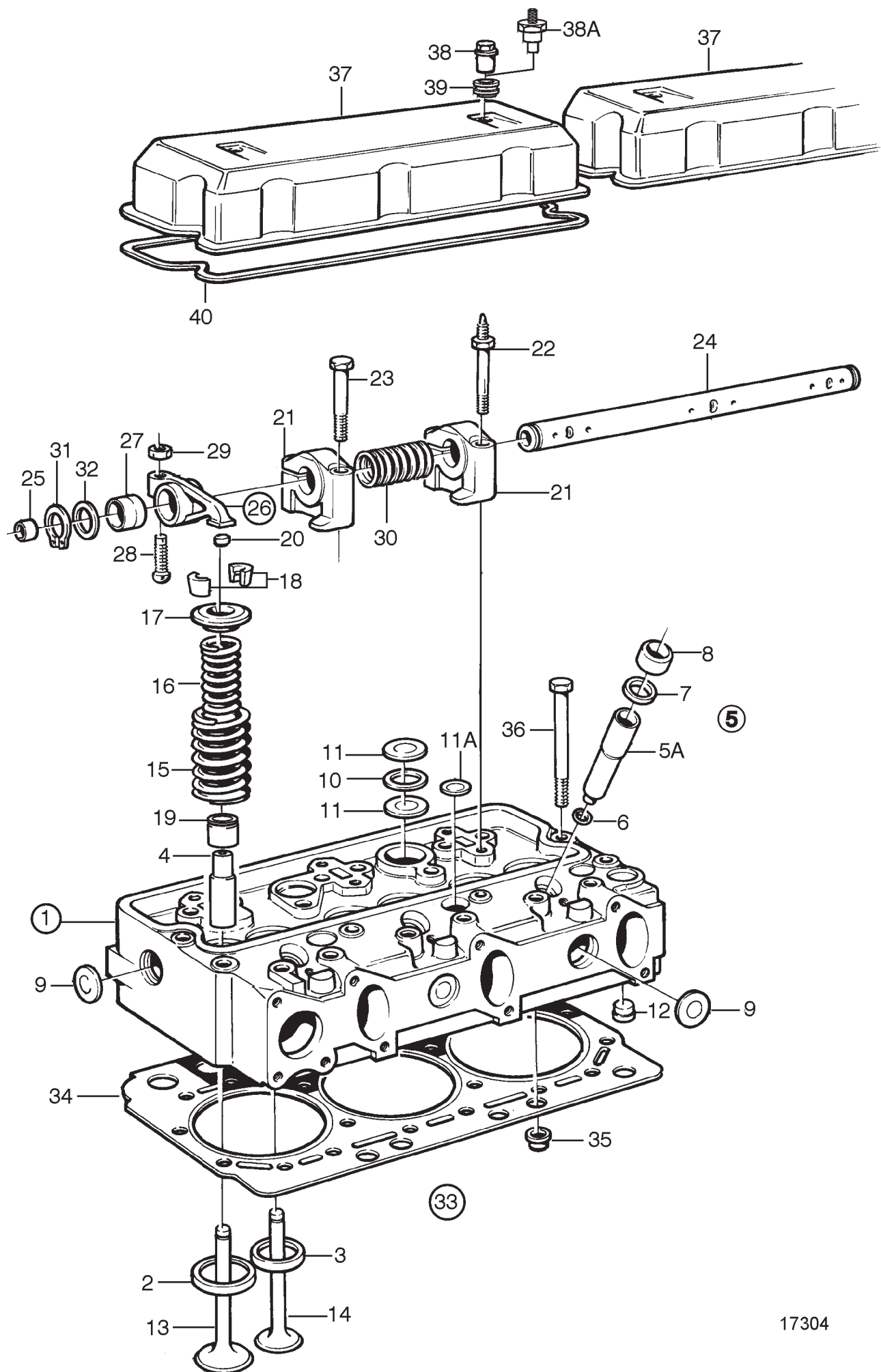




Cylinder Head

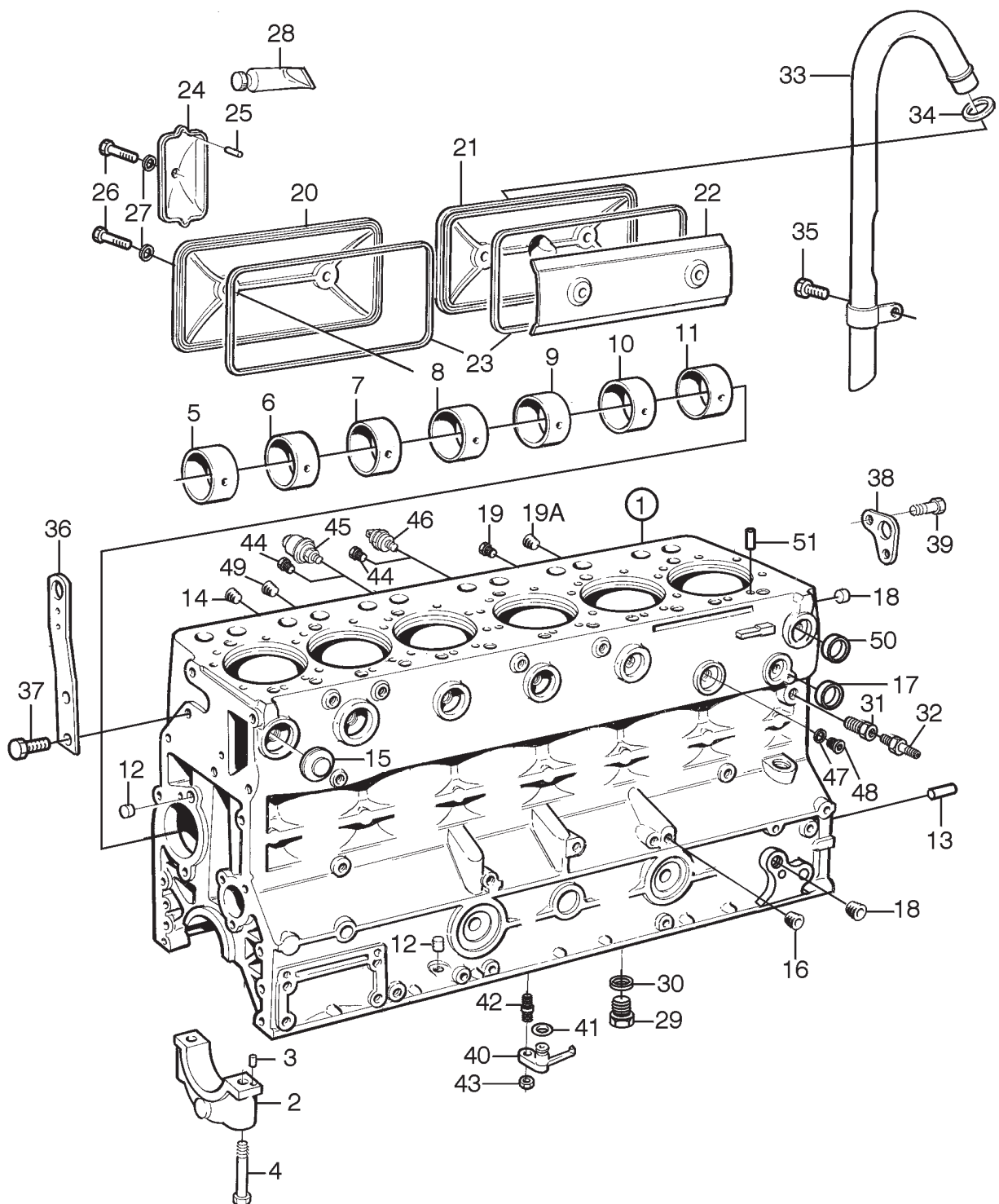
Cylinderhuvud

Group
Grupp

21

TAD740GE, TAD741GE, TWD740GE

A					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85458230	2	-	-	Cylinder head	Cylinderhuvud		
2	85458172	6	-	-	• Valve seat, intake	• Ventilsäte, insug	STD	
	85458180	6	-	-	• Valve seat, intake	• Ventilsäte, insug	O.S=0,20mm	
3	85458198	6	-	-	• Valve seat, exhaust	• Ventilsäte, avgas	STD	
	85458206	6	-	-	• Valve seat, exhaust	• Ventilsäte, avgas	O.S=0,20mm	
4	85450104	12	-	-	• Valve guide	• Ventilstyrning		
5	85450005	6	-	-	• Copper sleeve kit.	• Kopparhylssats		
5A		-	-	-	• Nozzle sleeve	• Spridarhylsa		
6	85456168	6	-	-	• O-ring	• O-ring		
7	85456069	6	-	-	• Rubber ring	• Gummiring		
8	85456077	6	-	-	• Steel ring	• Stålring		
9	85458016	8	-	-	• Expansion plug	• Expansionsplugg		
10	85467231	4	-	-	• Gasket.	• Packning		
11	85458024	8	-	-	• Expansion plug	• Expansionsplugg		
11A	85458024	6	-	-	• Expansion plug	• Expansionsplugg		
12	85455921	10	-	-	• Nozzle	• Munstycke		
13	85055200	6	-	-	Inlet valve	Inloppsventil		
14	85055218	6	-	-	Exhaust valve	Avgasventil		
15	85456051	12	-	-	Valve spring.	Ventilfjäder		
16	85456044	12	-	-	Spring	Fjäder		
17	85458149	12	-	-	Valve spring washer	Ventilfjäderbricka		
18	85078426	24	-	-	Valve collet	Ventillås		
19	85461911	12	-	-	Valve stem seal	Ventilskafättätning		
20	85458131	12	-	-	Valve cap.	Ventilhatt		
21	85458123	6	-	-	Bearing bracket	Lagerbock		
22	85458255	4	-	-	Stud	Pinnskruv		
23	85457521	8	-	-	Screw	Skruv		
24	85457539	2	-	-	Rocker arm shaft	Vipparmsaxel		
25	85467066	2	-	-	• Cap plug	• Hattplugg		
26	85455384	12	-	-	Rocker arm	Vipparm.		
27	85455392	12	-	-	• Bushing	• Bussning		
28	85455574	12	-	-	• Ball stud	• Kulbult		
29	85466159	12	-	-	• Nut	• Mutter		
30	85455251	4	-	-	Spring	Fjäder		
31	85465797	4	-	-	Lock ring	Låsring		
32	85466237	4	-	-	Washer	Bricka		
33	85450039	2	-	-	Gasket kit	Packningsats.		
34		2	-	-	• Gasket.	• Packning		
35	85455970	12	-	-	• Sealing ring	• Tätningsring		
	85456039	16	-	-	• Sealing ring	• Tätningsring		
	85455533	2	-	-	• Sealing ring	• Tätningsring		
36	85457455	40	-	-	Screw	Skruv		
37	85458222	2	-	-	Valve cover	Ventilkåpa		
38	85072254	1	-	-	Cap nut	Hattmutter		
38A	85072262	3	-	-	Anchorage.	Fäste.		
39	85072437	4	-	-	Rubber bushing	Gummibussning		
40	85502797	2	-	-	Gasket.	Packning		



Cylinder Block

Cylinderblock

Group
Grupp

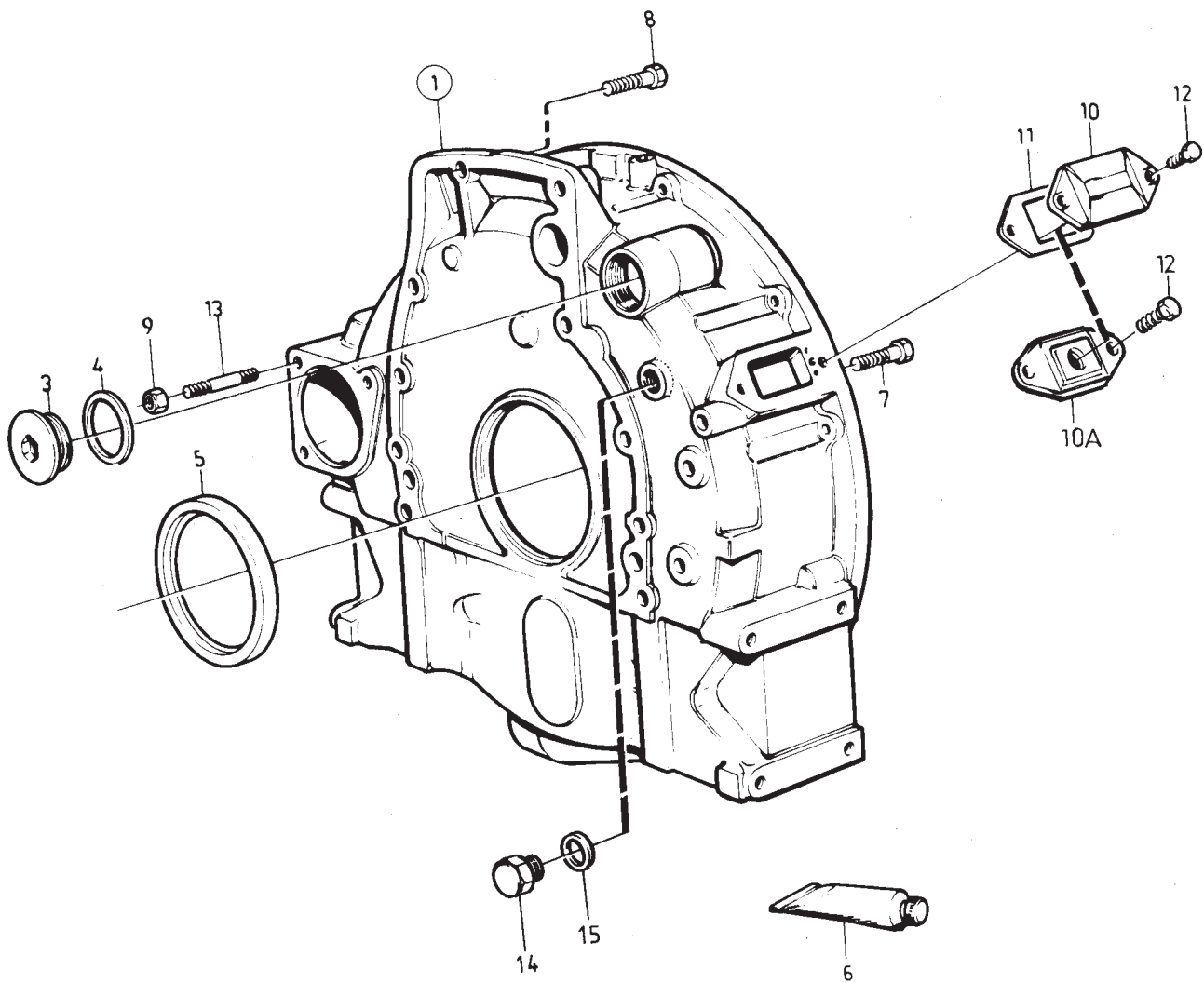
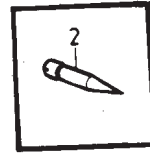
21

TAD740GE, TAD741GE, TWD740GE

A					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85072536	1	-	-	Cylinder block	Cylinderblock.		
2		7	-	-	• Main bearing cap	• Ramlageröverfall		
3	85455558	1	-	-	• Pin	• Pinne		
4	85072544	14	-	-	• Screw	• Skruv		
5	85455418	1	-	-	• Bushing	• Bussning		
6	85072486	1	-	-	• Bearing bushing	• Lagerbussning		
7	85072494	1	-	-	• Bearing bushing	• Lagerbussning		
8	85072502	1	-	-	• Bearing bushing	• Lagerbussning		
9	85455426	1	-	-	• Bushing	• Bussning		
10	85072510	1	-	-	• Bearing bushing	• Lagerbussning		
11	85455434	1	-	-	• Bushing	• Bussning		
12	85467959	7	-	-	• Cap plug	• Hattplugg		
13	85451888	2	-	-	• Pin	• Pinne		
14	85455525	2	-	-	• Plug	• Plugg		
15	85075216	6	-	-	• Expansion plug	• Expansionsplugg		
16	85075125	1	-	-	• Plug	• Propp		
17	85455103	1	-	-	Expansion plug	Expansionsplugg	TAD740GE	
18	85075091	1	-	-	Plug	Propp		
19	85458552	1	-	-	Plug	Propp		
19A	85466209	1	-	-	Plug	Propp	1)	
20	85455053	1	-	-	Inspection cover	Inspektionslock		
21	85455061	1	-	-	Inspection cover	Inspektionslock		
22	85457893	1	-	-	Splash plate	Stänklåt		
23	85455236	2	-	-	Gasket	Packning		
24	85457869	1	-	-	Cover	Lock		
25	85467728	1	-	-	Grooved pin	Räffelpinne		
26	85457877	5	-	-	Screw	Skruv		
27	85457885	5	-	-	Sealing ring	Tätningsring		
28	85450260	X	-	-	Sealant	Tätningsmedel		
29	85469880	1	-	-	Plug	Plugg		
30	85467256	1	-	-	Gasket	Packning		
31	85458503	1	-	-	Nipple	Nippel		
32	85467546	1	-	-	Drain cock	Avtappningskran		
33	85055226	1	-	-	Breather pipe	Ventilationsrör		
34	85455244	1	-	-	Sealing ring	Tätningsring		
35	85055234	1	-	-	Screw	Skruv		
36		1	-	-	Lifting iron	Lyftjärn		
37	85469609	1	-	-	Screw	Skruv		
	85469633	1	-	-	Screw	Skruv		
38		1	-	-	Lifting iron	Lyftjärn		
39		2	-	-	Screw	Skruv		
40	85055242	6	-	-	Oil jet	Oljemunstycke		
41	85456143	6	-	-	Sealing ring	Tätningsring		
42	85457653	6	-	-	Stud	Pinnskruv		
43	85467314	6	-	-	Lock nut	Låsmutter		
44	85458578	3	-	-	Plug	Propp		
45		1	-	-	Oil pressure sensor	Oljetrycksgivare		
46		1	-	-	Oil pressure sensor	Oljetrycksgivare		
47	85456754	1	-	-	Gasket	Packning		
48	85456200	1	-	-	Plug	Propp		
49	85075125	1	-	-	Plug	Propp		
50	85455103	1	-	-	Expansion plug	Expansionsplugg	3/8NPTF 33mm	
51	85055259	4	-	-	Sleeve	Hylsa		

1) Mounted in oil hole for camshaft.

Monterad i oljehålet till kamaxeln.



16675

Flywheel Housing For One Starter Motor

Svänghjulskåpa för en startmotor

Group
Grupp

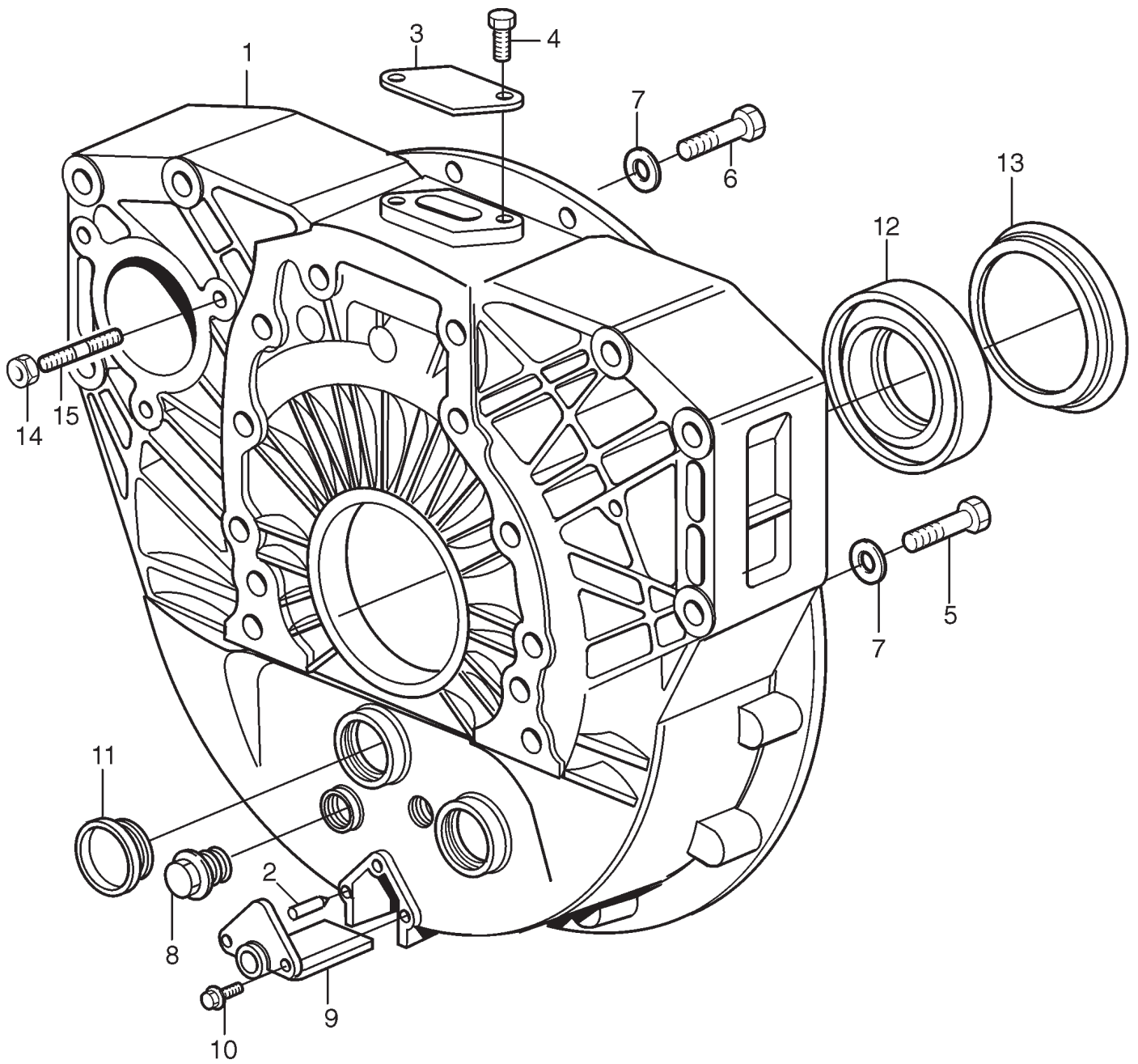
21

TD610G, TWD610G, TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE

A			B			C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1	85071835	1	-	-	Flywheel housing	Svänghjulskåpa	
2	85463719	1	-	-	Indicator	Visare	
3	85456200	1	-	-	Plug	Propp	
4	85456754	1	-	-	Gasket	Packning	
5	85458073	1	-	-	Sealing ring	Tätningssring	
6	85450260	1	-	-	Sealant	Tätningssmedel	
7	85469914	6	-	-	Flange screw	Flänsskruv	L=55mm
	85075166	2	-	-	Flange screw	Flänsskruv	L=75mm
8	85469922	2	-	-	Flange screw	Flänsskruv	L=65mm
9	85075547	3	-	-	Nut	Mutter	
10	85071801	1	-	-	Cover	Lock	
10A	85071819	1	-	-	Cover	Lock	1)
11	85071876	1	-	-	Gasket	Packning	
12	85467116	2	-	-	Flange screw	Flänsskruv	
13	85467850	3	-	-	Stud	Pinnsskruv	
14	85451714	1	-	-	Plug	Propp	
15	85073153	1	-	-	Gasket	Packning	

1) For electric speed control.

För elektrisk varvtalsreglering.



Flywheel Housing, SAE 1 For 14" Disc

Svänghjulskåpa, SAE 1 för 14" koppling

Group
Grupp

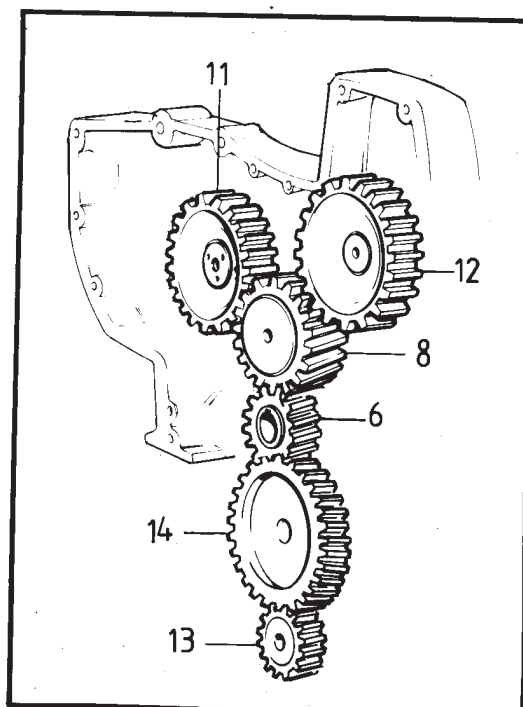
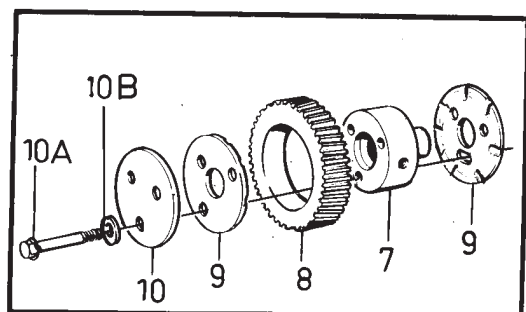
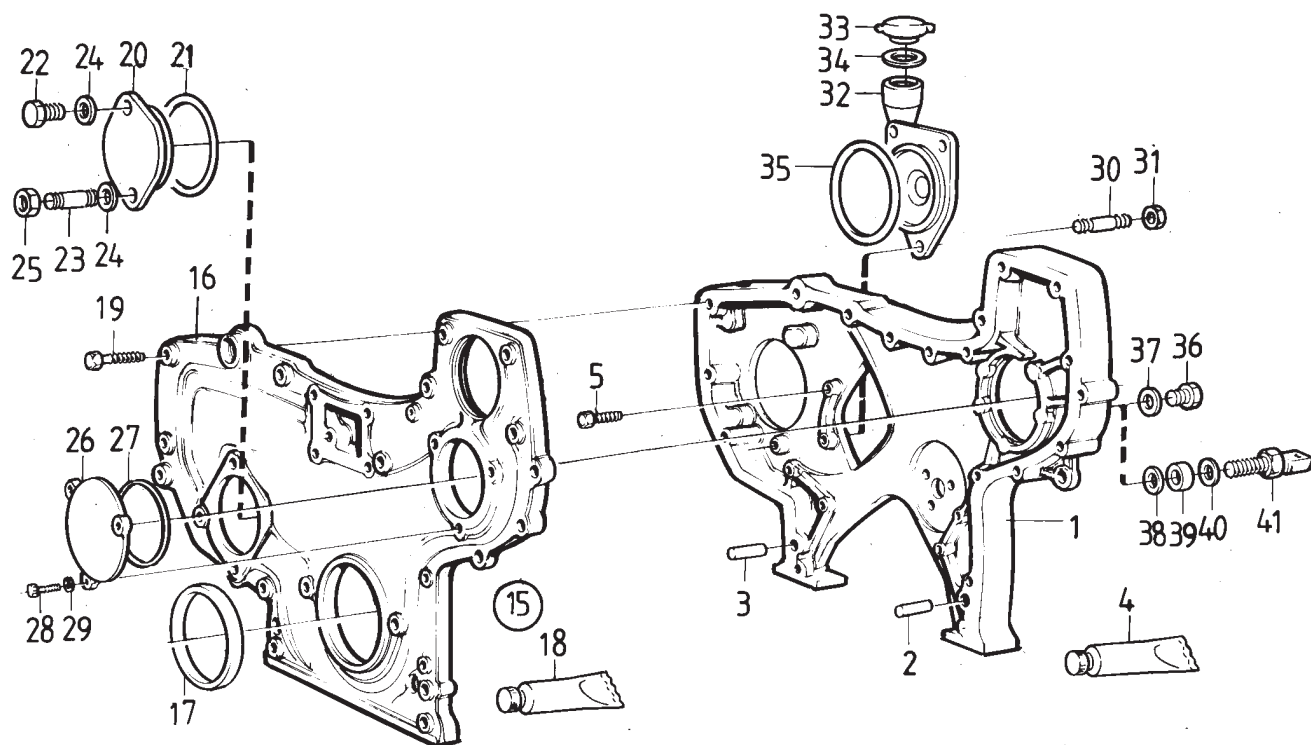
21

TAD740GE, TAD741GE, TWD740GE

A					B	C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description Benämning	Notes/Anmärkning
		A	B	C		
1	85071454	1	-	-	Flywheel housing	Svänghjulskåpa
2	85454981	1	-	-	• Pin	• Pinne
3	85071587	1	-	-	Cover	Lock
4	85075042	2	-	-	Screw	Skruv
5	85075422	8	-	-	Screw	Skruv
6	85075448	2	-	-	Screw	Skruv
7	85466415	10	-	-	Spring washer	Fjädrande bricka
8	85077402	1	-	-	Plug	Propp
9	85077421	1	-	-	Cover	Lock
10	85467025	2	-	-	Flange screw	Flänsskruv
11	85456200	2	-	-	Plug	Propp
12	85458073	1	-	-	Sealing ring	Tättningsring
13	85071744	1	-	-	Cover	Lock
14	85075554	3	-	-	Nut	Mutter
15	85467884	3	-	-	Stud	Pinnskruv

L=55mm

L=75mm



Timing Gear Casing and Gears

Transmissionskåpa och transmissionsdrev

Group
Grupp

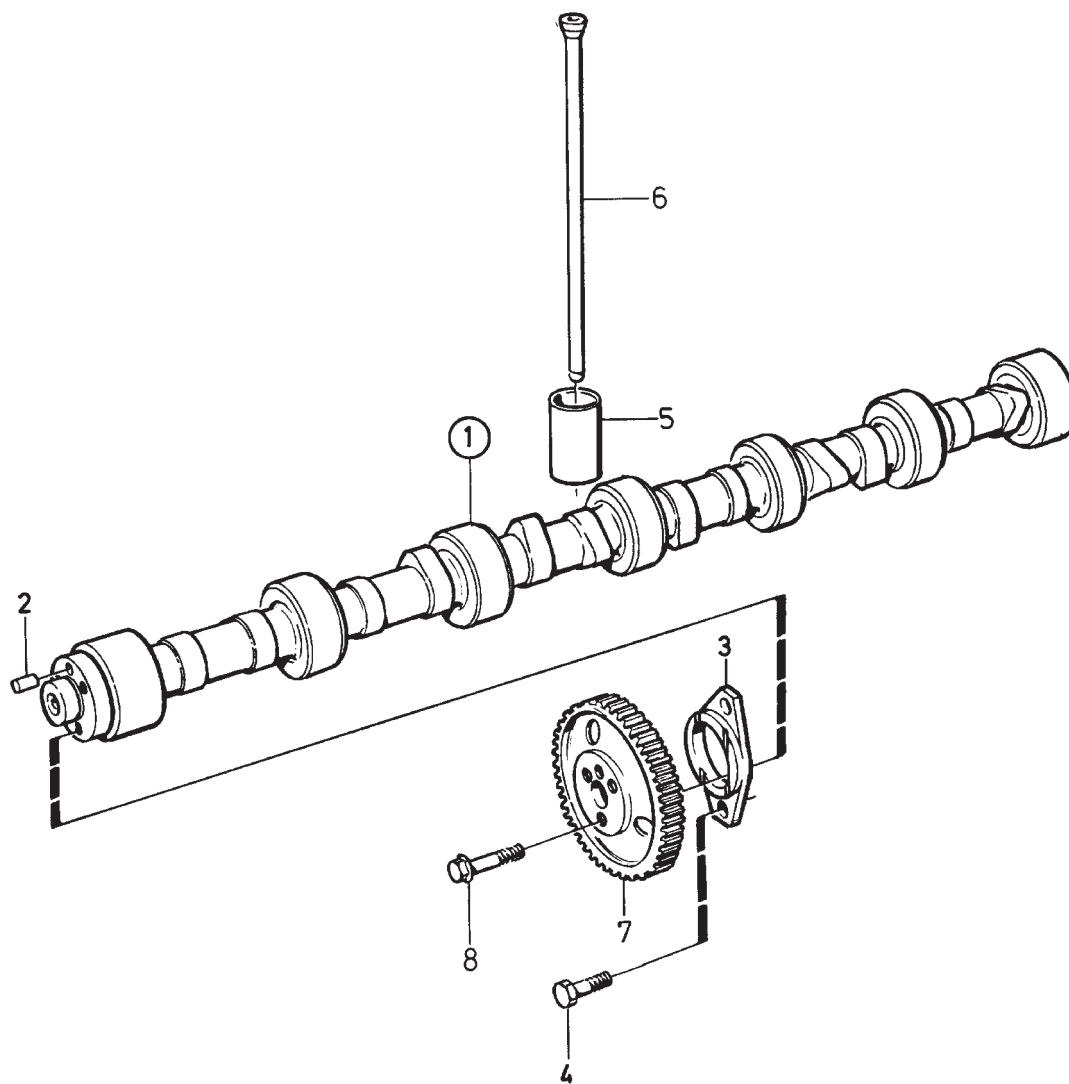
21

TAD740GE, TAD741GE, TWD740GE

A					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85072569	1	-	-	Timing gear casing	Transmissionskåpa		
2	85466266	1	-	-	Pin	Pinne		
3	85466258	1	-	-	Pin	Pinne		
4	85450260	X	-	-	Sealant	Tättningsmedel.		
5	85457562	2	-	-	Screw	Skruv.		
	85457570	2	-	-	Screw	Skruv.		
6	85457547	1	-	-	Gear, crankshaft	Kugghjul, vevaxel		
7	85072478	1	-	-	Pin	Axeltapp		
8	85072445	1	-	-	Gear	Kugghjul		
9	85458396	2	-	-	Thrust washer	Tryckbricka		
10	85455905	1	-	-	Bearing shield	Lagersköld		
10A	85072452	3	-	-	Screw	Skruv.		
10B	85466506	3	-	-	Washer	Bricka		
11	85458313	1	-	-	Gear, camshaft	Kugghjul, kamaxel.	SEE PAGE 47	
12	85072361	1	-	-	Gear, fuel inj. pump	Kugghjul, insprutningspump		
13	85457935	1	-	-	Gear, oil pump	Kugghjul, oljepump		
14	85457943	1	-	-	Gear, oil pump	Kugghjul, oljepump		
15	85072478	1	-	-	Cover.	Lock		
16		1	-	-	• Cover	• Lock		
17	85458065	1	-	-	• Sealing ring	• Tättningsring		
18	85450260	X	-	-	Sealant	Tättningsmedel.		
19	85469556	1	-	-	Flange screw	Flänsskruv.	L=90mm	
	85469518	6	-	-	Flange screw	Flänsskruv.	L=80mm	
	85467306	2	-	-	Screw	Skruv.	L=45mm	
	85073179	7	-	-	Screw	Skruv.	L=40mm	
	85075612	1	-	-	Flange screw	Flänsskruv.	L=50mm	
20	85455954	1	-	-	Cover.	Lock		
21	85465938	1	-	-	O-ring	O-ring		
22	85469716	1	-	-	Screw	Skruv.		
23	85458545	1	-	-	Stud.	Pinnskruv		
24	85468643	2	-	-	Washer	Bricka		
25	85075547	1	-	-	Nut	Mutter		
26	85457612	1	-	-	Cover.	Lock		
27	85465979	1	-	-	O-ring	O-ring		
28	85466878	3	-	-	Flange screw	Flänsskruv.		
29	85466381	3	-	-	Spring washer	Fjädrande bricka		
30	85075059	3	-	-	Stud.	Pinnskruv		
31	85075562	3	-	-	Nut	Mutter		
32	85461184	1	-	-	Tube	Rör		
33	85455368	1	-	-	Oil filler cap	Oljepåfyllningslock.		
34	85076016	1	-	-	Gasket.	Packning		
35	85075679	1	-	-	O-ring	O-ring		
36	85469146	2	-	-	Plug	Propp	1)	
37	85467215	2	-	-	Gasket.	Packning		
38	85467454	1	-	-	O-ring	O-ring		
39	85463180	1	-	-	Spacer sleeve	Distanshylsa	2)	
40	85467215	1	-	-	Gasket.	Packning		
41		1	-	-	Tachometer sensor	Varvtalsgivare		

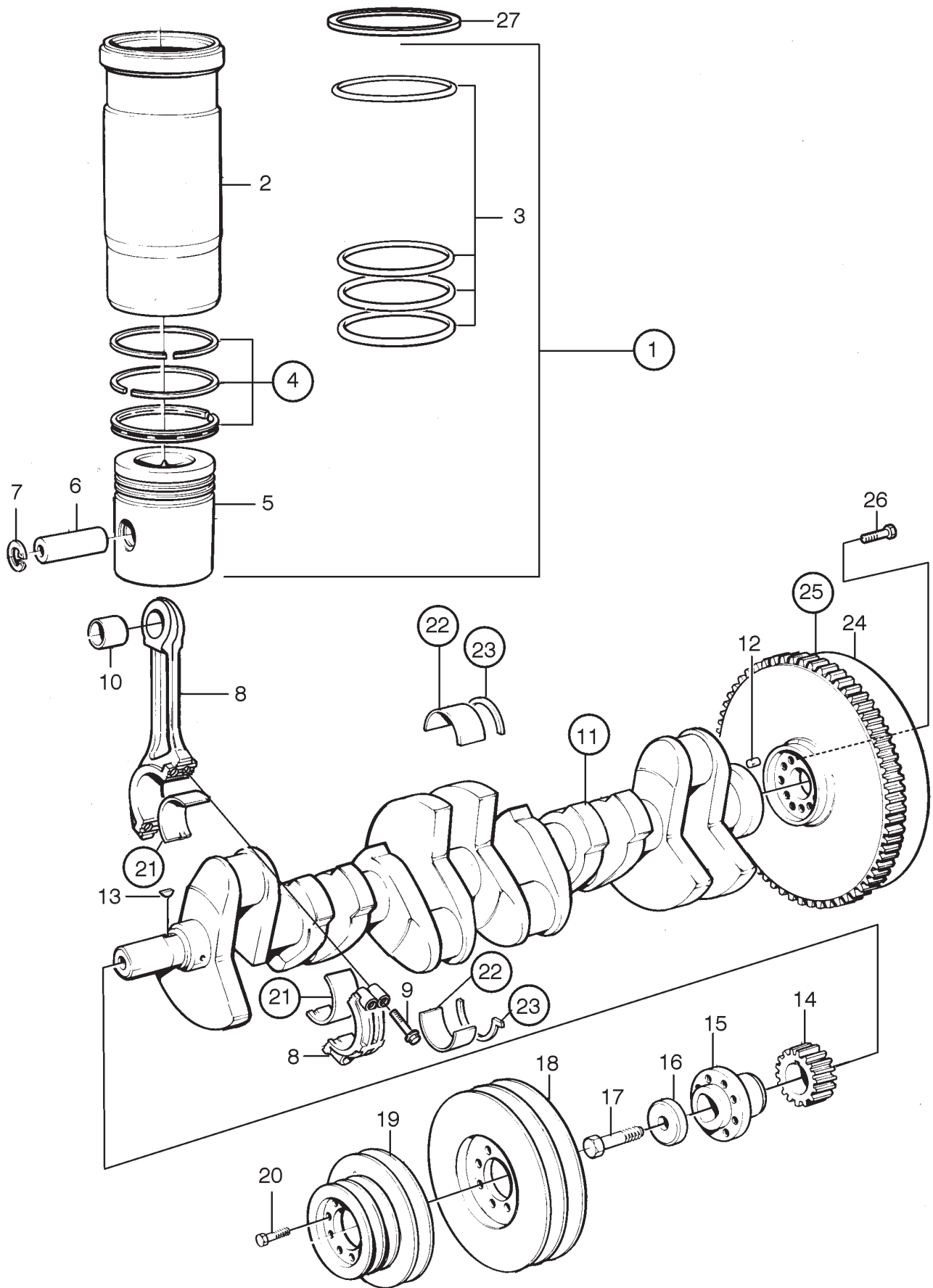
1) Not when tachometer sensor is mounted.

