

Technical Service Bulletin

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Revised (10-12)

Subject: Counter Weight Bolt Torque on Wheel Loaders WL350 and WL450

Counter weight bolts may become loose during operation of the machine. Immediately include a check of these bolts in your maintenance program. Check should be made within every 500 hours of operation. Loose counter weight bolts should be checked for damage before retorqueing. Replace any damaged bolts, apply Loctite 242 and re-torque to 195Nm (144 ft-lbs).

