

Technical Service Bulletin



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Number: PC12-25

Date: February 13, 2006 **Revised (10-12)**

Subject: Removing K2 relay from control panel

MODELS AFFECTED: INDUSTRIAL GENSET MODELS N25 through N130 **with a K2 relay in lower area of Control Panel**

SYMPTOMS: Unit will not start after sitting idle or in Auto for more than 6 hours.

CAUSE: K2 relay is applying constant power to engine ECU.

REMEDY: 1. Please remove K2 relay from the Circuit (located in the bottom of the control panel pedestal), tie up wires. **Please note this will disable the water temp readings on the unit when it is not running, and may result in a water temp alarm upon starting, this will be the permanent solution to this issue. If K 2 is not present no action needs to be taken.**

WARRANTY ACTION: Claims we be accepted until 6-1-06 for 1 hr. labor and actual travel time. Reference campaign # 05-6 on the claim.