2) Replaced by 1pc spacer sleeve 85055627 and 2pcs o-ring 85467454



15107

Camshaft					Kamaxel		Group Grupp		
TD610G, TWD610G, TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE									21
A TD610G, TWD610G					B TD710G, TWD710G, TAD730G			C TAD740GE, TAD741GE, TWD740GE	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning		
		A	B	C					
1		1	-	-	Camshaft	Kamaxel			
		-	1	-	Camshaft	Kamaxel	SN-2071097292		
		-	1	-	Camshaft	Kamaxel	SN2071097293-		
	85072577	-	-	1	Camshaft	Kamaxel			
2	85467652	1	1	1	• Pin	• Pinne			
3	85455988	1	1	1	Flange	Fläns			
4	85457513	2	2	2	Screw	Skruv			
5	85455228	12	12	12	Tappet	Ventillyftare	NITRO		
6		12	-	-	Push rod	Tryckstång			
		-	12	-	Push rod	Tryckstång	SN-2071097292		
		-	12	-	Push rod	Tryckstång	SN2071097293-		
	85072528	-	-	12	Push rod	Tryckstång			
7	85458313	1	1	1	Gear	Kugghjul			
8	85457588	3	3	3	Screw	Skruv			



Crank Mechanism

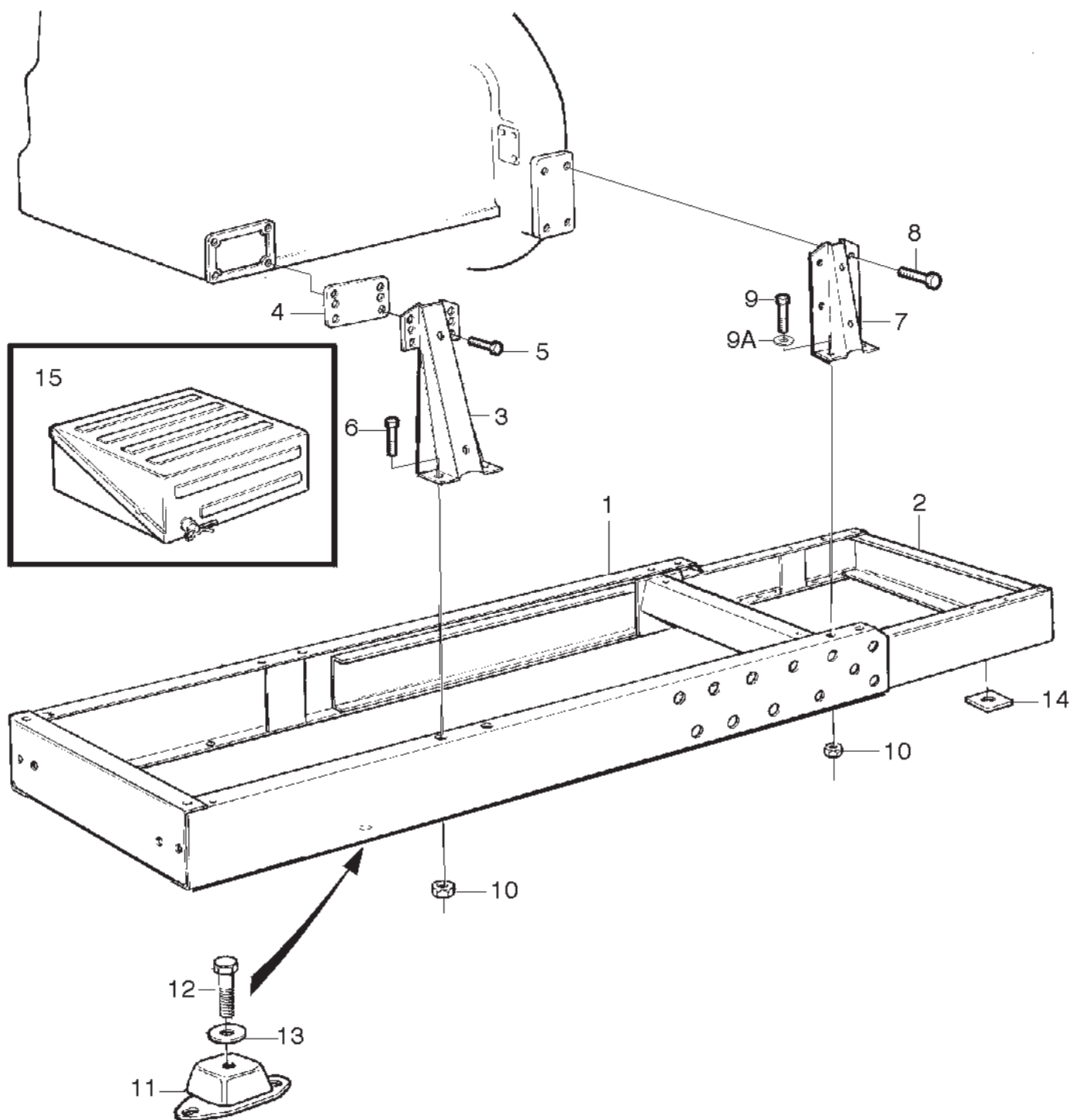
Vevmekanism

Group
Grupp

21

TAD740GE, TAD741GE, TWD740GE

A TAD740GE, TWD740GE				B TAD741GE		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1	85450138	6	-	-	Cylinder liner kit	Cylinderfodersats	
		-	6	-	Cylinder liner kit	Cylinderfodersats	
2		6	6	-	• Cylinder liner	• Cylinderfoder	
3	85454635	6	6	-	• Sealing ring kit	• Tätningssringsats	
4	85454866	6	6	-	• Piston ring kit	• Kolvringsats	
5		6	-	-	• Piston	• Kolv	
		-	6	-	• Piston	• Kolv	
6	85072551	6	6	-	• Gudgeon pin	• Kolvtapp	
7	85465821	12	12	-	• Retaining ring	• Spärring	
8	85072593	6	6	-	• Connecting rod	• Vevstake	
9	85072601	24	24	-	• Screw	• Skruv	
10	85055275	6	6	-	• Bushing	• Bussning	
11	85055283	1	1	-	• Crankshaft	• Vevaxel	
12	85467660	1	1	-	• Locating pin	• Styrpinne	
13	85455483	1	1	-	• Woodruff key	• Woodruffkil	
14	85457547	1	1	-	• Gear	• Kuggghjul	
15	85455962	1	1	-	• Hub	• Nav	
16	85455079	1	1	-	• Washer	• Bricka	
17	85457109	1	1	-	• Screw	• Skruv	
18	85070712	1	1	-	• Vibration damper	• Svängningsdämpare	
19	85071785	1	1	-	• Pulley	• Remskiva	
20	85457554	8	8	-	• Screw	• Skruv	
21	85450062	6	6	-	• Big end bearing kit	• Vevstakslagersats	STD
	85454874	6	6	-	• Big end bearing kit	• Vevstakslagersats	0,25mm U.S
	85454882	6	6	-	• Big end bearing kit	• Vevstakslagersats	0,50mm U.S
	85454890	6	6	-	• Big end bearing kit	• Vevstakslagersats	SO 0,76mm U.S
22	85450054	7	7	-	• Main bearing kit	• Ramlagersats	STD
	85454817	7	7	-	• Main bearing kit	• Ramlagersats	0,25mm U.S
	85454825	7	7	-	• Main bearing kit	• Ramlagersats	0,50mm U.S
	85454833	7	7	-	• Main bearing kit	• Ramlagersats	0,76mm U.S
	85454841	7	7	-	• Main bearing kit	• Ramlagersats	U.S=1,01mm
	85454858	7	7	-	• Main bearing kit	• Ramlagersats	SO U.S=1,27mm
23	85450047	1	1	-	• Thrust washer kit	• Tryckbricksats	STD
	85454783	1	1	-	• Thrust washer kit	• Tryckbricksats	0,10mm O.S
	85454791	1	1	-	• Thrust washer kit	• Tryckbricksats	0,20mm O.S
	85454809	1	1	-	• Thrust washer kit	• Tryckbricksats	SO 0,30mm O.S
24	85070340	1	1	-	• Flywheel	• Svänghjul	STD, SAE 2, 11,5" DISC
	85071439	1	1	-	• Flywheel	• Svänghjul	SAE 1, 14" DISC
25	85455095	1	1	-	• Gear ring	• Kuggkrans	FOR 85070340
	85072791	1	1	-	• Gear ring	• Kuggkrans	FOR 85071439
26	85456002	9	9	-	• Screw	• Skruv	FOR 85070340
	85455996	9	9	-	• Screw	• Skruv	FOR 85071439
27	85055291	X	X	-	• Shim	• Justerbleck	TH=0.12mm
	85055309	X	X	-	• Shim	• Justerbleck	TH=0.20mm
	85055317	X	X	-	• Shim	• Justerbleck	TH=0.30mm
	85055325	X	X	-	• Shim	• Justerbleck	TH=0.50mm



Engine Mounting					Motorupphängning			Group Grupp	
TD610G, TWD610G, TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE									21
A TD610G, TWD610G, TD710G, TWD710G					B TAD730G			C TAD740GE, TAD741GE, TWD740GE	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning		
		A	B	C					
1	85055333	1	-	1	Frame	Ram			
		-	1	-	Frame	Ram			
2		1	1	1	• Support member	• Stödbalk			
3	85460376	2	2	2	Engine bracket.	Motorkonsol.			
4	85460392	1	1	1	Spacer, left	Distans, vänster.			
5	85469732	4	4	4	Screw	Skruv.	L=55mm		
	85469625	4	4	4	Screw	Skruv.	L=50mm		
6	85469609	4	4	4	Screw	Skruv.	L=30mm		
7	85460384	2	2	2	Engine bracket.	Motorkonsol.			
8	85469625	4	4	4	Screw	Skruv.	L=50mm		
	85467090	4	4	4	Screw	Skruv.	L=25mm		
9	85469609	4	4	4	Screw	Skruv.	L=30mm		
9A	85466191	-	-	4	Spring washer	Fjädrande bricka			
10	85075554	8	8	-	Nut	Mutter			
	85075588	-	-	8	Flange lock nut	Flänslåsmutter.			
11	85462067	6	6	-	Rubber element.	Gummielement	1) 65SH		
	85071603	6	6	6	Rubber cushion	Gummikudde.	60SH		
12	85469195	6	6	6	Screw	Skruv.			
13	85465706	6	6	-	Washer	Bricka	OP FOR 85462067		
	85468692	6	6	6	Washer	Bricka	FOR 85071603		
14	85464055	2	2	2	Washer	Bricka			
15		1	1	1	Battery box	Batterilåda	SEE GROUP 30		

L=55mm

L=50mm

L=30mm

L=50mm

L=25mm

L=30mm

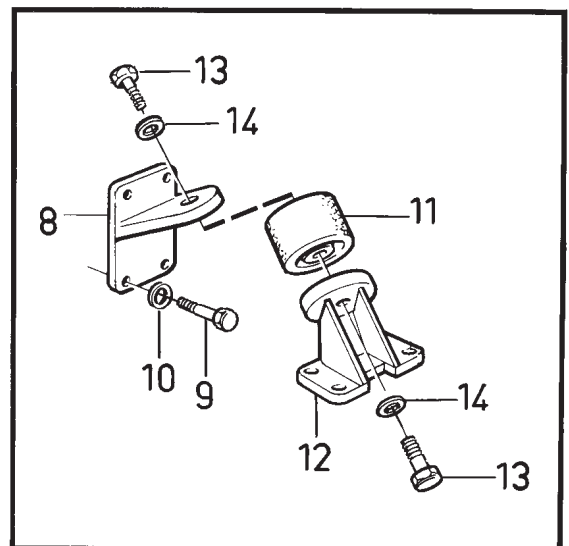
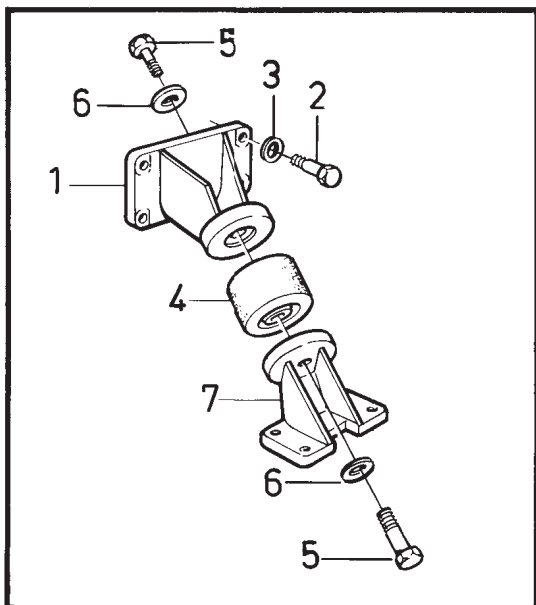
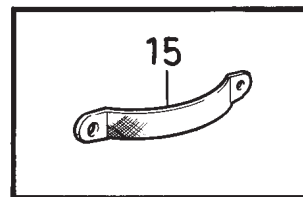
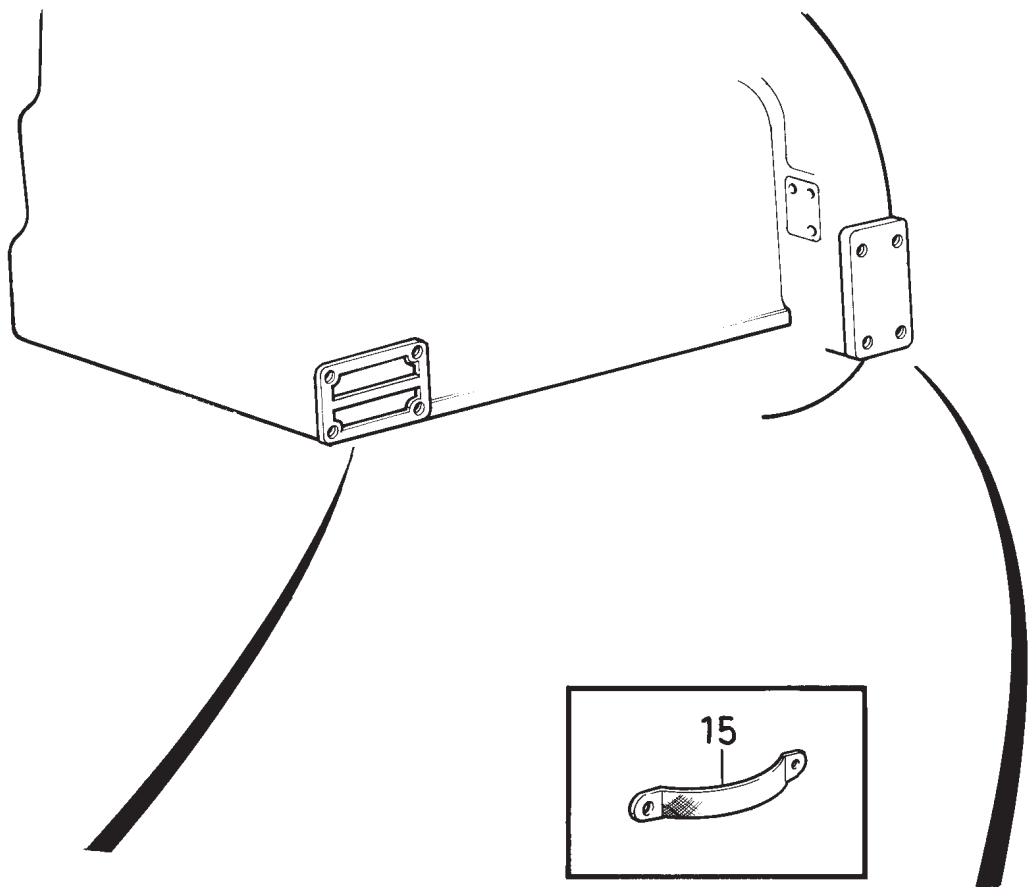
1) 65SH

60SH

OP FOR 85462067
FOR 85071603

SEE GROUP 30

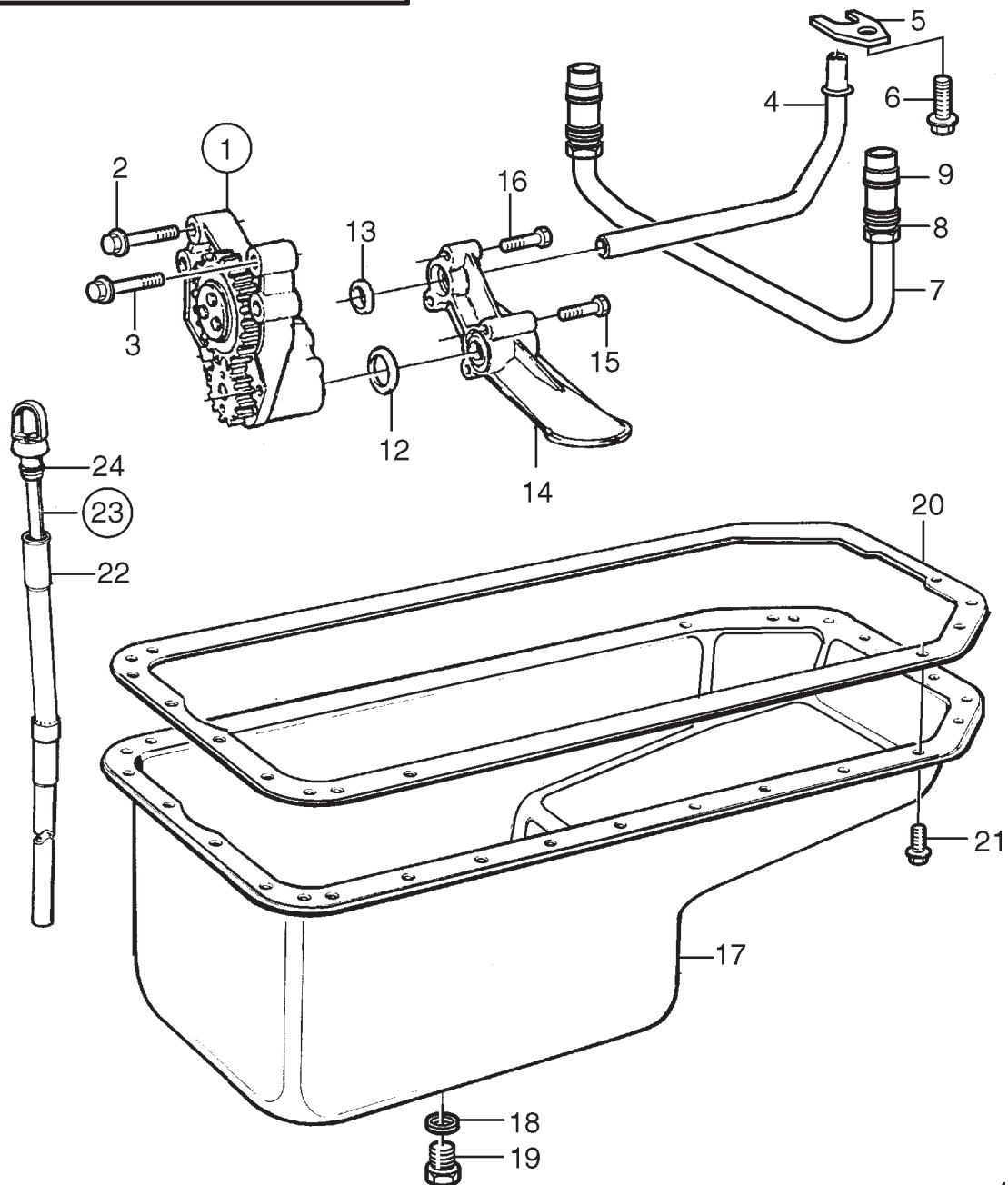
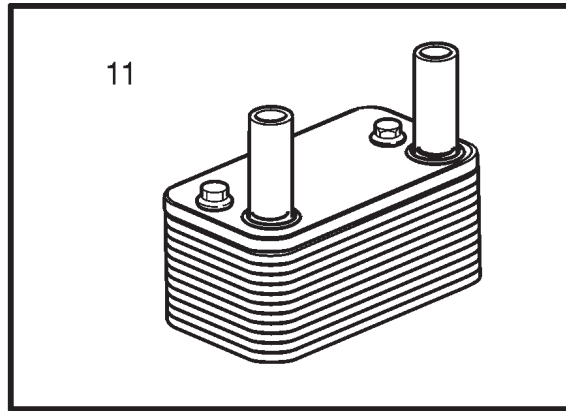
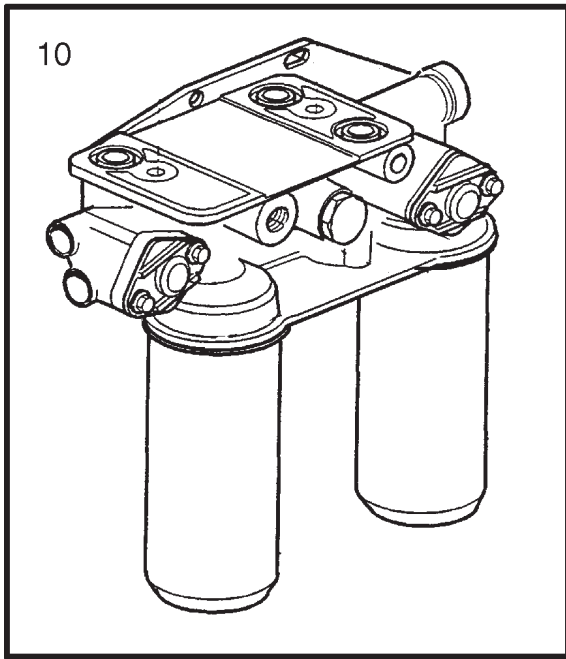
1) Replaced by 85071603.



Flexible Engine Suspension**Elastisk motorupphängning**Group
Grupp**21**

TD610G, TWD610G, TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE

A					B		C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1	85458727	2	-	-	Bracket	Konsol	
2	85469732	8	-	-	Screw	Skruv	L=55mm
3	85466191	8	-	-	Spring washer	Fjädrande bricka	
4	85465698	2	-	-	Rubber cushion	Gummikudde	
5	85075380	4	-	-	Screw	Skruv	
6	85466191	4	-	-	Spring washer	Fjädrande bricka	
7	85458768	2	-	-	Bracket	Konsol	
8	85458735	2	-	-	Bracket	Konsol	
9	85469732	4	-	-	Screw	Skruv	L=55mm
	85469609	4	-	-	Screw	Skruv	L=30mm
10	85466191	8	-	-	Spring washer	Fjädrande bricka	
11	85465698	2	-	-	Rubber cushion	Gummikudde	
12	85458768	2	-	-	Bracket	Konsol	
13	85075380	4	-	-	Screw	Skruv	
14	85466191	4	-	-	Spring washer	Fjädrande bricka	
15	85451227	1	-	-	Earthed cable	Jordkabel	



Lubricating System

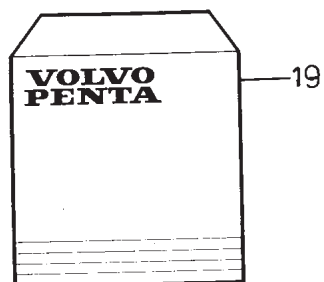
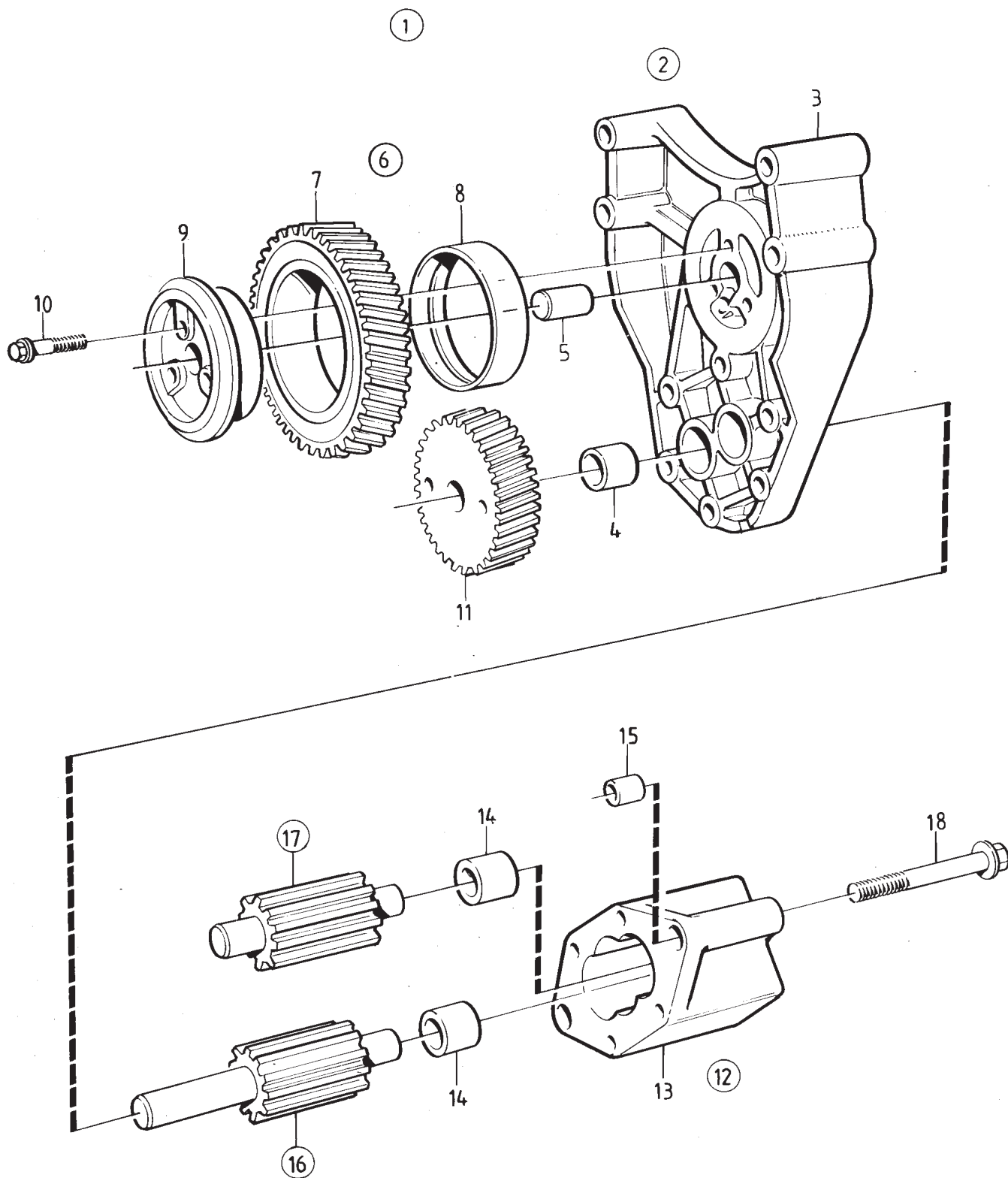
Smörjsystem

Group
Grupp**22**

TAD740GE, TAD741GE, TWD740GE

A					B		C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1	85463784	1	-	-	Oil pump	Oljepump	
					• Comps. see page 69	• Detaljer se sida 69.	
2	85457521	4	-	-	Screw	Skruv	M10x70mm
3	85457794	2	-	-	Screw	Skruv	M8x70mm
4	85070928	1	-	-	Oil feed pipe	Tryckoljerör	
5	85457802	1	-	-	Clamp	Klamma	
6	85466977	1	-	-	Flange screw	Flänsskruv	
7	85070936	1	-	-	Oil feed pipe	Tryckoljerör	
8	85457646	2	-	-	• Pressure pipe connec	• Tryckröranslutning	
9	85468874	2	-	-	• Ferrule	• Skärring	
10		-	-	-	Oil filter housing	Oljefilterhus	SEE PAGE 77
11		-	-	-	Oil cooler	Oljekylare	SEE PAGE 229
12	85467470	1	-	-	O-ring	O-ring	
13	85457950	1	-	-	Sealing ring	Tätningssring	
14	85455152	1	-	-	Oil strainer	Oljesil	
15	85075208	2	-	-	Flange screw	Flänsskruv	
16	85075257	2	-	-	Flange screw	Flänsskruv	
17	85455210	1	-	-	Sump	Oljesump	
18	85451375	1	-	-	• Gasket	• Packning	
19	85451979	1	-	-	• Magnetic plug	• Magnetpropp	
20	85073039	1	-	-	Gasket	Packning	
21	85466977	36	-	-	Flange screw	Flänsskruv	
22	85055341	1	-	-	Tube	Rör	1)
23	85055358	1	-	-	Oil dipstick	Oljemätsticka	1)
24	85465912	1	-	-	• O-ring	• O-ring	1)

1) Oil dipstick 85055358 and pipe 85055341 replace 85462125, 85462042 and sealing ring 85468742.



15905

Oil Pump, Components

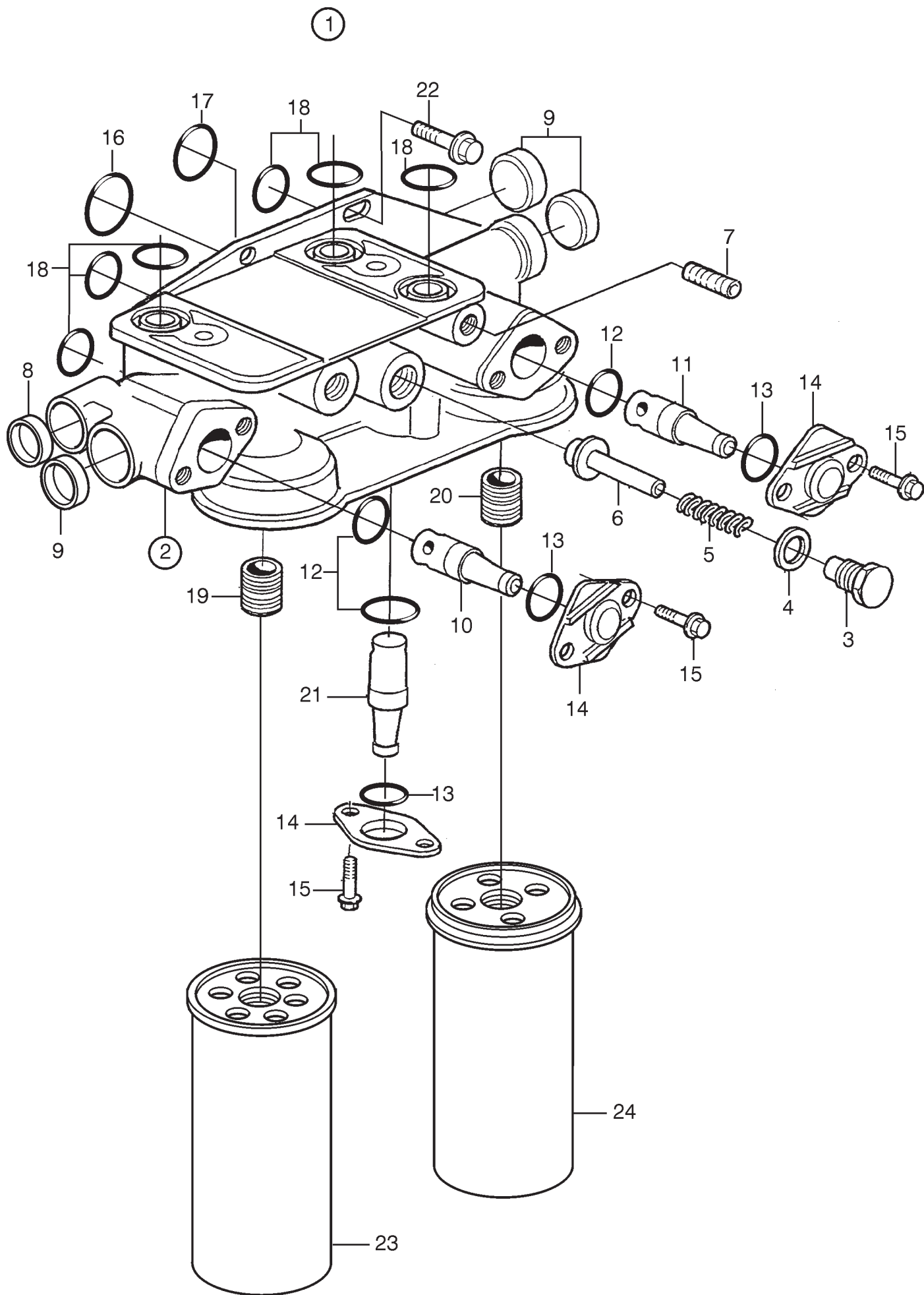
Oljepump, detaljer

Group
Grupp**22**

A 864760					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85463784	1	-	-	Oil pump	Oljepump.		
2	85457620	1	-	-	• Bracket	• Konsol.		
3		1	-	-	•• Bracket	•• Konsol.		
4	85457067	2	-	-	••• Bushing.	••• Bussning.	1)	
5	85451888	1	-	-	• Pin.	• Pinne		
6	85457943	1	-	-	• Gear	• Kugghjul		
7		1	-	-	• Idler gear.	• Mellanhjul		
5		2	-	-	•• Bushing.	•• Bussning.		
9	85455046	1	-	-	• Bearing sleeve.	• Lagerhylsa		
10	85457638	3	-	-	• Screw	• Skruv		
11	85457935	1	-	-	• Gear	• Kugghjul		
12	85055366	1	-	-	• Housing.	• Hus	OP	
13		1	-	-	•• Housing.	•• Hus		
14	85457067	2	-	-	••• Bushing.	••• Bussning.	1)	
15	85454965	2	-	-	•• Guide sleeve	•• Styrhylsa		
16		1	-	-	• Shaft, with gear	• Axel, med växel.	1)	
17		1	-	-	• Shaft, with gear	• Axel, med växel.	1)	
18	85469526	2	-	-	• Flange screw.	• Flänsskruv.		
19	85450013	1	-	-	Overhaul kit	Renoveringssats		

1) Included in overhaul kit.

Ingår i renoveringssats.



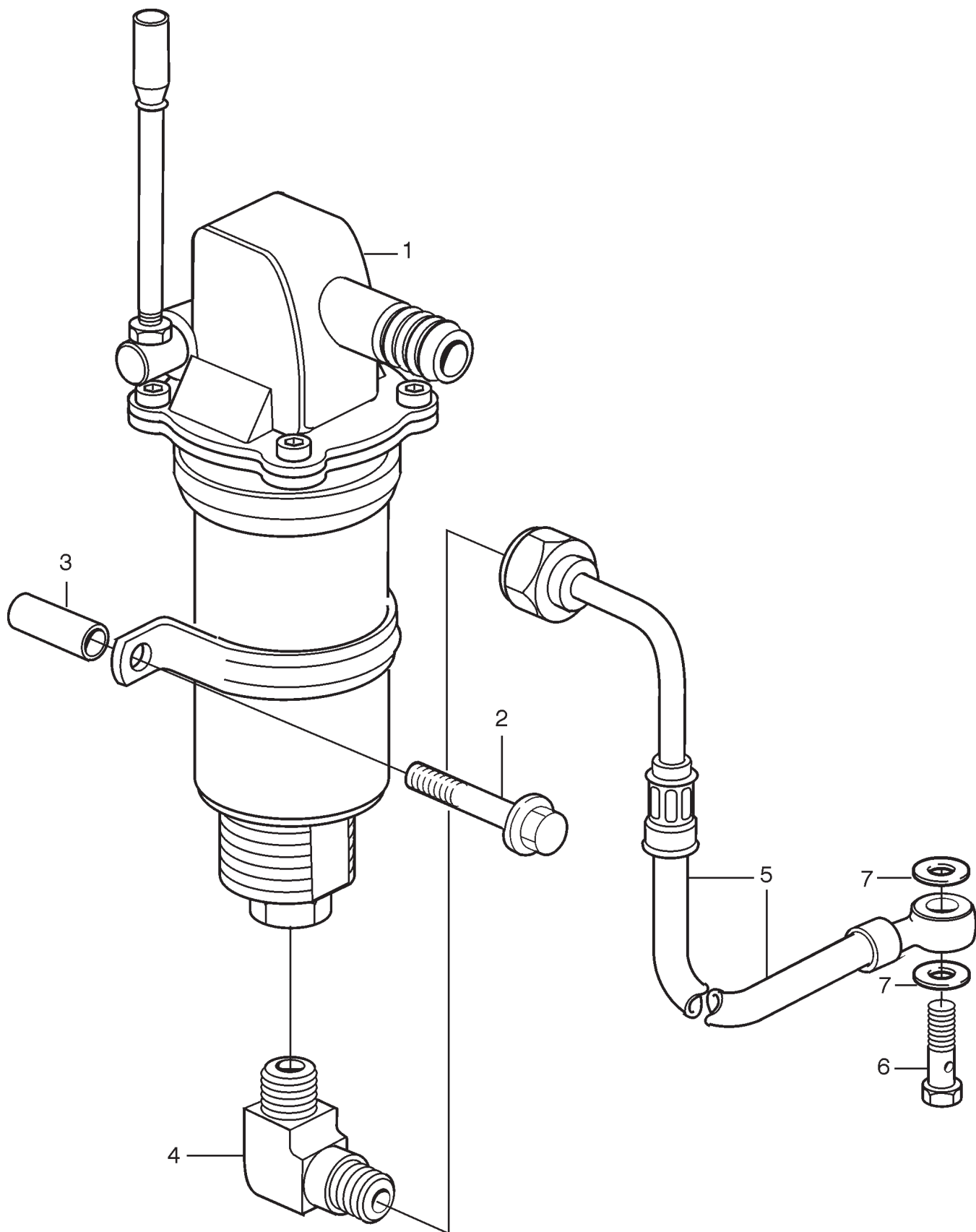
Oil Filter Housing

Oljefilterhus

Group
Grupp**22**

TAD740GE, TAD741GE, TWD740GE

A					B		C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1	85055374	1	-	-	Oil filter housing	Oljefilterhus	
2		1	-	-	• Oil filter housing	• Oljefilterhus	
3	85457661	1	-	-	• Plug	• Plugg	
4	85467249	1	-	-	• Gasket	• Packning	
5	85456119	1	-	-	• Spring	• Fjäder	
6	85457323	1	-	-	• Valve	• Ventil	
7	85075075	1	-	-	• Plug	• Propp	
8	85467066	2	-	-	• Cap plug	• Hattplugg	
9	85467074	3	-	-	• Cap plug	• Hattplugg	
10	85457737	1	-	-	• Reduction valve, piston	• Reducerventil,	WHITE
					cooling	kolvkylning	
11	85457778	1	-	-	• Reduction valve	• Reducerventil	YELLOW
12	85456929	3	-	-	• Sealing ring	• Tätningsring	
13	85467470	3	-	-	• O-ring	• O-ring	
14	85457745	3	-	-	• Cover	• Lock	
15	85467025	6	-	-	• Flange screw	• Flänsskruv	
16	85072379	1	-	-	• Sealing ring	• Tätningsring	
17	85072387	1	-	-	• Sealing ring	• Tätningsring	
18	85072403	6	-	-	• Sealing ring	• Tätningsring	
19	85456093	1	-	-	• Nipple	• Nippel	
20	85456937	1	-	-	• Nipple	• Nippel	
21	85077212	1	-	-	• Reduction valve	• Reducerventil	BROWN
22	85467017	5	-	-	Screw	Skruv	L=30mm
	85466951	1	-	-	Flange screw	Flänsskruv	L=25mm
23	85401909	1	-	-	Oil filter	Oljefilter	
24	85401917	1	-	-	Oil filter	Oljefilter	



Oil Drain Pump and Installation Parts, Enginemounted

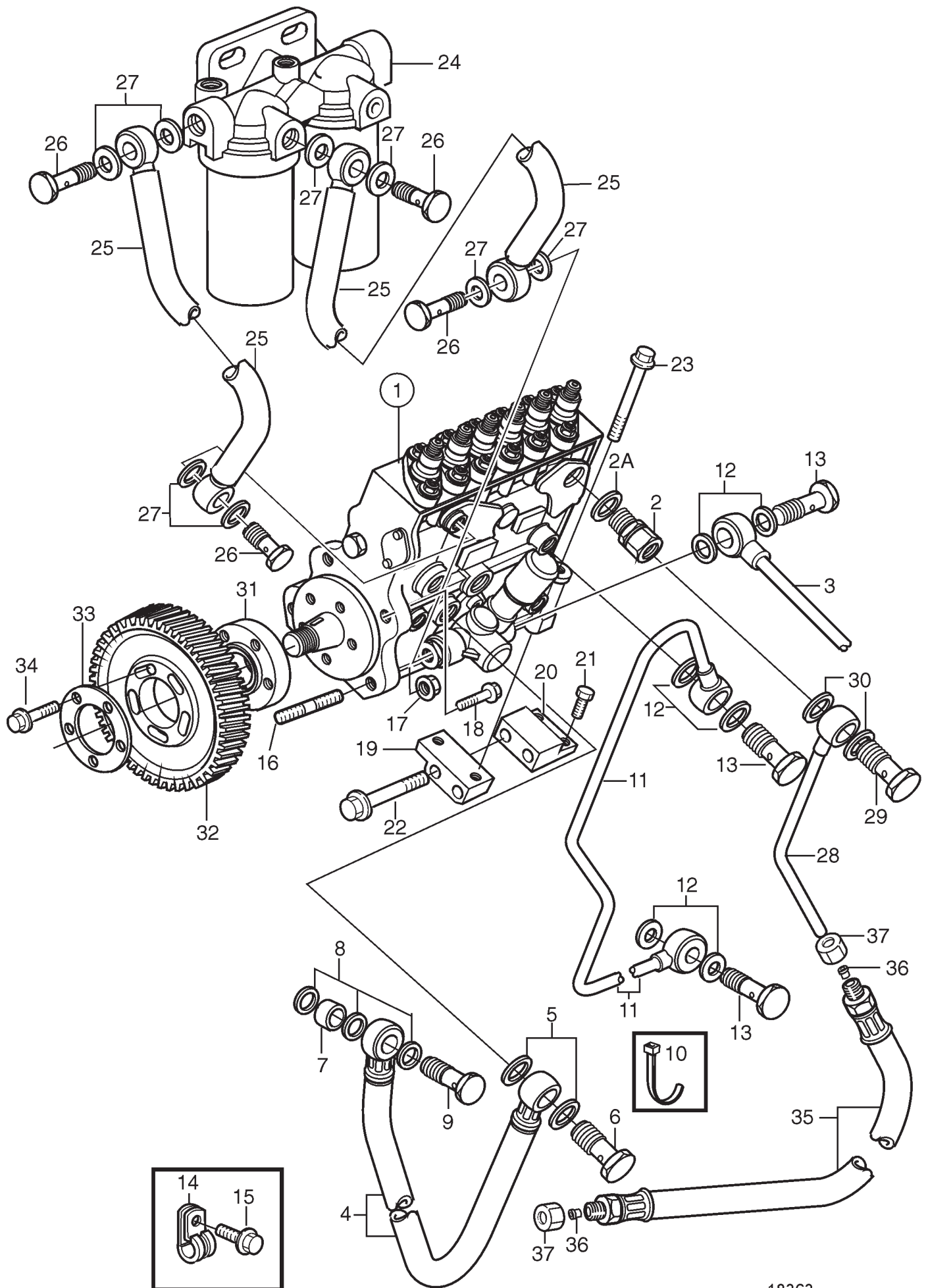
Oljelänsump med monteringsdetaljer, motormonterad

Group
Grupp**22**

TAD740GE, TAD741GE, TWD740GE

A					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85071397	1	-	-	Oil bilge pump	Oljelänsump		
2	85075141	2	-	-	Screw	Skruv		
3	85460129	2	-	-	Spacer sleeve	Distanshylsa		
4	85468916	1	-	-	Elbow nipple	Vinkelnippel		
5	85464451	1	-	-	Rubber hose	Gummislang		
6	85451912	1	-	-	Hollow screw	Hålskruv		
	85075000	1	-	-	Hollow screw	Hålskruv		
7	85468957	2	-	-	Gasket	Packning		
	85451391	2	-	-	Gasket	Packning		

