

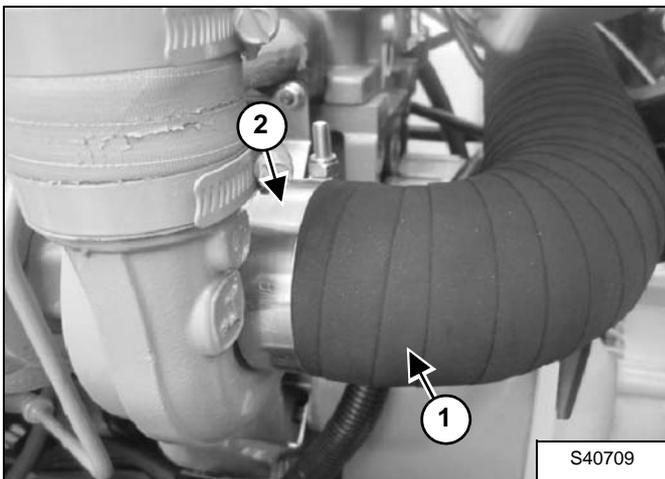


Service Letter

SL: 40023
Date: 18 November 2011
Product: Compressors
Subject: Turbo Inlet Hose Loose

MODEL	SERIAL CODE
C185WJD-T4i	E43

Figure 1

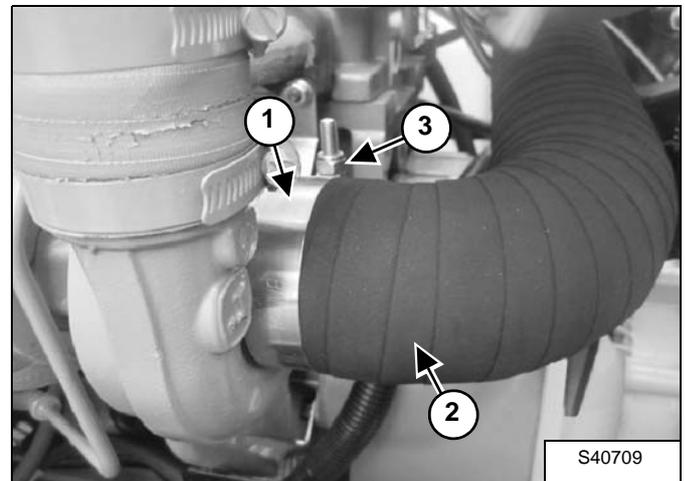


[Figure 1] Doosan Infracore has determined that the turbo inlet hose (Item 1) of the compressors listed in this letter may be loose and may slide off the turbo inlet due to wrong orientation of the hose clamp (Item 2).

Therefore the orientation of the hose clamp can be changed to make sure the turbo inlet hose is well tightened.

Procedure

Figure 2



Loosen the clamp (Item 1) and remove the hose (Item 2) **[Figure 2]** and clamp from the turbo inlet.

Loosen the hose clamp at the air cleaner end. Wipeout the inside of the hose, where it contacts the turbo flange, with alcohol.

Reinstall the hose (Item 2) **[Figure 2]** on the turbo inlet by pushing it up against the shoulder of the turbo.

Position the hose clamp with the nut (Item 3) **[Figure 2]** straight up and orientated towards the engine.

Keeping the hose clamp in position, tighten the nut (Item 3) **[Figure 2]** to 8,5 N•m (75 in-lb.) torque. Tighten the hose clamp at the air cleaner end to 8,5 N•m (75 in-lb.) torque.

Doosan Infracore Portable Power will allow warranty claims to be submitted for 30 minutes labor plus travel time and mileage. Refer to campaign 11-5 when submitting for warranty.