## **TECHNICAL SERVICE BULLETIN**



No. GEN - 002 Date: <u>21.05.2004</u> Revised (10-12)

### **IMPORTANT NOTICE**

#### PLEASE READ IMMEDIATELY

# SUBJECT:GENERATORS EQUIPPED WITH 3-WAY VALVES<br/>AND CONNECTED WITH AN EXTERNAL FUEL TANK ONLY

We have become aware of a recent situation involving a generator equipped with the optional 3 way valve, connected with and running on fuel being supplied from an external tank. No persons suffered injury and no damage occurred as a result. Nevertheless, and as a precaution, we have decided to recommend that the following checks **MUST** be carried out, when connecting a generator to an external fuel tank **FOR THE FIRST TIME**.

1. Valve Assembly

Check internal pathways of both valves are in the same orientation by means of tie wraps (see attached diagram, which illustrates the valves are in the correct orientation)

Connect with handle.

2. Hose connection

Check feeds (see attached diagram which shows the correct position of each feed).

If you have any questions, please contact the Company or your authorised distributor.

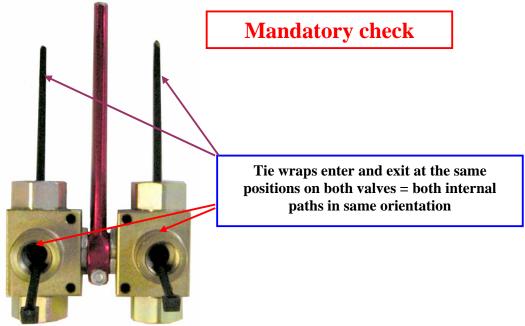
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## **3 way valve installation**

### 1- Valve assembly

When installing or re-assembling the 3 way valve group, it is important to verify that the internal pathways of both valves are in the same orientation before connecting up with the handle. Do not rely on a visual check alone as this often results in wrong assembly. Make a physical check and verification using a suitable flexible implement such as a plastic tie wrap as illustrated below.



### **2** – Hose connection / location on the valves