7/8UNF
M24
FOR 85451912
FOR 85075000



Fuel Injection Pump and Fuel Filter. Standard Fuel System

Insprutningspump och bränslefilter. Standard bränslesystem

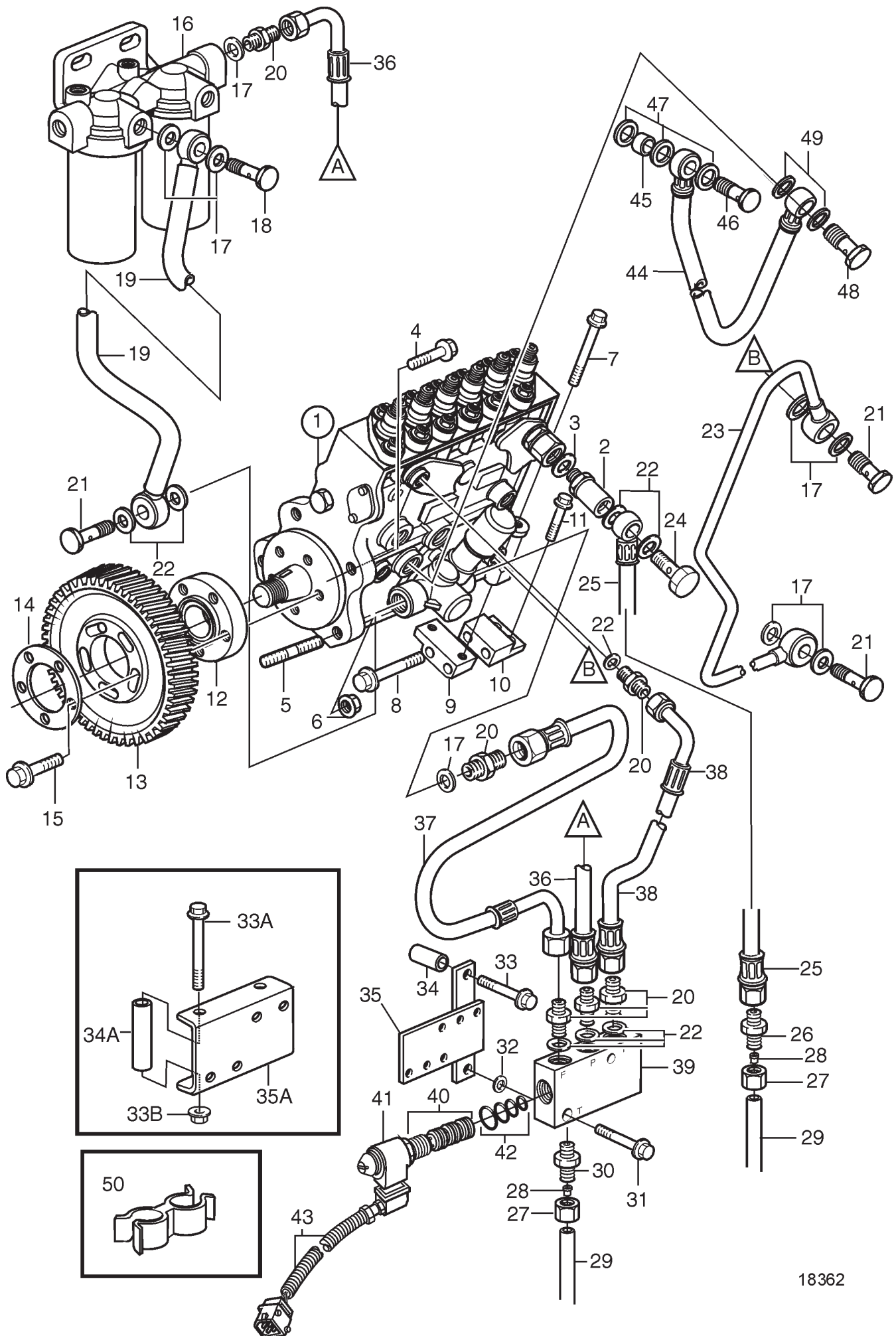
Group
Grupp
23

TAD740GE, TAD741GE, TWD740GE

A TAD740GE					B TWD740GE		C TAD741GE	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85071272	1	-	-	Injection pump	Insprutningspump		
					• Comps. see page 105	• Detaljer se sida 105.		
	85071223	-	1	-	Injection pump	Insprutningspump		
					• Comps. see page 105	• Detaljer se sida 105.		
		-	-	1	Injection pump	Insprutningspump		
					• Comps. see page 105	• Detaljer se sida 105.		
2	85079762	1	1	1	Overflow valve	verströmningsventil		
2A	85073153	1	1	1	Gasket	Packning		
3	85461226	1	1	1	Fuel pipe	Bränslerör		
4	85458263	1	1	1	Oil line	Oljeledning		
5	85073138	2	2	2	Gasket	Packning		
6	85075265	1	1	1	Hollow screw	Hålskruv		
7	85077956	1	1	1	Spacer sleeve	Distanshylsa		
8	85451359	3	3	3	Gasket	Packning		
9	85466647	1	1	1	Hollow screw	Hålskruv		
10	85467298	1	1	1	Strip clamp	Bandklamma		
11	85071207	1	1	1	Oil return pipe	Returoljerör		
12	85075232	6	6	6	Gasket	Packning		
13	85451466	3	3	3	Hollow screw	Hålskruv		
14	85467496	2	2	2	Clamp	Klammer		
15	85466977	1	1	1	Flange screw	Flänsskruv		
	85467009	1	1	1	Screw	Skruv		
16	85467868	3	3	3	Stud	Pinnskruv		
17	85075570	3	3	3	Flange lock nut	Flänslåsmutter		
18	85467058	1	1	1	Flange screw	Flänsskruv		
19	85071249	1	1	1	Support	Stöd		
20	85071256	1	1	1	Support	Stöd		
21	85468973	2	2	2	Screw	Skruv		
22	85469567	2	2	2	Screw	Skruv		
23	85469526	2	2	2	Flange screw	Flänsskruv		
24		-	-	-	Fuel filter	Bränslefilter		
25	85077642	2	2	2	Fuel pipe	Bränslerör		
26	85451466	4	4	4	Hollow screw	Hålskruv		
27	85055358	8	8	8	Gasket	Packning		
28	85459022	1	1	1	Fuel pipe	Bränslerör		
29	85451318	1	1	1	Hollow screw	Hålskruv		
30	85075232	2	2	2	Gasket	Packning		
31	85071264	1	1	1	Companion flange	Medbringare		
32	85072361	1	1	1	Gear	Kugghjul		
33	85071348	1	1	1	Washer	Bricka		
34	85075877	5	5	5	Flange screw	Flänsskruv		
35	85464113	2	2	2	Fuel hose	Bränsleslang		
36	85468866	4	4	4	• Ferrule	• Skärring		
37	85468890	4	4	4	• Nut	• Mutter		

M8x16mm
M10x16mm

SEE PAGE 129



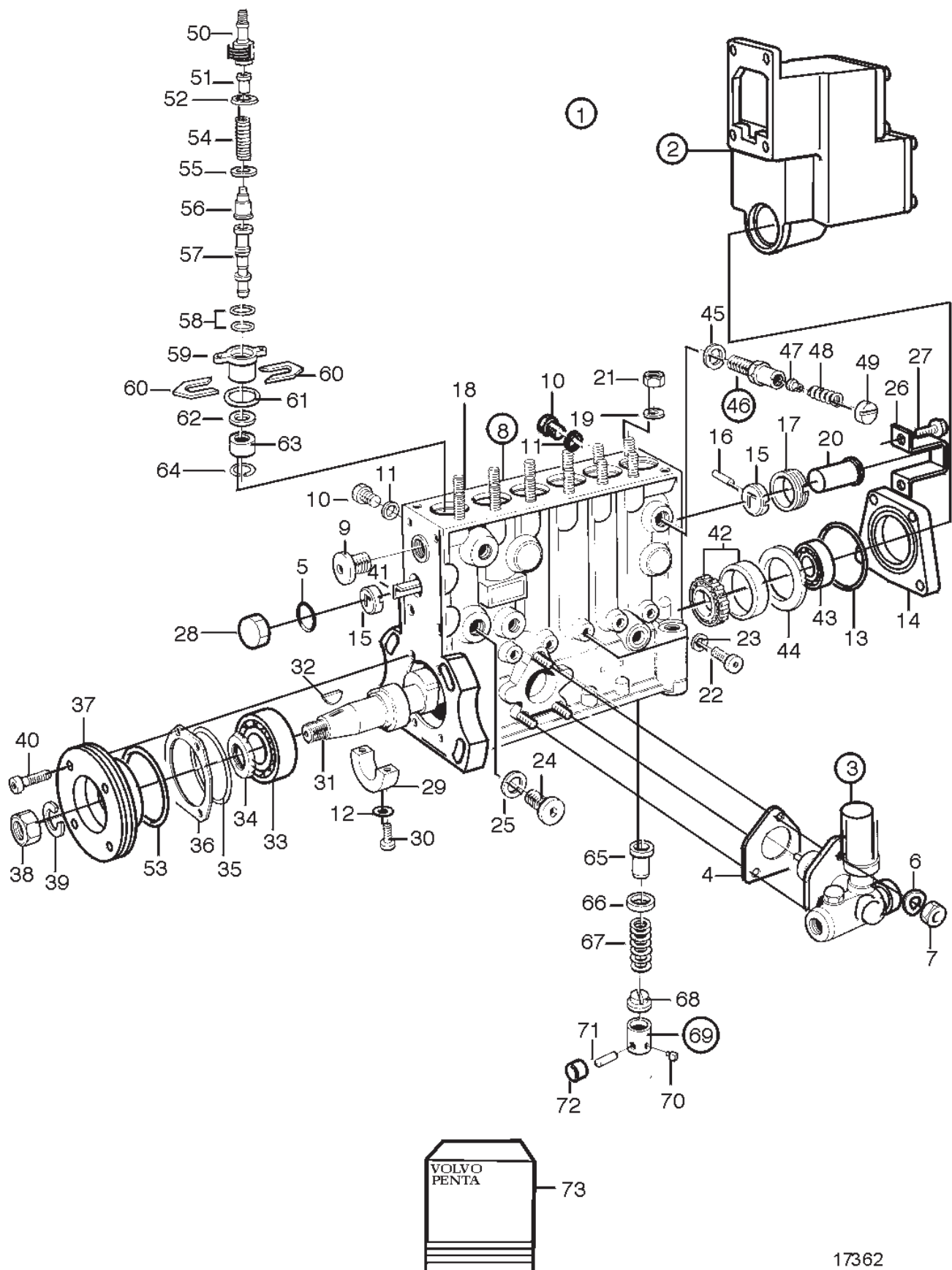
Injection Pump, Fuel Filter and Shut-off valve

Insprutningspump, bränslefilter och avstängningsventil

Group
Grupp
23

TAD740GE, TAD741GE, TWD740GE

A TAD740GE					B TAD741GE		C TWD740GE	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85071272	1	-	-	Injection pump	Insprutningspump		
		-	1	-	• Comps. see page 105	• Detaljer se sida 105.		
	85071223	-	-	1	Injection pump	Insprutningspump		
					• Comps. see page 105	• Detaljer se sida 105.		
2	85079762	1	1	1	Overflow valve	verströmningsventil		
3	85073153	1	1	1	Gasket	Packning		
4	85467058	1	1	1	Flange screw	Flänsskruv		
5	85467868	3	3	3	Stud	Pinnskruv		
6	85075570	3	3	3	Flange lock nut	Flänslåsmutter		
7	85469526	2	2	2	Flange screw	Flänsskruv		
8	85469567	2	2	2	Screw	Skruv		
9	85071249	1	1	1	Support	Stöd		
10	85071256	1	1	1	Support	Stöd		
11	85468973	2	2	2	Screw	Skruv		
12	85071264	1	1	1	Companion flange	Medbringare		
13	85072361	1	1	1	Gear	Kugghjul		
14	85071348	1	1	1	Washer	Bricka		
15	85075877	5	5	5	Flange screw	Flänsskruv		
16		-	-	-	Fuel filter	Bränslefilter	SEE PAGE 129	
17	85075232	7	7	7	Gasket	Packning		
18	85451466	1	1	1	Hollow screw	Hålskruv		
19	85077642	1	1	1	Fuel pipe	Bränslerör		
20	85466316	5	5	5	Nipple	Nippel		
21	85451466	3	3	3	Hollow screw	Hålskruv		
22	85075232	8	8	8	Gasket	Packning		
23	85071207	1	1	1	Oil return pipe	Returoljerör		
24	85451318	1	1	1	Hollow screw	Hålskruv		
25	85070662	1	1	1	Fuel hose.	Bränsleslang		
26	85468908	1	1	1	Nipple	Nippel		
27	85468890	2	2	2	Nut	Mutter		
28	85468866	2	2	2	Ferrule	Skärring		
29	85070357	2	2	2	Fuel pipe	Bränslerör		
30	85075794	1	1	1	Nipple	Nippel		
31	85073179	2	2	2	Screw	Skruv		
32	85451896	2	2	2	Washer	Bricka		
33	85469559	2	2	-	Screw	Skruv		
33A	85469518	-	-	2	Flange screw	Flänsskruv		
33B	85467322	-	-	2	Lock nut.	Låsmutter		
34	85459147	2	2	-	Spacer sleeve	Distanshylsa		
34A	85458644	-	-	2	Spacer sleeve	Distanshylsa		
35	85070589	1	1	-	Bracket	Konsol		
35A	85071322	-	-	1	Bracket	Konsol		
36	85071595	1	1	1	Hose	Slang		
37	85070290	1	1	1	Fuel hose.	Bränsleslang		
38	85070330	1	1	1	Fuel hose.	Bränsleslang		
39	85055390	1	1	1	Shut-off valve.	Avstängningsventil		
40	85079846	1	1	1	• Valve	• Ventil		
41	85079861	1	1	1	• Magnet	• Magnet		
42	85079853	1	1	1	• Gasket kit	• Packningsats.		
43	85464816	1	1	1	Cable kit	Kabelsats		
44	85458263	1	1	1	Oil line	Oljeledning		
45	85077956	1	1	1	Spacer sleeve	Distanshylsa		
46	85466647	1	1	1	Hollow screw	Hålskruv		
47	85451359	3	3	3	Gasket	Packning		
48	85075265	1	1	1	Hollow screw	Hålskruv		
49	85073138	2	2	2	Gasket	Packning		
50	85055408	2	2	2	Retainer.	Hållare.		



Fuel Injection Pump, Components

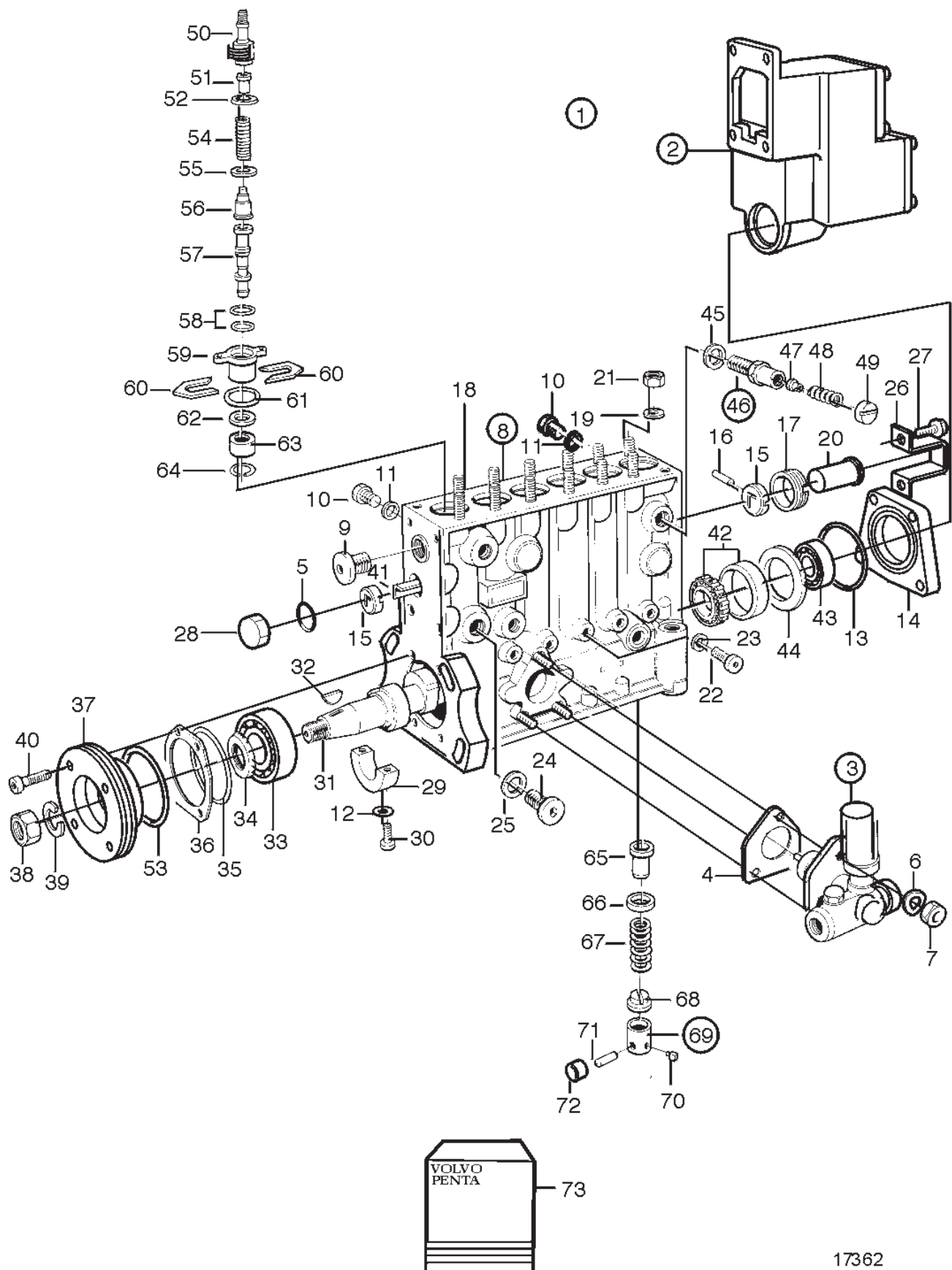
Insprutningspump, detaljer

Group
Grupp**23**

A				B 85071272		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
A	B	C					
1	85071272	1	-	-	Injection pump	Insprutningspump	1)
		-	1	-	Injection pump	Insprutningspump	
		-	-	1	Injection pump	Insprutningspump	
2	85071330	1	1	1	• Actuator	• Aktuator	SEE PAGE 287
3	85454114	1	1	1	• Feed pump	• Matarpump	
					• Comps. see page 111	• Detaljer se sida 111	
4	85463131	1	1	1	• Gasket	• Packning	
5		1	1	1	• Gasket washer	• Packningsbricka	
6		3	3	3	• Spring washer	• Fjäderbricka	
7		3	3	3	• Nut	• Mutter	
8		1	1	1	• Housing	• Hus	
9		1	1	1	• Plug	• Propp	
10		2	2	2	• Plug	• Plugg	
11	85452308	2	2	2	• Gasket	• Packning	
12		2	2	2	• Washer	• Bricka	
13		1	1	1	• O-ring	• O-ring	
14		1	1	1	• End plate	• Gavel	
15		2	2	2	• Guide sleeve	• Styrhylsa	
16		1	1	1	• Locking pin	• Låsstift	
17		1	1	1	• Bushing	• Bussning	
18		12	12	12	• Stud	• Pinnskruv	
19		12	12	12	• Washer	• Bricka	
20		1	1	1	• Protecting casing	• Skyddsskåpa	
21		12	12	12	• Nut	• Mutter	
22		6	6	6	• Plug	• Plugg	
23	85451417	6	6	6	• Gasket	• Packning	
24		1	1	1	• Plug	• Plugg	
25	85452415	1	1	1	• Gasket	• Packning	
26		1	1	1	• Brace	• Bygel	
27		2	2	2	• Screw	• Skruv	
28		1	1	1	• Plug	• Plugg	
29		1	1	1	• Bearing	• Lager	
30		2	2	2	• Screw	• Skruv	
31		1	1	1	• Camshaft	• Kamaxel	
32	85451540	1	1	1	• Key	• Kil	
33		1	1	1	• Roller bearing	• Rullager	
34	85071678	1	1	1	• Sealing ring	• Tättningsring	
35	85071686	1	1	1	• O-ring	• O-ring	
36		X	X	X	• Adjusting washer	• Justerbricka	
37		1	1	1	• Cover	• Lock	
38		1	1	1	• Nut	• Mutter	
39		1	1	1	• Spring washer	• Fjädrande bricka	
40		4	4	4	• Screw	• Skruv	
41		1	1	1	• Control rod	• Reglerstång	
42		1	1	1	• Roller bearing	• Rullager	
43		1	1	1	• Sealing ring	• Tättningsring	
44		X	X	X	• Adjusting washer	• Justerbricka	
45	85453153	1	1	1	• Gasket	• Packning	
46	85459762	1	1	1	• Overflow valve	• verströmningsventil	
47		1	1	1	• Peg	• Kägla	
48		1	1	1	• Compression spring	• Tryckfjäder	
49		1	1	1	• Bushing	• Bussning	
50	85453421	6	6	6	• Delivery valve retai	• Tryckventilhållare	
51	85079507	6	6	6	• Spring disc	• Fjädertallrik	
52	85452381	6	6	6	• Gasket	• Packning	
53		-	-	-	• Ring	• Ring	
54	85079010	6	6	6	• Spring	• Fjäder	
55	85452373	6	6	6	• Gasket	• Packning	
56	85071660	6	6	6	• Delivery valve	• Tryckventil	
57	85071645	6	6	6	• Pump element	• Pumpelement	

1) SN-XXXXXXXXXX/238318

SN-XXXXXXXXXX/238318

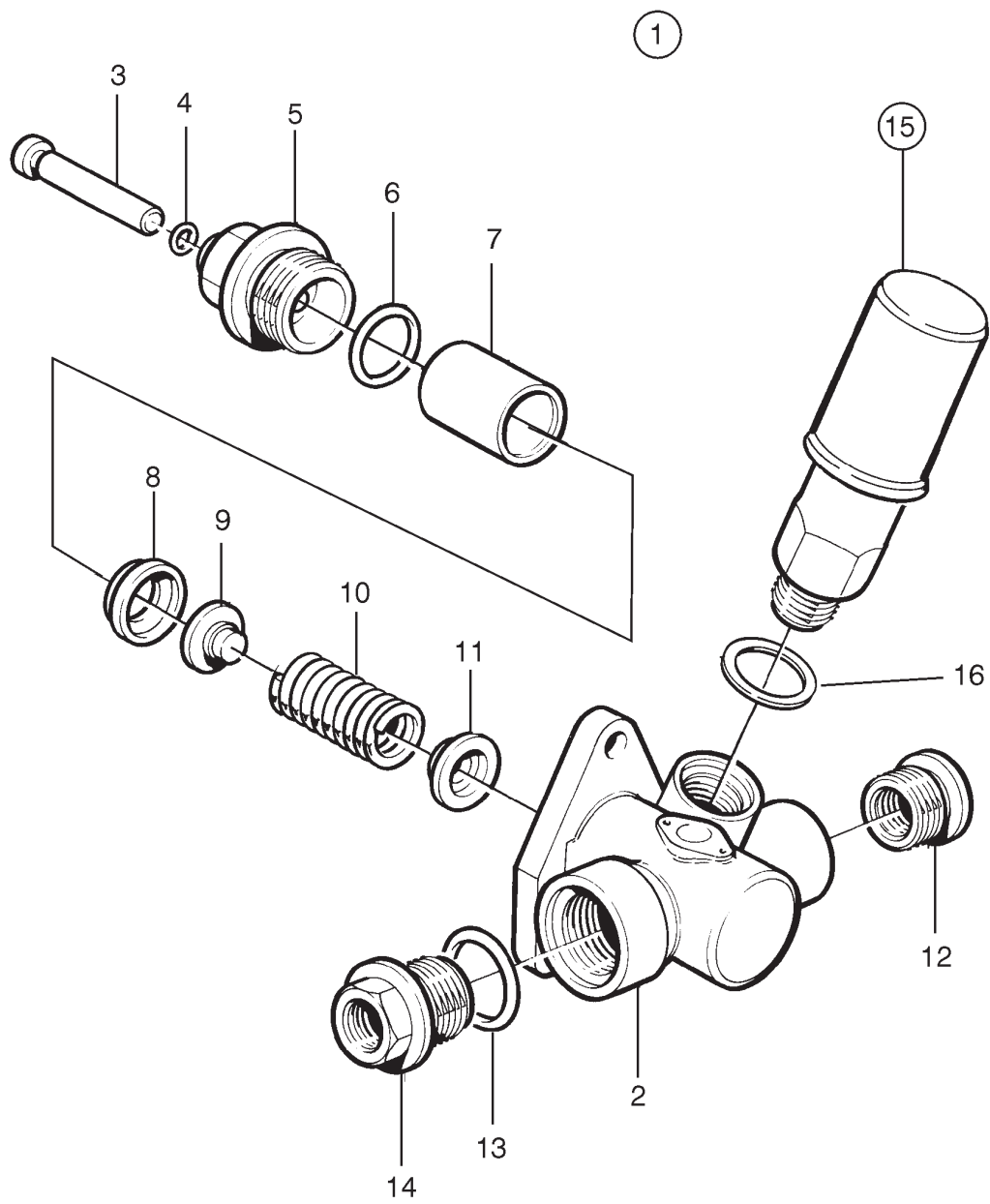


Fuel Injection Pump, Components

Insprutningspump, detaljer

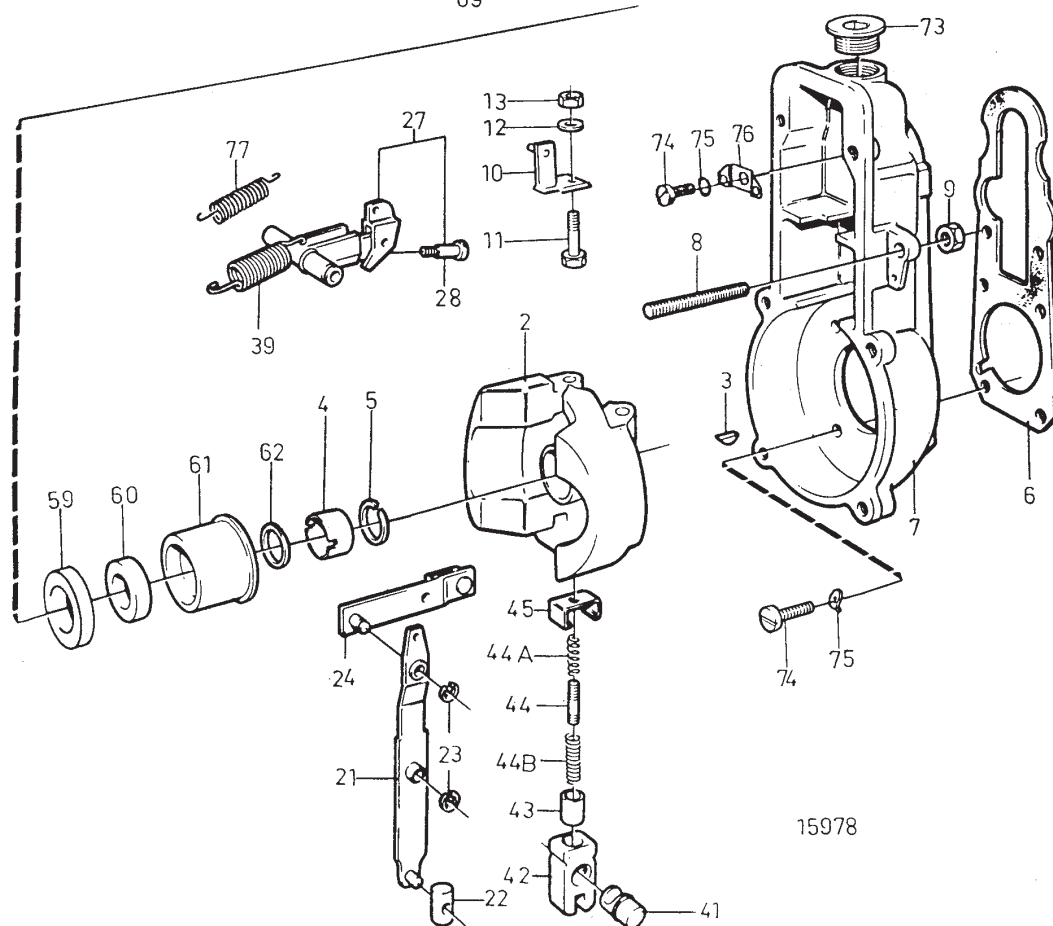
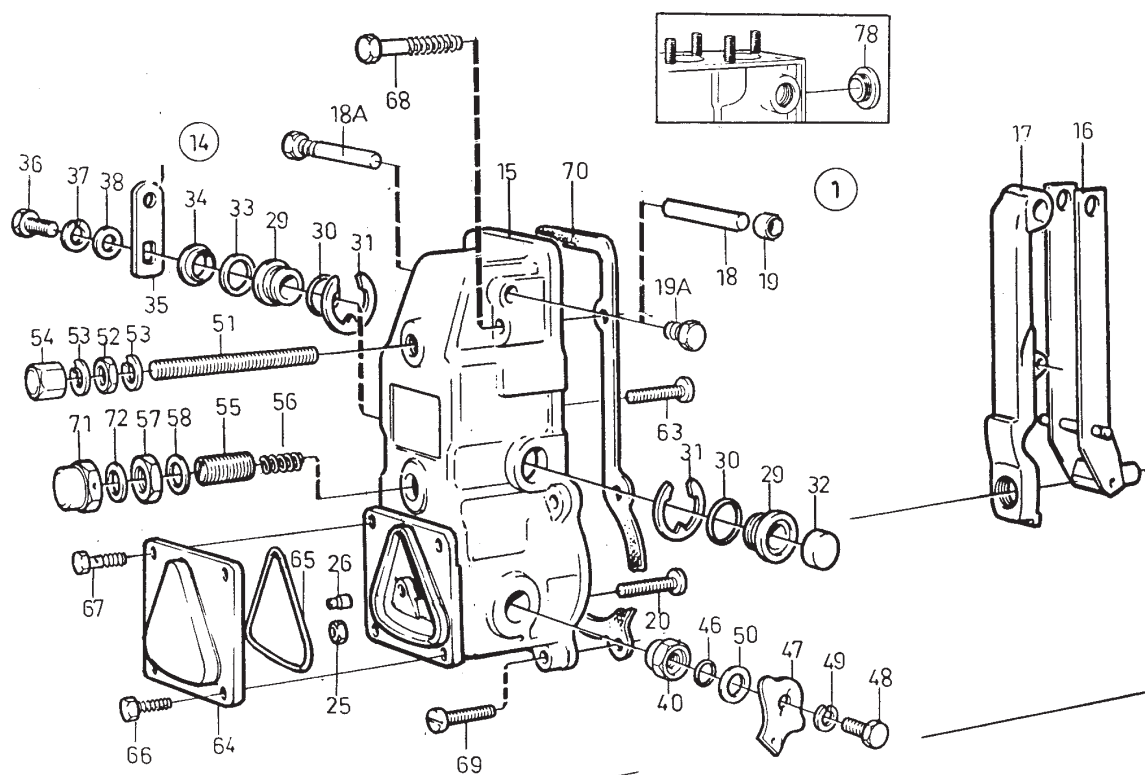
Group
Grupp**23**

A					B 85071272		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
58	85452720	12	12	12	• O-ring	• O-ring		
59		6	6	6	• Sleeve	• Hylsa		
60		X	X	X	• Adjusting washer	• Justerbricka		
61	85073146	6	6	6	• Sealing ring	• Tättningsring		
62		6	6	6	• Washer	• Bricka		
63		6	6	6	• Cover	• Kåpa		
64		6	6	6	• Retaining ring	• Spärring		
65	85079515	6	6	6	• Control sleeve	• Reglerhylsa		
66	85452340	6	6	6	• Spring disc	• Fjädertallrik		
67	85079028	6	6	6	• Compression spring	• Tryckfjäder	OP	
68	85453744	6	6	6	• Spring disc	• Fjädertallrik		
69		6	6	6	• Cam follower	• Lyftare		
70		6	6	6	• Plate	• Platta		
71		6	6	6	• Bolt	• Bult		
72		6	6	6	• Bearing	• Lager		
73	85459725	1	1	1	Small parts kit	Smådelssats		



Fuel Feed Pump, Components**Matarpump, detaljer**Group
Grupp**23**

A 85454114					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85454114	1	-	-	Feed pump	Matarpump		
2		1	-	-	• Housing	• Hus		
3	85454122	1	-	-	• Push rod	• Tryckstång		
4	85454155	1	-	-	• O-ring	• O-ring		
5	85454130	1	-	-	• Bushing	• Bussning		
6	85454148	1	-	-	• O-ring	• O-ring		
7	85454163	1	-	-	• Pump piston	• Pumpkolv		
8	85454205	1	-	-	• Spacer ring	• Distansring		
9	85454197	1	-	-	• Valve	• Ventil		
10	85454171	1	-	-	• Compression spring	• Tryckfjäder		
11	85454189	2	-	-	• Spring disc	• Fjädertallrik		
12	85454213	1	-	-	• Fitting	• Förskruvning		
13	85454239	1	-	-	• O-ring	• O-ring		
14	85454221	1	-	-	• Non-return valve	• Backventil		
15	85070514	1	-	-	• Hand pump	• Handpump		
16	85452944	1	-	-	• Gasket	• Packning		



15978

Centrifugal Governor, Components

Centrifugalregulator, detaljer

Group
Grupp**23**

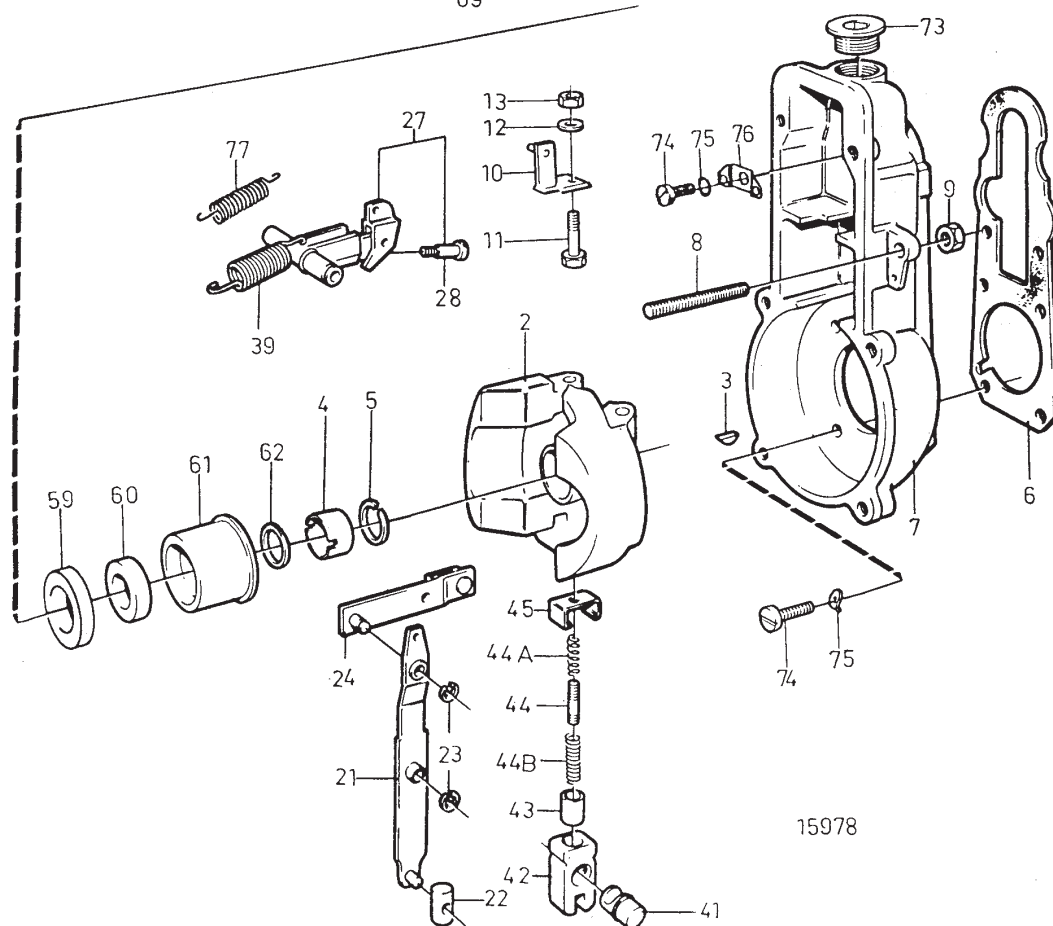
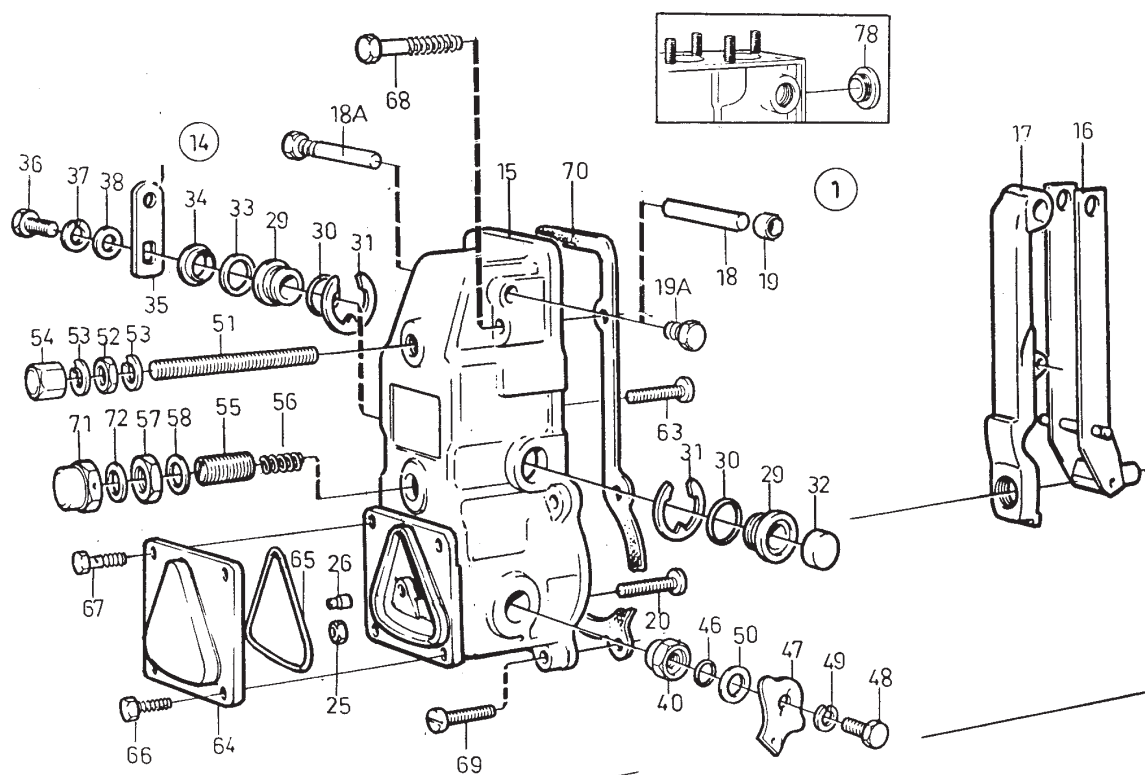
A				B		C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description Benämning	Notes/Anmärkning
A	B	C				
1	85463974	1	-	-	Governor	Regulator
2	85460558	1	-	-	• Regulator weight	• Regulatorvikt
3		1	-	-	• Key	• Kil
4	85452175	1	-	-	• Nut	• Mutter OP
5	85452183	1	-	-	• Washer	• Bricka OP
6	85078889	1	-	-	• Gasket	• Packning
7	85465045	1	-	-	• Regulator housing	• Regulatorhus OP
8		1	-	-	• Screw	• Skruv
9	85466183	1	-	-	• Nut	• Mutter
10	85453397	1	-	-	• Companion flange	• Medbringare OP
11	85468775	1	-	-	• Screw	• Skruv
12	85453181	1	-	-	• Washer	• Bricka OP
13	85468486	1	-	-	• Nut	• Mutter
14		1	-	-	• Cover	• Lock
15		1	-	-	• Regulator cover	• Regulatorlock
	85462794	1	-	-	• Regulator cover	• Regulatorlock
16	85460764	1	-	-	• Arm	• Arm OP
17	85460756	1	-	-	• Tensioning arm	• Spännarm OP
18	85452191	1	-	-	• Shaft	• Axel
18A	85462802	1	-	-	• Screw	• Skruv 2)
19	85452647	2	-	-	• Plug	• Propp
19A	85462810	1	-	-	• Plug	• Plugg 2)
20	85452209	1	-	-	• Screw	• Skruv OP
21	85452645	1	-	-	• Lever	• Hävarm OP
22	85452662	1	-	-	• Cube	• Tärning OP
23	85467686	2	-	-	• Lock ring	• Låsring
24	85459667	1	-	-	• Lever	• Hävarm OP
25	85466183	1	-	-	• Nut	• Mutter
26	85460749	1	-	-	• Nut	• Mutter OP
27	85465037	1	-	-	• Control arm	• Reglagearm OP
28	85452217	1	-	-	• Screw	• Skruv OP
29	85452670	2	-	-	• Bushing	• Bussning OP
30	85463693	2	-	-	• O-ring	• O-ring
31	85466639	2	-	-	• E-clip	• Spärryttare
32	85452225	1	-	-	• Cover	• Kåpa OP
33	85463701	1	-	-	• O-ring	• O-ring
34	85452118	2	-	-	• Adjusting washer	• Justerbricka
	85452563	2	-	-	• Adjusting washer	• Justerbricka OP
	85460277	2	-	-	• Adjusting washer	• Justerbricka
35	85461382	1	-	-	• Lever	• Hävarm
36	85468056	1	-	-	• Screw	• Skruv
37		1	-	-	• Washer	• Bricka
38	85468619	1	-	-	• Washer	• Bricka
39	85452233	1	-	-	• Spring	• Fjäder
40	85452258	1	-	-	• Bushing	• Bussning OP
41	85452266	1	-	-	• Shaft	• Axel OP
42	85072072	1	-	-	• Control arm end	• Länkarmsgavel OP
43	85452274	1	-	-	• Sleeve	• Hylsa OP
44	85452696	1	-	-	• Spring	• Fjäder OP
44A	85452688	1	-	-	• Spring	• Fjäder OP
44B	85452704	1	-	-	• Spring	• Fjäder OP
45	85465078	1	-	-	• Brace	• Bygel OP
46	85462828	1	-	-	• O-ring	• O-ring
47	85465060	1	-	-	• Lever	• Hävarm OP
48	85468056	1	-	-	• Screw	• Skruv
49		1	-	-	• Washer	• Bricka
50		1	-	-	• Adjusting washer	• Justerbricka
51		1	-	-	• Stud	• Pinnskruv
52		1	-	-	• Nut	• Mutter

EARLIER PROD
1) LATER PROD

2)

2)

