

To Calibrate Tachometer 89289102 on an Emu machine

THREE METHOD MAY BE USED NAMELY, **SELECTI**, **PULSE** AND **ADJUSTI**.

THE METHOD **WE MUST** USE IS **PULSE**, AS FOLLOWS

ENSURE THAT THE BATTERY IS CONNECTED

PRESS AND HOLD IN THE BUTTON ON THE REAR SIDE OF THE UNIT
AND TURN THE KEY SWITCH TO **POSITION 1 (ON) AT THE SAME TIME**.

CONTINUE TO HOLD IN THE BUTTON AND THE FUNCTIONS **SELECTI**,
PULSE AND **ADJUSTI** WILL APPEAR IN TURN EVERY TWO SECONDS IN
THE DISPLAY PANEL...

AS SOON AS THE FUNCTION **PULSE** APPEARS IN THE DISPLAY
RELEASE THE BUTTON AND WAIT FOR ABOUT FIVE SECONDS.

AFTER THIS TIME THE INDIVIDUAL DIGITS, IN THE FORM OF **000.0**,
WILL BEGIN TO FLASH IN REGULAR SEQUENCE STARTING AT THE
RIGHT HAND SIDE. WAIT UNTIL THE EXTREME LEFT HAND DIGIT
FLASHES THEN PRESS AND RELEASE THE BUTTON, REPEATING, TO
INSERT **0**, AS THE SEQUENCE CHANGES REPEAT UNTIL ALL DIGITS
ARE INSERTED AS FOLLOWS:

CAT ENGINE **0 1 5.00** (Pulses per rev)

DEUTZ ENGINE **0 1 9.92** (Pulses per rev)

THE UNIT WILL RETURN AUTOMATICALLY TO THE NORMAL FUNCTION
(OPERATING HOUR COUNTER) WHEN THE BUTTON IS NO LONGER
PRESSED IN.

N.B. THE BUTTON IS IN A RECESS BELOW THE CONNECTION BLOCK
AT THE REAR OF THE TACHOMETER.