

DIRECT TO:

PARTS MANAGER ☒

SERVICE MANAGER ☒

SALES MANAGER

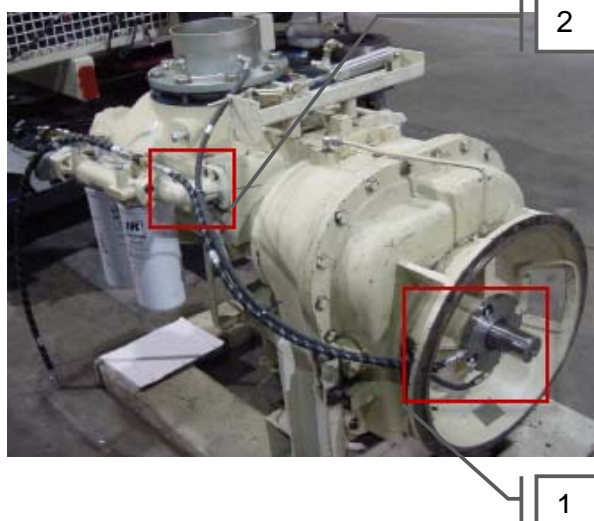
DOOSAN PORTABLE POWER SERVICE LETTER

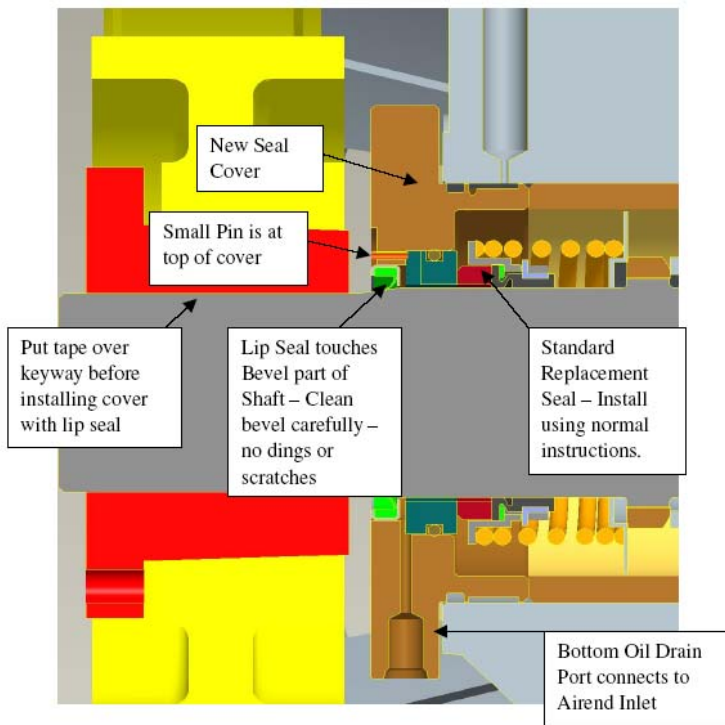
Bulletin #: COMP - 002
Date: 05-Sept-2008
Product: COMPRESSORS
Subject: New seal kit HR2.5 airend
Elbow replacement

MODELS	SERIAL NUMBER
A/E from	84370U08CQ
XHP1070-25/300	399506UCSB40
XHP1170-25/330	399722UCS456

From the above serialnumber onwards a new seal arrangement (1) was introduced on the HR2.5 airend.

In order to install and route the new scavenge lines , elbow (2) needs to be replaced by a new part.



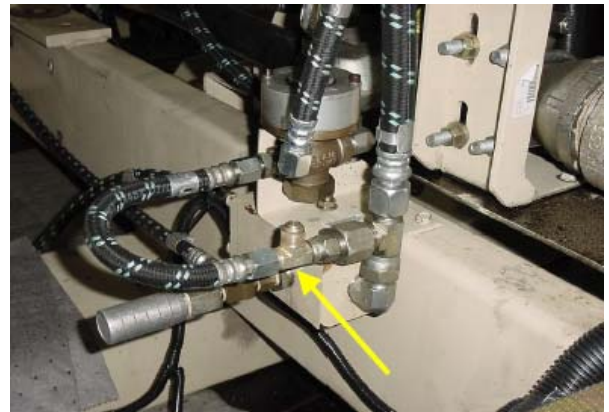


Install:

5. Clean bevel on shaft carefully – no dings or scratches – polish with sandpaper if necessary
6. Put tape over keyway to prevent damage to lip seal when cover is installed. Small pin in cover should be at the top.
7. Bottom cover port sends oil to airend inlet connection.
8. Side port gets purge air from filter-orifice fittings coming from A-R valve inlet.

Purge Air Supply:

4. Add Tee to A-R valve inlet line



Purge Air Supply:

1. Assemble filter, orifice and connection fittings.
2. Note flow arrow on filter, should point towards seal cover.
3. Apply thread sealant on all NPT threads.