TH=1,00mm
OP TH=0,30mm
TH=0,50mm



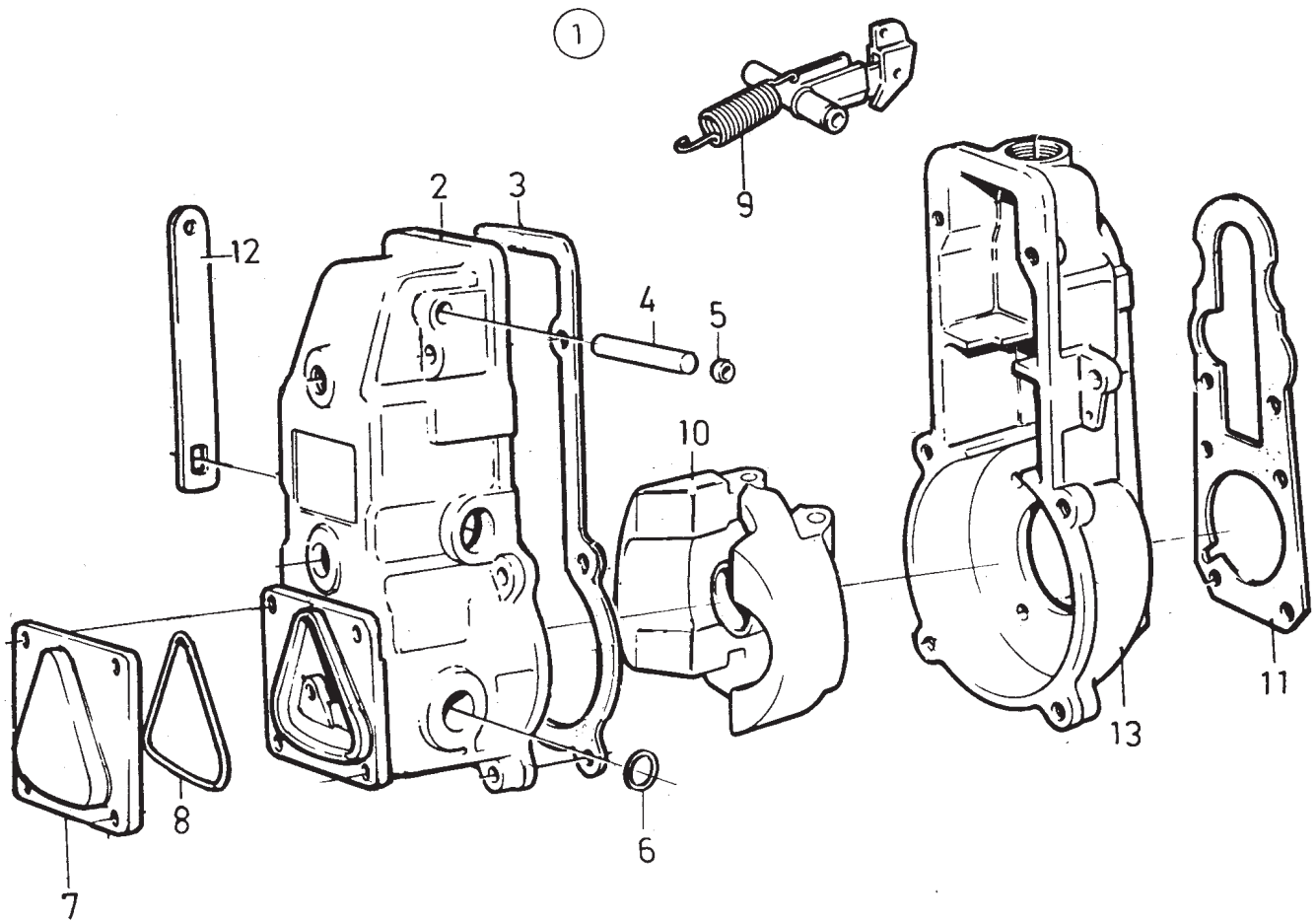
15978

Centrifugal Governor, Components

Centrifugalregulator, detaljer

Group
Grupp**23**

A				B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
53	85451854	2	-	-	• Gasket	• Packning	
54	85462224	1	-	-	• Cap nut	• Hattmutter	OP
55		1	-	-	• Screw	• Skruv	
56		1	-	-	• Spring	• Fjäder	
57		1	-	-	• Nut	• Mutter	
58	85451425	1	-	-	• Gasket	• Packning	
59	85460780	1	-	-	• Washer	• Bricka	OP
60	85460772	1	-	-	• Needle bearing	• Nållager	OP
61	85460798	1	-	-	• Bushing	• Bussning	OP
62	85452282	1	-	-	• Clamping ring	• Spännring	
63	85460731	1	-	-	• Adjusting screw	• Justerskruv	OP
64	85460723	1	-	-	• Cover	• Lock	
65	85460715	1	-	-	• Sealing ring	• Tätningsring	
66	85459709	2	-	-	• Screw	• Skruv	
67		2	-	-	• Screw	• Skruv	
68		2	-	-	• Screw	• Skruv	
69		4	-	-	• Screw	• Skruv	
70	85073120	1	-	-	• Gasket	• Packning	
71	85465011	1	-	-	• Nut	• Mutter	OP
72	85451425	1	-	-	• Gasket	• Packning	
73		1	-	-	• Plug	• Propp	
74	85468817	4	-	-	• Screw	• Skruv	L=20mm
	85468825	4	-	-	• Screw	• Skruv	L=25mm
75		8	-	-	• Washer	• Bricka	
76	85465052	1	-	-	• Bracket	• Konsol	OP
77	85459675	1	-	-	• Spring	• Fjäder	
78		1	-	-	• Bushing	• Bussning	



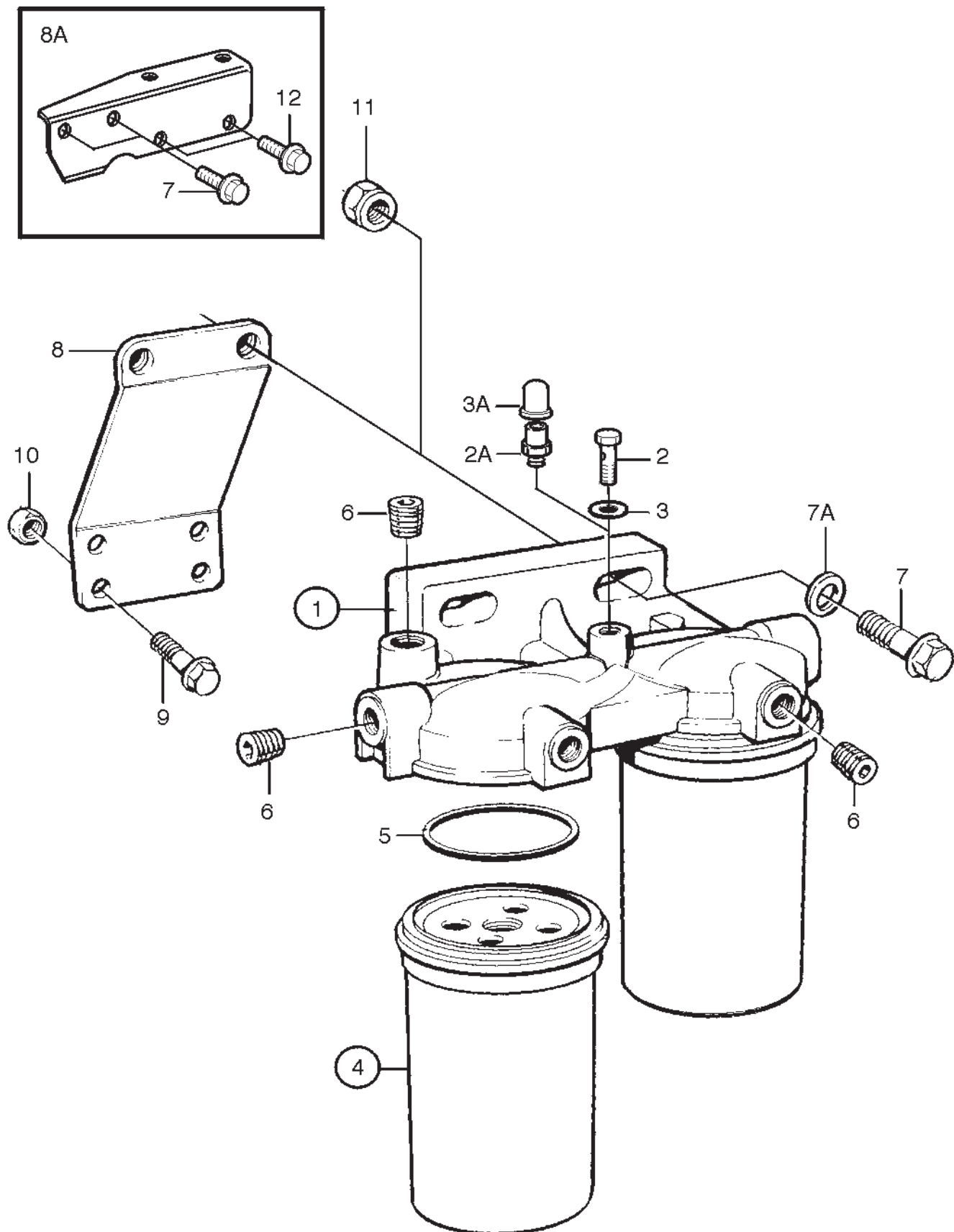
16574

Centrifugal Governor, Components**Centrifugalregulator, detaljer**Group
Grupp**23**

A 85070282					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85070282	1	-	-	Governor	Regulator		
	85072498	-	1	-	Governor	Regulator		
	85072506	-	-	1	Governor	Regulator		
2		1	1	1	• Cover	• Lock		
3	85073120	1	1	1	• Gasket	• Packning		
4	85452191	1	1	1	• Shaft	• Axel		
5	85452647	2	2	2	• Plug	• Propp		
6	85462828	1	1	1	• O-ring	• O-ring	1)	
7	85460723	1	-	-	• Cover	• Lock		
		-	1	1	• Cover	• Lock		
8	85460715	1	-	-	• Sealing ring	• Tätningsring		
	85452712	-	1	1	• O-ring	• O-ring		
9	85452233	1	1	1	• Spring	• Fjäder		
10	85460558	1	1	1	• Regulator weight	• Regulatorvikt		
11	85078889	1	-	-	• Gasket	• Packning		
		-	1	1	• Sealing plate	• Tätningsplatta		
12		1	1	1	• Lever	• Hävarm		
13		1	1	1	• Regulator housing	• Regulatorhus		

1) For stop solenoid.

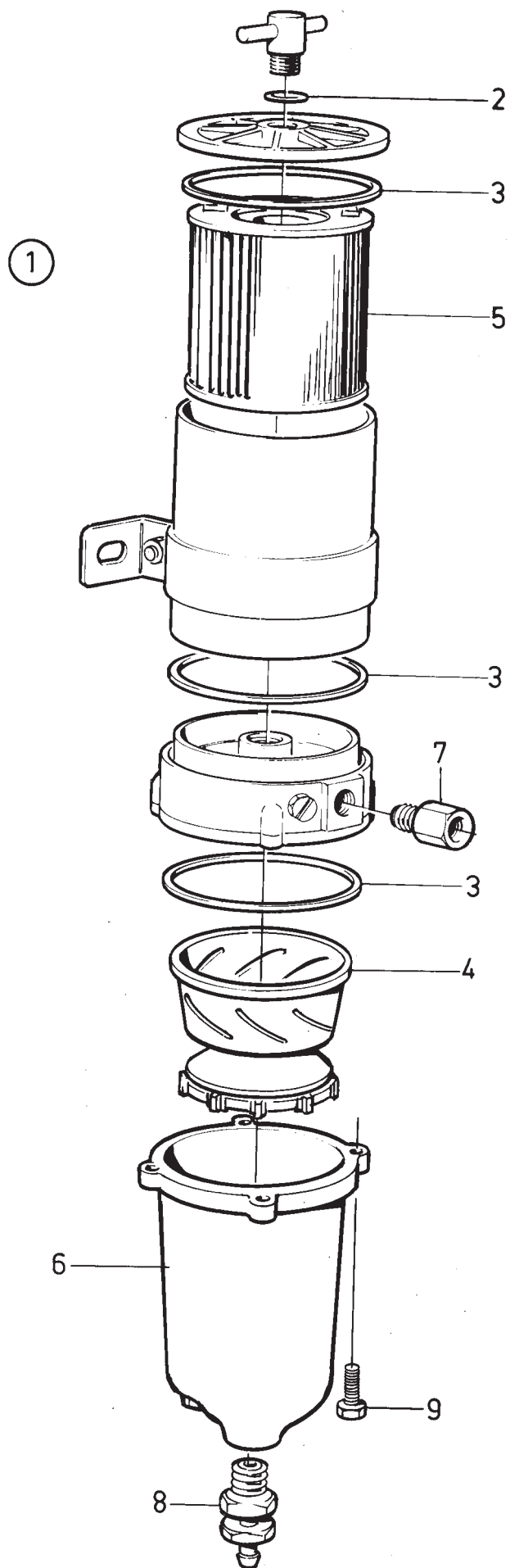
För stoppmagnet.



Fuel Filter		Bränslefilter					Group Grupp
TD610G, TWD610G, TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE							23
A TD610G, TWD610G				B TD710G, TWD710G, TAD730G			C TAD740GE, TWD740GE, TAD741GE
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1	85078418	1	1	-	Filter housing	Filterhus	1) FOR 85078418 M6, ALT, FOR 85457331 FOR 85072882 FOR 85457331, 85078418 FOR 85072882
	85072882	1	1	1	Filter housing	Filterhus	
2	85457349	1	1	-	• Screw	• Skruv	
	85452969	1	1	-	• Screw	• Skruv	
2A	85076057	1	1	1	• Nipple	• Nippel	
3	85467199	1	1	-	• Gasket.	• Packning.	
3A	85458586	1	1	1	• Protecting cover	• Skyddslock	
4	85401636	2	2	2	Fuel filter	Bränslefilter	
5		2	2	2	• Gasket.	• Packning.	
6	85075083	3	3	3	Plug	Propp	
7	85467058	2	-	-	Flange screw	Flänsskruv.	
	85469542	-	2	2	Flange screw	Flänsskruv.	
7A	85460399	-	2	-	Spring washer	Fjädrande bricka	
8		1	-	-	Bracket	Konsol.	
8A	85055416	-	-	1	Bracket	Konsol.	
9	85467009	2	-	-	Screw	Skruv.	
10	85468510	2	-	-	Nut	Mutter	
11	85075497	-	2	2	Nut	Mutter	
12	85466951	-	-	2	Flange screw	Flänsskruv.	

1) Replaced by 85072882.

Ersatt av 8194541.



16650

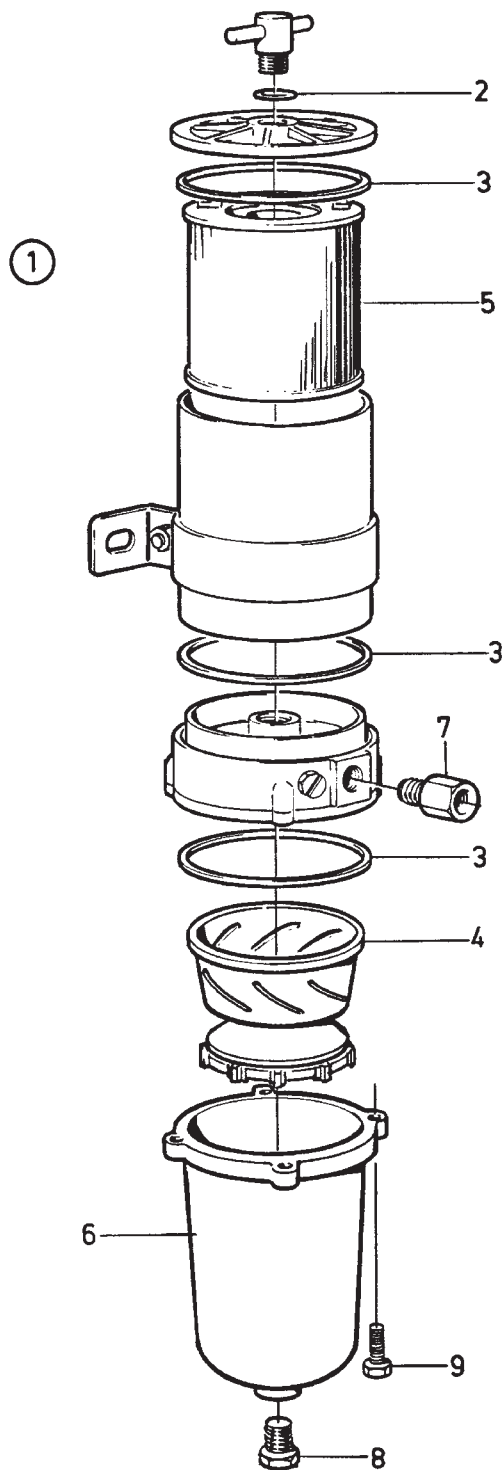
Fuel Filter and Water Separator**Bränslefilter och
vattenavskiljare**Group
Grupp**23**

TD610G, TWD610G, TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE

A					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85079549	1	-	-	Fuel strainer.	Bränslerenare		
2	85459055	1	-	-	• O-ring	• O-ring		
3	85459980	3	-	-	• Gasket.	• Packning		
4	85079564	1	-	-	• Turbine	• Turbin		
5	85079556	1	-	-	• Filter insert.	• Filterinsats		
6	85079572	1	-	-	• Bowl	• Skål	1)	
7	85459949	2	-	-	• Nipple	• Nippel		
8	85079580	1	-	-	• Cock	• Kran		
9	85466019	4	-	-	• Screw	• Skruv		

1) Transparent Bowl.

Plastskål.



15385

**Fuel Cleaner/ Water Separator,
Single. Classifiable Fuel System**
**Bränslerenare/
vattenavskiljande, enkel.
Klassningsbart
bränslesystem**

 Group
Grupp

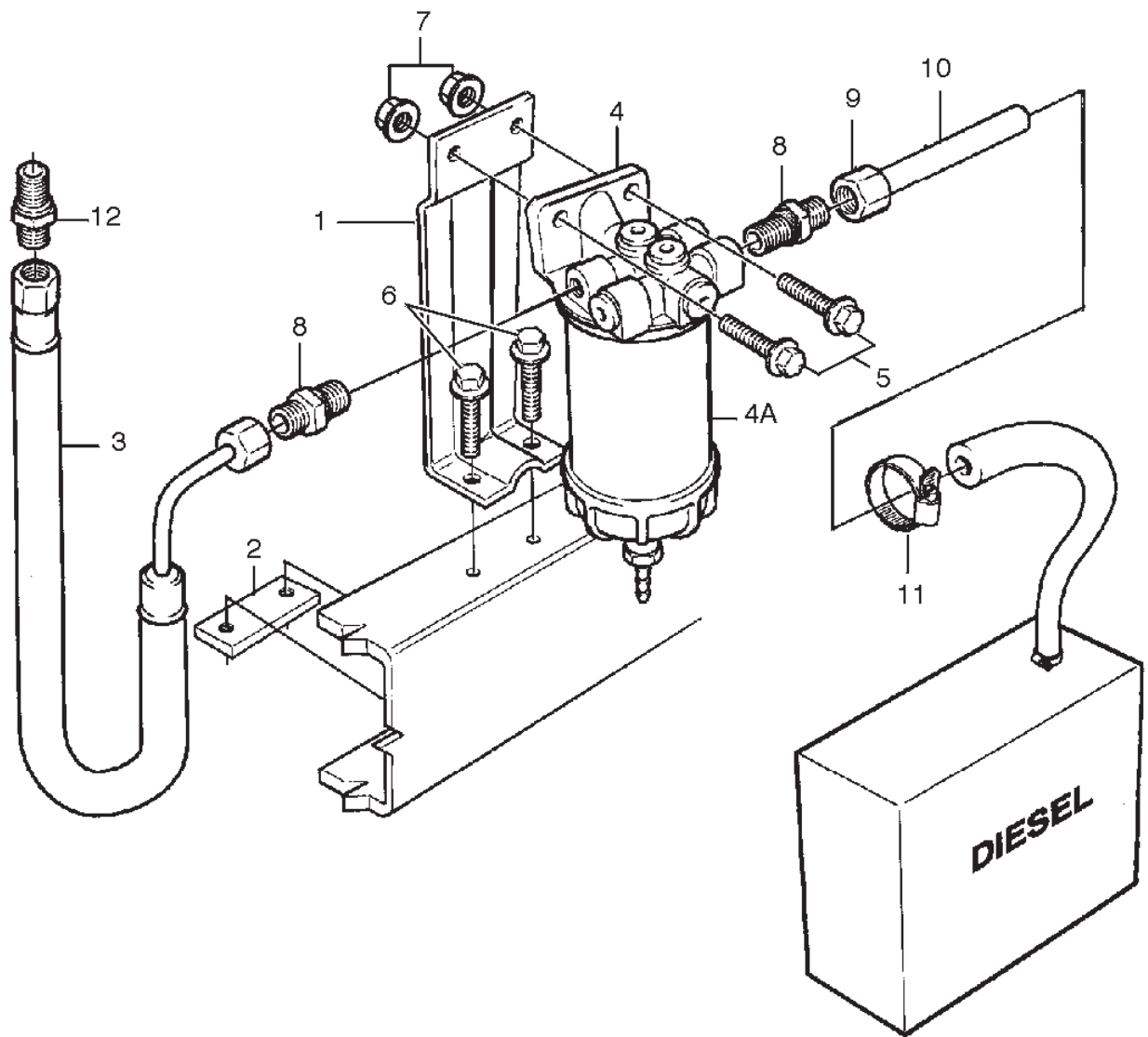
23

TD610G, TWD610G, TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE

A					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85079531	1	-	-	Fuel strainer.	Bränslerenare	LATER PROD 1)	
2	85459055	1	-	-	• O-ring	• O-ring		
3	85459980	3	-	-	• Gasket.	• Packning		
4	85079564	1	-	-	• Turbine	• Turbin		
5	85079556	1	-	-	• Filter insert.	• Filterinsats		
6	85460574	1	-	-	• Bowl	• Skål		
7	85459949	2	-	-	• Nipple	• Nippel		
8	85467744	1	-	-	• Plug	• Propp		
9	85466019	4	-	-	• Screw	• Skruv		

1) Metal Bowl.

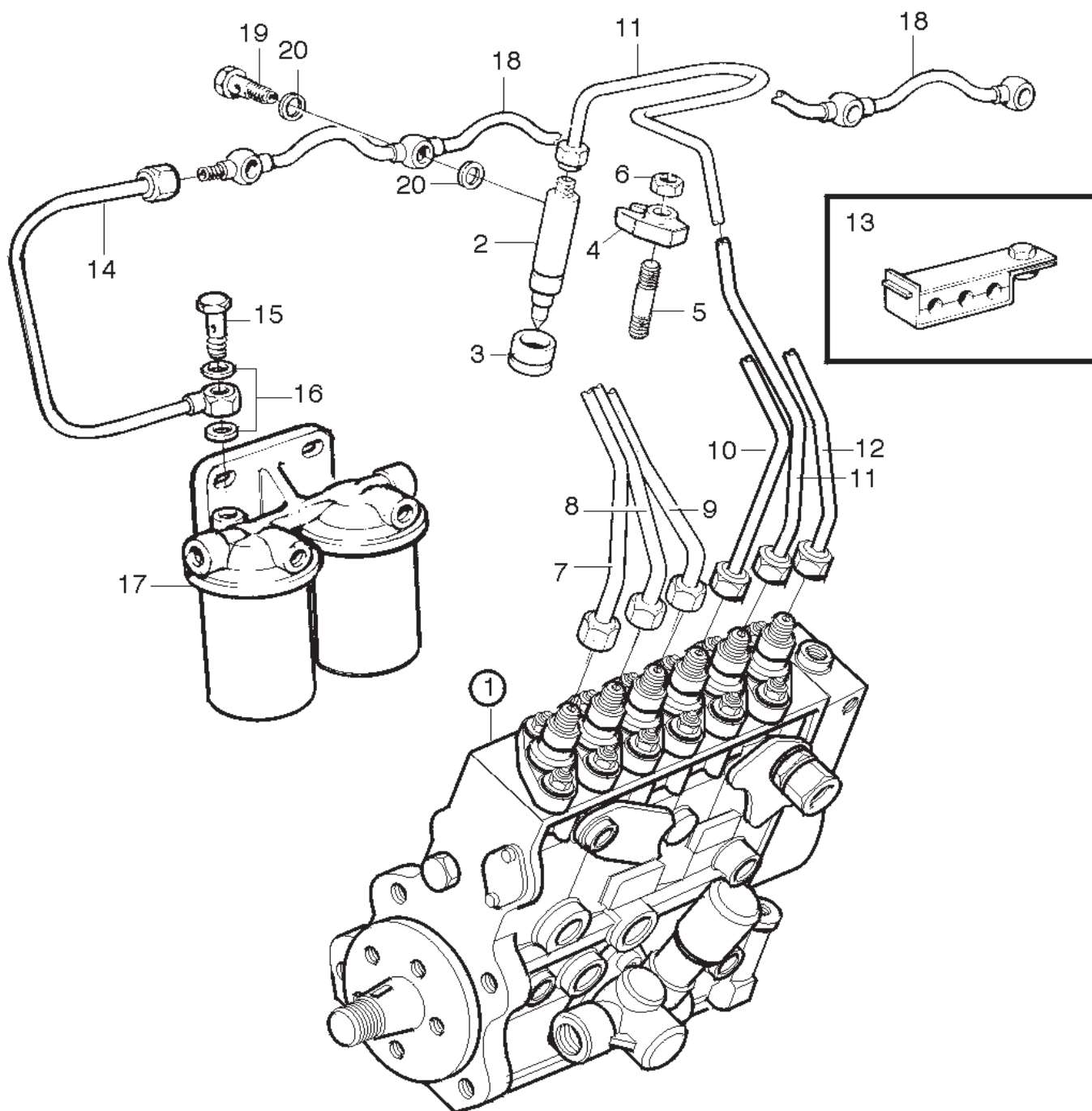
Metallsål.



Fuel Filter and Water Separator**Bränslefilter och
vattenavskiljare**Group
Grupp**23**

TD610G, TWD610G, TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE

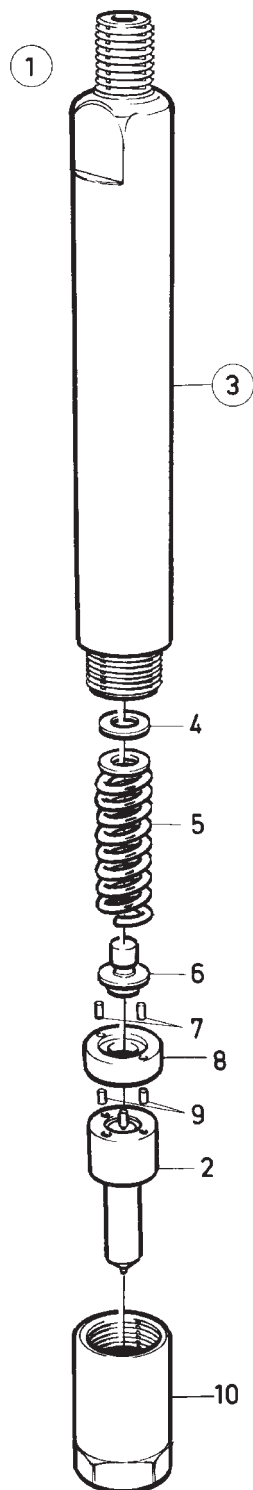
A			B			C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description Benämning	Notes/Anmärkning
		A	B	C		
1	85070605	1	-	-	Bracket	Konsol
2	85070753	1	-	-	Nut plate	Mutterplatta
3	85070787	1	-	-	Fuel hose	Bränsleslang
4	85072338	1	-	-	Water separator	Vattenavskiljare
4A	85401644	1	-	-	• Filter	• Filter
5	85467017	2	-	-	Screw	Skruv
6	85466951	2	-	-	Flange screw	Flänsskruv
7	85075547	2	-	-	Nut	Mutter
8	85075893	2	-	-	Nipple	Nippel
9	85468890	1	-	-	Nut	Mutter
10	85070357	1	-	-	Fuel pipe	Bränslerör
	85468866	1	-	-	• Ferrule	• Skärring
11		1	-	-	Hose clamp	Slangklämma



Fuel Injector and Delivery Pipes**Insprutare och tryckrör**Group
Grupp**23**

TAD740GE, TAD741GE, TWD740GE

A TAD740GE, TWD740GE				B TAD741GE		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1		1	-	-	Injection pump	Insprutningspump	
2	85425502	6	-	-	Injector	Insprutare	
		-	6	-	• Comps. see page 139	• Detaljer se sida 139.	
					Injector	Insprutare	
					• Comps. see page 145	• Detaljer se sida 145.	
3	85456804	6	6	-	Sealing ring	Tätningssring	
4	85456895	6	6	-	Yoke	Ok	
5	85077097	6	6	-	Stud.	Pinnskruv	
6	85075547	6	6	-	Nut	Mutter	
7	85071520	1	1	-	Delivery pipe	Tryckrör	CYL 1
8	85071538	1	1	-	Delivery pipe	Tryckrör	CYL 2
9	85071546	1	1	-	Delivery pipe	Tryckrör	CYL 3
10	85071553	1	1	-	Delivery pipe	Tryckrör	CYL 4
11	85071561	1	1	-	Delivery pipe	Tryckrör	CYL 5
12	85071579	1	1	-	Delivery pipe	Tryckrör	CYL 6
13	85072817	2	2	-	Clamp	Klamma	2 PIPES
	85072825	2	2	-	Clamp	Klamma	3 PIPES
	85072841	2	2	-	Clamp	Klamma	6 PIPES
14	85073054	1	1	-	Leak-off line	Läckoljeledning	
15	85451466	1	1	-	Hollow screw	Hålskruv	
16	85075232	2	2	-	Gasket.	Packning	
17		1	1	-	Fuel filter	Bränslefilter	SEE PAGE 123
18	85457679	1	1	-	Leak-off pipe	Läckoljerör	
19	85451607	6	6	-	Hollow screw	Hålskruv	
20	85467199	12	12	-	Gasket.	Packning	



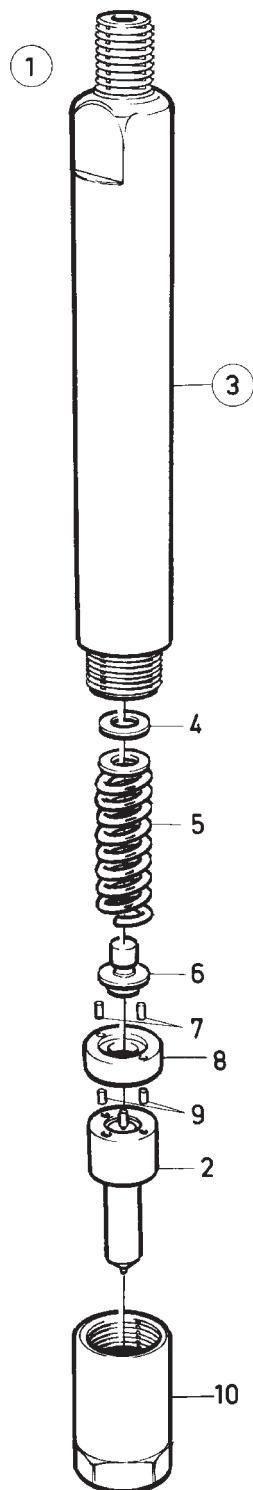
15452

Fuel Injector, Components

Insprutare, detaljer

Group
Grupp**23**

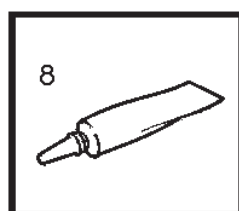
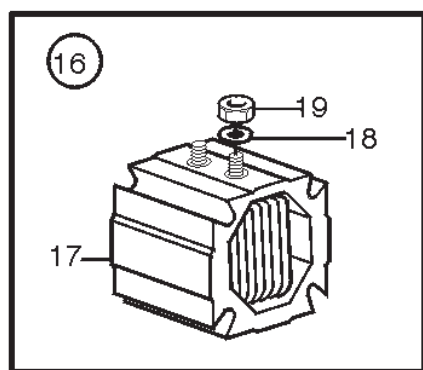
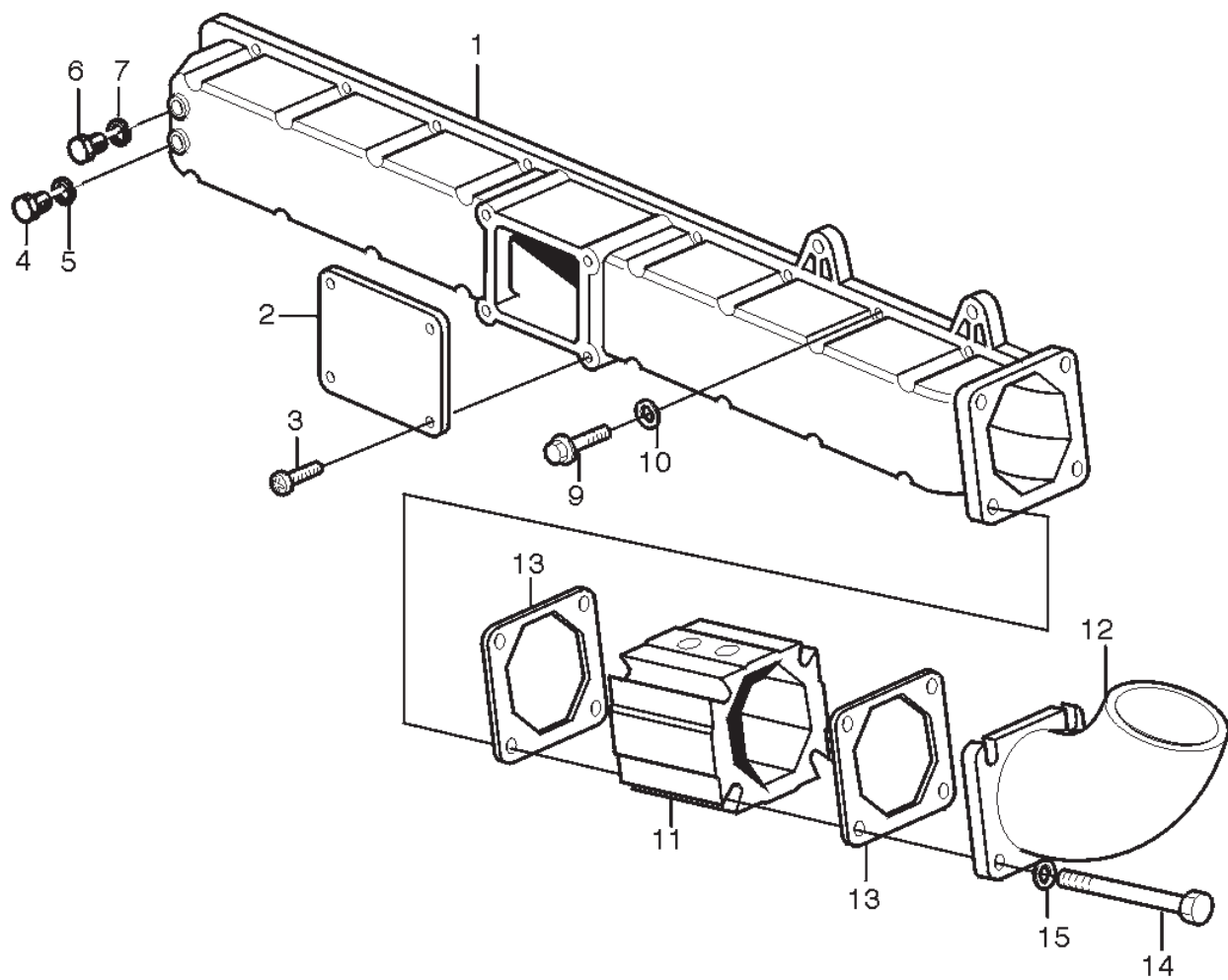
A			B 85425502			C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
A	B	C					
1	85425502	1	-	-	Injector	Insprutare	
		-	1	-	Injector	Insprutare	
		-	-	1	Injector	Insprutare	
2	85464303	1	-	-	• Nozzle	• Spridare	
	85450310	-	1	-	• Nozzle	• Spridare	
	85070647	-	-	1	• Nozzle	• Spridare	
3	85458156	1	1	-	• Nozzle retainer	• Spridarhållare	
	85070563	-	-	1	• Nozzle retainer	• Spridarhållare	
4	85079109	X	X	-	• Adjusting washer	• Justerbricka	TH=1,00mm
	85454049	X	X	-	• Adjusting washer	• Justerbricka	TH=1,04mm
	85079119	X	X	-	• Adjusting washer	• Justerbricka	TH=1,08mm
	85454064	X	X	-	• Adjusting washer	• Justerbricka	TH=1,12mm
	85079127	X	X	-	• Adjusting washer	• Justerbricka	TH=1,16mm
	85079291	X	X	-	• Adjusting washer	• Justerbricka	TH=1,20mm
	85071892	X	X	-	• Adjusting washer	• Justerbricka	TH=1,22mm
	85079309	X	X	-	• Adjusting washer	• Justerbricka	TH=1,24mm
	85454072	X	X	-	• Adjusting washer	• Justerbricka	TH=1,28mm
	85454015	X	X	-	• Adjusting washer	• Justerbricka	TH=1,32mm
	85461887	X	X	-	• Adjusting washer	• Justerbricka	TH=1,34mm
	85079317	X	X	-	• Adjusting washer	• Justerbricka	TH=1,36mm
	85460053	X	X	-	• Adjusting washer	• Justerbricka	TH=1,38mm
	85079325	X	X	-	• Adjusting washer	• Justerbricka	TH=1,40mm
	85454023	X	X	-	• Adjusting washer	• Justerbricka	TH=1,44mm
	85079333	X	X	-	• Adjusting washer	• Justerbricka	TH=1,48mm
	85454031	X	X	-	• Adjusting washer	• Justerbricka	TH=1,52mm
	85460012	X	X	-	• Adjusting washer	• Justerbricka	TH=1,54mm
	85079341	X	X	-	• Adjusting washer	• Justerbricka	T H=1,56mm
	85461879	X	X	-	• Adjusting washer	• Justerbricka	T H=1,59mm
	85079358	X	X	-	• Adjusting washer	• Justerbricka	T H=1,60mm
	85460061	X	X	-	• Adjusting washer	• Justerbricka	T H=1,62mm
	85079366	X	X	-	• Adjusting washer	• Justerbricka	T H=1,64mm
	85454056	X	X	-	• Adjusting washer	• Justerbricka	T H=1,68mm
	85461861	X	X	-	• Adjusting washer	• Justerbricka	T H=1,70mm
	85079374	X	X	-	• Adjusting washer	• Justerbricka	T H=1,72mm
	85454080	X	X	-	• Adjusting washer	• Justerbricka	T H=1,76mm
	85460079	X	X	-	• Adjusting washer	• Justerbricka	T H=1,78mm
	85459485	X	X	-	• Adjusting washer	• Justerbricka	T H=1,80mm
	85071900	X	X	-	• Adjusting washer	• Justerbricka	T H=1,82mm
	85460038	X	X	-	• Adjusting washer	• Justerbricka	T H=1,84mm
	85079135	X	X	-	• Adjusting washer	• Justerbricka	T H=1,86mm
	85454098	X	X	-	• Adjusting washer	• Justerbricka	T H=1,88mm
	85079382	X	X	-	• Adjusting washer	• Justerbricka	T H=1,92mm
	85460046	X	X	-	• Adjusting washer	• Justerbricka	T H=1,94mm
	85079283	X	X	-	• Adjusting washer	• Justerbricka	T H=1,96mm
	85460087	X	X	-	• Adjusting washer	• Justerbricka	T H=1,98mm
	85079143	-	-	X	• Adjusting washer	• Justerbricka	T H=1,00mm
	85079150	-	-	X	• Adjusting washer	• Justerbricka	T H=1,06mm
	85079168	-	-	X	• Adjusting washer	• Justerbricka	T H=1,10mm
	85079176	-	-	X	• Adjusting washer	• Justerbricka	T H=1,20mm
	85079184	-	-	X	• Adjusting washer	• Justerbricka	T H=1,30mm
	85079192	-	-	X	• Adjusting washer	• Justerbricka	T H=1,42mm
	85079200	-	-	X	• Adjusting washer	• Justerbricka	T H=1,50mm
	85079218	-	-	X	• Adjusting washer	• Justerbricka	T H=1,60mm
	85079226	-	-	X	• Adjusting washer	• Justerbricka	T H=1,62mm
	85079234	-	-	X	• Adjusting washer	• Justerbricka	T H=1,70mm
	85079242	-	-	X	• Adjusting washer	• Justerbricka	T H=1,80mm
	85079259	-	-	X	• Adjusting washer	• Justerbricka	T H=1,92mm
5	85454106	1	1	-	• Compression spring	• Tryckfjäder	
	85079267	-	-	1	• Compression spring	• Tryckfjäder	
6	85079408	1	1	-	• Clamping bolt	• Tryckbult	
	85079416	-	-	1	• Clamping bolt	• Tryckbult	
7	85459493	2	2	2	• Locating pin	• Styrrpinne	
8	85078947	1	1	-	• Washer	• Bricka	



15452

Fuel Injector, Components**Insprutare, detaljer**Group
Grupp**23**

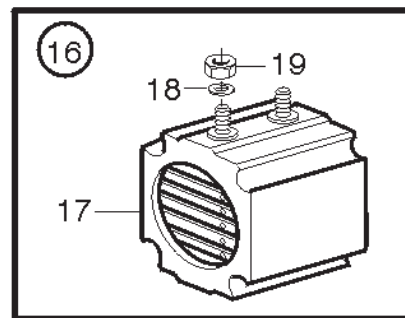
A 85464071			B 85450153			C 85450571		
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
	85079275	-	-	1	•• Washer	•• Bricka		
9	85453637	2	2	2	•• Pin.	•• Pinne		
10	85079077	1	1	1	•• Cap nut	•• verfallsmutter		



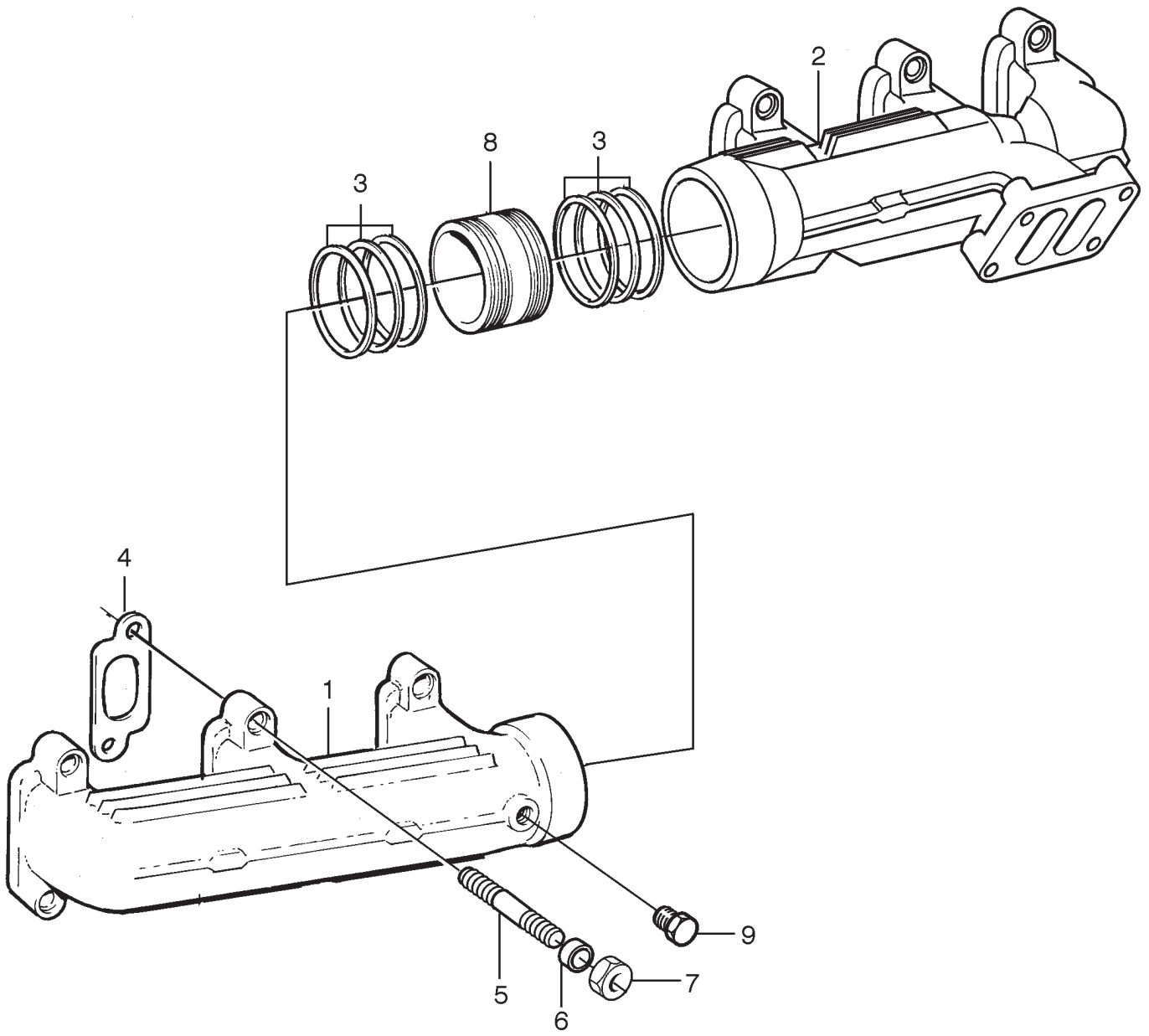
Inlet Manifold**Insugningsrör**Group
Grupp**25**

