



Technical Service Bulletin

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Number: PC12-24

Date: Oct. 20, 2005 **Revised (10-12)**

Subject: Removing K2 relay from control panel

MODELS AFFECTED: INDUSTRIAL GENSET MODELS N25 through N130 **with a K2 relay in lower area of Control Panel**

SYMPTOMS: Unit will not start after sitting idle or in Auto for more than 6 hours.

CAUSE: K2 relay is applying constant power to engine ECU.

REMEDY: 1. Please remove K2 relay from the Circuit (located in the bottom of the control panel pedestal), tie up wires and make note to units modifications, as there will be an update to be performed on these units at a later date. **Please note this will disable the water temp readings on the unit when it is not running, and may result in a water temp alarm upon starting.**

WARRANTY ACTION: Claims we be allowed for 1 hr. labor and actual travel time. We will accept claims until 4-20-06. Reference campaign # 05-1 on the claim.

