

**REPLACING ACOUSTIC FOAM PANELS
In PORTABLE PRODUCTS**

Models Affected: ALL

Remove loose or damaged panels. Clean the old adhesive off the sheet metal surface where the foam panel was removed with MEK (methyl ethyl ketone) or Tolvane. Replace the foam panels (part numbers are in parts manuals), as old foam panels are generally dirty and will not re-bond to the sheet metal. Attach new foam panels using 3M Super 74 adhesive. Be sure to press the foam panels firmly in place, applying pressure over the entire panel area to activate the adhesive.

Note that sheetmetal straps are also being utilized on more recent machines to assist in securing roof foam panels in place. It would be advisable to utilize these same straps when replacing overhead foam panels.

Note: Be sure to follow the directions of the manufacturer when using cleaning chemicals and adhesives as listed above.