TAD740GE, TAD741GE

A					B		C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1	85072635	1	-	-	Inlet manifold	Insugningsrör	
2	85078269	1	-	-	Cover	Lock	
3	85467512	4	-	-	Screw	Skruv	
4	85469112	1	-	-	Plug	Propp	
5	85073138	1	-	-	Gasket	Packning	
6	85469104	1	-	-	Plug	Propp	
7	85451359	1	-	-	Gasket	Packning	
8	85450260	X	-	-	Sealant	Tätningssmedel	
9	85469526	17	-	-	Flange screw	Flänsskruv	
10	85466381	17	-	-	Spring washer	Fjädrande bricka	
11	85071827	1	-	-	Intermediate section	Mellanstycke	
12	85070993	1	-	-	Air tube	Luftrör	
13	85455822	2	-	-	Gasket	Packning	
14	85469534	4	-	-	Screw	Skruv	
15	85451672	4	-	-	Washer	Bricka	
16	85460947	1	-	-	Starter element kit	Startelementsats	
17		-	-	-	Starter element	Startelement	
18	85468635	2	-	-	Washer	Bricka	
19	85451342	2	-	-	Nut	Mutter	



Inlet Manifold			Insugningsrör			Group Grupp
TWD740GE						25
A			B			C
Pos Ref	Part No Artikel nr	Quantity/Antal	Description	Benämning	Notes/Anmärkning	
		A B C				
1	85455293	1 - -	Inlet manifold	Insugningsrör		
2	85469492	17 - -	Flange screw	Flänsskruv		
3	85466381	17 - -	Spring washer	Fjädrande bricka		
4	85469112	2 - -	Plug	Propp	M12	
5	85073138	2 - -	Gasket	Packning		
6	85469104	1 - -	Plug	Propp	M10	
7	85451359	1 - -	Gasket	Packning		
8	85456028	1 - -	Cover	Lock		
9	85466878	4 - -	Flange screw	Flänsskruv		
10	85466381	4 - -	Spring washer	Fjädrande bricka		
11	85455822	4 - -	Gasket	Packning		
12	85461234	1 - -	Connecting pipe	Anslutningsrör		
13	85469534	2 - -	Screw	Skruv		
14	85075208	2 - -	Flange screw	Flänsskruv		
15	85466381	4 - -	Spring washer	Fjädrande bricka		
16	85460947	1 - -	Starter element kit	Startelementsats		
17		1 - -	• Starter element	• Startelement		
18	85468635	2 - -	• Washer	• Bricka		
19	85451342	2 - -	• Nut	• Mutter		
20	85071017	1 - -	Inlet pipe	Inloppsrör		
21	85075190	4 - -	Flange screw	Flänsskruv		
22	85071827	1 - -	Intermediate section	Mellanstycke		
23		1 - -	Flange	Fläns		
24	85465383	1 - -	Diode	Diod		
25	85466969	4 - -	Nut	Mutter		
26	85451672	4 - -	Washer	Bricka		
27	85465425	1 - -	Relay	Relä	24V	
28	85467298	1 - -	Strip clamp	Bandklamma		
29	85075992	X - -	Sealant	Tätningsmedel		
30	85467033	2 - -	Lock nut	Låsmutter		
31	85466001	2 - -	Washer	Bricka		
32	85459121	1 - -	Protective hat	Skyddshatt		
33	85459188	1 - -	Attaching plate	Fästplåt		
34	85468007	2 - -	Screw	Skruv		



Exhaust Manifold and Installation Parts

Avgasrör med monteringsdetaljer

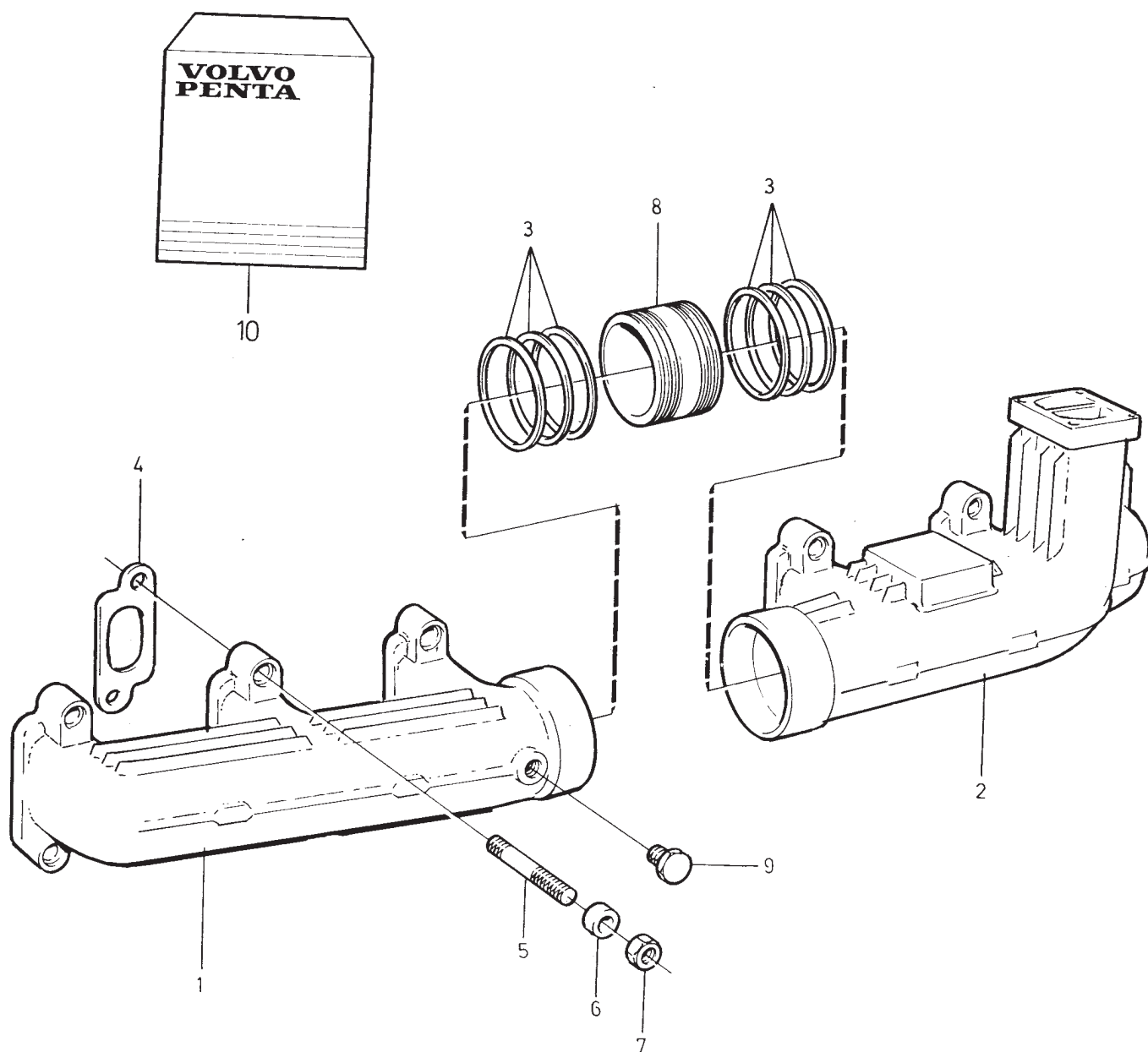
Group
Grupp**25**

TWD740GE, TAD740GE, TAD741GE

A					B	C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description Benämning	Notes/Anmärkning
		A	B	C		
1	85071728	1	-	-	Exhaust pipe Avgasrör	
2	85072643	1	-	-	Manifold Grenrör	
3	85077105	6	-	-	Sealing ring Tätningsring	1)
4	85457752	6	-	-	Gasket Packning	1)
5	85467876	6	-	-	Stud Pinnskruv	
	85071736	6	-	-	Stud Pinnskruv	
6	85455467	12	-	-	Spacer sleeve Distanshylsa	
7	85457687	12	-	-	Nut Mutter	
8	85455327	1	-	-	Ring retainer Ringhållare	
9	85467744	1	-	-	Plug Propp	
10	85451169	1	-	-	Gasket kit Packningsats	

1) Included in gasket kit.

Ingår i packningssats.



16553

Exhaust Manifold and Installation Parts

Avgasrör med monteringsdetaljer

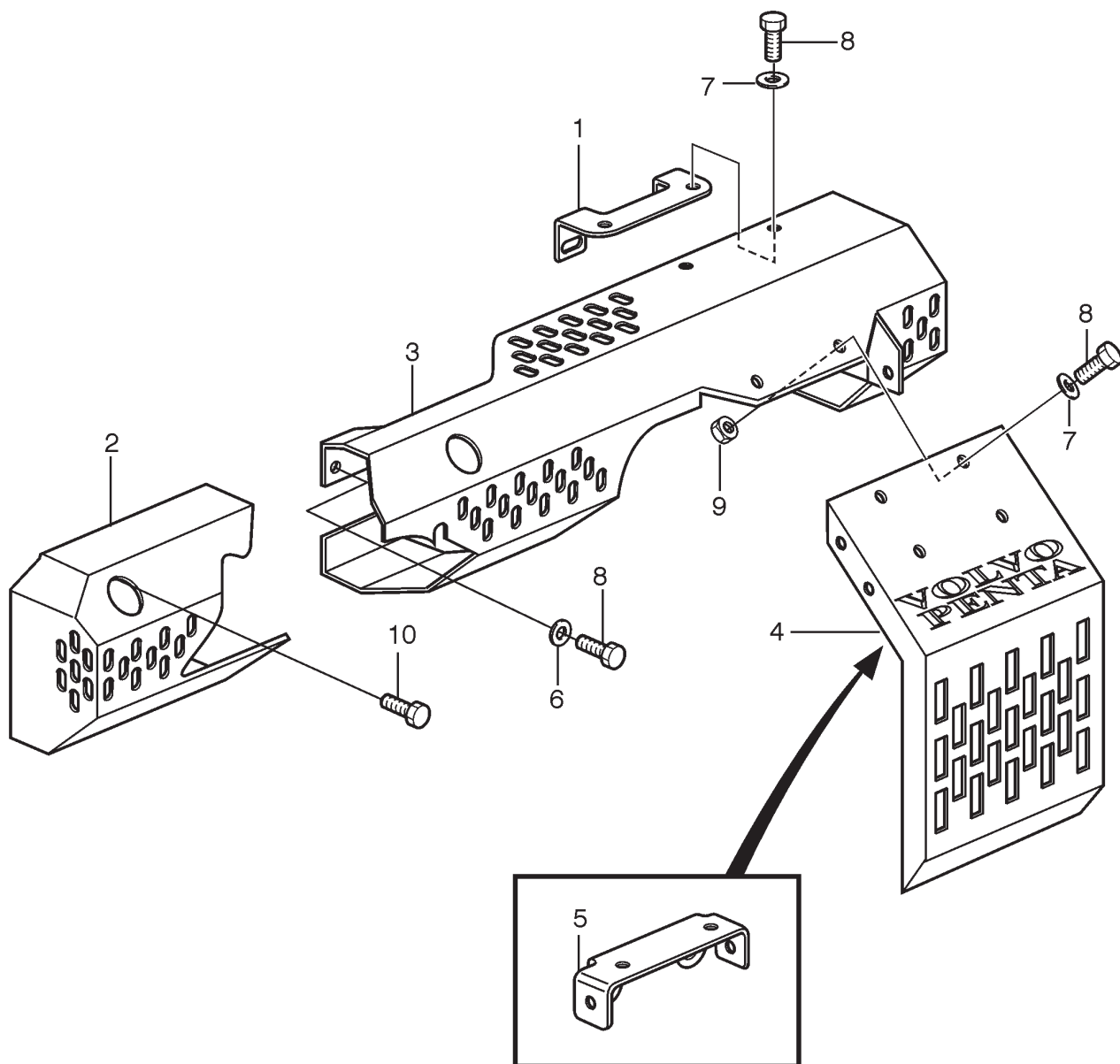
Group
Grupp**25**

TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE

A			B			C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1	85071728	1	-	-	Exhaust pipe	Avgasrör	
2	85055424	1	-	-	Exhaust pipe	Avgasrör	
3	85057105	6	-	-	Sealing ring	Tätningssring	1)
4	85457752	6	-	-	Gasket	Packning	1)
5	85055432	12	-	-	Stud	Pinnskruv	
6	85455467	12	-	-	Spacer sleeve	Distanshylsa	
7	85457687	12	-	-	Nut	Mutter	
8	85455327	1	-	-	Ring retainer	Ringhållare	
9	85055440	1	-	-	Plug	Plugg	
10	85451169	1	-	-	Gasket kit	Packningsats	

1) Included in gasket kit.

Ingår i packningssats.



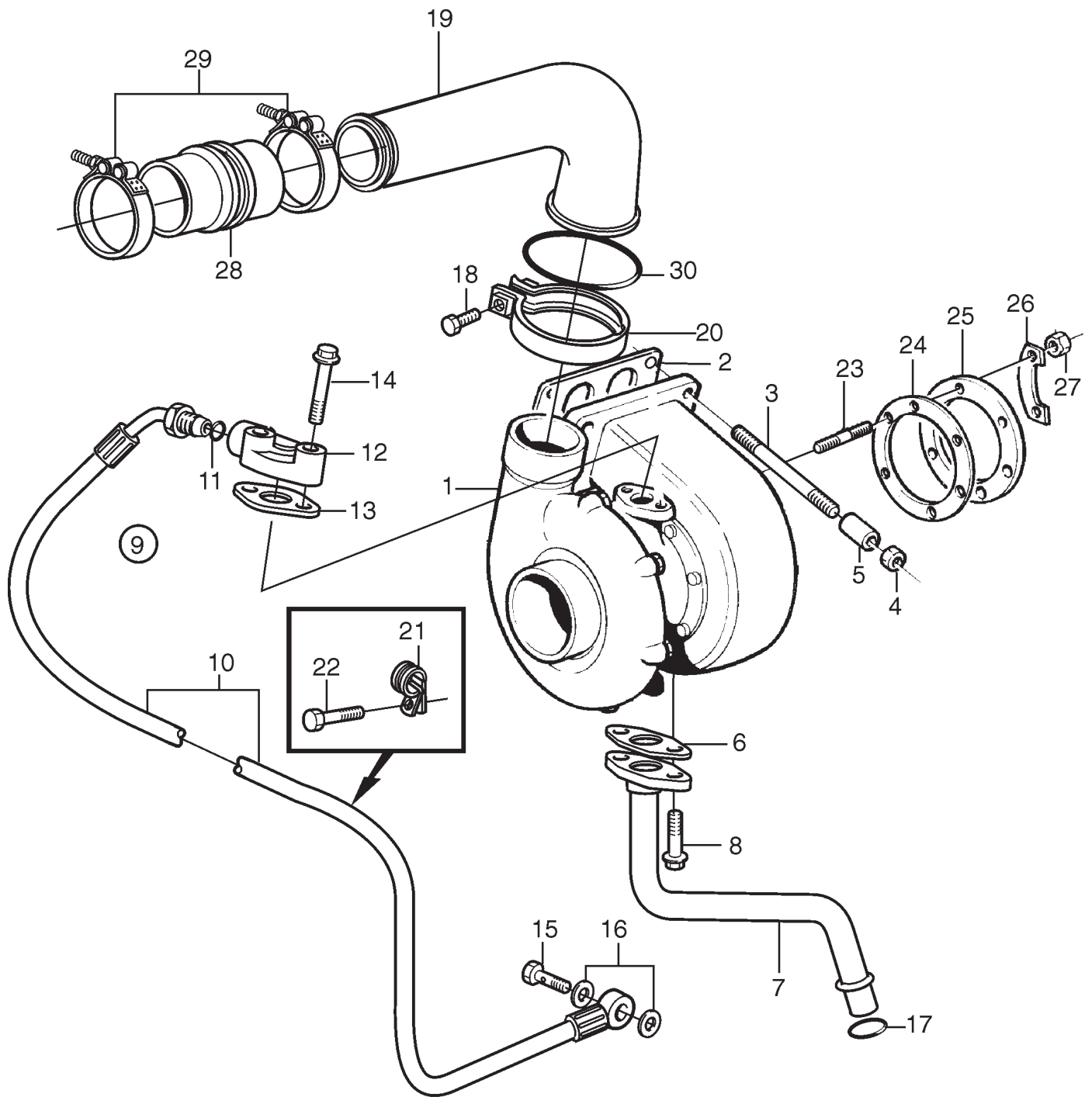
Heat Shield for Exhaust Manifold and Turbo

Värmesköld för avgasgrenrör och turbo

Group
Grupp**25**

TAD740GE, TAD741GE, TWD740GE

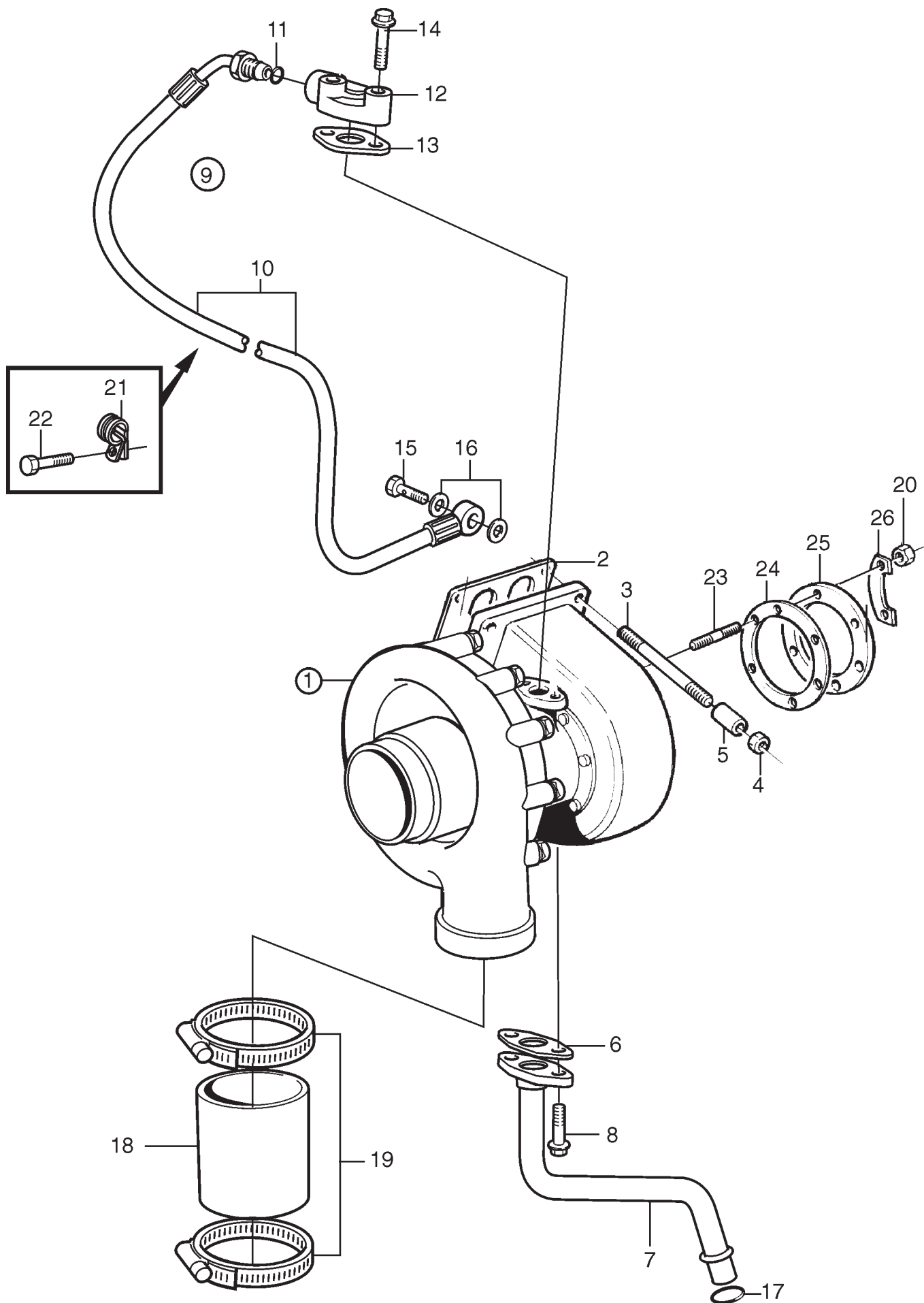
A					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85070720	1	-	-	Bracket	Konsol.		
2	85071298	1	-	-	Heat shield	Värmesköld		
3	85071280	1	-	-	Heat shield	Värmesköld		
4	85071314	1	-	-	Heat shield	Värmesköld		
5	85071306	1	-	-	Bracket	Konsol.		
6	85075729	6	-	-	Washer	Bricka		
7	85468627	9	-	-	Washer	Bricka		
8	85466860	9	-	-	Screw	Skruv		
9	85457687	6	-	-	Nut	Mutter		
10	85467132	1	-	-	Screw	Skruv		



Turbocharger**Turbo**Group
Grupp**25**

TAD740GE, TAD741GE

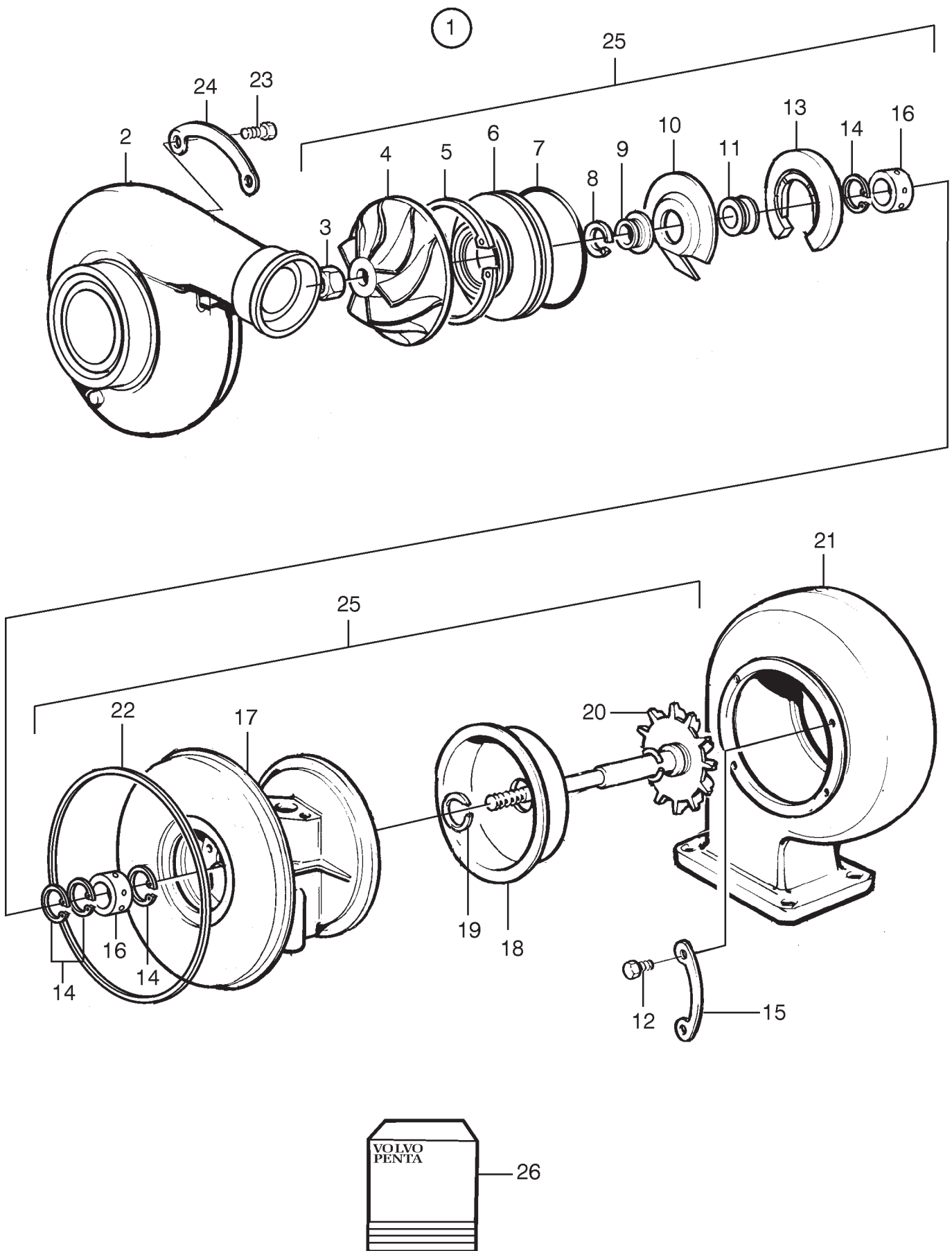
A					B		C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1	85450195	1	-	-	Turbocharger	Turbokompressor	
					• Comps. see page 201	• Detaljer se sida 201	
2	85455111	1	-	-	Gasket	Packning	
3	85075745	2	-	-	Stud	Pinnskruv	L=50mm
	85075752	2	-	-	Stud	Pinnskruv	L=58mm
4	85457687	4	-	-	Nut	Mutter	
5	85457216	2	-	-	Spacer sleeve	Distanshylsa	
6	85455145	1	-	-	Gasket	Packning	
7	85072627	1	-	-	Tube	Rör	
8	85466878	2	-	-	Flange screw	Flänsskruv	
9	85055457	1	-	-	Oil feed pipe	Tryckoljerör	
10	85055465	1	-	-	• Oil feed pipe	• Tryckoljerör	
11	85055473	1	-	-	• O-ring	• O-ring	
12	85072411	1	-	-	• Flange	• Fläns	
13	85455129	1	-	-	Gasket	Packning	
14	85469450	2	-	-	Screw	Skruv	
15	85451847	1	-	-	Hollow screw	Hålskruv	
16	85073153	2	-	-	Gasket	Packning	
17	85457695	1	-	-	Sealing ring	Tättningsring	
18	85467421	1	-	-	Screw	Skruv	
19	85070977	1	-	-	Air tube	Luftrör	
20	85076149	1	-	-	Clamp	Klamma	
21	85467504	3	-	-	Clamp	Klammer	
22	85467132	3	-	-	Screw	Skruv	
23	85465896	6	-	-	Stud	Pinnskruv	
24	85455863	1	-	-	Gasket	Packning	
25	85459576	1	-	-	Flange	Fläns	
26	85467124	3	-	-	Lock washer	Låsbricka	
27	85466969	6	-	-	Nut	Mutter	
28	85463966	1	-	-	Hose	Slang	
29	85464105	2	-	-	Hose clamp	Slangklämma	
30	85076156	1	-	-	Sealing ring	Tättningsring	



Turbocharger**Turbo**Group
Grupp**25**

TWD740GE

A					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85450161	1	-	-	Turbocharger	Turbokompressor		
					• Comps. see page 201	• Detaljer se sida 201		
2	85455111	1	-	-	Gasket	Packning		
3	85075745	2	-	-	Stud	Pinnskruv	L=50mm	
	85075752	2	-	-	Stud	Pinnskruv	L=58mm	
4	85457687	4	-	-	Nut	Mutter		
5	85457216	2	-	-	Spacer sleeve	Distanshylsa		
6	85455145	1	-	-	Gasket	Packning		
7	85072627	1	-	-	Tube	Rör		
8	85466878	2	-	-	Flange screw	Flänsskruv		
9	85055457	1	-	-	Oil feed pipe	Tryckoljerör		
10	85055465	1	-	-	• Oil feed pipe	• Tryckoljerör		
11	85055473	1	-	-	• • O-ring	• • O-ring		
12	85072411	1	-	-	• Flange	• Fläns		
13	85455129	1	-	-	Gasket	Packning		
14	85469450	2	-	-	Screw	Skruv		
15	85451847	1	-	-	Hollow screw	Hålskruv		
16	85451268	2	-	-	Gasket	Packning		
17	85457695	1	-	-	Sealing ring	Tätningsring		
18	85460178	1	-	-	Hose	Slang		
19	85466720	2	-	-	Hose clamp	Slangklamma		
20	85466969	6	-	-	Nut	Mutter		
21	85467504	3	-	-	Clamp	Klammer		
22	85467132	3	-	-	Screw	Skruv		
23	85465896	6	-	-	Stud	Pinnskruv		
24	85455863	1	-	-	Gasket	Packning		
25	85459576	1	-	-	Flange	Fläns		
26	85467124	3	-	-	Lock washer	Låsbricka		



Turbocharger, Components

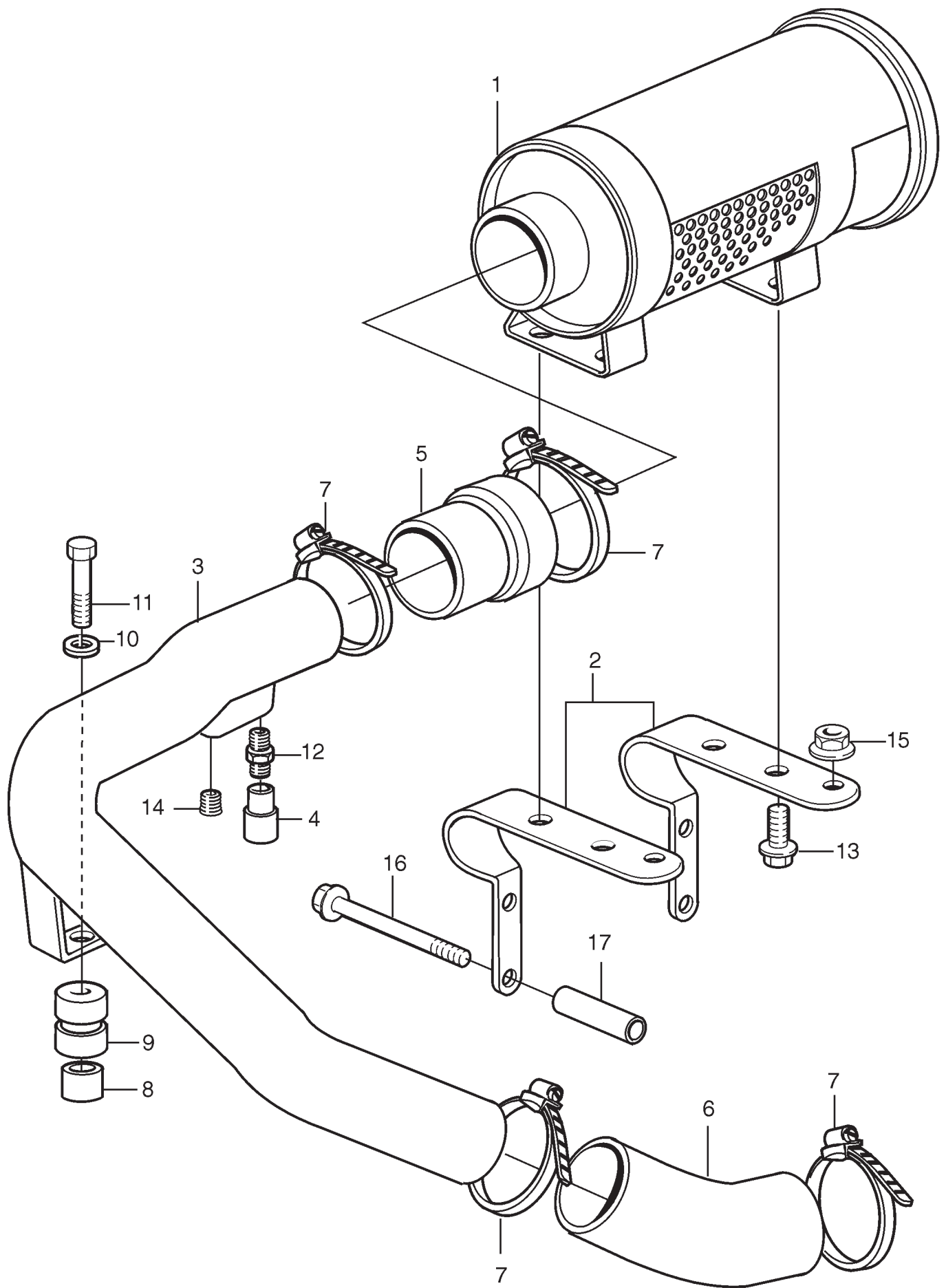
Turbo, detaljer

Group
Grupp**25**

A 85457040			B 85450161			C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1	85450195	1	-	-	Turbocharger	Turbokompressor	E.U=3802121
	85450161	-	1	-	Turbocharger	Turbokompressor	E.U=3802120
2		1	1	-	• Housing	• Hus	
3		1	1	-	• Nut	• Mutter	1)
4		1	1	-	• Turbine rotor	• Turbinhjul	
5		1	1	-	• Lock ring	• Låsring	
6		1	1	-	• Insert	• Insats	
7		1	1	-	• O-ring	• O-ring	1)
8		1	1	-	• Piston ring	• Kolvring	1)
9		1	1	-	• Deflector ring	• Avkastarring	1)
10		1	1	-	• Oil deflector	• Oljeavkastare	
11		1	1	-	• Thrust washer	• Axialbricka	
12		4	4	-	• Bolt	• Bult	1)
13		1	1	-	• Thrust bearing	• Trycklager	1)
14		3	3	-	• Lock ring	• Låsring	1)
15		2	2	-	• Thrust washer	• Tryckbricka	1)
16		2	2	-	• Bearing	• Lager	1)
17		1	1	-	• Bearing housing	• Lagerhus	
18		1	1	-	• Heat shield	• Värmesköld	
19		1	1	-	• Piston ring	• Kolvring	1)
20		1	1	-	• Compressor wheel	• Kompressorhjul	
21		1	1	-	• Turbine housing	• Turbinhus	
22		1	1	-	• O-ring	• O-ring	
23		4	4	-	• Screw	• Skruv	
24		2	2	-	• Lock plate	• Låsplatta	
25	85055481	1	1	-	• Rotor unit	• Rotorenhet	
26	85071202	1	1	-	• Overhaul kit	• Renoveringssats	

1) Included in overhaul kit.

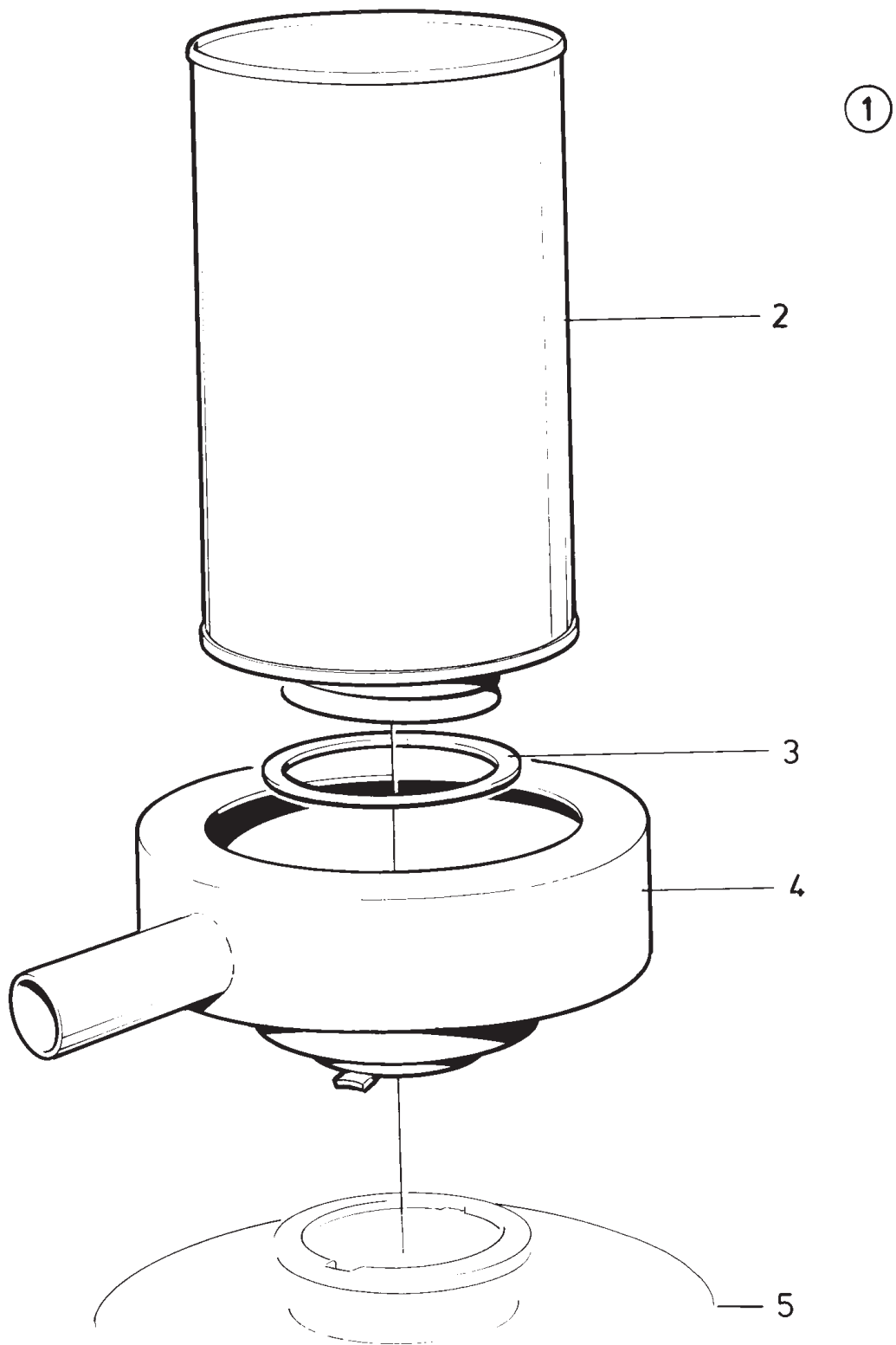
Ingår i renoveringssats.



Air Filter**Luftfilter**Group
Grupp**25**

TAD740GE, TAD741GE, TWD740GE

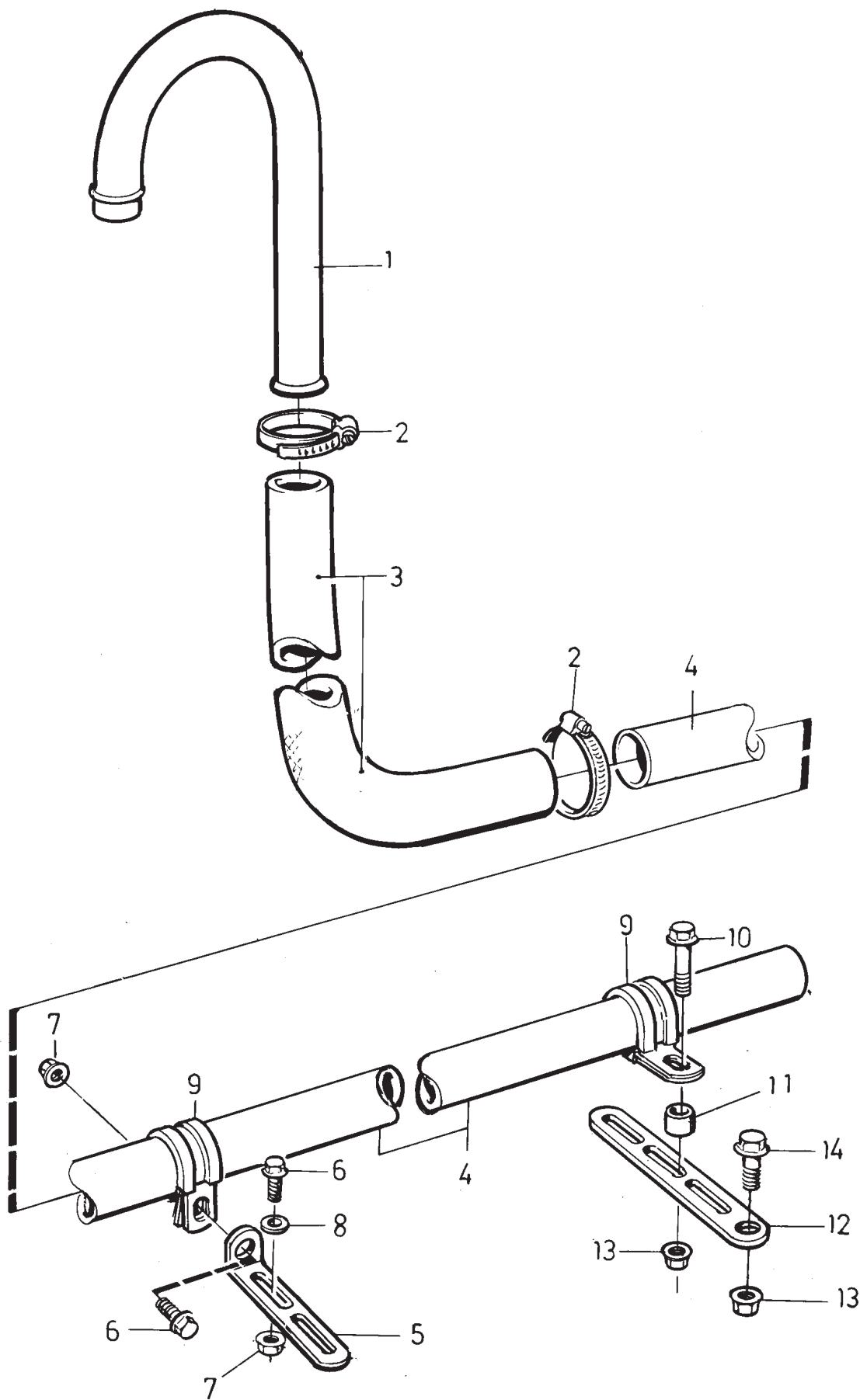
A TAD740GE, TAD741GE					B TWD740GE		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85400737	1	1	-	Air filter	Luftfilter		
	85400786	1	1	-	• Filter insert.	• Filterinsats.		
2	85451033	2	2	-	Bracket	Konsol.		
3	85451041	1	1	-	Connecting pipe.	Anslutningsrör		
4	85459113	1	1	-	Vacuum gauge	Vakuummeter		
5	85071058	1	1	-	Rubber hose	Gummislang		
6	85079440	1	1	-	Hose	Slang.		
7	85461812	4	4	-	Hose clamp	Slangklamma		
8	85459766	1	1	-	Spacer sleeve	Distanshylsa		
9	85071504	1	1	-	Vibration damper	Vibrationsdämpare		
10	85468635	1	1	-	Washer	Bricka		
11	85467132	1	1	-	Screw	Skruv.		
12	85451862	1	1	-	Nipple	Nippel		
13	85466936	4	4	-	Flange screw	Flänsskruv.		
14	85458560	1	1	-	Plug	Propp		
15	85467322	2	2	-	Lock nut.	Låsmutter		
16	85075190	4	4	-	Flange screw	Flänsskruv.		
17	85460129	4	-	-	Spacer sleeve	Distanshylsa	L=16mm	
	85458859	-	4	-	Spacer sleeve	Distanshylsa	L=55mm	



Crankcase Ventilation**Vevhusventilation**Group
Grupp**25**

TD610G, TWD610G, TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE

A					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85465508	1	-	-	Filter	Filter		
2	85465490	1	-	-	• Overhaul kit.	• Renoveringssats		
3	85459212	1	-	-	• Gasket.	• Packning		
4	85459170	1	-	-	Retainer.	Hållare.		
5		1	-	-	Cover, cylinder head	Kåpa, topplock		



16646

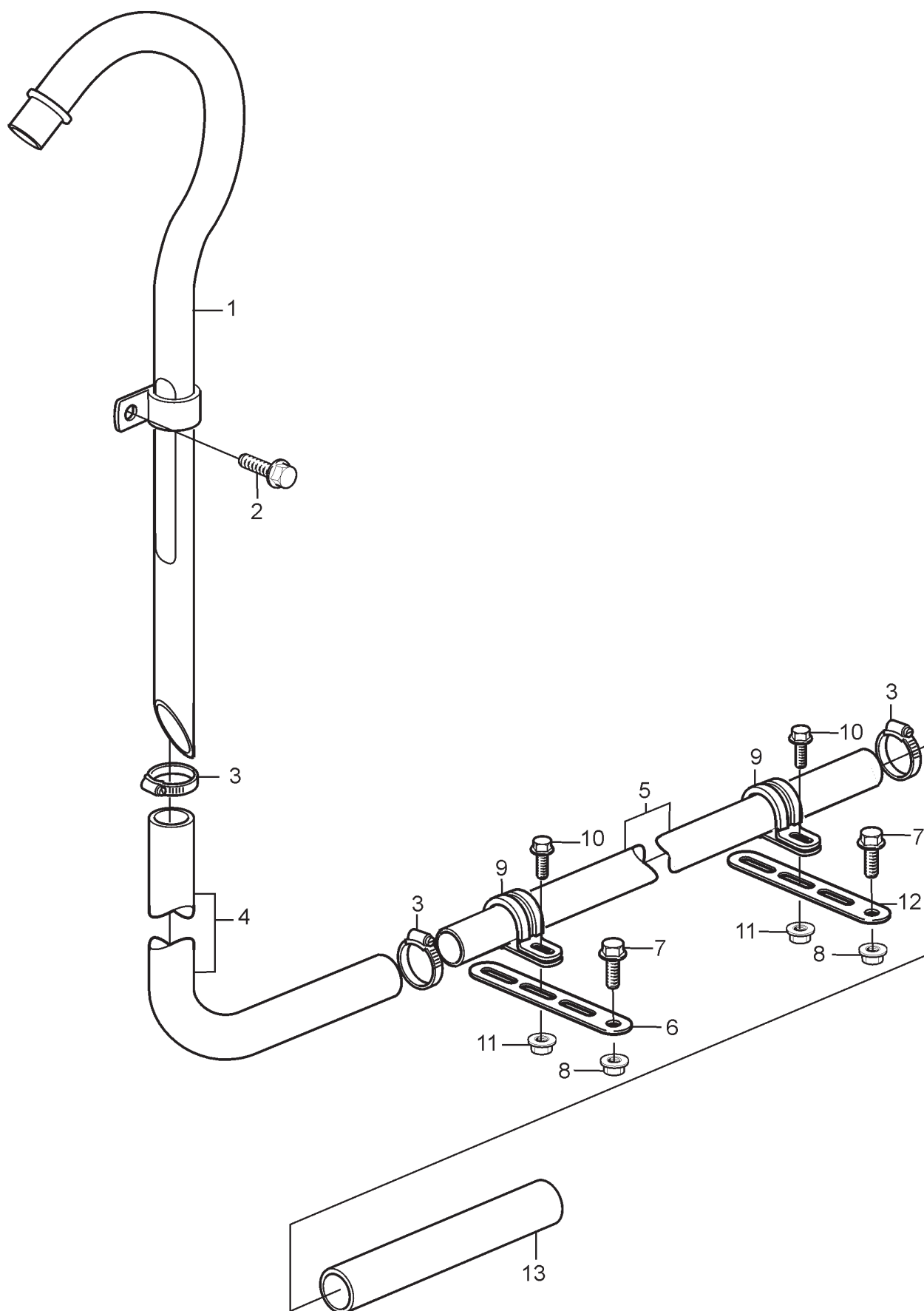
Crankcase Ventilation with Extension Pipe

Vevhusventilation med förlängningsrör

Group
Grupp**25**

TAD730G, TAD740GE, TWD740GE

A TAD730G					B TAD740GE, TWD740GE		C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1	85079960	1	-	-	Breather pipe	Ventilationsrör	
	85070944	-	1	-	Breather pipe	Ventilationsrör	REPL BY 85055226
	85055226	-	1	-	Breather pipe	Ventilationsrör	
					• Comps. see page 219	• Detaljer se sida 219.	
2	85466712	2	2	-	Hose clamp	Slangklamma	
3	85466613	X	X	-	Rubber hose	Gummislang	L=450mm
4	85079937	1	1	-	Tube	Rör	
5	85469381	1	-	-	Bracket	Konsol	
6	85466977	2	2	-	Flange screw	Flänsskruv	
7	85466852	2	2	-	Flange nut	Flänsmutter	
8	85469070	1	-	-	Washer	Bricka	
9	85467819	2	2	-	Clamp	Klammer	
10	85469666	1	1	-	Screw	Skruv	
11	85459865	1	1	-	Spacer sleeve	Distanshylsa	
12	85469799	1	1	-	Bracket	Konsol	L=142mm
	85469765	-	1	-	Bracket	Konsol	L=72mm
13	85466845	2	2	-	Flange nut	Flänsmutter	
14	85467025	1	1	-	Flange screw	Flänsskruv	



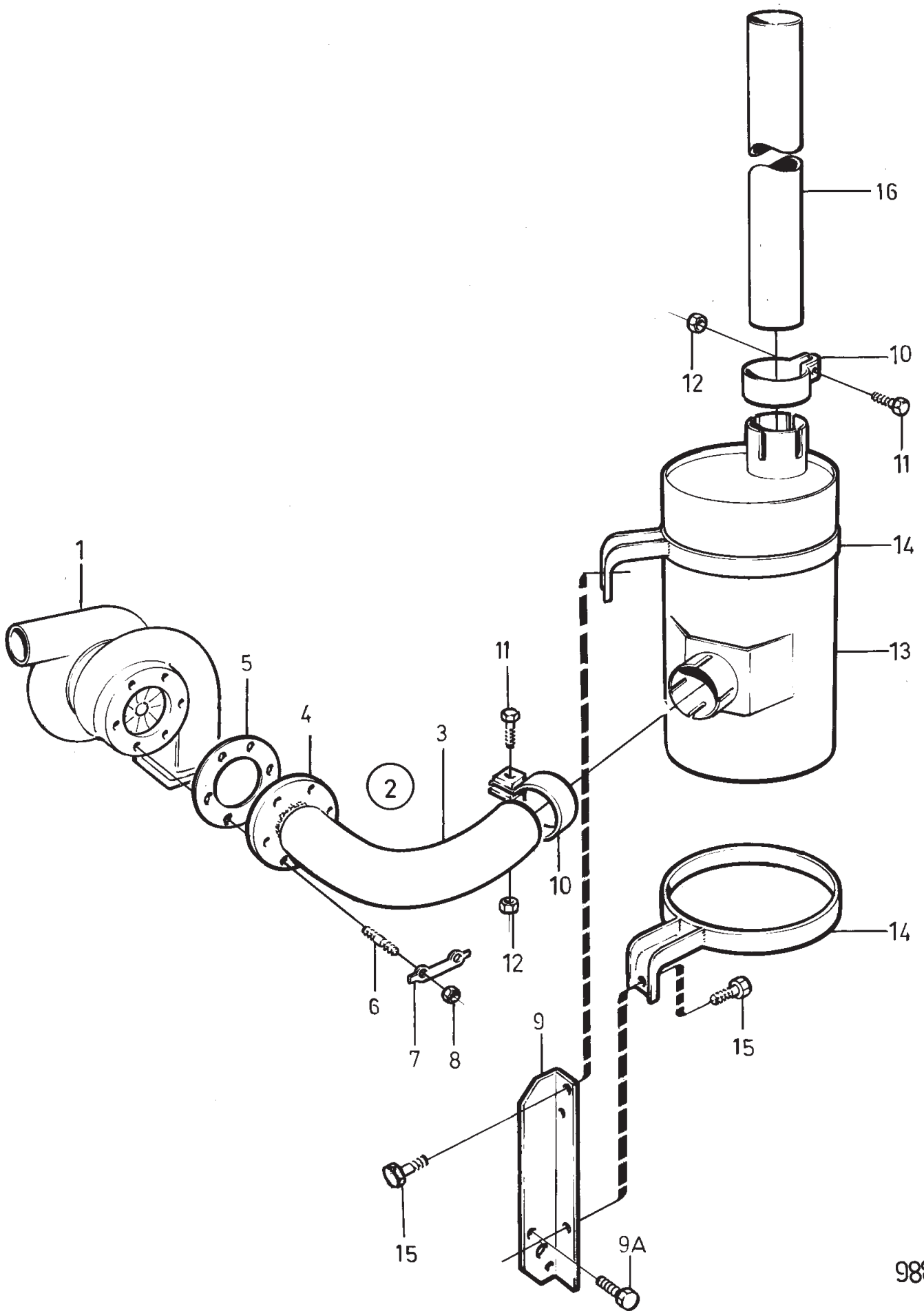
Crankcase Ventilation with Extension Pipe

Vevhusventilation med förlängningsrör

Group
Grupp**25**

TAD740GE, TAD741GE, TWD740GE

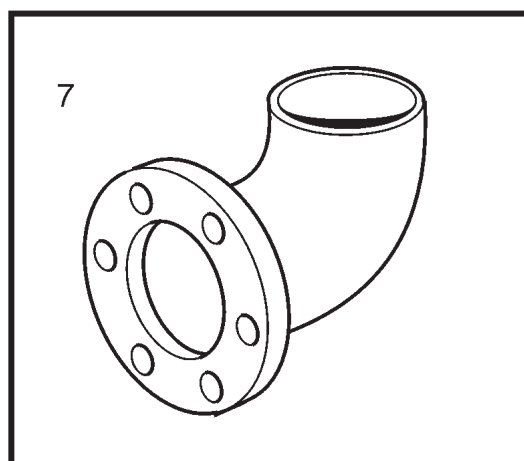
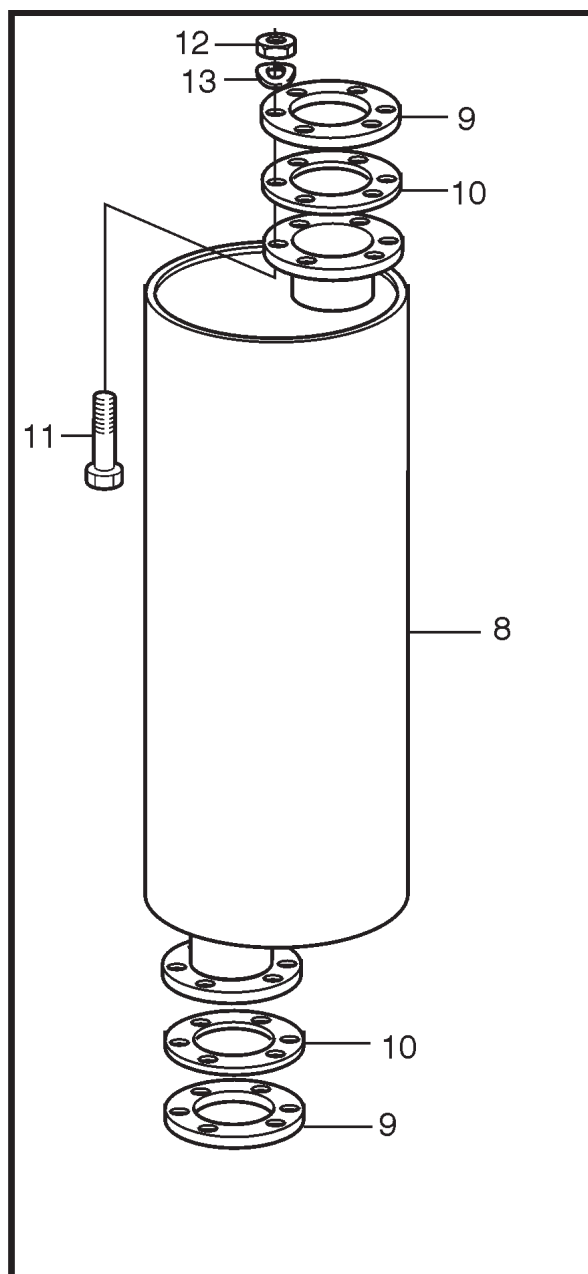
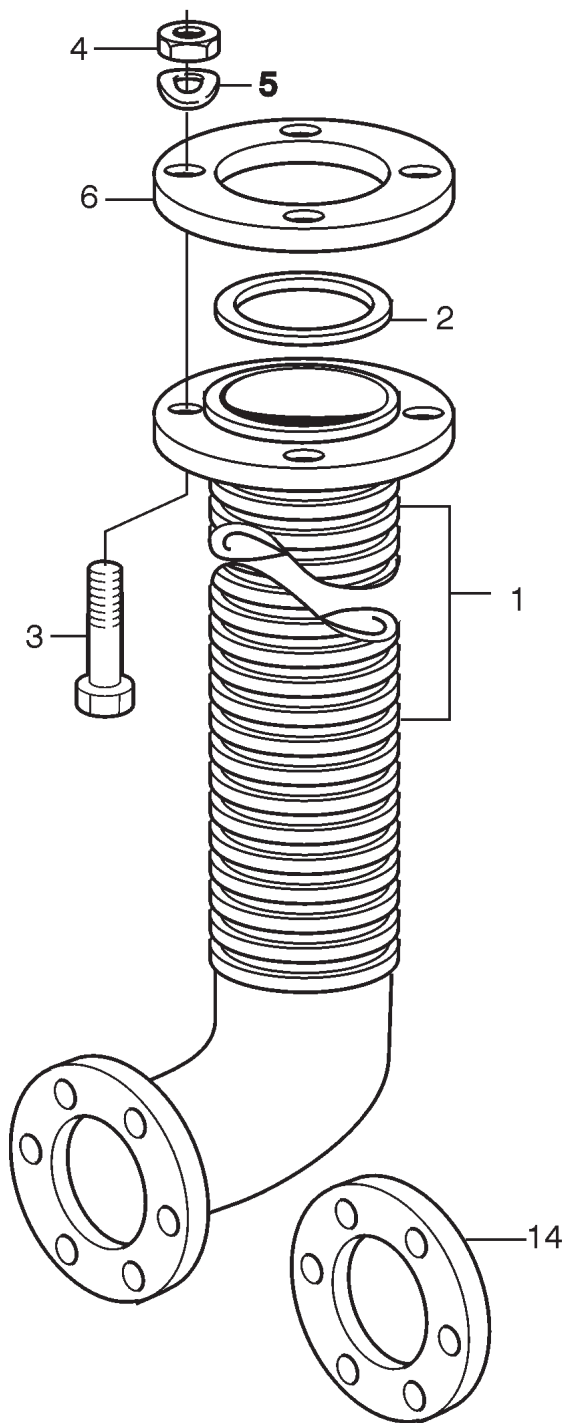
A					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85055226	1	-	-	Breather pipe	Ventilationsrör		
2	85055234	1	-	-	Screw	Skruv		
3	85466712	3	-	-	Hose clamp	Slangklamma		
4	85466613	X	-	-	Rubber hose	Gummislang	L=350mm	
5	85079937	1	-	-	Tube	Rör		
6	85053494	1	-	-	Bracket	Konsol	L=142mm	
7	85467025	2	-	-	Flange screw	Flänsskruv		
8	85466845	2	-	-	Flange nut	Flänsmutter		
9	85467819	2	-	-	Clamp	Klammer		
10	85466977	2	-	-	Flange screw	Flänsskruv		
11	85466852	2	-	-	Flange nut	Flänsmutter		
12	85469765	1	-	-	Bracket	Konsol	L=72mm	
13	85466613	X	-	-	Rubber hose	Gummislang	L=200mm	



Silencer, Engine Mounted**Ljuddämpare,
motormonterad**Group
Grupp**25**

TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE

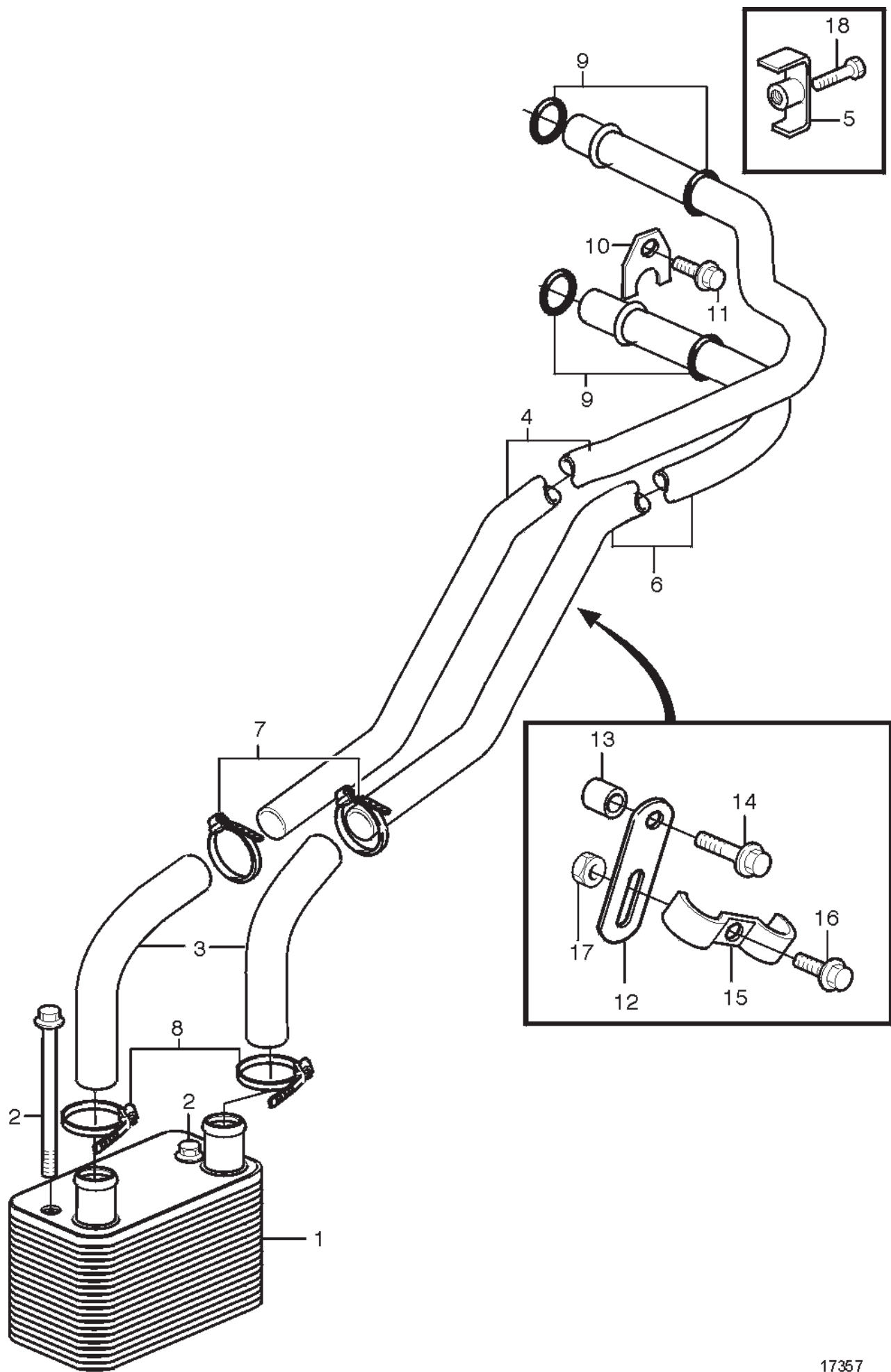
A			B			C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description Benämning	Notes/Anmärkning
		A	B	C		
1		1	-	-	Turbo. Turbo	
2	85053502	1	-	-	Exhaust pipe Avgasrör	
3		1	-	-	• Exhaust pipe • Avgasrör	
4	85459576	1	-	-	• Flange • Fläns	
5	85455863	1	-	-	Gasket. Packning	
6	85465896	6	-	-	Stud. Pinnskruv	
7	85467124	3	-	-	Lock washer Låsbricka	
8	85466969	6	-	-	Nut Mutter	
9	85053510	1	-	-	Bracket Konsol	
9A	85469633	2	-	-	Screw Skruv	
10	85053528	2	-	-	Clamp Klammer	
11	85469542	4	-	-	Flange screw Flänsskruv	
12	85075547	4	-	-	Nut Mutter	
13	85053544	1	-	-	Silencer Ljuddämpare	
14	85077881	2	-	-	Bracket Konsol	
15	85056950	2	-	-	Screw Skruv	
16	85053551	1	-	-	Exhaust pipe Avgasrör	



Silencer and Exhaust Pipe**Ljuddämpare och
avgasledning**Group
Grupp**25**

TAD740GE, TAD741GE, TWD740GE

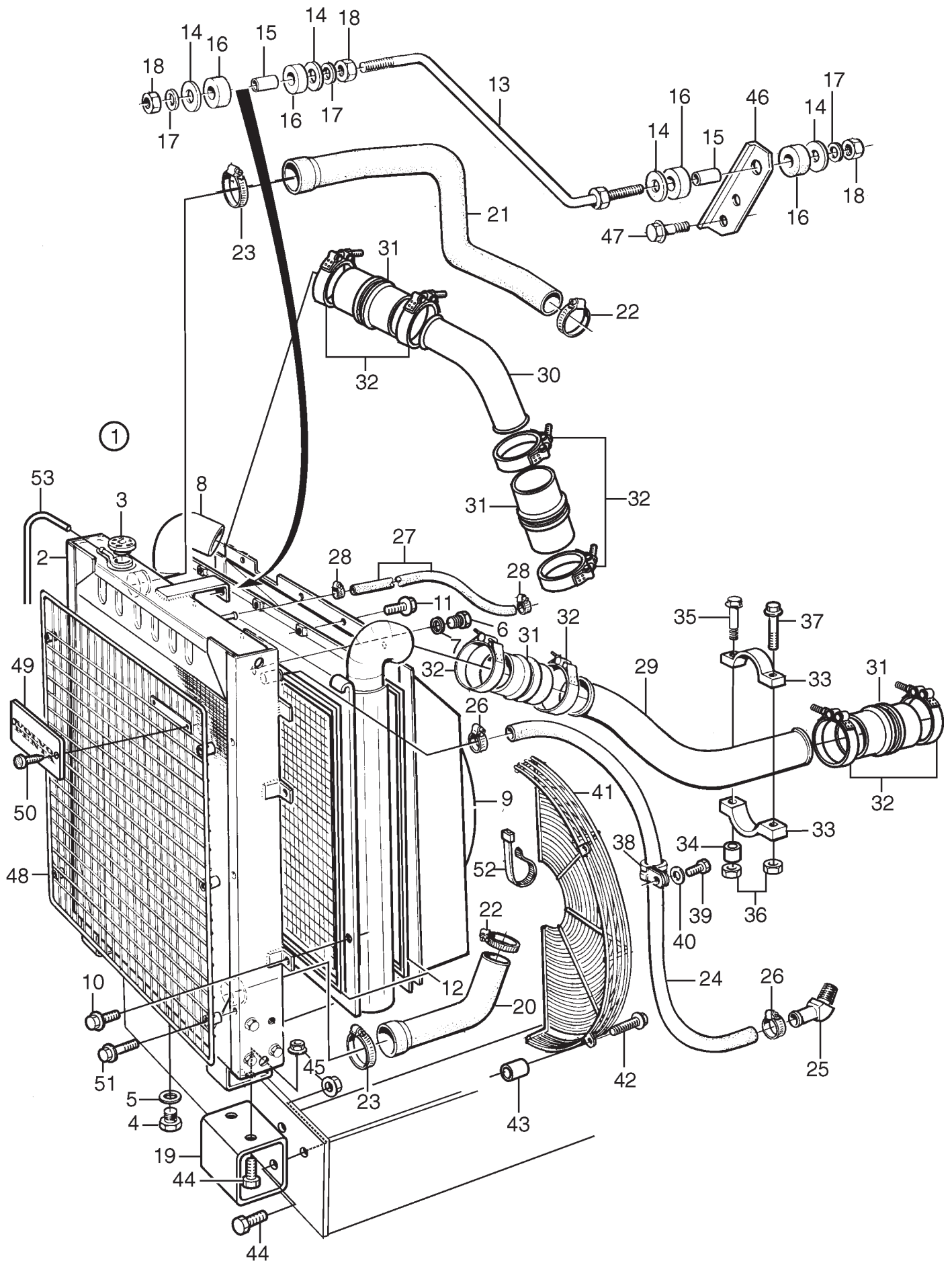
A					B	C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description Benämning	Notes/Anmärkning
		A	B	C		
1	85071025	1	-	-	Exhaust hose. Avgasslang	
2	85462638	1	-	-	Gasket. Packning	
3	85468205	4	-	-	Screw Skruv	
4	85468528	4	-	-	Nut Mutter	
5	85466423	4	-	-	Spring washer Fjädrande bricka	
6	85458669	1	-	-	Exhaust pipe flange. Avgasrörfläns	
7	85071637	1	-	-	Exhaust pipe Avgasrör	
8	85462992	1	-	-	Silencer Ljuddämpare	SO
9	85459907	2	-	-	• Flange • Fläns	
10	85462943	2	-	-	• Gasket • Packning	
11	85468189	8	-	-	• Screw • Skruv	
12	85468528	8	-	-	• Nut • Mutter	
13	85466423	8	-	-	• Spring washer • Fjädrande bricka	
14	85459576	1	-	-	Flange Fläns	



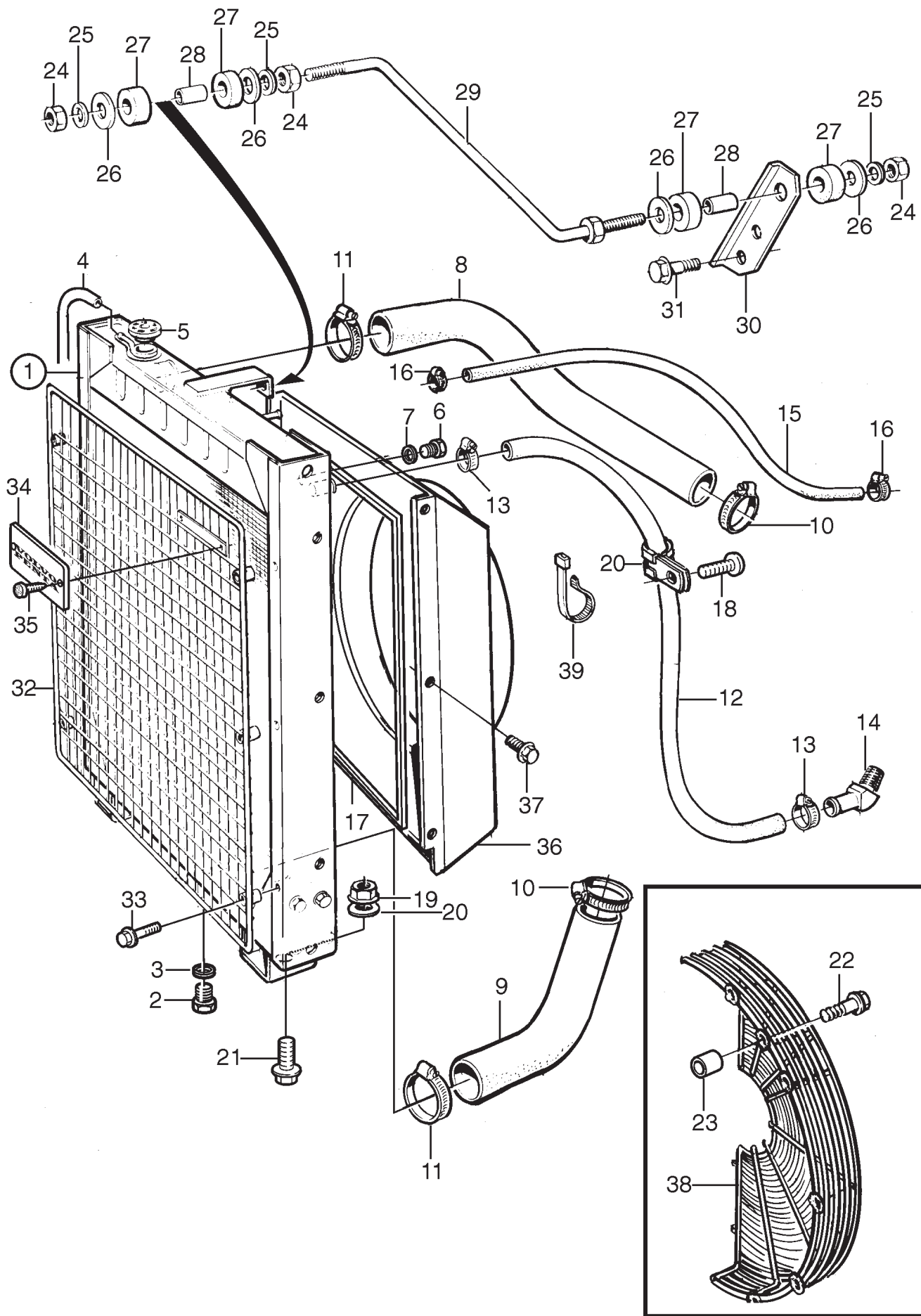
Oil Cooler**Oljekylare**Group
Grupp**26**

TAD740GE, TWD740GE, TAD741GE

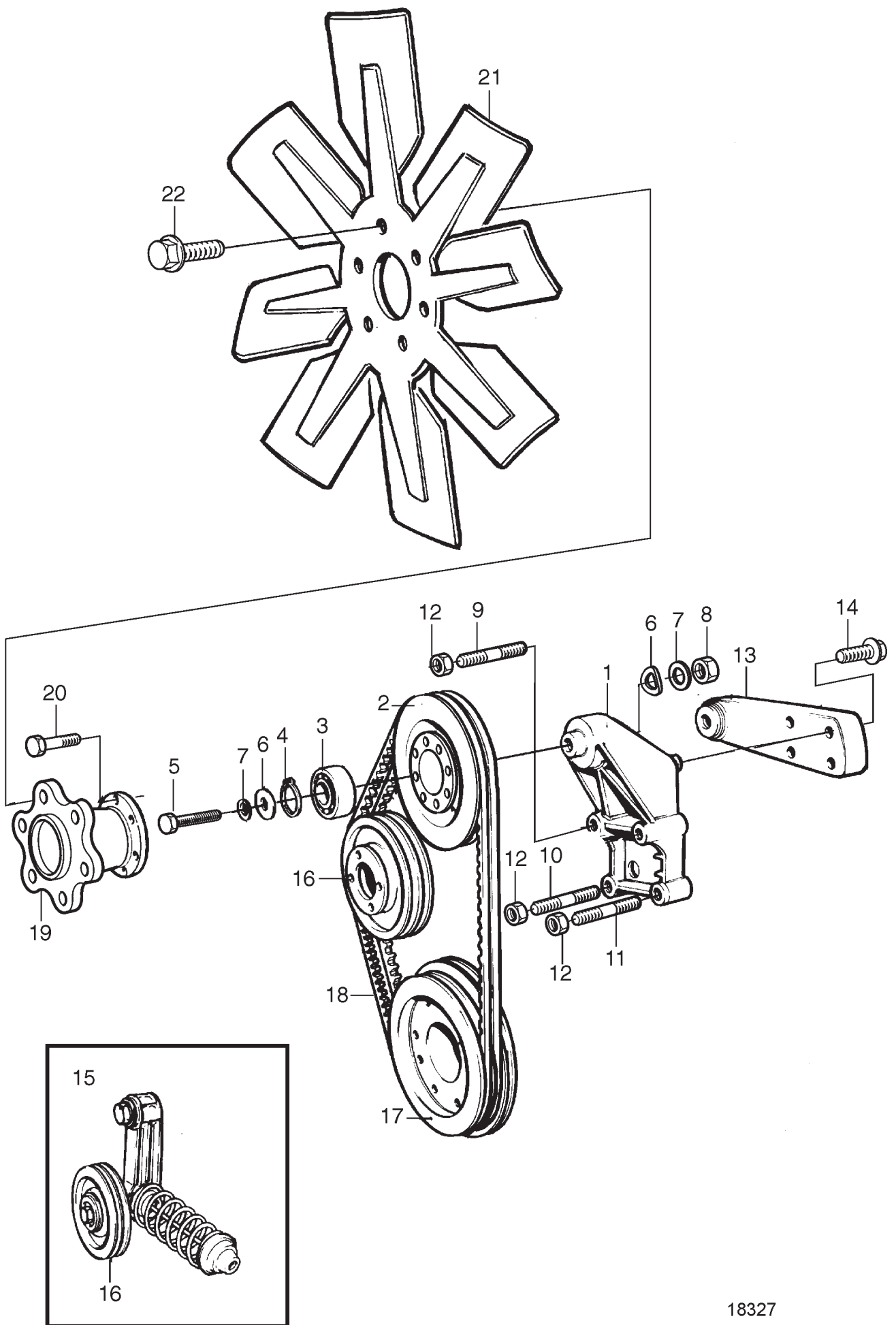
A					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85072429	1	-	-	Oil cooler	Oljekylare		
2	85469591	2	-	-	Screw	Skruv		
3	85078160	2	-	-	Hose	Slang		
4	85070951	1	-	-	Water pipe	Vattenrör		
5	85461077	1	-	-	Clamp	Klamma		
6	85070969	1	-	-	Water pipe	Vattenrör		
7	85466688	2	-	-	Hose clamp	Slangklamma		
8	85466764	2	-	-	Hose clamp	Slangklamma		
9	85457695	4	-	-	Sealing ring	Tätningsring		
10	85461101	1	-	-	Brace	Bygel		
11	85467025	1	-	-	Flange screw	Flänsskruv		
12	85469773	1	-	-	Bracket	Konsol		
13	85459162	1	-	-	Sleeve	Hylsa		
14	85466878	1	-	-	Flange screw	Flänsskruv		
15	85466548	1	-	-	Clamp	Klamma		
16	85466860	1	-	-	Screw	Skruv		
17	85466845	1	-	-	Flange nut	Flänsmutter		
18	85469633	1	-	-	Screw	Skruv		



Radiator					Kylare					Group Grupp
TAD740GE, TAD741GE										26
A SN-2071145377					B SN2071145378-					C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning			
		A	B	C						
1	85425825	1	1	-	Radiator	Kylare				
2	85464311	1	1	-	• Radiator	• Kylare				
3	85464329	1	1	-	• • Pressure cap	• • Trycklock				
4	85469120	1	1	-	• • Plug	• • Propp				
5	85075232	1	1	-	• • Gasket	• • Packning				
6	85467264	1	1	-	• • Plug	• • Propp				
7	85073138	1	1	-	• • Gasket	• • Packning				
8	85071355	1	1	-	• Charge air cooler	• Laddluftkylare				
9	85071363	1	1	-	• Fan shroud	• Fläktkåpa				
10	85466936	4	4	-	• Flange screw	• Flänsskruv				
11	85075042	8	8	-	• Screw	• Skruv				
12	85071470	X	X	-	• Sealing strip	• Tättningslist	6x15mm			
	85071488	X	X	-	• Sealing strip	• Tättningslist	18x20mm			
13	85463390	1	-	-	Radiator stay	Kylarstag				
	85053569	-	1	-	Radiator stay	Kylarstag				
14	85451920	4	4	-	Washer	Bricka				
15	85454429	2	2	-	Bushing	Bussning				
16	85464790	4	4	-	Rubber bushing	Gummibussning				
17	85466423	3	3	-	Spring washer	Fjädrande bricka				
18	85468536	3	3	-	Nut	Mutter				
19	85071074	2	2	-	Bracket	Konsol				
20	85425742	1	1	-	Radiator hose	Kylarslang				
21	85425734	1	1	-	Radiator hose	Kylarslang				
22	85466720	2	2	-	Hose clamp	Slangklamma				
23	85466738	2	2	-	Clamp	Klammer				
24	85466811	X	X	-	Hose	Slang				
25	85466597	1	1	-	Nipple	Nippel				
26	85466704	2	2	-	Hose clamp	Slangklamma				
27	85466654	1	1	-	Hose, air venting	Slang, avluftning				
28	85466662	2	2	-	Hose clamp	Slangklamma				
29	85070985	1	1	-	Tube	Rör				
30	85071009	1	1	-	Tube	Rör				
31	85463966	4	4	-	Hose	Slang				
32	85464105	8	8	-	Hose clamp	Slangklämma				
33	85078288	4	4	-	Cap	verfall				
34	85460137	2	-	-	Spacer sleeve	Distanshylsa	L=23mm			
	85459865	-	2	-	Spacer sleeve	Distanshylsa	L=18mm			
35	85467306	2	2	-	Screw	Skruv				
36	85467322	4	4	-	Lock nut	Låsmutter				
37	85466878	2	2	-	Flange screw	Flänsskruv				
38	85467819	1	1	-	Clamp	Klammer				
39	85075596	1	1	-	Screw	Skruv				
40	85469047	1	1	-	Washer	Bricka				
41	85070142	2	2	-	Fan protector	Fläktskydd				
42	85074995	12	-	-	Screw	Skruv	L=16mm			
	85467041	-	12	-	Flange screw	Flänsskruv	L=30mm			
43	85459162	-	12	-	Sleeve	Hylsa				
44	85467090	6	6	-	Screw	Skruv				
45	85075588	6	6	-	Flange lock nut	Flänslåsmutter				
46	85464337	1	-	-	Attaching plate	Fästjärn				
	85053577	-	1	-	Attaching plate	Fästjärn				
47	85466977	2	2	-	Flange screw	Flänsskruv				
48	85464006	1	1	-	Radiator protector	Kylarskydd	SO			
49	85459808	1	1	-	Emblem	Emblem				
50	85466282	2	2	-	Screw	Skruv				
51	85073179	6	6	-	Screw	Skruv				
52	85467298	1	1	-	Strip clamp	Bandklamma				
53	85451995	X	X	-	Hose	Slang				



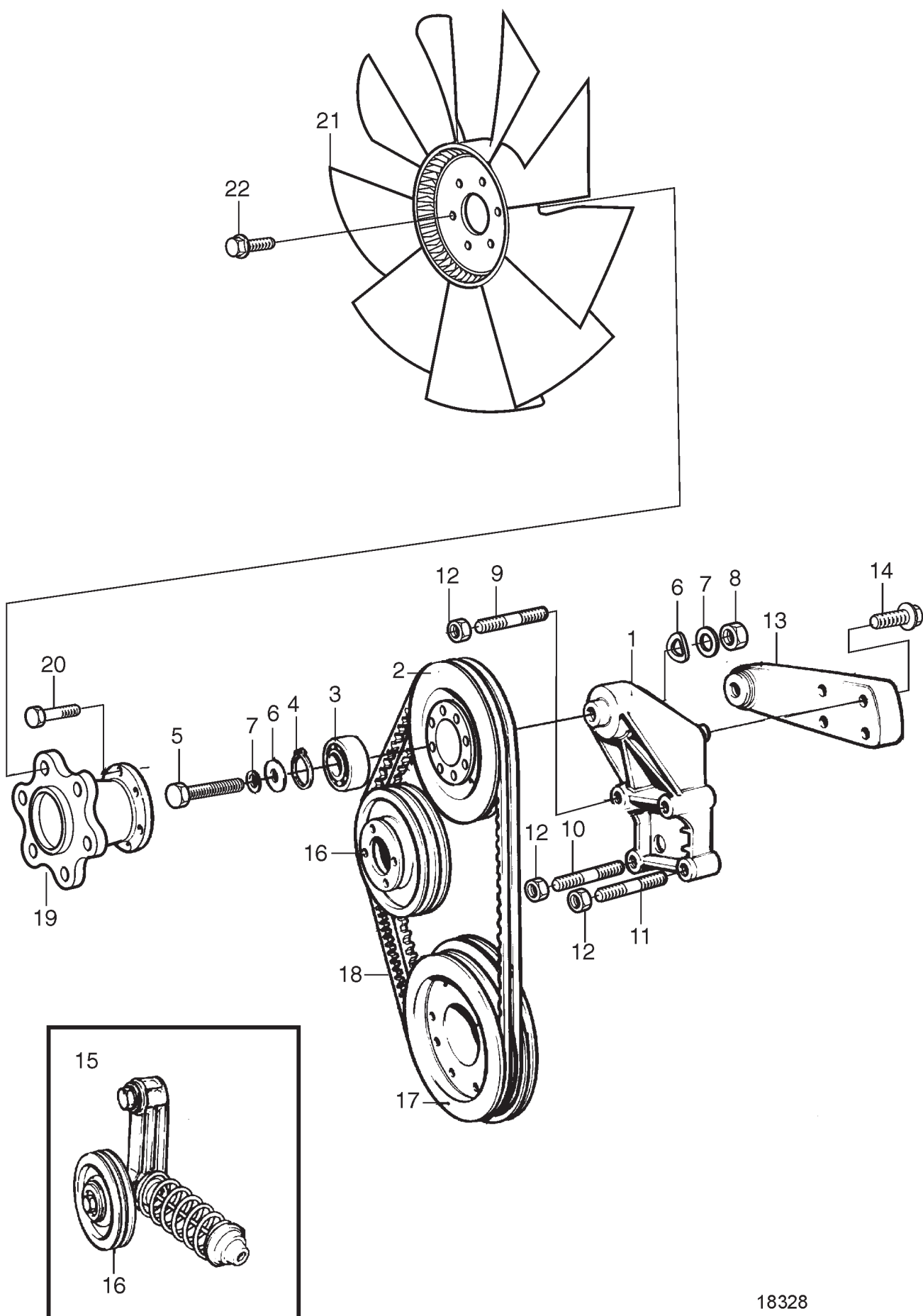
Radiator					Kylare					Group Grupp 26	
TWD740GE											
A SN-2071145377					B SN2071145378-					C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning				
		A	B	C							
1	85423333	1	1	-	Radiator	Kylare					
2	85469120	1	1	-	• Plug	• Propp					
3	85075232	1	1	-	• Gasket	• Packning					
4	85451995	X	X	-	• Hose	• Slang	L=1370mm				
5	85464329	1	1	-	• Pressure cap	• Trycklock					
6	85467264	1	1	-	• Plug	• Propp					
7	85073138	1	1	-	• Gasket	• Packning					
8	85425759	1	1	-	Radiator hose	Kylarslang					
9	85425767	1	1	-	Radiator hose	Kylarslang					
10	85466720	2	2	-	Hose clamp	Slangklamma					
11	85466738	2	2	-	Clamp	Klammer					
12	85053585	X	X	-	Hose	Slang	L=900mm				
13	85466704	2	2	-	Hose clamp	Slangklamma					
14	85466597	1	1	-	Nipple	Nippel					
15	85466654	X	X	-	Hose, air venting	Slang, avluftning	L=700mm				
16	85466662	2	2	-	Hose clamp	Slangklamma					
17	85071470	X	X	-	Sealing strip	Tättningslist					
	85071488	X	X	-	Sealing strip	Tättningslist	18x20mm				
18	85075596	1	1	-	Screw	Skruv					
19	85075588	1	1	-	Flange lock nut	Flänslåsmutter					
20	85467819	1	1	-	Clamp	Klammer					
21	85467090	2	2	-	Screw	Skruv					
22	85074995	12	-	-	Screw	Skruv	L=16mm				
	85467041	-	12	-	Flange screw	Flänsskruv	L=30mm				
23	85459162	-	12	-	Sleeve	Hylsa					
24	85468536	3	3	-	Nut	Mutter					
25	85466423	3	3	-	Spring washer	Fjädrande bricka					
26	85451920	4	4	-	Washer	Bricka					
27	85464790	4	4	-	Rubber bushing	Gummibussning					
28	85454429	2	2	-	Bushing	Bussning					
29	85071108	1	1	-	Stay	Stag					
30	85464337	1	-	-	Attaching plate	Fästjärn					
	85053577	-	1	-	Attaching plate	Fästjärn					
31	85466936	2	2	-	Flange screw	Flänsskruv					
32	85464006	1	1	-	Radiator protector	Kylarskydd	SO				
33	85073179	6	6	-	Screw	Skruv					
34	85459808	1	1	-	Emblem	Emblem					
35	85466282	2	2	-	Screw	Skruv					
36	85071363	1	1	-	Fan shroud	Fläktkåpa					
37	85075042	10	10	-	Screw	Skruv	(85469476)				
38	85070142	2	2	-	Fan protector	Fläktskydd					
39	85467298	8	8	-	Strip clamp	Bandklamma					



Fan SN-2071145377**Fläkt SN-2071145377**Group
Grupp**26**

TAD740GE, TAD741GE, TWD740GE

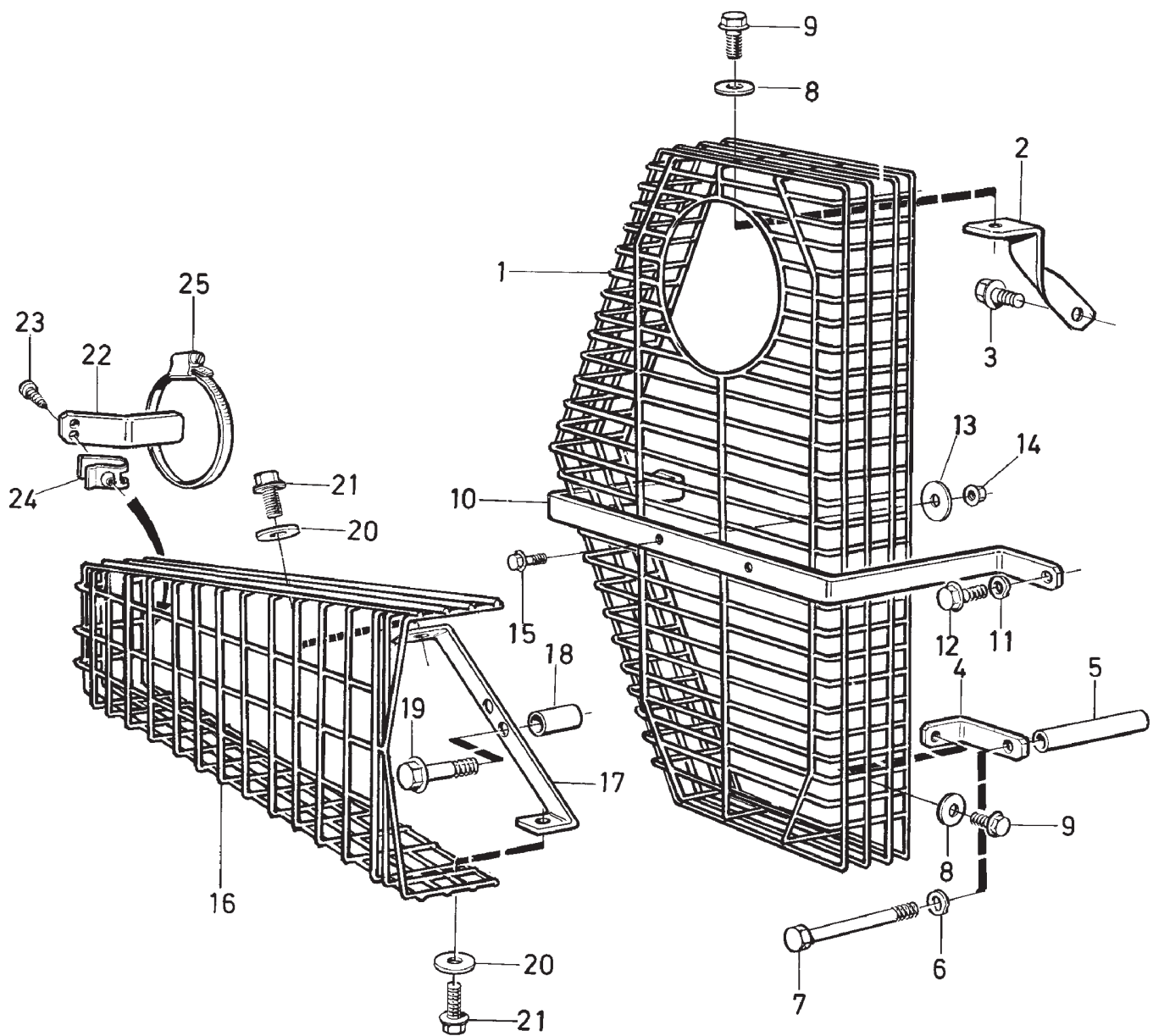
A					B		C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1		1	-	-	Bracket	Konsol	
2	85073088	1	-	-	Pulley	Remskiva	
3	85078087	1	-	-	Ball bearing	Kullager	
4	85465839	1	-	-	Retaining ring	Spårring	
5	85075356	1	-	-	Screw	Skruv	
6	85071793	2	-	-	Washer	Bricka	
7	85467173	2	-	-	Washer	Bricka	
8	85075497	1	-	-	Nut	Mutter	
9	85451326	2	-	-	Stud	Pinnskruv	L=170mm
10	85458545	1	-	-	Stud	Pinnskruv	L=80mm
	85458537	2	-	-	Stud	Pinnskruv	L=45mm
11	85458545	1	-	-	Stud	Pinnskruv	L=80mm
12	85075547	4	-	-	Nut	Mutter	
13	85071777	1	-	-	Anchorage	Fäste	
14	85469674	4	-	-	Screw	Skruv	
15		1	-	-	Belt tensioner	Remsträckare	SEE PAGE 279
16		1	-	-	Pulley	Remskiva	SEE PAGE 279
17		1	-	-	Pulley	Remskiva	SEE GROUP 21
18	85401610	1	-	-	V-belt set	Kilremsats	
19	85070902	1	-	-	Fan hub	Fläktnav	
20	85466878	8	-	-	Flange screw	Flänsskruv	L=25mm
21	85459386	1	-	-	Fan	Fläkt	METAL
22	85467017	6	-	-	Screw	Skruv	



Fan SN2071145378-**Fläkt SN2071145378-**Group
Grupp**26**

TAD740GE, TAD741GE, TWD740GE

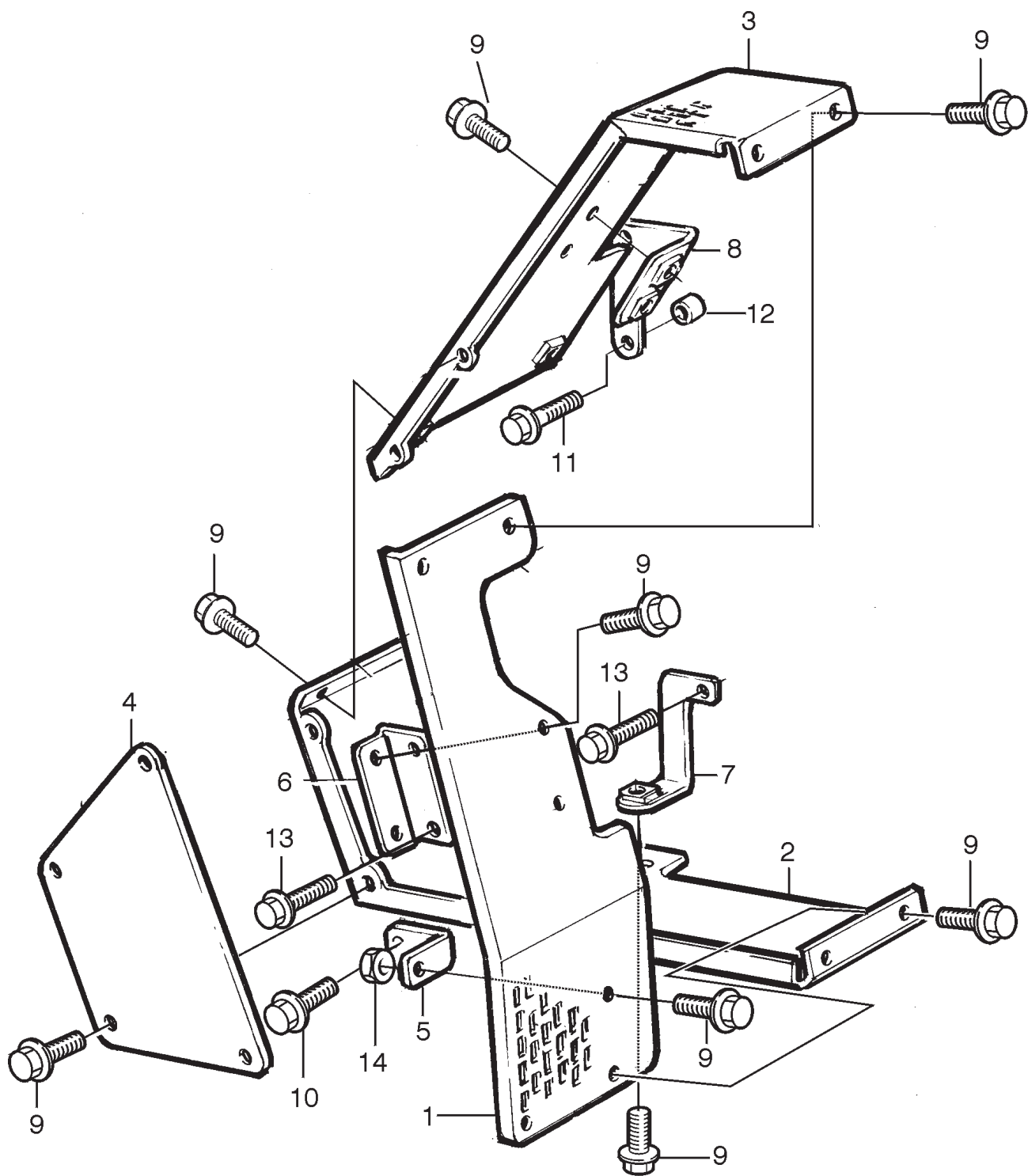
A					B		C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1		1	-	-	Bracket	Konsol	
2	85053593	1	-	-	Pulley	Remskiva	
3	85078087	1	-	-	Ball bearing	Kullager	
4	85465839	1	-	-	Retaining ring	Spårring	
5	85075356	1	-	-	Screw	Skruv	
6	85071793	2	-	-	Washer	Bricka	
7	85467173	2	-	-	Washer	Bricka	
8	85075497	1	-	-	Nut	Mutter	
9	85451326	2	-	-	Stud.	Pinnskruv	L=170mm
10	85458545	1	-	-	Stud.	Pinnskruv	L=80mm
	85458537	2	-	-	Stud.	Pinnskruv	L=45mm
11	85458545	1	-	-	Stud.	Pinnskruv	L=80mm
12	85075547	4	-	-	Nut	Mutter	
13	85071777	1	-	-	Anchorage	Fäste	
14	85469674	4	-	-	Screw	Skruv	
15		1	-	-	Belt tensioner.	Remsträckare	SEE PAGE 279
16		1	-	-	Pulley	Remskiva	SEE PAGE 279
17		1	-	-	Pulley	Remskiva	SEE GROUP 21
18	85401610	1	-	-	V-belt set	Kilremsats	
19	85070902	1	-	-	Fan hub	Fläktnav	
20	85466878	8	-	-	Flange screw	Flänsskruv	L=25mm
21	85053619	1	-	-	Fan	Fläkt	D=750mm (PLASTIC)
22	85467017	6	-	-	Screw	Skruv	



Belt Guard, Earlier Production**Remskydd, tidigare utförande**Group
Grupp**26**

TD610G, TWD610G, TD710G, TWD710G, TAD730G, TAD740GE, TWD740GE

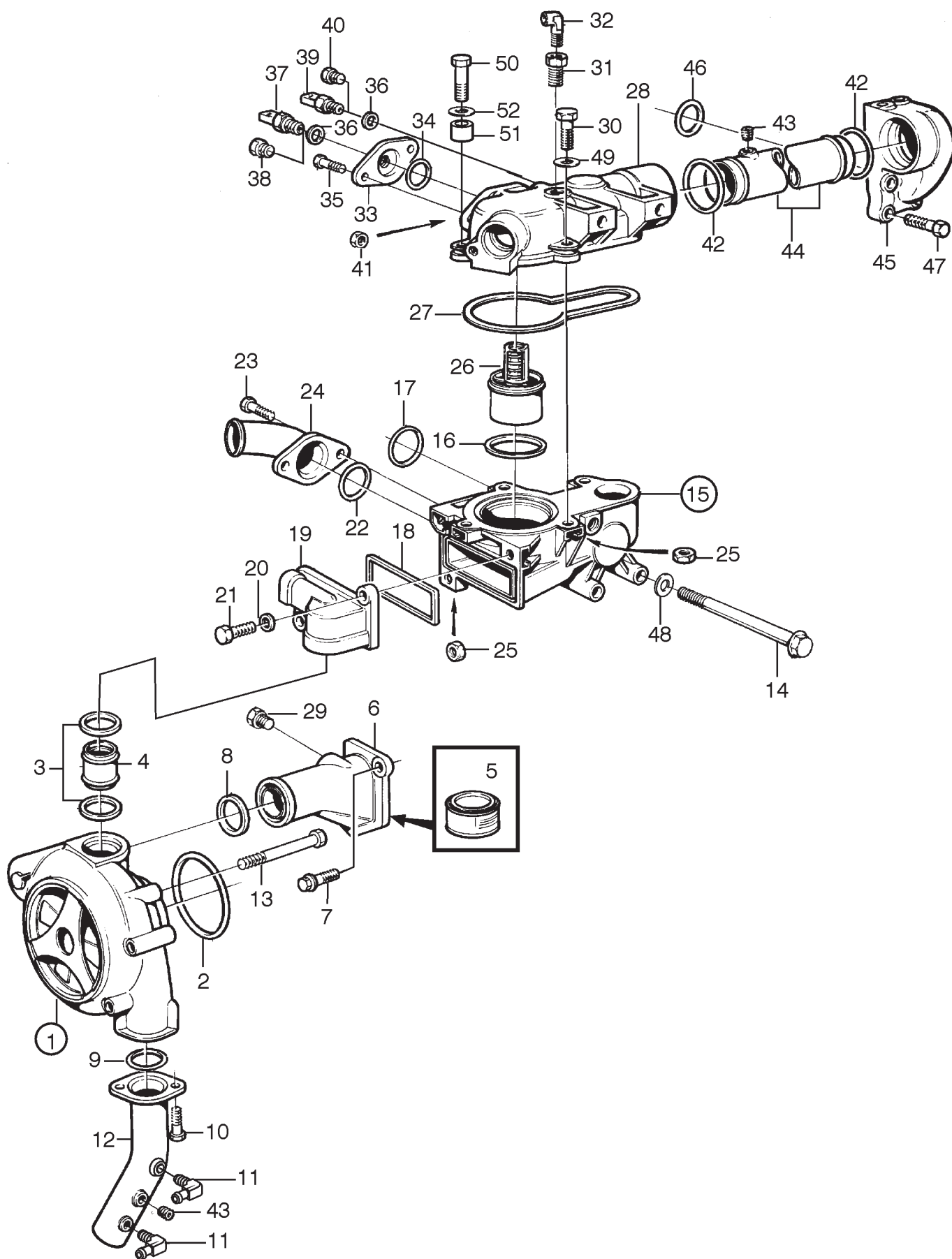
A			B			C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1	85463453	1	-	-	Belt protector	Remskydd	
2	85463909	1	-	-	Anchorage	Fäste	
3	85466936	1	-	-	Flange screw	Flänsskruv	
4	85463891	1	-	-	Anchorage	Fäste	
5	85460103	1	-	-	Sleeve	Hylsa	
6	85466381	1	-	-	Spring washer	Fjädrande bricka	
7	85075257	1	-	-	Flange screw	Flänsskruv	
8	85451961	2	-	-	Washer	Bricka	
9	85467025	2	-	-	Flange screw	Flänsskruv	
10	85463883	1	-	-	Anchorage	Fäste	
11	85466831	2	-	-	Spring washer	Fjädrande bricka	
12	85466936	2	-	-	Flange screw	Flänsskruv	
13	85451961	2	-	-	Washer	Bricka	
14	85469435	2	-	-	Nut	Mutter	
15	85469658	2	-	-	Flange screw	Flänsskruv	
16	85462869	1	-	-	Belt protector	Remskydd	
17	85463917	1	-	-	Anchorage	Fäste	
18	85463123	1	-	-	Sleeve	Hylsa	OP
19	85469716	1	-	-	Screw	Skruv	
20	85451961	2	-	-	Washer	Bricka	
21	85075042	2	-	-	Screw	Skruv	(85469476)
22	85463115	1	-	-	Anchorage	Fäste	
23	85467991	1	-	-	Screw	Skruv	
24	85463263	1	-	-	Attaching plate	Fästplåt	
25	85466753	1	-	-	Hose clamp	Slangklamma	



Belt Guard, Later Production**Remskydd, senare utförande**Group
Grupp**26**

TD610G, TWD610G, TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE

A					B		C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1	85070696	1	-	-	Belt protector	Remskydd	
2	85070225	1	-	-	Belt protector	Remskydd	
3	85070233	1	-	-	Belt protector	Remskydd	
4	85070241	1	-	-	Protecting plate	Skyddsplåt	
5	85057107	1	-	-	Bracket	Konsol	
6	85070266	1	-	-	Bracket	Konsol	
7	85070274	1	-	-	Bracket	Konsol	
8	85071405	1	-	-	Bracket	Konsol	
9	85075042	15	-	-	Screw	Skruv	M6x12mm
10	85466977	1	-	-	Flange screw	Flänsskruv	M8x16mm
11	85469674	2	-	-	Screw	Skruv	M8x55mm
12	85053627	2	-	-	Spacer washer	Distansbricka	
13		3	-	-	Screw, timing gear casing . . .	Skruv, transmissionskåpa . . .	SEE GROUP 21
14	85466845	1	-	-	Flange nut	Flänsmutter	



Water Pump and Thermostat Housing

Vattenpump och termostathus

Group
Grupp

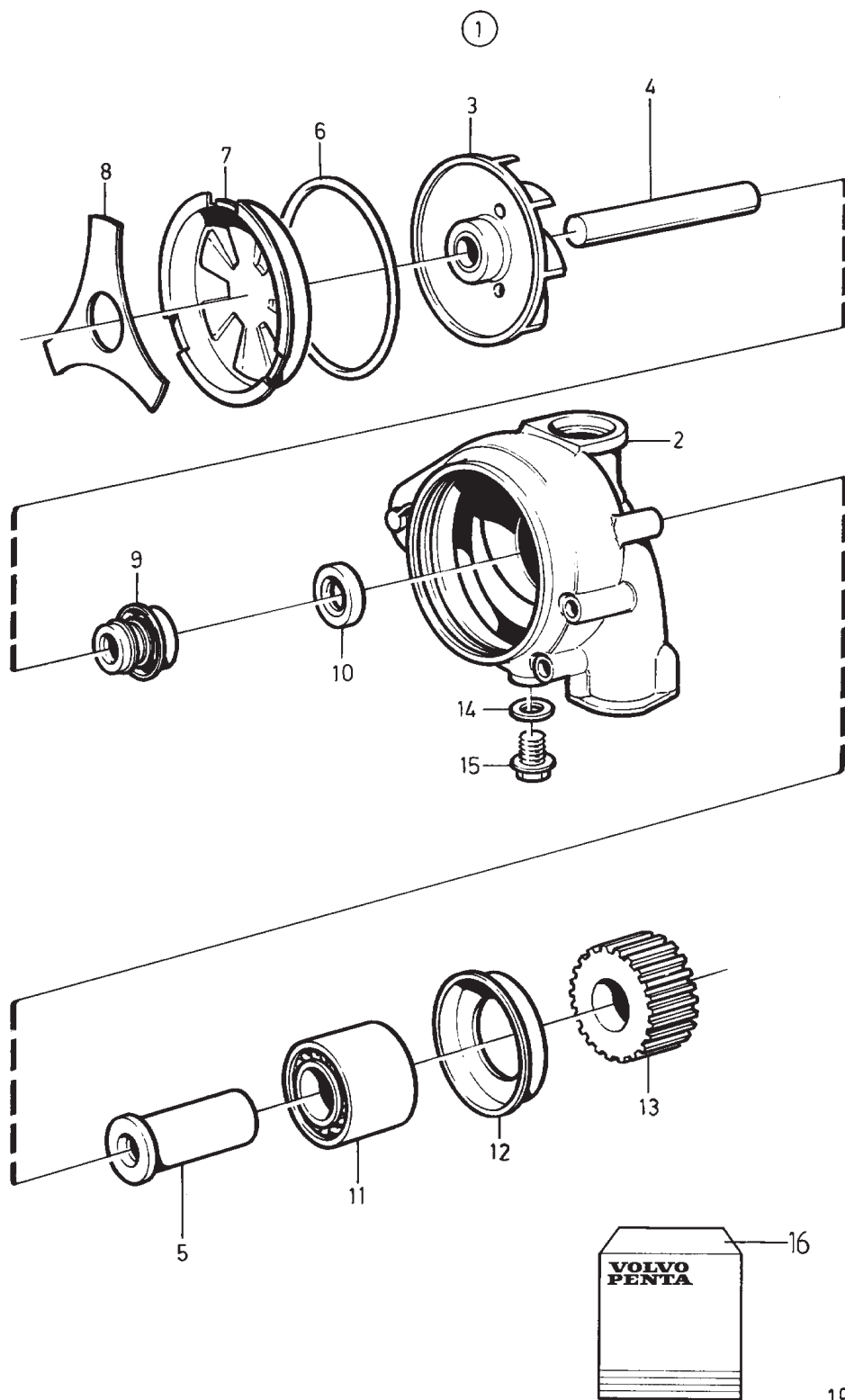
26

TAD740GE, TAD741GE, TWD740GE

A TAD740GE, TAD741GE					B TWD740GE		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85078285	1	1	-	Circulation pump	Cirkulationspump.	REPL BY 85053635	
					• Comps. see page 271	• Detaljer se sida 271.		
	85053635	1	1	-	Circulation pump	Cirkulationspump.		
					• Comps. see page 273	• Detaljer se sida 273.		
2	85465946	1	1	-	O-ring	O-ring		
3	85456945	2	2	-	Sealing ring	Tättningsring		
4	85457711	1	1	-	Tube	Rör		
5	85450260	X	X	-	Sealant	Tättningsmedel.		
	85075992	X	X	-	Sealant	Tättningsmedel.		
6	85460533	1	1	-	Extension part	Mellandel.		
7	85467017	2	2	-	Screw	Skruv.		
8	85457703	1	1	-	Sealing ring	Tättningsring		
9	85465920	1	1	-	O-ring	O-ring		
10	85466878	2	2	-	Flange screw	Flänsskruv.		
11	85466597	1	2	-	Nipple	Nippel		
12	85071462	1	1	-	Coolant pipe	Kylvattenrör.		
13	85469591	3	3	-	Screw	Skruv.	FLANGE SCREW HEXAGON SCREW	
	85075364	1	1	-	Screw	Skruv.		
14	85469583	3	3	-	Screw	Skruv.		
15	85465557	1	1	-	Thermostat housing.	Termostathus	1)	
16	85450278	1	1	-	• Sealing ring	• Tättningsring		
17	85458032	1	-	-	O-ring	O-ring		
18	85457844	1	1	-	Sealing ring	Tättningsring		
19	85457851	1	1	-	Housing	Hus		
20	85466381	2	2	-	Spring washer	Fjädrande bricka		
21	85466878	2	2	-	Flange screw	Flänsskruv.		
22	85465920	1	1	-	O-ring	O-ring		
23	85466878	2	2	-	Flange screw	Flänsskruv.		
24	85460640	1	1	-	Water pipe	Vattenrör		
25	85468502	5	5	-	Nut	Mutter		
26	85450286	1	1	-	Thermostat	Termostat		
27	85450229	1	1	-	Sealing ring	Tättningsring		
28	85455202	1	1	-	Cover.	Lock		
29	85458552	1	1	-	Plug.	Propp		
30	85466993	3	4	-	Flange screw	Flänsskruv.		
31	85075950	1	1	-	Nipple	Nippel		
32	85451300	1	1	-	Elbow nipple	Vinkelnippel.		
33	85053643	1	1	-	Flange	Fläns.		
34	85456820	1	1	-	O-ring	O-ring		
35	85466878	2	2	-	Flange screw	Flänsskruv.		
36	85451276	1	1	-	Gasket.	Packning		
37		1	1	-	Temperature sensor	Temperaturgivare		
38	85469146	1	1	-	Plug.	Propp		
39		1	1	-	Temperature contact	Temperaturkontakt		
40	85469146	1	1	-	Plug.	Propp		
41	85468502	2	2	-	Nut	Mutter		
42	85456945	2	2	-	Sealing ring	Tättningsring		
43	85458560	X	X	-	Plug.	Propp		
44	85460673	1	1	-	Tube	Rör		
45	85456010	1	1	-	Tube	Rör		
46	85458032	1	1	-	O-ring	O-ring		
47	85469559	2	2	-	Screw	Skruv.	L=50mm L=60mm	
	85469567	1	1	-	Screw	Skruv.		
48	85466399	3	3	-	Spring washer	Fjädrande bricka		
49	85466381	3	4	-	Spring washer	Fjädrande bricka		
50	85467306	1	1	-	Screw	Skruv.		
51	85459162	1	1	-	Sleeve	Hylsa		
52	85451896	1	1	-	Washer	Bricka		

1) Anodic treatment.

Anodiserat.



15401

Water Pump, Components

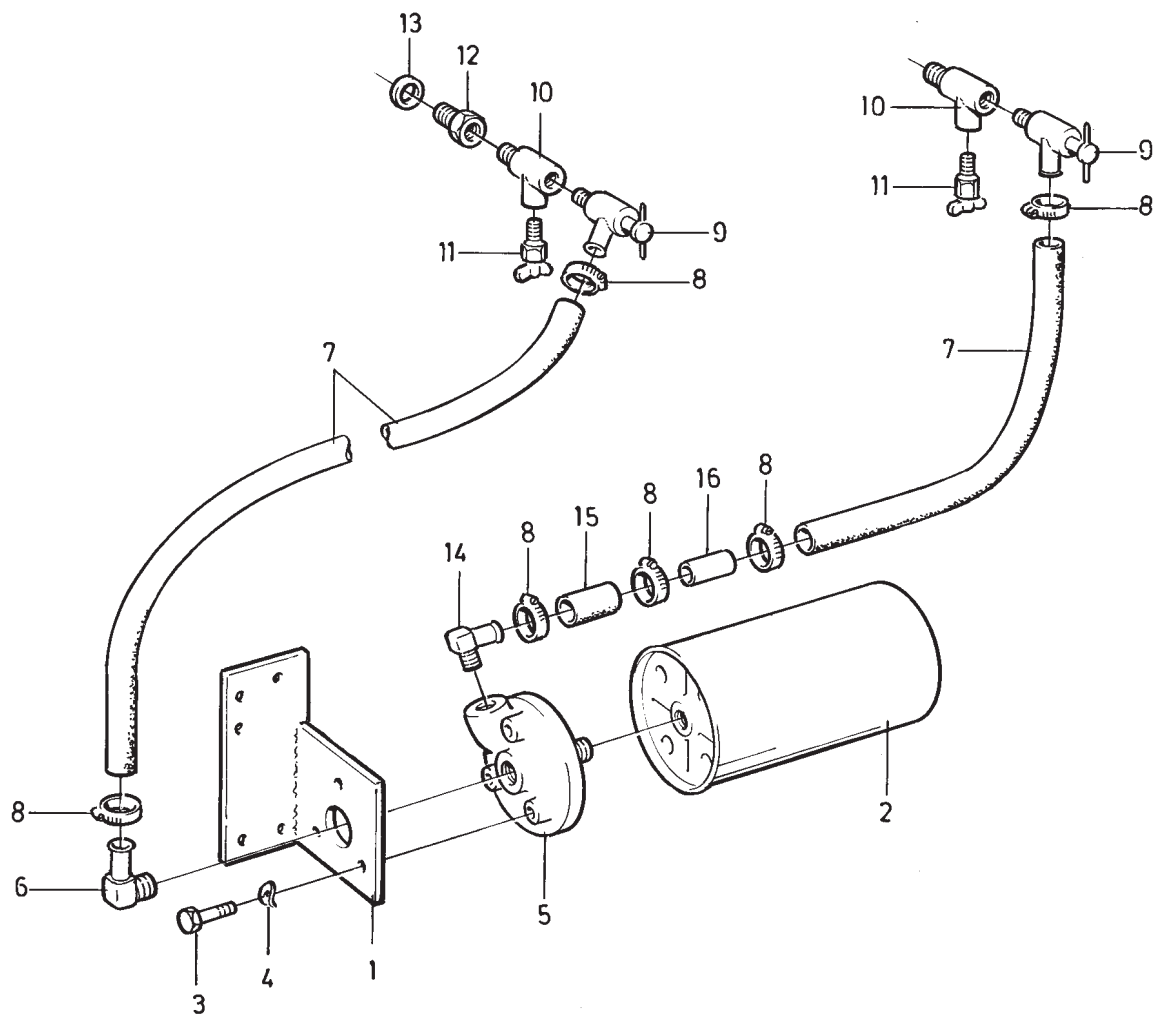
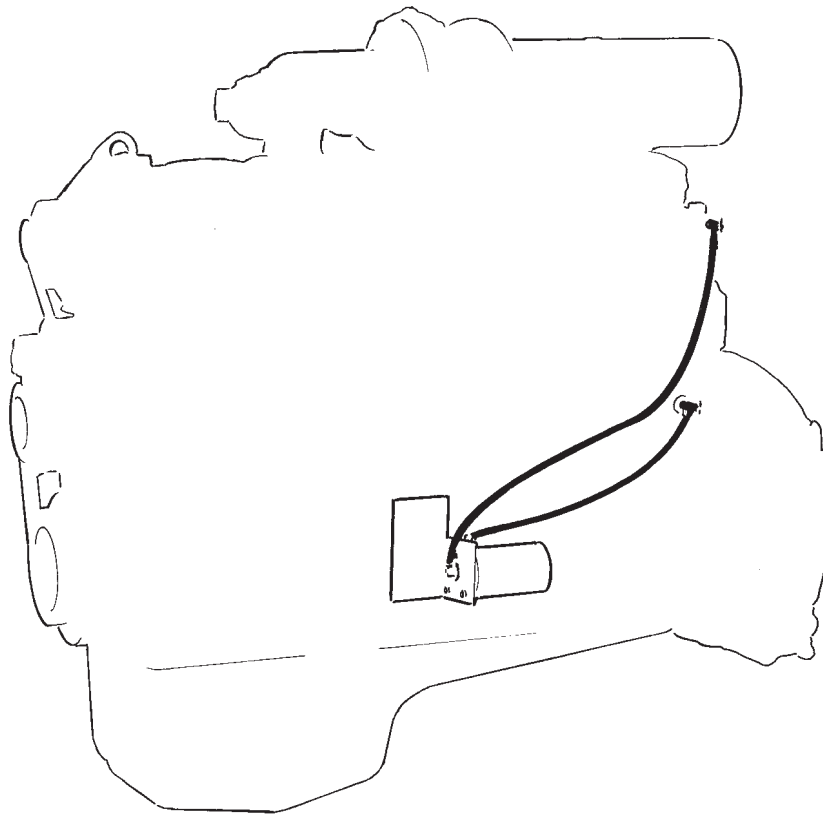
Vattenpump, detaljer

Group
Grupp**26**

A		B 85053635			C		
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1		1	-	-	Circulation pump	Cirkulationspump.	E.U=3803435
	85053635	-	1	-	Circulation pump	Cirkulationspump.	E.U=3803509
2		1	1	-	• Housing	• Hus	
3		1	-	-	• Impeller	• Impeller	1)
	85053650	-	1	-	• Impeller	• Impeller	1)
4	85456358	1	1	-	• Shaft	• Axel.	1)
5	85455335	1	1	-	• Shaft	• Axel.	1)
6	85457489	1	1	-	• O-ring	• O-ring	1)
7	85053668	1	1	-	• Cover	• Lock	1)
8	85457471	1	1	-	• Lock spring	• Låsfjäder.	1)
9	85078392	1	1	-	• Sealing ring	• Tätningsring	1)
10	85468965	1	1	-	• Sealing ring	• Tätningsring	1)
11	85457497	1	1	-	• Ball bearing	• Kullager.	1)
12	85457463	1	1	-	• Lock ring	• Låsring	1)
13	85457505	1	1	-	• Gear	• Kugghjul	
14	85073120	1	1	-	• Gasket.	• Packning	
15	85467132	1	1	-	• Screw	• Skruv	
16		1	-	-	Coolant pump kit	Vattenpumpsats	SEE GROUP 99
	85053676	-	1	-	Coolant pump kit	Vattenpumpsats	

1) Included in repair kit.

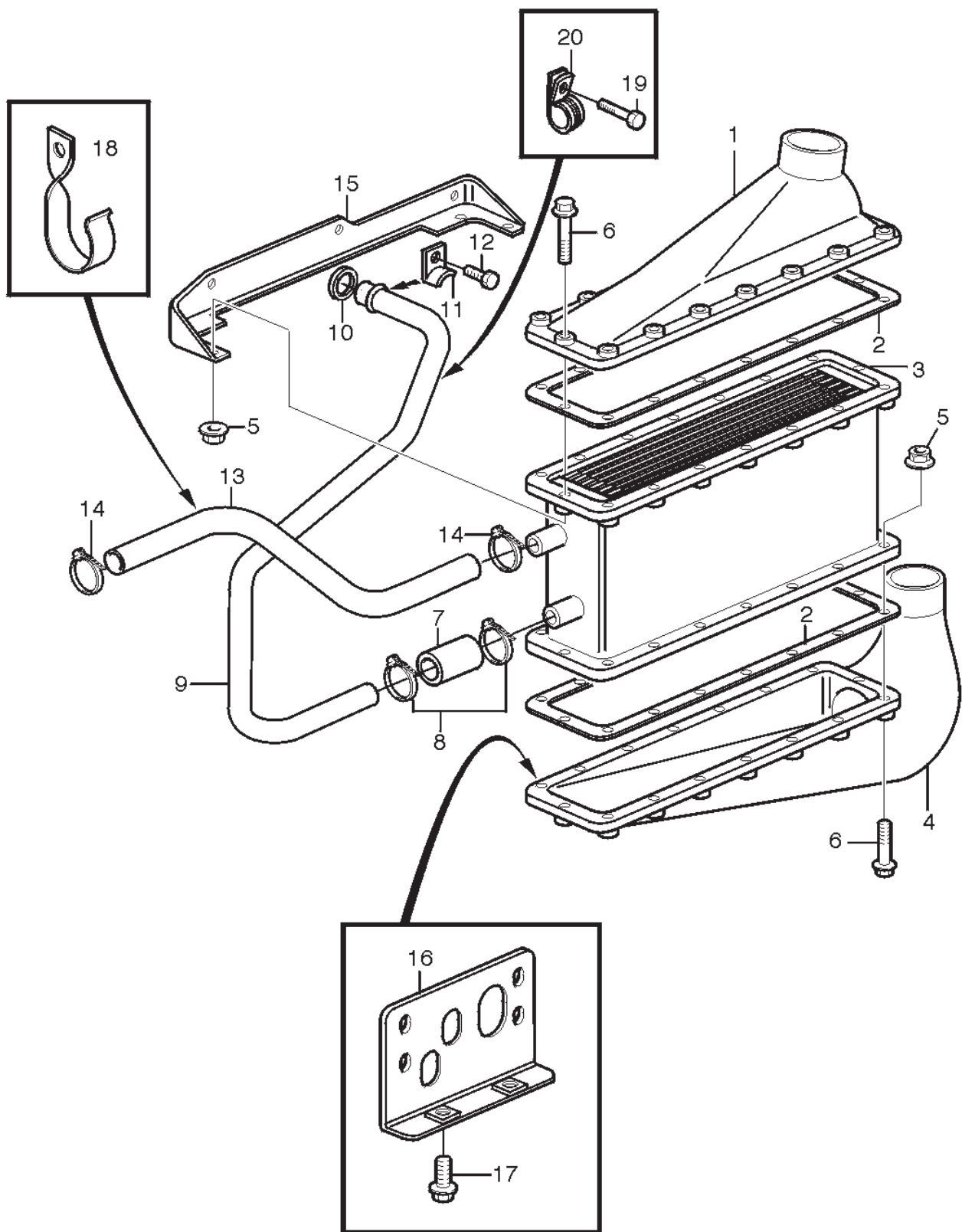
Ingår i reparationssats.



Cooling Water Filter**Kylvattenfilter**Group
Grupp**26**

TD610G, TWD610G, TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE

A					B		C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1	85459006	1	-	-	Bracket	Konsol	
2	85454957	1	-	-	Filter	Filter	
3	85468254	3	-	-	Screw	Skruv	
4	85466381	3	-	-	Spring washer	Fjädrande bricka	
5	85458990	1	-	-	Bracket	Konsol	
6	85469203	1	-	-	Elbow nipple	Vinkelnippel	
7	85467835	X	-	-	Rubber hose	Gummislang	L=4000mm
8	85466670	6	-	-	Hose clamp	Slangklamma	
9	85454940	2	-	-	Cock	Kran	
10	85458909	2	-	-	Nipple	Nippel	
11	85451649	2	-	-	Cock	Kran	
12	85458792	1	-	-	Plug	Propp	
13	85456754	1	-	-	Gasket	Packning	
14	85075703	1	-	-	Nipple	Nippel	
15	85467835	X	-	-	Rubber hose	Gummislang	L=80mm
16	85454932	1	-	-	Flow indicator	Flödesindikator	



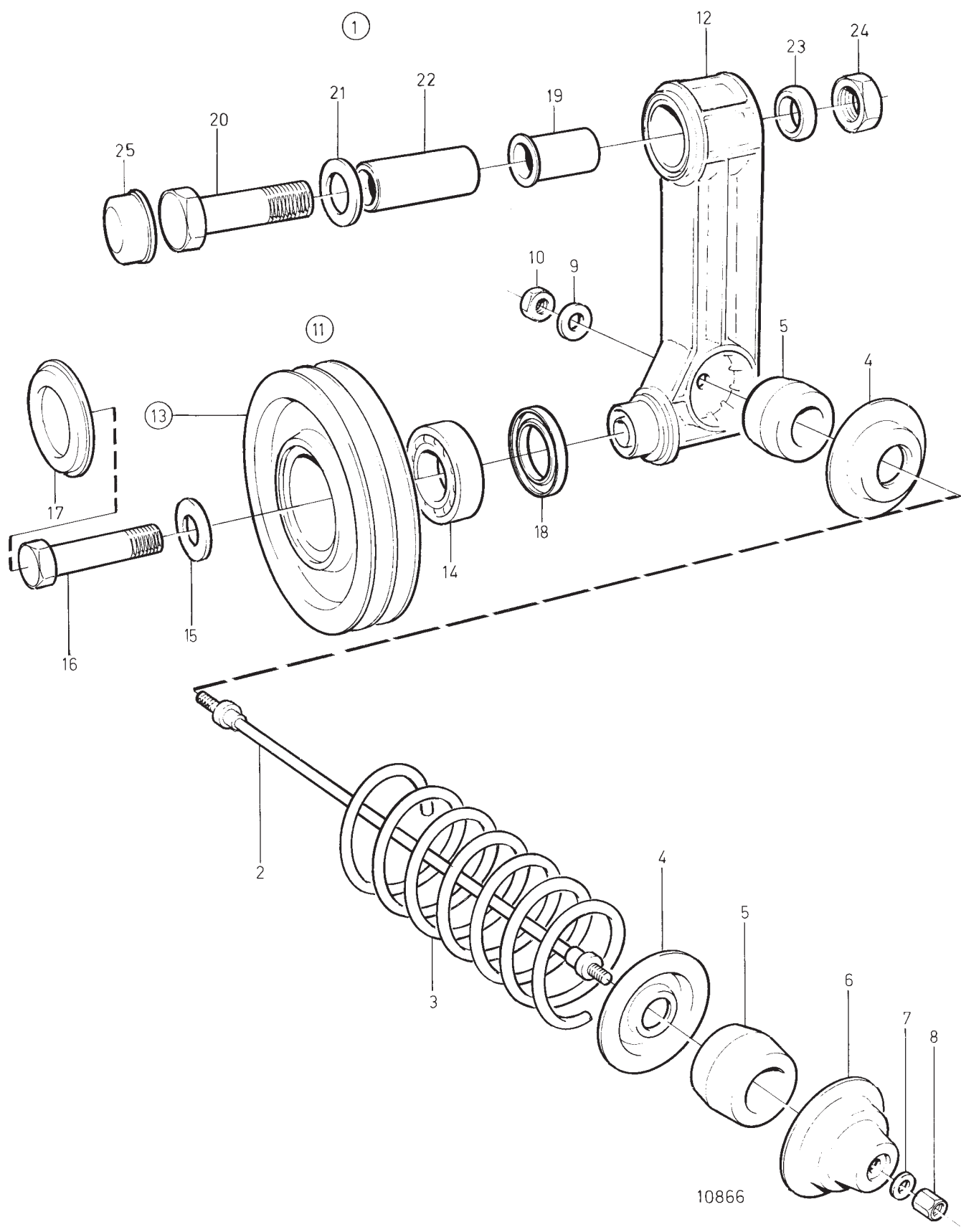
Aftercooler

Laddluftkylare

Group
Grupp**26**

TWD740GE

A					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85071157	1	-	-	Connecting pipe.	Anslutningsrör.		
2	85071173	2	-	-	Gasket.	Packning.		
3	85071140	1	-	-	Charge air cooler.	Laddluftkylare.		
4	85071165	1	-	-	Connecting pipe.	Anslutningsrör.		
5	85467322	23	-	-	Lock nut.	Låsmutter.		
6	85073179	24	-	-	Screw.	Skruv.	L=48mm	
	85467306	8	-	-	Screw.	Skruv.	L=45mm	
7	85464121	1	-	-	Hose.	Slang.		
8	85466738	2	-	-	Clamp.	Klammer.		
9	85071132	1	-	-	Water pipe.	Vattenrör.		
10	85457729	1	-	-	Sealing ring.	Tättningsring.		
11	85455350	1	-	-	Clamp.	Klamma.		
12	85466977	1	-	-	Flange screw.	Flänsskruv.		
13	85466811	X	-	-	Hose.	Slang.		
14	85466688	2	-	-	Hose clamp.	Slangklamma.	D=29mm	
	85466704	2	-	-	Hose clamp.	Slangklamma.	D=38mm	
15	85071181	1	-	-	Bracket.	Konsol.		
16	85071199	2	-	-	Bracket.	Konsol.		
17	85466951	3	-	-	Flange screw.	Flänsskruv.	L=25mm	
	85469542	2	-	-	Flange screw.	Flänsskruv.	L=40mm	
18	85458958	1	-	-	Clamp.	Klamma.		
19	85467280	1	-	-	Clamp.	Klamma.		
20	85466985	1	-	-	Screw.	Skruv.		



10866

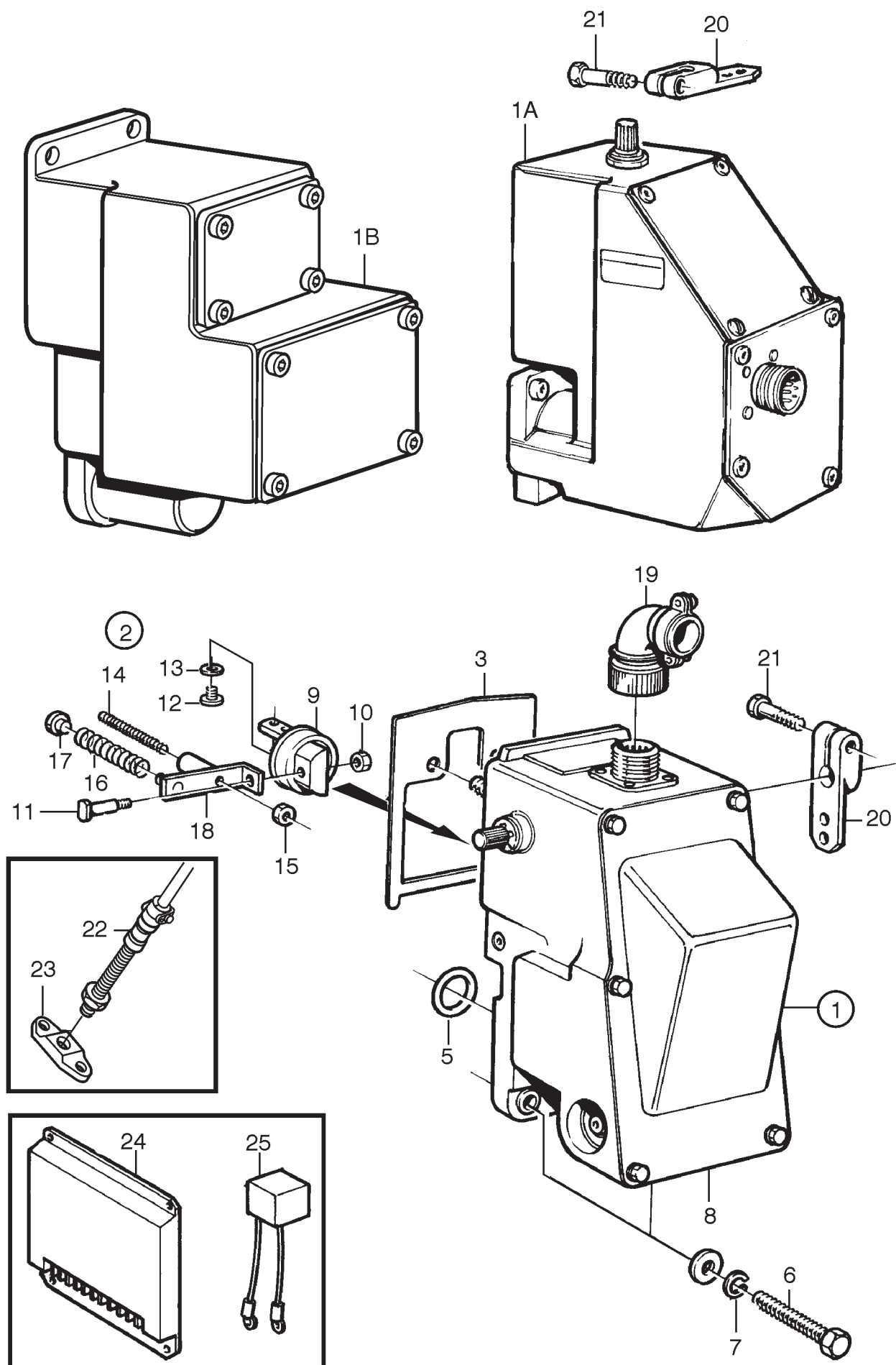
Belt Tensioner Device**Remsträcksanordning**Group
Grupp**26**

TD610G, TWD610G, TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE

A					B		C
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1	85455301	1	-	-	Belt tensioner.	Remsträckare	
2	85458115	1	-	-	• Cable.	• Wire	
3	85457372	1	-	-	• Spring	• Fjäder	
4	85457398	2	-	-	• Spring disc	• Fjädertallrik	
5	85075943	2	-	-	• Bushing	• Bussning	
6	85457406	1	-	-	• Spring anchorage	• Fjäderfäste	
7	85468619	1	-	-	• Washer	• Bricka	
8	85455319	1	-	-	• Nut	• Mutter	
9	85469062	1	-	-	• Washer	• Bricka	
10	85468494	1	-	-	• Nut	• Mutter	
11		1	-	-	• Belt tensioner	• Remsträckare	
12	85457364	1	-	-	• Arm	• Arm	
13	85078145	1	-	-	• Pulley	• Remskiva	
14	85077048	1	-	-	• Ball bearing	• Kullager	
15	85467165	1	-	-	• Washer	• Bricka	
16	85467538	1	-	-	• Screw	• Skruv	1)
17	85457430	1	-	-	• Cover	• Kåpa	
18	85458008	1	-	-	• Sealing ring	• Tätningssring	
19	85458099	1	-	-	• Slide bearing	• Glidlager	
20	85075406	1	-	-	Screw	Skruv	
21	85469088	1	-	-	Washer	Bricka	
22	85073195	1	-	-	Shaft	Axel	
23	85457380	1	-	-	Sealing ring	Tätningssring	
24	85075505	1	-	-	Nut	Mutter	
25	85457927	1	-	-	Protecting casing	Skyddsskåpa	

1) Self threading.

Självgängande.



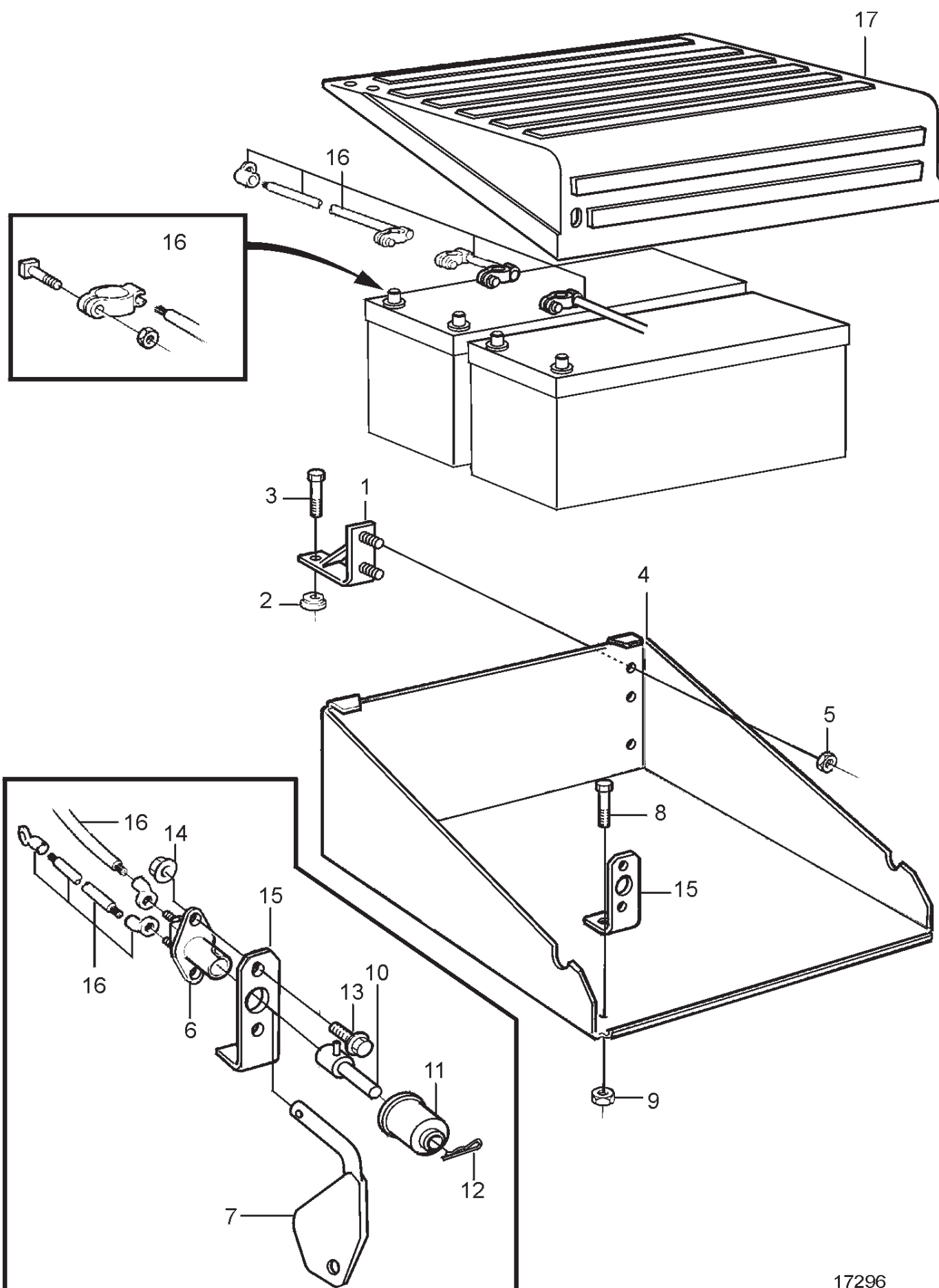
Electronic Speed Control**Elektroniskt varvtalsreglage**Group
Grupp**27**

TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE

A TD710G, TWD710G, TAD730G			B TAD740GE, TAD741GE, TWD740GE			C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1		1	-	-	Actuator	Aktuator	
		1	-	-	Actuator	Aktuator	
		-	-	-	• , Components not spec.	• , Detaljer ej spec.	
1A		1	-	-	Actuator	Aktuator	
		-	-	-			
		1	-	-	Actuator	Aktuator	
		-	-	-	• , Components not spec.	• , Detaljer ej spec.	
1B	85071330	-	1	-	Actuator	Aktuator	
		-	-	-	• , Components not spec.	• , Detaljer ej spec.	
2		1	-	-	Mounting kit	Monteringssats	
		1	-	-	Mounting kit	Monteringssats	
3		1	-	-	• Gasket	• Packning	
4		2	-	-	• Screw	• Skruv	
5		1	-	-	• O-ring	• O-ring	
6		2	-	-	• Screw	• Skruv	
7		2	-	-	• Lock washer	• Låsbricka	
8		2	-	-	• Washer	• Bricka	
9		1	-	-	• Link	• Länk	
10		1	-	-	• Lock nut	• Låsmutter	
11		2	-	-	• Screw	• Skruv	
12		2	-	-	• Screw	• Skruv	
13		2	-	-	• Lock washer	• Låsbricka	
14		1	-	-	• Screw	• Skruv	
15		1	-	-	• Nut	• Mutter	
16		1	-	-	• Spring	• Fjäder	
17		1	-	-	• Seat	• Säte	
18		1	-	-	• Bracket	• Konsol	
19		1	-	-	Angle contact	Vinkelkontakt	
20		1	-	-	Lever	Hävarm	
21		1	-	-	Screw	Skruv	
22	85463388	1	1	-	Impulse sensor	Impulsgivare	
23		1	-	-	Cover	Lock	
24		1	-	-	Control unit	Styrenhet	
		1	-	-	Control unit	Styrenhet	
		1	-	-	Control unit	Styrenhet	
		1	-	-	Control unit	Styrenhet	
	85465433	1	1	-	Control unit	Styrenhet	REPL BY 85465433
25		1	-	-	Transient protector	Transientskydd	2)

2) For unit control..

För Styrenhet.



Battery Box**Batterilåda**Group
Grupp**30**

TD610G, TWD610G, TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE

A					B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning	
		A	B	C				
1	85459832	2	-	-	Bracket	Konsol	OP	
2	85459824	2	-	-	Washer	Bricka		
3	85467017	2	-	-	Screw	Skruv		
4	85463396	1	-	-	Battery box	Batterilåda	REPL BY 85072296 1) REPL BY 85071769 2) 3)	
5	85075554	4	-	-	Nut	Mutter		
6	85077998	1	-	-	Switch	Strömbrytare		
	85072296	1	-	-	Battery main switch	Batterifrånskiljare		
	85071769	1	-	-	Battery main switch	Batterifrånskiljare		
7	85072320	1	-	-	• Key	• Nyckel		
8	85466985	2	-	-	Screw	Skruv	FOR 85077998	
9	85075547	2	-	-	Nut	Mutter		
10	85077964	1	-	-	Key	Nyckel		
11	85077931	1	-	-	Bellows	Gummikåpa	FOR 85077998	
12	85077907	1	-	-	Pin	Pinne		
13	85467025	2	-	-	Flange screw	Flänsskruv		
14	85466845	2	-	-	Flange nut	Flänsmutter	SEE PAGE 331	
15	85077980	1	-	-	Bracket	Konsol		
16		X	-	-	, Electrical materials	, Elmateriel		
17	85077972	1	-	-	Cover	Lock		

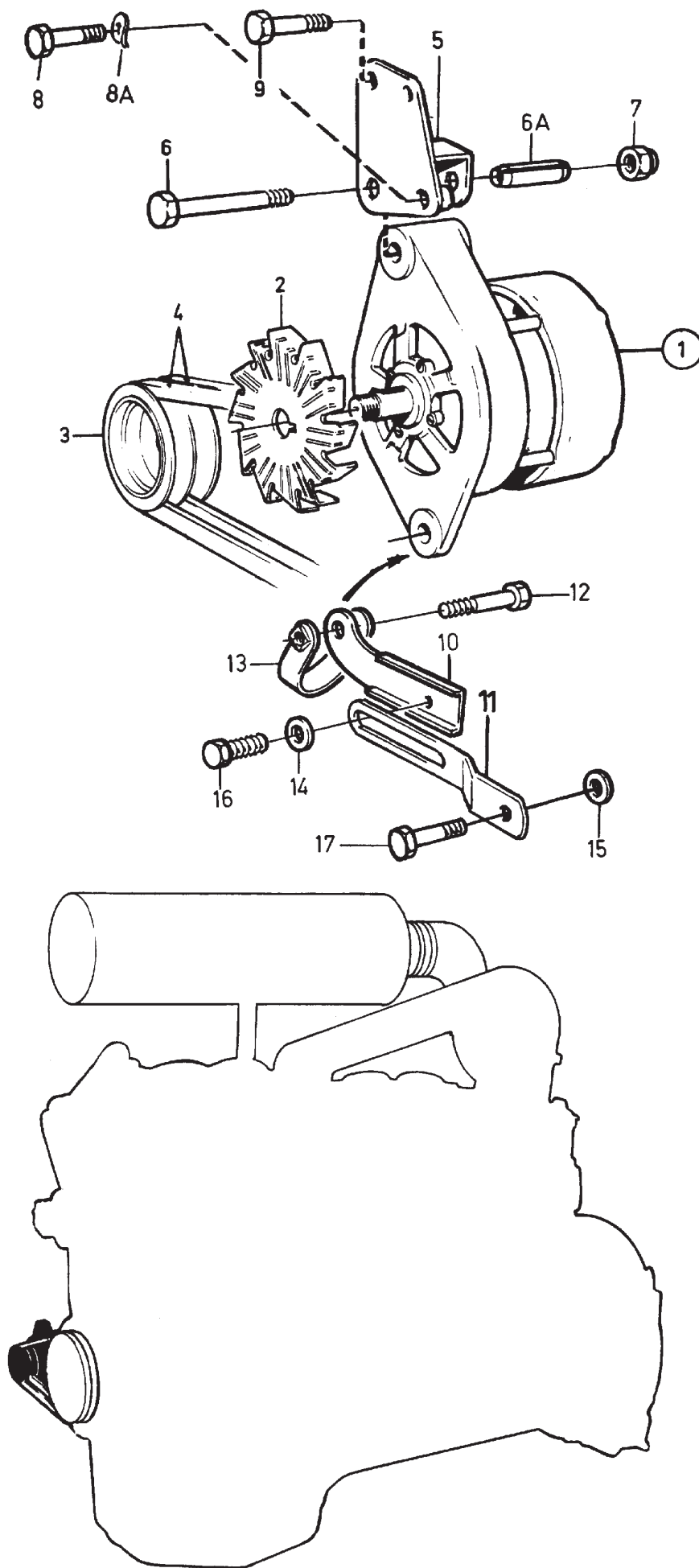
REPL BY 85072296
¹⁾ REPL BY 85071769
²⁾
³⁾

FOR 85077998

FOR 85077998

SEE PAGE 331

- 1) Key included in 85072296.
2) With key.
3) For 85072296 and 85071769.



10473

Alternator, Low-Right Mounted**Generator, låg-höger
montering**Group
Grupp**30**

TD610G, TWD610G, TAD730G, TAD740GE, TAD741GE, TWD740GE

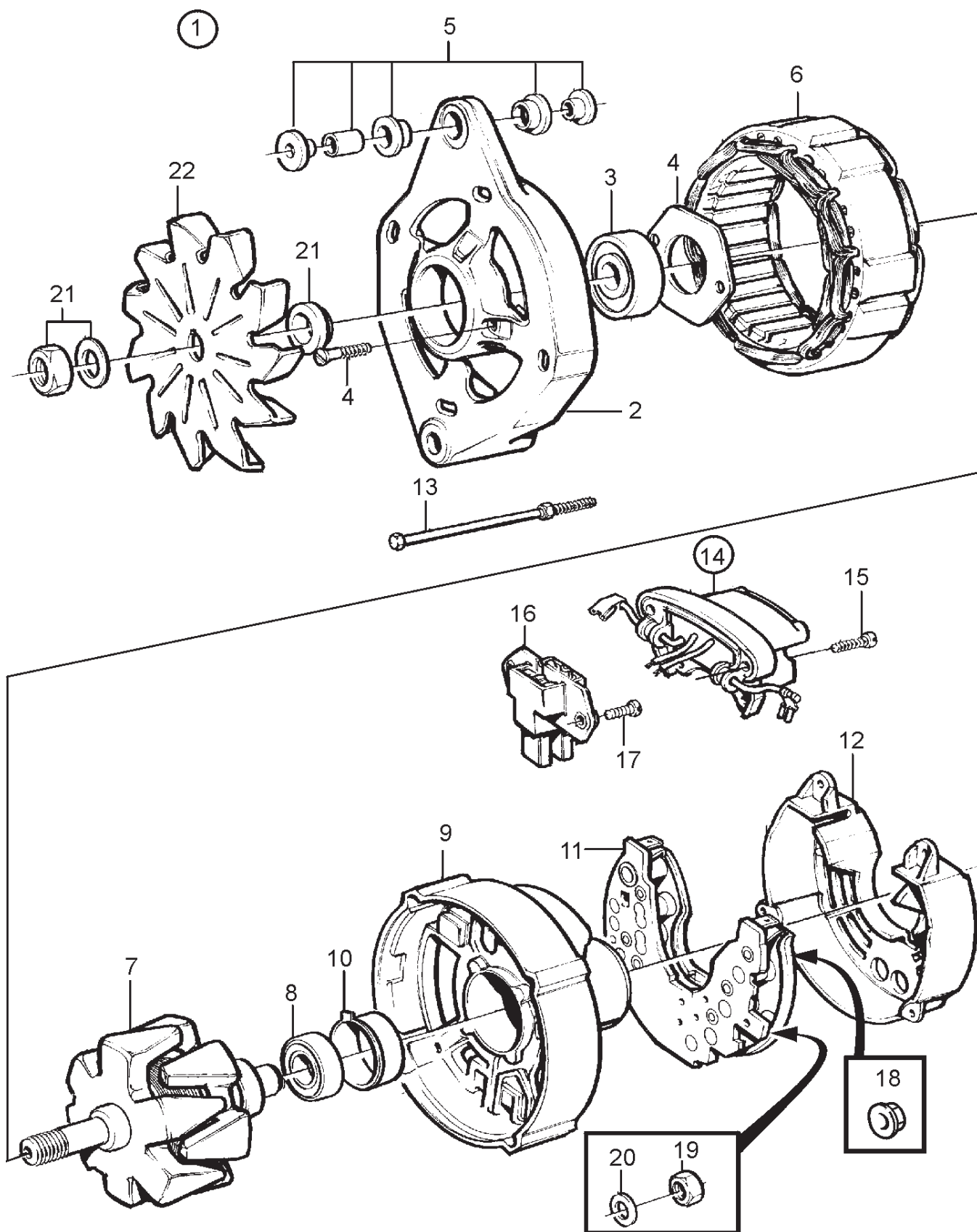
A TD610G, TWD610G, TAD730G			B TAD740GE, TAD741GE			C TWD740GE
Pos Ref	Part No Artikel nr	Quantity/Antal			Description Benämning	Notes/Anmärkning
		A	B	C		

1	85401404	1	-	-	Alternator Generator	¹⁾ 28V 60A
2		1	1	1	Fan Fläkt	³⁾
3	85458842	1	-	-	Pulley Remskiva	
	85464444	-	1	1	Pulley Remskiva	
4	85401388			1	V-belt set Kilremsats	L=2x1250mm
				1	Belt, multi-V Rem, multi-V	
				1	Belt, multi-V Rem, multi-V	
5	85461325	1	1	1	Bracket Konsol	
6	85468395	1	1	1	Screw Skruv	
6A	85078004	1	1	1	Pin Pinne	
7	85467595	1	1	1	Nut Mutter	
8	85075331	1	1	1	Screw Skruv	L=60mm
8A	85466399	1	1	1	Spring washer Fjädrande bricka	
9	85466993	1	1	1	Flange screw Flänsskruv	L=35mm
	85469492	1	1	1	Flange screw Flänsskruv	L=60mm
10	85460426	1	1	1	Tensioner Spännjärn	
11	85461259	1	1	1	Tensioner Spännjärn	
12	85073179	1	1	1	Screw Skruv	
13	85456135	1	1	1	Tensioning loop Spännögla	
14	85451896	1	1	1	Washer Bricka	
15	85075711	2	2	2	Washer Bricka	
16	85466936	1	1	1	Flange screw Flänsskruv	
17	85469526	1	1	1	Flange screw Flänsskruv	

1) Replaced by 85465375.

2) Replaced by 85053684.

3) Included in alternator.

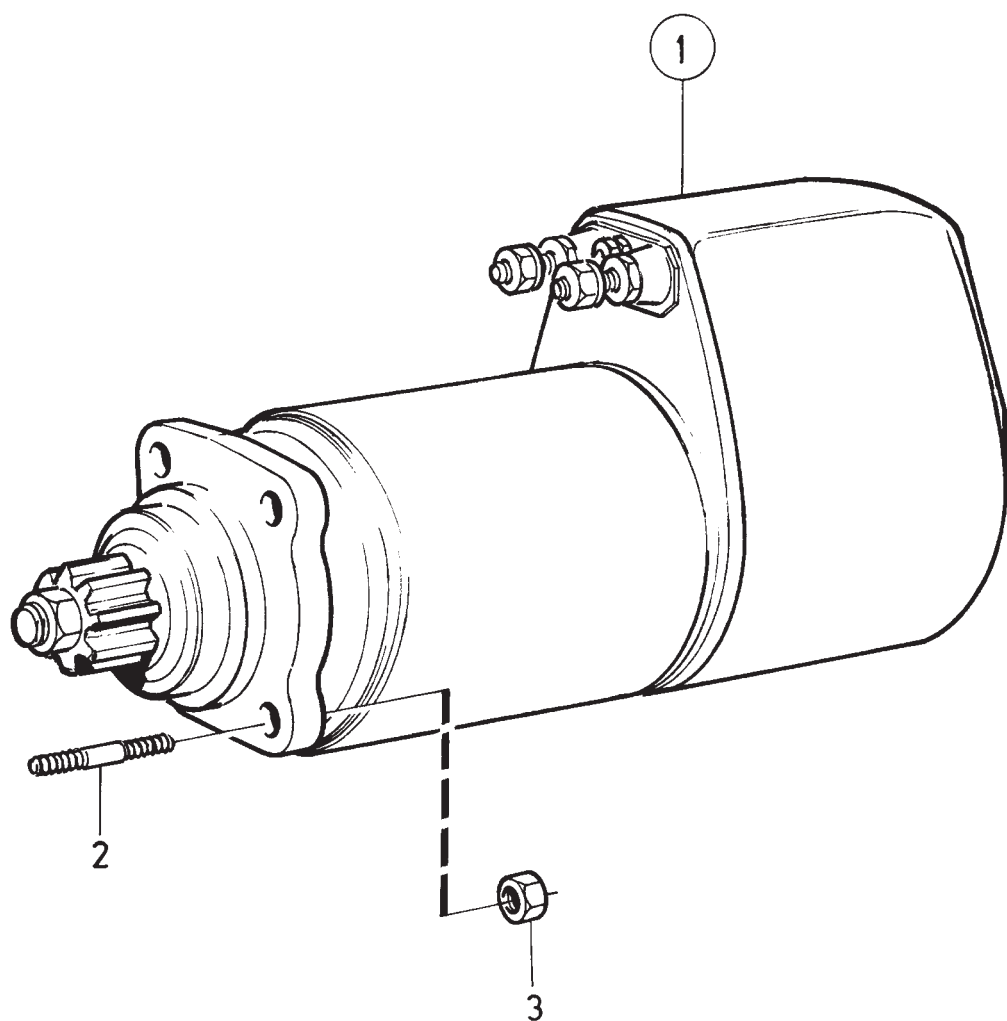


Alternator 28V 60A, Components

Generator 28V 60A, detaljer

Group
Grupp**30**

A 85401404				B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1		1	-	-	Alternator	Generator	28V 60A, E.U=3803181
		-	1	-	Alternator	Generator	28V 60A, E.U=3803270
	85401404	-	-	1	Alternator	Generator	28V 60A, E.U=3803443
2		1	1	1	• Housing	• Hus	
3	85460335	1	1	1	• Ball bearing	• Kullager	
4	85460343	1	1	-	• Mounting kit	• Monteringssats	
5	85459097	1	1	-	• Absorber kit	• Dämparsats	
6	85463651	1	1	1	• Stator	• Stator	
7	85053692	1	1	1	• Rotor	• Rotor	
8	85463669	1	1	1	• • Ball bearing	• • Kullager	
		-	-	-			
9		1	1	1	• Housing	• Hus	
10	85459063	1	1	1	• Bearing carrier	• Lagerhållare	
11		1	-	-	• Diode bridge	• Diodbrygga	
		-	1	-	• Diode bridge	• Diodbrygga	
	85078954	1	1	1	• Diode bridge	• Diodbrygga	
12	85460368	1	1	1	• Protecting casing	• Skyddskåpa	
13	85460350	1	1	1	• Screw kit	• Skruvsats	
14	85465136	1	1	1	• Regulator kit, with brush	• Regulatorsats, med	
					holder	borsthållare	
15	85461929	4	4	4	• • Flange screw	• • Flänsskruv	
16	85459089	1	1	-	• • Brush retainer	• • Borsthållare	
17	85461929	2	2	-	• • • Flange screw	• • • Flänsskruv	
18	85469740	2	2	2	• Nut	• Mutter	M5, D+, B-
	85466845	1	1	1	• Flange nut	• Flänsmutter	M6, B+
19	85468478	1	1	1	• Nut	• Mutter	M4, W
20	85466357	1	1	1	• Spring washer	• Fjädrande bricka	FOR M4, W
21	85460319	1	1	1	• Mounting kit	• Monteringssats	
22	85460327	1	1	1	• Fan	• Fläkt	



11715

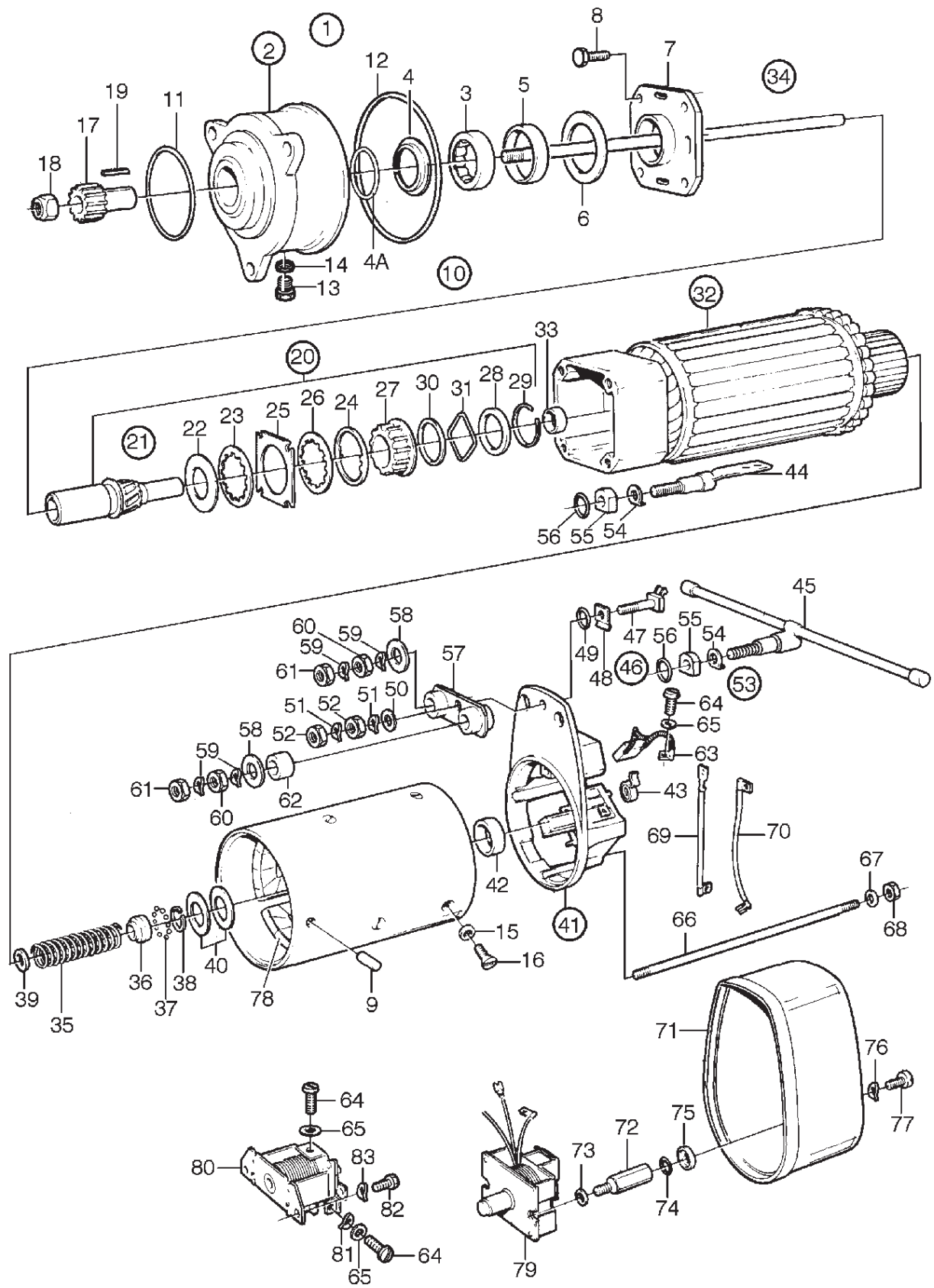
Starter Motor**Startmotor**Group
Grupp**30**

TD610G, TWD610G, TD710G, TWD710G, TAD730G, TAD740GE, TAD741GE, TWD740GE

A TD610G, TWD610G, TD710G, TWD710G, TAD730G			B TAD740GE, TAD741GE, TWD740GE			C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
1		1	-	-	Starter motor	Startmotor	24V, E.U=3803079
	85401487	-	1	-	• Comps. see page 313	• Detaljer se sida 313.	1) STD, SAE 2
		-	1	-	Starter motor	Startmotor	SAE 1
		-	-	-	• Comps. see page 313	• Detaljer se sida 313.	
		-	-	-	Starter motor	Startmotor	
		-	-	-	• , Components not spec.	• , Detaljer ej spec.	
2	85467850	3	3	-	Stud.	Pinnskruv	FOR 85401487
	85467884	-	3	-	Stud.	Pinnskruv	
3	85075547	3	3	-	Nut	Mutter	FOR 85401487
	85075554	-	3	-	Nut	Mutter	

1) 24V, E.U=3803079

24V, E.U=3803079

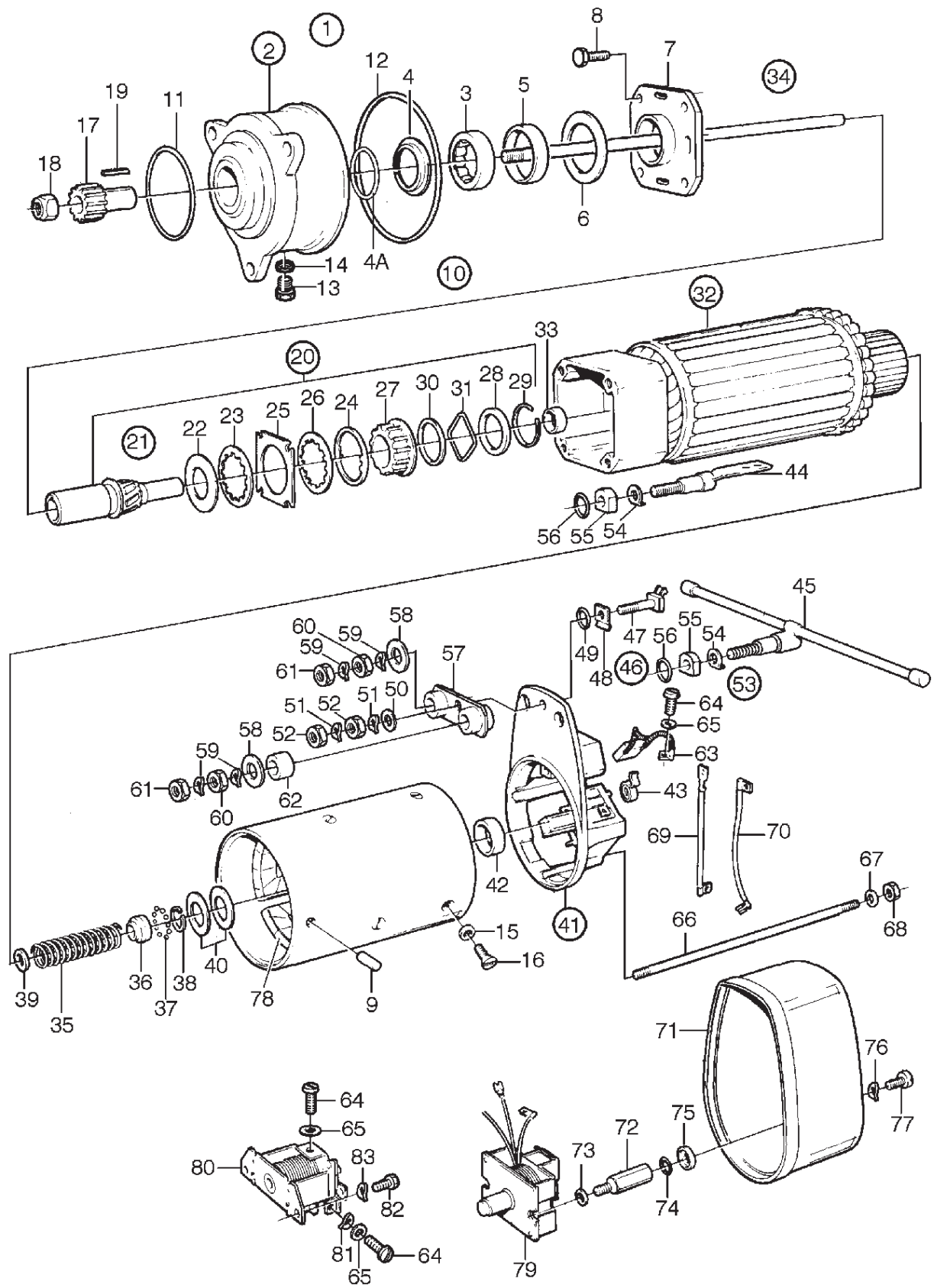


Starter Motor, Components

Startmotor, detaljer

Group
Grupp**30**

A 85401487				B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
A	B	C					
1	85401487	1	-	-	Starter motor	Startmotor	24V, E.U=3803079
2	85452746	1	-	-	• Drive bearing	• Drivlager	SO
3	85452779	1	-	-	• Roller bearing	• Rullager	
4	85452753	1	-	-	• Sealing ring	• Tätningsring	
4A	85452761	1	-	-	• Spring	• Fjäder	
5	85452787	1	-	-	• Bearing bushing	• Lagerbussning	
6	85452803	1	-	-	• Spacer washer	• Distansbricka	
7	85452795	1	-	-	• Bearing housing	• Lagerhus	
8	85460491	4	-	-	• Lock screw	• Låsskruv	
9		1	-	-	• Pin	• Stift	
10	85454650	1	-	-	• Gasket kit	• Packningsats	
11		1	-	-	• Sealing ring	• Tätningsring	
12		1	-	-	• Sealing ring	• Tätningsring	
13		1	-	-	• Screw	• Skruv	
14		1	-	-	• Seal	• Tätning	
15		4	-	-	• Seal	• Tätning	
16	85460434	8	-	-	• Screw	• Skruv	OP
17	85073138	1	-	-	• Starter pinion	• Startdrev	
18	85078582	1	-	-	• Nut	• Mutter	
19	85452829	1	-	-	• Key	• Kil	
20	85453660	1	-	-	• Disc clutch	• Lamellkoppling	
21	85072205	1	-	-	• Repair kit	• Reparationssats	
22		1	-	-	• Disc spring	• Tallriksfjäder	
23		1	-	-	• Disc	• Lamell	
24		X	-	-	• Adjusting washer	• Justerbricka	
25		5	-	-	• Disc	• Lamell	
26		5	-	-	• Disc	• Lamell	
27		1	-	-	• Gear	• Kugghjul	
28		1	-	-	• Steel ring	• Stålring	
29		1	-	-	• Retaining ring	• Spårring	
30		1	-	-	• Washer	• Bricka	
31		1	-	-	• Spring washer	• Fjäderbricka	
32	85071942	1	-	-	• Rotor	• Rotor	
33	85453264	1	-	-	• Needle bearing	• Nållager	
34	85072197	1	-	-	• Shaft	• Axel	
35	85071959	1	-	-	• Spring	• Fjäder	
36	85071983	1	-	-	• Ring	• Ring	
37	85451763	11	-	-	• Ball	• Kula	
38	85452811	1	-	-	• Lock ring	• Låsring	
39	85459519	1	-	-	• Washer	• Bricka	OP
40	85453223	X	-	-	• Adjusting washer	• Justerbricka	TH=0,20mm
	85452866	X	-	-	• Adjusting washer	• Justerbricka	TH=0,30mm
	85452894	X	-	-	• Adjusting washer	• Justerbricka	TH=0,50mm
41	85459519	1	-	-	• Bearing	• Lager	
42	85452860	1	-	-	• Bearing bushing	• Lagerbussning	
43	85452837	4	-	-	• Brush spring	• Borstfjäder	
44	85452845	1	-	-	• Terminal screw	• Polskruv	OP
45	85452852	1	-	-	• Connecting bolt	• Anslutningsbult	OP
46	85072155	1	-	-	• Connecting kit	• Anslutningssats	
47		1	-	-	• Screw	• Skruv	
48		1	-	-	• Washer	• Bricka	
49		1	-	-	• O-ring	• O-ring	
50		1	-	-	• Washer	• Bricka	
51		2	-	-	• Retaining ring	• Spårring	
52		2	-	-	• Nut	• Mutter	
53	85079390	2	-	-	• Small parts kit	• Smådelsats	
54		2	-	-	• Plate	• Platta	
55		2	-	-	• Plate	• Platta	
56		2	-	-	• O-ring	• O-ring	
57		1	-	-	• Insulating plate	• Isolerplatta	
58		2	-	-	• Washer	• Bricka	
59		4	-	-	• Retaining ring	• Spårring	



Starter Motor, Components

Startmotor, detaljer

Group
Grupp**30**

A 85401487				B		C	
Pos Ref	Part No Artikel nr	Quantity/Antal			Description	Benämning	Notes/Anmärkning
		A	B	C			
60		2	-	-	••• Nut	••• Mutter	
61		2	-	-	••• Nut	••• Mutter	
62		1	-	-	••• Bushing	••• Bussning	
63	85079424	1	-	-	• Carbon brush set	• Kolborstsats	(85071975)
64	85072189	4	-	-	• Screw	• Skruv	
	85453496	4	-	-	• Screw	• Skruv	OP
65	85466365	8	-	-	• Spring washer	• Fjädrande bricka	
66	85072163	1	-	-	• Stud	• Pinnskruv	
	85073171	3	-	-	• Stud	• Pinnskruv	OP
67	85468619	4	-	-	• Washer	• Bricka	
68	85468494	4	-	-	• Nut	• Mutter	
69	85460442	1	-	-	• Cable	• Kabel	
70	85460459	1	-	-	• Cable	• Kabel	
71	85452902	1	-	-	• Protecting casing	• Skyddskåpa	
72	85453413	2	-	-	• Bolt	• Bult	OP
73	85071967	2	-	-	• Washer	• Bricka	OP
74	85451599	2	-	-	• Gasket	• Packning	
75	85451581	2	-	-	• Washer	• Bricka	
76	85466373	2	-	-	• Spring washer	• Fjädrande bricka	
77	85468809	2	-	-	• Screw	• Skruv	
78	85071934	1	-	-	• Field winding	• Fältlindning	
79	85453215	1	-	-	• Relay	• Relä	
80	85453207	1	-	-	• Actuator solenoid	• Manövermagnet	
81	85466001	3	-	-	• Washer	• Bricka	
82	85468106	2	-	-	• Screw	• Skruv	
83	85466381	2	-	-	• Spring washer	• Fjädrande bricka	